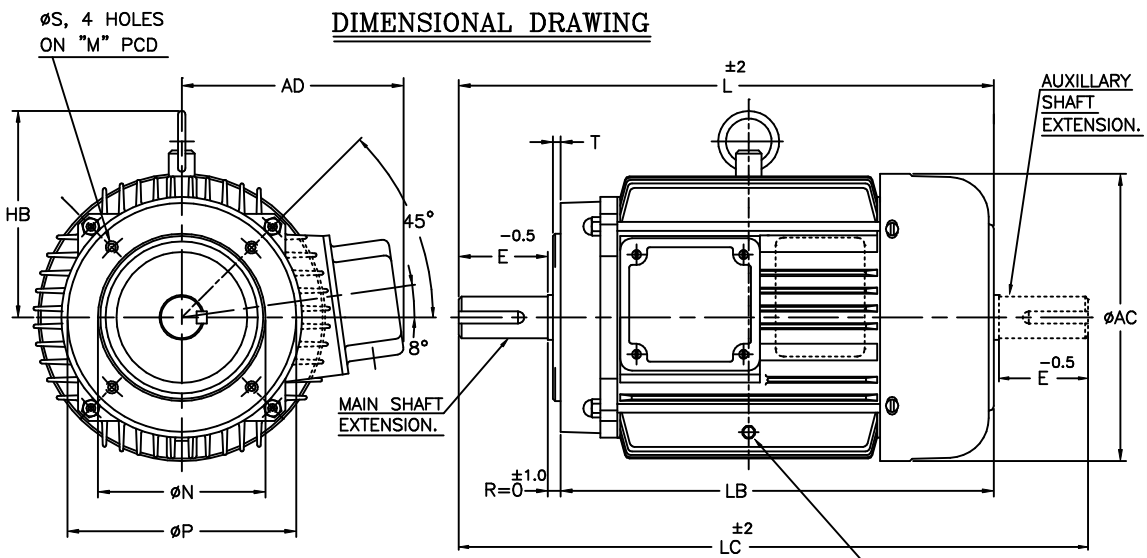


UNMENTIONED TOLERANCES

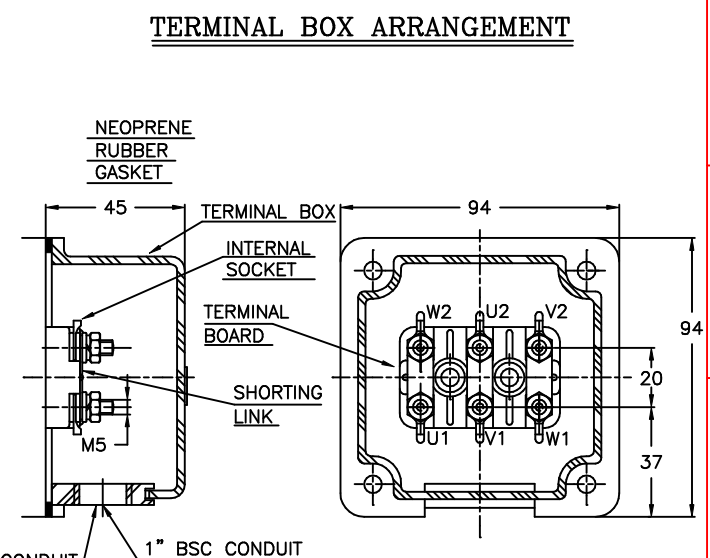
LINEAR DIMENSIONS (UP TO 1000)	0	6	315	1000
(MACHINED) TOL.	±0.2	±0.5	±0.8	±1.2
ANGLES	± 1/2°			

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- NOTE :**
1. DIMENSIONS ARE AS PER IS:1231 & 2223
 2. DEGREE OF PROTECTION: IP:55.
 3. TOLERANCE ON 'D' : k6. TOLERANCE ON 'N' : j6.
 4. PROTECTED CENTRE HOLE AT SHAFT EXTENSION AS PER IS:2540. "M12 X 28" FOR 'D'- Ø38
 5. TERMINAL BOX CAN BE ROTATABLE THROUGH 360° IN STEPS OF 90°.
 6. KEY & KEYWAY ARE AS PER IS:2048 & TOLERANCE ON KEYWAY IS P9.

DETAILS OF MAIN & AUXILIARY SHAFT EXTENSION



NOTE: MAX. CABLE SIZE : MAIN-1x3Cx16 sqmm.

SL. NO.	FRAME	D	E	F	L	LC	M	N	P	S	T	AC	AD	GA	GD	LB	HB
1	CPM 132S	38	80	10	442	526	165	130	200	M12	3.5	260	180	41	8	362	176
2	CPM 132M				480	564										400	

SURFACE ROUGHNESS (MAX) AS PER KSD-02-027

Ro 1.6	2.5	3.2	4.0	5.0	6.3	8.0	10.0	12.5	16.0	20.0	25.0	31.5	40.0	50.0	63.0	80.0	100.0
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OLD NEW UNMENTIONED UC: CHAM: RAD: 7 6 5

REV.	ZONE	DCN.No.	BRIEF RECORD	Sd/-	DATE	PRINTS ISSUED TO
1	-	0122209	REDRAWN IN A NEW FORMAT.		10/01/09	QA MARKETING PRODUCTION

Z122621100JR

THIS SUPERSEDES FROM dt AS PER DCN No.....
 THIS SUPERSEDED BY FROM dt AS PER DCN No.....

MATERIAL SPECIFICATION	RAW MATERIAL SIZE	WEIGHT kg	SCALE	
-	-	RM FIN.	NTS	
CASTING/FAB REF. USED ON		No.P.S.: -	REDRAWN	CHECKED
CPM132		sd/-	sd/-	sd/-
TITLE: DIMENSION SHEET		dt:10/01/09	dt:10/01/09	dt:10/01/09
SHEET ONE OF ONE		APPROVED		

32262198R1

KIRLOSKAR ELECTRIC COMPANY LTD. HUBLI-580030 (INDIA)

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