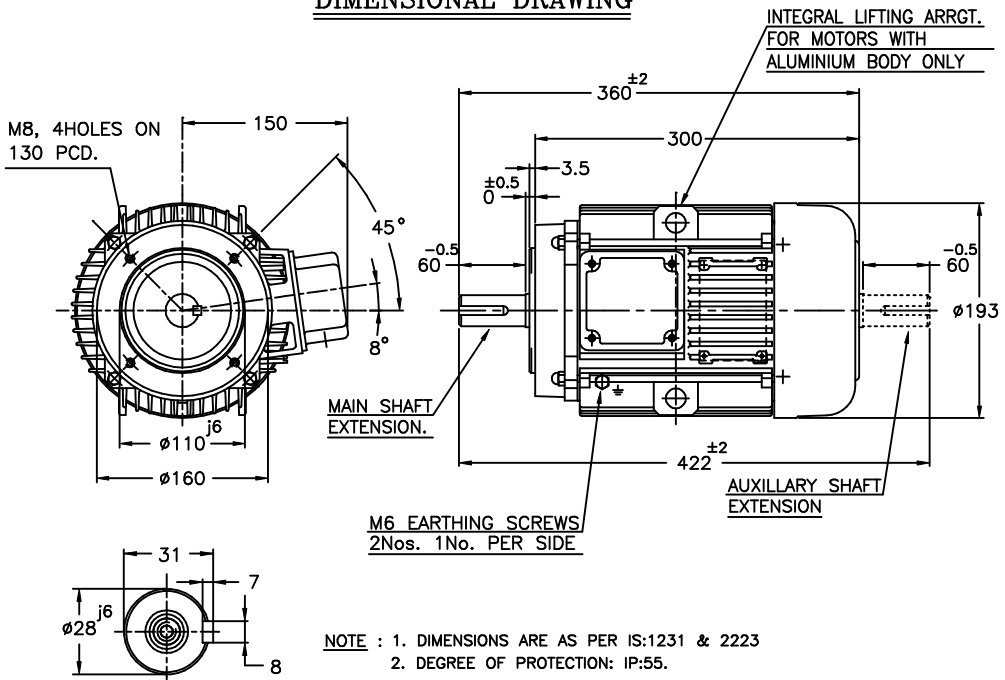


UNMENTIONED TOLERANCES

LINEAR DIMENSIONS (SUPTO MACHINED) TOL.	0	6	315	1000
ABOVE	0	6	315	1000
ANGLES	± 1/2°			

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**DIMENSIONAL DRAWING**



**DETAILS OF MAIN & AUXILIARY SHAFT EXTENSION**

- NOTE :
1. DIMENSIONS ARE AS PER IS:1231 & 2223
  2. DEGREE OF PROTECTION: IP:55.
  3. PROTECTED CENTRE HOLE AT SHAFT EXTENSION AS PER IS:2540. "M10 X 24" FOR 'D'- ø28
  4. TERMINAL BOX CAN BE ROTATABLE THROUGH 360° IN STEPS OF 90°.
  5. KEY & KEYWAY ARE AS PER IS:2048 & TOLERANCE ON KEYWAY IS P9.

SURFACE ROUGHNESS (MAX) AS PER KSD-02-027

RM	50	12.5	25	1.6	3.2	6.3	0.2	0.4	0.8	0.025	0.05	0.1
OLD	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
NEW	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓

UC: CHAM: UNMENTIONED

REV.	ZONE	DCN.No.	BRIEF RECORD	SIGNATURE	DATE	PRINTS ISSUED TO
1	-	0122209	REDRAWN IN A NEW FORMAT.	Sd/-	10/01/09	QA PRODUCTION MKTG
8	7	6	5			

**Z122611100JR**

THIS SUPERSEDES ..... FROM dt ..... AS PER DCN No.....

THIS SUPERSEDED BY ..... FROM dt ..... AS PER DCN No.....

MATERIAL SPECIFICATION	RAW MATERIAL SIZE	WEIGHT kg	SCALE	
-	-	RM FIN.		NTS
CASTING/FAB REF.		No.P.S.:-	REDRAWN	
USED ON		sd/-	CHECKED	STANDARD
CPM100L		dt10/01/09	sd/-	APPROVED
TITLE:		dt10/01/09	sd/-	sd/-
DIMENSION SHEET		dt10/01/09	dt10/01/09	dt10/01/09
KIRLOSKAR ELECTRIC COMPANY LTD. HUBLI-580030 (INDIA)		SHEET ONE OF ONE		

**32261198R1**

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