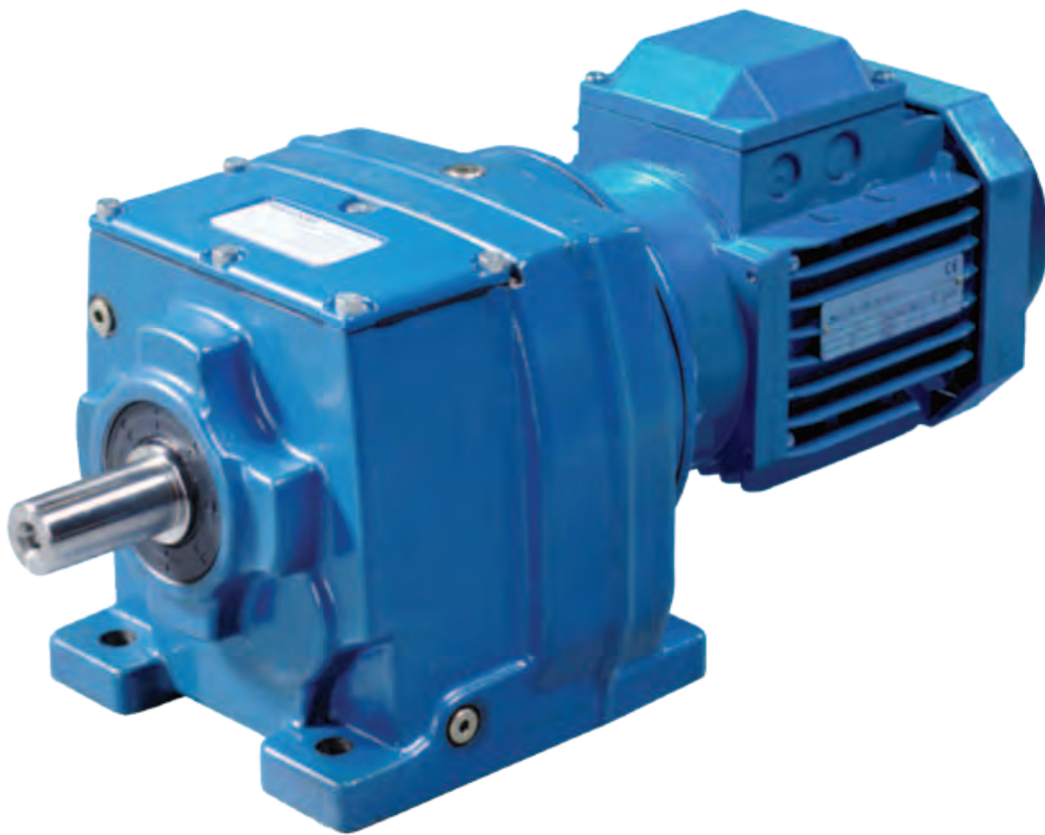




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Series M Helical In Line



Technical
Up to 90 kW/11,000 Nm

Geared Motors



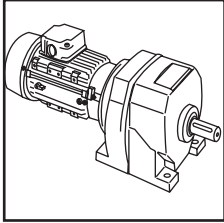
POWER BUILD LIMITED

Engineering Excellence - a sure advantage

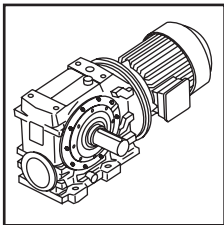


PRODUCTS IN THE RANGE

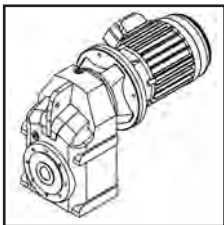
Serving an entire spectrum of mechanical drive applications from food, energy, mining and metal; to automotive, aerospace and marine propulsion, we are here to make a positive difference to the supply of drive solutions.



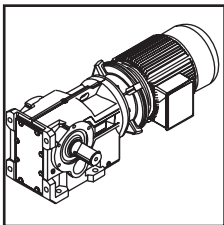
Series M
In-line helical geared motors & reducers



Series C
Right angle drive helical worm geared motors & reducers



Series F
Parallel shaft helical geared motors & reducers



Series K
Right angle helical bevel geared motors & reducers



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GENERAL DESCRIPTION

Series M inline geared motors and reducers provide a very efficient and compact drive solution to meet most requirements up to 90kW with maximum output torque capacity of 11000Nm.

The range takes advantage of many years of accumulated design expertise, together with the use of high quality materials and components. The end result is a series of speed reducing and geared motors offering high load carrying capacity, high efficiency, quiet running and reliability.

The Range Includes

Twelve sizes of unit with a ratio coverage of 1.4/1 to 70/1 in double reduction and up to 250/1 in triple reduction and 16200/1 in combined units.

Unit Versions Available

- Base Mounted
- B5 (D) Flange Mounted
- B14 (C) Flange Mounting
- Base Mount and B14 (C) Flange Mounting

Unit type M - Motorised with IEC standard motor

Unit type H - Motorised with IEC high efficiency motor (EFF1 or EPACT)

Unit type G - Unit to allow fitting of a standard IEC motor

Unit type R - Reducer unit

Unit type S - Reducer unit with fan kit

Unit type W - Reducer unit with backstop CCW rotation

Unit type X - Reducer unit with backstop CW rotation

Unit type Y - Reducer unit with fan and backstop CW rotation

Unit type Z - Reducer unit with fan and backstop CCW rotation

Design Features Include

Patented for IEC standard motor connection.

Ability to fit double oil seal input and output as required.

All units being suitable to fit IEC standard motors.

All units are dimensionally interchangeable with other major manufacturers.

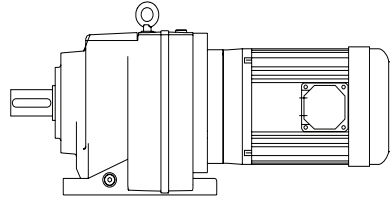
Brake geared motors are available as standard.

Sizes 01, 02, 03, 04, 05, 06 and 07 are all supplied with lubricant.

Sizes 08, 09, 10, 13 and 14 are supplied without lubricant.

Motorised units can be fitted with a backstop module and reducer units can be fitted with a backstop and fan.

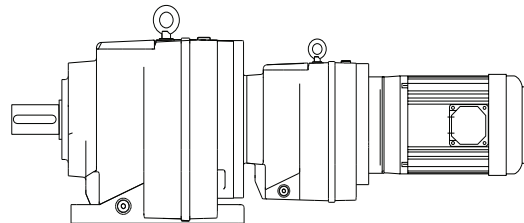
As improvements in design are being made continually this specification is not to be regarded as binding in detail and drawings and capacities are subject to alteration without notice. Certified drawings will be sent on request.



Two stage base mounted motorised unit

*

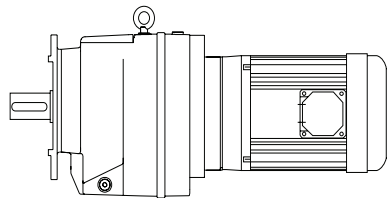
M	0	3	2	2	8	.	0	B	M	C	-	1	A	.	7	5	A	-	-
---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---



Four stage base mounted motorised unit

*

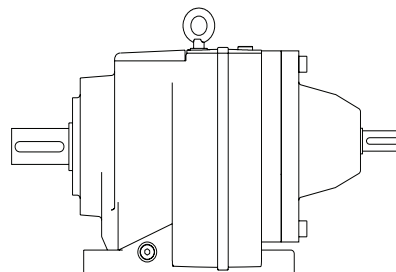
M	0	6	4	2	2	5	0	B	M	C	-	1	A	.	1	8	A	-	-
---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---



Three stage flange mounted motorised unit

*

M	0	6	3	2	1	2	5	L	M	C	-	1	A	.	7	5	A	-	-
---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---



Two stage base mounted reducer unit

*

M	0	7	2	2	7	1	.	B	R	C	-	1	-	-	-	-	-	-	-
---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---

* Typical unit designations



UNIT DESIGNATIONS

Gearbox Codes										Motor Codes									
Series	Size of Unit			No of Reductions	Revision Version	Nominal Overall Ratio			Unit Version	Type of Unit	Output Shaft	Motor Adaptor	Mounting Position		Geared Motor Power		No of Motor Poles	Additional Motor Features	Additional Gearbox Features
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
M																			

Example

M	0	3	2	2	8	.	0	B	M	C	-	1	A	.	7	5	A	-	-
---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---

1 - Series M

Range

2, 3 - Size of Unit

Through

4 - No of Reductions

Through

5 - Revision Version

For Sizes 01 to 08
 For Sizes 09 to 14

6, 7, 8 - Nominal Overall Ratio

eg See Pages 102-112

9 - Unit Version

- Base Mounted (Please refer Page-7)
B5 (D) Flange Mounted
- B14 (C) Flange Mounting
- Base and B14 (C) Flange Mounting (Non - Standard Special Orders Only)

10 - Type of Unit

- Motorised with IEC standard motor
- Motorised with IEC high efficiency motor (EFF1 or EPACT)
- Unit to allow fitting of IEC motor (non customer motor)
- Reducer unit
- Reducer unit with fan kit
- Reducer unit with backstop CCW rotation
- Reducer unit with backstop CW rotation
- Reducer unit with fan and backstop CW rotation
- Reducer unit with fan and backstop CCW rotation

20 - Additional Gearbox Features

Double Oil Seal, Motorised Backstop Etc
 eg See Page 20

19 - Additional Motor Features

eg See Page 19
 For Types Without Motor
 Enter

18 - No of Motor Poles

- No motor
- 50 Hz 60 Hz
- 4 Pole (Std) 1500 rpm 1800 rpm
- 4 Pole (High) 1500 rpm 1800 rpm
- 6 Pole (Std) 1000 rpm 1200 rpm
- 6 Pole (High) 1000 rpm 1200 rpm
- 2 Pole 3000 rpm 3600 rpm
- 8 Pole 750 rpm 900 rpm
- Dual speed or special motor

15, 16, 17 - Geared Motor Powers

Motor Power Required
 eg See Page 21 - 80
 For reducer and non standard motor types enter

13, 14 - Mounting Position

eg See Page 14

12 - Motor Adaptor For Unit Types Column 10 Entries M, H, G.

See Pages 9 to 13
 For All Other Types Enter

11 - Output Shaft

- Standard See Page 8
- Inch

* This Page May Be Photocopied Allowing The Customer To Enter Their Order
 To access the on line configurator please visit www.pbl.co.in



EXPLANATION & USE OF RATINGS & SERVICE FACTORS

Gear unit selection is made by comparing actual loads with catalogue ratings. Catalogue ratings are based on a standard set of loading conditions, whereas actual load conditions vary according to type of application. Service Factors are therefore used to calculate an equivalent load to compare with catalogue ratings.

i.e. Equivalent Load = Actual Load x Service Factor

Mechanical ratings and service factors Fm and Fs

Mechanical ratings measure capacity in terms of life and/or strength, assuming 10 hr/day continuous running under uniform load conditions.

Catalogue ratings allow 100% overload at starting, braking or momentarily during operation up to 10 hours per day.

The unit selected must therefore have a catalogue rating at least equal to half maximum overload.

Mechanical Service Factor Fm (Table 1) is used to modify the actual load according to daily operating time, and type of loading.

Load characteristics for a wide range of applications are detailed in Table 3 opposite, which are used in deciding the appropriate Service Factor Fm from Table 1.

If overloads can be calculated, or accurately assessed, actual loads should be used instead of Fm.

For units subjected to frequent stop/starts overloads in excess of 10 times/day multiply factor Fm x Factor Fs (table 2).

For applications where units are to operate in extremely dusty or moist/humid atmospheres unit selection should be referred to our application engineers.

Table 1. Mechanical Service Factor (Fm)

Prime mover	Duration of service-hrs per day	Load classification-driven machine		
		Uniform mass acceleration factor ≤ 0.2	Moderate mass acceleration factor ≤ 3	Heavy mass acceleration factor ≤ 10
Electric motor, steam turbine or hydraulic motor	Under 3	0.80	1.00	1.50
	3 to 10	1.00	1.25	1.75
	Over 10	1.25	1.50	2.00
Multi-cylinder internal combustion engine	Under 3	1.00	1.25	1.75
	3 to 10	1.25	1.50	2.00
	Over 10	1.50	1.75	2.25
Single cylinder internal combustion engine	Under 3	1.25	1.50	2.00
	3 to 10	1.50	1.75	2.25
	Over 10	1.75	2.00	2.50

$$\text{Mass acceleration factor} = \frac{\text{all external moments of inertia}^*}{\text{moment of inertia of driving motor}}$$

* calculated with reference to the motor speed

Table 2. Number of Starts Factor (Fs)

Start / Stops per hour (1)	Up to 1	5	10	40	60	≥ 200
Factor Fs	1.00	1.03	1.06	1.10	1.15	1.20

Note: (1) Intermediate values are obtained by linear interpolation



Table 3

U = Uniform load

M = Moderate shock load

H = Heavy shock load

† = Refer to Application Engineering

Driven Machine	type of load	Driven Machine	type of load	Driven Machine	type of load
Cranes		log haul-incline	H	log haul	H
main hoists	†	log haul-well type	H	presses	M
bridge travel	†	log turning device	H	pulp machine reel	M
trolley travel	†	main log conveyor	H	stock chest	M
		off bearing rolls	M	suction roll	M
Crusher		planer feed chains	M	washers and thickeners	M
ore	H	planer foor chains	M	winders	M
stone	H	planer tilting hoist	M		
sugar	H	re-saw merry-go-round		Printing presses	†
		conveyor	M		
Dredges		roll cases	H	Pullers	
cable reels	M	slab conveyor	H	barge haul	H
conveyors	M	small waste			
cutter head drives	H	conveyor-belt	U	Pumps	
jig drives	H	small waste		centrifugal	U
manoeuvring winches	M	conveyor-chain	M	proportioning	M
pumps	M	sorting table	M	reciprocating	
screen drive	H	tipple hoist conveyor	M	single acting; 3 or	
stackers	M	tipple hoist drive	M	more cylinders	M
utility winches	M	transfer conveyors	M	double acting; 2 or	
		transfer rolls	M	more cylinders	M
Dry dock cranes		tray drive	M	single acting; 1 or 2	
main hoist	†	trimmer feed	M	cylinders	†
auxiliary hoist	†	waste conveyor	M	double acting; single	
boom, luffng	†			cylinder	†
rotating, swing or slew	†	Machine tools		rotary	
tracking, drive wheels	†	bending roll	M	gear type	U
		punch press-gear driven	H	lobe, vane	U
		notching press- belt			
Elevators		driven	†	Rubber and plastics	
bucket-uniform load	U	plate planers	H	industries	
bucket-heavy load	M	tapping machine	H	crackers	H
bucket-continuous	U	other machine tools		laboratory equipment	M
centrifugal discharge	U	main drives	M	mixed mills	H
escalators	U	auxiliary drives	U	refiners	M
freight	M			rubber calenders	M
gravity discharge	U	Metal mills		rubber mill-2 on line	M
man lifts	†	draw bench carriage		rubber mill-3 on line	M
passenger	†	and main drive	M	sheeter	M
		pinch, dryer and		tire building machines	†
Fans		scrubber rolls-reversing	†	tire and tube press	
centrifugal	U	slitters	M	openers	†
cooling towers		table conveyors		tubers and strainers	M
induced draft	†	non-reversing		warming mills	M
forced draft	†	group drives	M		
induced draft	M	individual drives	H	Sand muller	M
large, mine, etc	M	reversing			
large, industrial	M	wire drawing and		Sewage disposal	
light, small diameter	U	fattening machine	M	equipment	
		wire winding machine	M	bar screens	U
Feeders				chemical feeders	U
apron	M	Mill-rotary type		collectors	U
belt	M	ball		dewatering screws	M
disc	U	cement kilns	H	scum breakers	M
reciprocating	H	dryers and coolers	H	slow or rapid mixers	M
screw	M	kilns, other than cement	H	thickeners	M
		pebble	H	vacuum filters	M
Food industry		rod			
beef slicer	M	plain	H	Screens	
cereal cooker	U	wedge bar	H	air washing	U
dough mixer	M	tumbling barrels	H	rotary-stone or gravel	M
meat grinders	M			travelling water intake	U
		Mixers		Slab pushers	M
Generators-not		concrete mixers			
welding	U	-continuous	M	Steering gear	†
		concrete mixers			
Hammer mills	H	-intermittent	M	Stokers	U
		constant density	U		
Hoists		variable density	M	Sugar industry	
heavy duty	H	Oil industry		cane knives	M
medium duty	M	chillers	M	crushers	M
skip hoist	M	oil well pumping	†	mills	M
		paraffn filter press	M		
Laundry washers		rotary kilns	M	Textile industry	
reversing	M			batchers	M
		Paper mills		calenders	M
Laundry tumblers	M	agitators, (mixers)	M	cards	M
		barker-auxiliaries-		dry cans	M
Line shafts		hydraulic	M	dryers	M
driving processing		barker-mechanical	H	dyeing machinery	M
equipment	M	barking drum	H	knitting machines	†
light	U	beater and pulper	M	looms	M
other line shafts	U	bleacher	U	mangles	M
		calenders	M	nappers	M
Lumber industry		calenders-super	H	pads	M
barkers-hydraulic-		converting machine,		range drives	†
mechanical	M	except cutters, platers	M	slashers	M
burner conveyor	M	conveyors	U	soapers	M
chain saw and drag saw	H	couch	M	spinners	M
chain transfer	H	cutters-plates	H	tenter frames	M
craneway transfer	H	cylinders	M	washers	M
de-barking drum	H	dryers	M	winders	M
edger feed	M	felt stretcher	M		
gang feed	M	felt whipper	H	Windlass	†
green chain	M	jordans	M		
live rolls	H				
log deck	H				



SERIES M

SELECTION PROCEDURE FOR MOTORISED UNITS

EXAMPLE APPLICATION DETAILS

Absorbed power of driven machine = 0.7 kW
 Output speed of gearbox or Input speed of machine = 63 rev/min
 Application = Uniformly loaded belt conveyor
 Duration of service (hours per day) = 24hrs
 Mounting position = 1
 Ambient temperature = 20°C
 Running time (%) = 100%

1 DETERMINE MECHANICAL SERVICE FACTOR (Fm)

Refer to Load Classification by Application, table 3, page 4
 Application = Uniformly loaded belt conveyor

Conveyors-uniformly loaded or fed	U U U U U
apron	
assembly	
belt	
bucket chain	

U = Uniform load

Refer to mechanical service factor (Fm), table 1, page 3
 Duration of service (hours per day) = 24hrs

Prime mover	Duration of service-hrs per day	Load classification-drive	
		Uniform	Moderate
Electric motor, steam turbine or hydraulic motor	Under 3	0.80	1.00
	3 to 10	1.00	1.25
	Over 10	1.25	1.50

Therefore mechanical service factor (Fm) = 1.25

If the unit is subject to frequent start/stops Fm must be multiplied by factor Fs (see table 2 page 3)

2 DETERMINE REQUIRED OUTPUT TORQUE AT GEARBOX OUTPUTSHAFT

$$\text{Absorbed output torque} = \frac{\text{Absorbed power} \times 9550}{\text{Gearbox output speed}}$$

$$\frac{0.7 \times 9550}{63} = 106 \text{ Nm}$$

3 SELECT GEARED MOTOR

Refer to selection table one motor size larger than absorbed power.
 Absorbed power = 0.7 kW, therefore refer to 0.75 kW selection table, page 34
 Always select from 4 POLE selection table in the first instance as this offers a more economical solution.
 Required output speed of gearbox = 63 rev/min

0.75 kW	N2 R/MIN	i	M2 Nm	Fm	N	UNIT DESIGNATION	Kg	
	Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry 1 Through 20 Spaces to be filled when entering order	Weight of Base Mount Unit	Motor Frame Size
4 POLE	177	8	39	3.47	4000	M 0 2 2 2 8 . 0 _ M _ _ _ . 7 5 A - -	22.5	80
	156	9.09	44	3.14	4000	9 . 0		
	127	11.15	54	2.65	4000	1 1 .		
	114	12.37	60	2.45	4000	1 2 .		
	101	14.05	68	2.22	4000	1 4 .		
	89	15.97	78	2.04	3968	1 6 .		
	80	17.58	85	1.86	3878	1 8 .		
	70	20.23	99	1.61	3757	2 0 .		
	64	21.99	107	1.48	4000	2 2 .		
	54	26.4	128	1.24	3847	2 8 .		

4 CHECK OUTPUT TORQUE

Output torque (M2) of selected unit must be equal or more than required output torque at gearbox outputshaft.
 Required output torque at gearbox outputshaft = 106 Nm

0.75 kW	N2 R/MIN	i	M2 Nm	Fm	N	UNIT DESIGNATION	Kg	
	Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry 1 Through 20 Spaces to be filled when entering order	Weight of Base Mount Unit	Motor Frame Size
4 POLE	177	8	39	3.47	4000	M 0 2 2 2 8 . 0 _ M _ _ _ . 7 5 A - -	22.5	80
	156	9.09	44	3.14	4000	9 . 0		
	127	11.15	54	2.65	4000	1 1 .		
	114	12.37	60	2.45	4000	1 2 .		
	101	14.05	68	2.22	4000	1 4 .		
	89	15.97	78	2.04	3968	1 6 .		
	80	17.58	85	1.86	3878	1 8 .		
	70	20.23	99	1.61	3757	2 0 .		
	64	21.99	107	1.48	4000	2 2 .		
	54	26.4	128	1.24	3847	2 8 .		

Selected unit's output torque (M2) = 107 Nm, therefore unit is acceptable

Go to point 5



5 CHECK SERVICE FACTOR

Service factor (Fm) of selected unit must be equal or more than required service factor.

Required service factor of gearbox = 1.25

0.75 kW	N2 R/MIN	i	M2 Nm	Fm	N	UNIT DESIGNATION Column Entry <input type="text" value="1"/> Through <input type="text" value="20"/> Spaces to be filled when entering order	Kg	Motor Frame Size
	Output Speed	Ratio	Output Torque	Service Factor	Overhung Load			
4 POLE	177	8	39	3.47	4000	M 0 2 2 2 8 . 0 _ M _ _ _ . 7 5 A - -	22.5	80
	156	9.09	44	3.14	4000	9 . 0		
	127	11.15	54	2.65	4000	1 1 .		
	114	12.37	60	2.45	4000	1 2 .		
	101	14.05	68	2.22	4000	1 4 .		
	89	15.97	78	2.04	3968	1 6 .		
	80	17.58	85	1.86	3878	1 8 .		
	70	20.23	99	1.61	3757	2 0 .		
	64	21.99	107	1.48	4000	2 2 .		
	54	26.4	128	1.24	3847	2 8 .		

Selected unit's service factor (Fm) = 1.48, therefore unit is acceptable.

Alternatively a M03 unit could be selected which has a greater service factor

0.75 kW	N2 R/MIN	i	M2 Nm	Fm	N	UNIT DESIGNATION Column Entry <input type="text" value="1"/> Through <input type="text" value="20"/> Spaces to be filled when entering order	Kg	Motor Frame Size
	Output Speed	Ratio	Output Torque	Service Factor	Overhung Load			
4 POLE	156	9.09	44	3.76	4000	M 0 3 2 2 9 . 0 _ M _ _ _ . 7 5 A - -	22.5	80
	127	11.15	54	3.28	4000	1 1 .		
	114	12.37	60	3.07	4000	1 2 .		
	101	14.05	69	2.81	4000	1 4 .		
	89	15.97	77	2.63	3935	1 6 .		
	80	17.58	85	2.42	3844	1 8 .		
	70	20.23	99	2.11	3689	2 0 .		
	64	21.99	107	1.94	3568	2 2 .		
	54	26.4	128	1.63	3045	2 8 .		
	45	31.68	154	1.35	3182	3 2 .		

Selected unit's service factor (Fm) = 1.94, therefore unit is acceptable.

6 CHECK OVERHUNG LOADS

If sprocket, gear, etc is mounted on the outputshaft then refer to Overhung Loads Procedure, page 100, and compare with allowable overhung load (N) of selected unit

Allowable overhung load (N) must be equal or more than calculated overhung load (P)

0.75 kW	N2 R/MIN	i	M2 Nm	Fm	N	UNIT DESIGNATION Column Entry <input type="text" value="1"/> Through <input type="text" value="20"/> Spaces to be filled when entering order	Kg	Motor Frame Size
	Output Speed	Ratio	Output Torque	Service Factor	Overhung Load			
4 POLE	177	8	39	3.47	4000	M 0 2 2 2 8 . 0 _ M _ _ _ . 7 5 A - -	22.5	80
	156	9.09	44	3.14	4000	9 . 0		
	127	11.15	54	2.65	4000	1 1 .		
	114	12.37	60	2.45	4000	1 2 .		
	101	14.05	68	2.22	4000	1 4 .		
	89	15.97	78	2.04	3968	1 6 .		
	80	17.58	85	1.86	3878	1 8 .		
	70	20.23	99	1.61	3757	2 0 .		
	64	21.99	107	1.48	4000	2 2 .		
	54	26.4	128	1.24	3847	2 8 .		

NOTE: If any of the following conditions occur then consult Application Engineering:-

- a) Mass acceleration factor > 10
- b) Ambient temperature is above 40°C



UNIT VERSIONS

UNIT VERSIONS.
COLUMN 9 ENTRY

- B - Base Mounted
- E - Flange mount with B14 (C) Flange Mounting (For sizes M01 to M08 only)

Flange Mounted

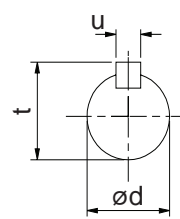
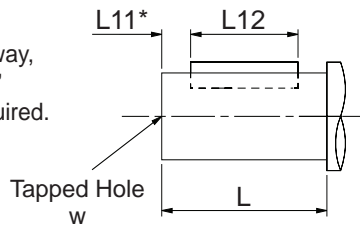
Letter Entry Depends on Flange Diameter See tables below

Flange Diameter	Column 9 Entry	Flange Diameter	Column 9 Entry
120	H	300	P
140	J	350	R
160	K	450	F
200	L	550	G
250	N		

Unit Size				Flange Dia	Column 9 Entry
Double	Triple	Quadruple	Quintuple		
M0122	M0132	-	-	120	H
				140	J
				160	K
				200	L
M0222	M0232	-	-	120	H
				140	J
				160	K
				200	L
M0322	M0332	M0342	M0352	120	H
				140	J
				160	K
				200	L
M0422	M0432	M0442	M0452	140	J
				160	K
				200	L
				250	N
M0522	M0532	M0542	M0552	140	J
				160	K
				200	L
				250	N
M0622	M0632	M0642	M0652	200	L
				250	N
				300	P
				200	L
M0722	M0732	M0742	M0752	250	N
				300	P
				300	P
				350	R
M0822	M0832	M0842	M0852	350	R
M0921	M0931	M0941	M0951	450	F
M1021	M1031	M1041	M1051	450	F
M1321	M1331	M1341	M1351	550	G
M1421	M1431	M1441	M1451	550	G

OUTPUT SHAFT OPTIONS
OUTPUTSHAFT OPTIONS

* Inch shaft has an open ended keyway, therefore no 'L11' dimension is required.


Column 11 Entry

- C Standard
- N Inch

OUTPUTSHAFT OPTIONS - double, triple, quadruple and quintuple reduction

SIZE OF UNIT	TYPE OF OUTPUT SHAFT	COLUMN 11 ENTRY	DIMENSIONS IN MM (Inch Shaft in Inches)						
			ød	L	L11	L12	t	u	w
01	Standard	C	20.015 / 20.002	40	4	32	22.5	6	M6 x 1, 16 deep
	Inch *	N	0.7500"/0.7495"	1.575"	-	1 ⁹ / ₁₆ "	0.829"	3 ³ / ₁₆ "	1/4" UNF x 0.63" deep
02	Standard	C	25.015 / 25.002	50	4	40	28	8	M10 x 1.5, 22 deep
	Inch *	N	1.0000"/0.9995"	1.969"	-	1 ⁹ / ₁₆ "	1.106"	1/4"	1/4" UNF x 0.71" deep
03	Standard	C	25.015 / 25.002	50	4	40	28	8	M10 x 1.5, 22 deep
	Inch *	N	1.0000"/0.9995"	1.969"	-	1 ⁹ / ₁₆ "	1.106"	1/4"	1/4" UNF x 0.71" deep
04	Standard	C	30.015 / 30.002	60	4	50	33	8	M10 x 1.5, 22 deep
	Inch *	N	1.2500"/1.2495"	2.362"	-	2"	1.359"	1/4"	3/8" UNF x 0.86" deep
05	Standard	C	35.018 / 35.002	70	7	60	38	10	M12 x 1.75, 28 deep
	Inch *	N	1.3750"/1.3745"	2.756"	-	2 ³ / ₈ "	1.507"	5 ⁵ / ₁₆ "	3/8" UNF x 0.75" deep
06	Standard	C	35.018 / 35.002	70	7	60	38	10	M12 x 1.75, 28 deep
	Inch *	N	1.3750"/1.3745"	2.756"	-	2 ³ / ₈ "	1.507"	5 ⁵ / ₁₆ "	3/8" UNF x 0.75" deep
07	Standard	C	40.018 / 40.002	80	5	70	43	12	M16 x 2.0, 36 deep
	Inch *	N	1.6250"/1.6240"	3.150"	-	2 ³ / ₈ "	1.784"	3/8"	5/8" UNF x 1.25" deep
08	Standard	C	50.018 / 50.002	100	10	80	53.5	14	M16 x 2.0, 36 deep
	Inch *	N	2.1250"/2.1240"	3.937"	-	2 ³ / ₄ "	2.338"	1/2"	3/4" UNF x 1.50" deep
09	Standard	C	60.030 / 60.011	120	10	100	64	18	M20 x 2.5, 42 deep
	Inch *	N	2.3750" / 2.3740"	4.72"	-	3 ¹¹ / ₁₆ "	2.65"	0.625"	3/4" UNF 1.65" deep
10	Standard	C	70.030 / 70.011	140	15	110	74.5	20	M20 x 2.5, 42 deep
	Inch *	N	2.875" / 2.874"	5.51"	-	4 ⁵ / ₈ "	3.20"	0.75"	3/4" UNF 1.65" deep
13	Standard	C	90.035 / 90.013	170	15	140	95	25	M24 x 3.0, 50 deep
	Inch *	N	3.625" / 3.624"	6.69"	-	5 ¹⁵ / ₁₆ "	4.01"	0.875"	1" UNF 1.97" deep
14	Standard	C	100.035 / 100.013	210	15	180	106	28	M24 x 3.0, 50 deep
	Inch *	N	4.000" / 3.999"	8.27"	-	7 ¹ / ₂ "	4.44"	1.00"	1" UNF 1.97" deep



MOTOR ADAPTERS

DOUBLE REDUCTION UNITS

IEC Flanges B14 - Column 12 Entry For Unit Types Column 10 Entries G, H and M Only

MOTOR FRAME FLANGE	UNIT SIZE, NUMBER OF REDUCTIONS, REVISION NUMBER															
	M0122		M0222		M0322		M0422		M0522		M0622		M0722			
	RATIO COVERAGE		3.6 - 9.0	11. - 56.	3.6 - 14.	16. - 56.	3.6 - 14.	16. - 56.	3.6 - 11.	12. - 56.	3.6 - 11.	12. - 56.	5.0 - 12.	14. - 63.	3.6 - 9.0	11. - 56.
71	H		H	-	H	-	H	-	-	-	-	-	-	-	-	-
80	B		K	B	K	B	K	-	G	-	G	-	G	-	G	-
90	D		R	D	R	D	R	-	J	-	J	-	J	-	J	-
100	E		S	E	S	E	S	B	L	B	L	B	L	B	L	B
112	E		S	E	S	E	S	B	L	B	L	B	L	B	L	B

IEC Flanges B5 - Column 12 Entry For Unit Types Column 10 Entries G, H and M Only

MOTOR FRAME FLANGE	UNIT SIZE, NUMBER OF REDUCTIONS, REVISION NUMBER																											
	M0122		M0222		M0322		M0422		M0522		M0622		M0722		M0822		M0921		M1021		M1321		M1421					
	RATIO COVERAGE		3.6 - 9.0	11. - 56.	3.6 - 14.	16. - 56.	3.6 - 14.	16. - 56.	3.6 - 11.	12. - 56.	3.6 - 11.	12. - 56.	5.0 - 12.	14. - 63.	3.6 - 9.0	11. - 56.	3.6 - 14.	16. - 56.	1.4 - 14.	16. - 71.	1.4 - 14.	16. - 71.	2.8 - 14.	16. - 45.	50. - 71.	2.8 - 14.	16. - 45.	50. - 71.
63	F	F	-	F	-	F	-	V	-	V	-	V	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
71	G	G	-	G	-	G	-	D	-	D	-	D	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
80	A	J	A	J	A	J	W	F	W	F	W	F	-	F	-	D	-	E	-	-	-	-	-	-	-	-	-	-
90	C	Q	C	Q	C	Q	Y	H	Y	H	Y	H	-	H	-	E	-	F	-	-	-	-	-	-	-	-	-	-
100	-	-	-	-	-	-	A	K	A	K	A	K	A	K	A	F	-	G	-	E	-	G	N	-	S	W	-	-
112	-	-	-	-	-	-	A	K	A	K	A	K	A	K	A	F	-	G	-	E	-	G	N	-	S	W	-	-
132	-	-	-	-	-	-	N	P	N	P	N	P	C	M	B	G	-	H	-	F	-	H	P	-	T	X	-	-
160	-	-	-	-	-	-	-	-	-	-	-	-	E	-	C	H	A	J	A	G	A	J	Q	A	G	N	-	-
180	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	B	K	B	H	B	K	R	B	H	P	-	-	-
200	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	-	C	-	C	-	C	L	S	C	J	Q	-
225	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	D	-	D	-	D	-	D	M	T	D	K	R	-
250	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	E	U	-	E	L	-	-	-	-
280	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	F	W	-	F	M	-	-	-	-



MOTOR ADAPTERS

TRIPLE REDUCTION UNITS

IEC Flanges B14 - Column 12 Entry For Unit Types Column 10 Entries G, H and M Only

MOTOR FRAME FLANGE	UNIT SIZE, NUMBER OF REDUCTIONS, REVISION NUMBER								
		M0132	M0232	M0332	M0432	M0532	M0632	M0732	M0832
	RATIO COVERAGE	56. - 200	56. - 200	56. - 200	56. - 200	56. - 200	63. - 25	56. - 200	56. - 200
71	COLUMN 12 ENTRY	H	H	H	H	H	-	-	
80		K	K	K	K	K	K	G	G
90		R	R	R	R	R	R	J	J
100		S	S	S	S	S	S	L	L
112		S	S	S	S	S	S	L	L

IEC Flanges B5 - Column 12 Entry For Unit Types Column 10 Entries G, H and M Only

MOTOR FRAME FLANGE	UNIT SIZE, NUMBER OF REDUCTIONS, REVISION NUMBER																
		M0132	M0232	M0332	M0432	M0532	M0632	M0732	M0832	M0931	M1031	M1331		M1431			
	RATIO COVERAGE	56. - 200	56. - 200	56. - 200	56. - 200	56. - 200	63. - 25	56. - 200	56. - 200	56. - 200	56. - 200	40. - 50.	56. - 160	180 - 250	40. - 50.	56. - 160	180 - 250
63	COLUMN 12 ENTRY	F	F	F	F	F	F	V	-	-	-	-	-	-	-	-	-
71		G	G	G	G	G	G	D	-	-	-	-	-	-	-	-	-
80		J	J	J	J	J	J	F	F	L	E	-	-	-	-	-	-
90		Q	Q	Q	Q	Q	Q	H	H	M	F	-	-	-	-	-	-
100		-	-	-	-	-	-	K	K	N	G	-	G	N	-	G	N
112		-	-	-	-	-	-	K	K	N	G	-	G	N	-	G	N
132		-	-	-	-	-	-	P	M	-	H	-	H	P	-	H	P
160		-	-	-	-	-	-	-	-	-	J	A	J	Q	A	J	Q
180		-	-	-	-	-	-	-	-	-	K	B	K	R	B	K	R
200		-	-	-	-	-	-	-	-	-	-	C	L	S	C	L	S
225		-	-	-	-	-	-	-	-	-	-	D	M	T	D	M	T
250		-	-	-	-	-	-	-	-	-	-	E	U	-	E	W	-
280		-	-	-	-	-	-	-	-	-	-	F	W	-	F	X	-



MOTOR ADAPTERS

QUADRUPLE REDUCTION UNITS

IEC Flanges B14 - Column 12 Entry For Unit Types Column 10 Entries G, H and M Only

MOTOR FRAME FLANGE	UNIT SIZE, NUMBER OF REDUCTIONS, REVISION NUMBER										
	RATIO COVERAGE	M0342	M0442	M0542	M0642	M0742	M0842	M0941	M1041	M1341	M1441
71	COLUMN 12 ENTRY	H	H	H	H	H	-	-	-	-	-
80		K	K	K	K	K	G	G	G	G	G
90		R	R	R	R	R	J	J	J	J	J
100		-	-	-	-	-	L	L	L	L	L
112		-	-	-	-	-	L	L	L	L	L

IEC Flanges B5 - Column 12 Entry For Unit Types Column 10 Entries G, H and M Only

MOTOR FRAME FLANGE	UNIT SIZE, NUMBER OF REDUCTIONS, REVISION NUMBER										
	RATIO COVERAGE	M0342	M0442	M0542	M0642	M0742	M0842	M0941	M1041	M1341	M1441
63	COLUMN 12 ENTRY	F	F	F	F	F	V	V	-	-	-
71		G	G	G	G	G	D	D	-	-	-
80		J	J	J	J	J	F	F	F	F	F
90		Q	Q	Q	Q	Q	H	H	H	H	H
100		-	-	-	-	-	K	K	K	K	K
112		-	-	-	-	-	K	K	K	K	K
132		-	-	-	-	-	P	P	M	M	M



MOTOR ADAPTERS

QUINTUPLE REDUCTION UNITS

IEC Flanges B14 - Column 12 Entry For Unit Types Column 10 Entries G, H and M Only

MOTOR FRAME FLANGE	UNIT SIZE, NUMBER OF REDUCTIONS, REVISION NUMBER										
	RATIO COVERAGE	M0352	M0452	M0552	M0652	M0752	M0852	M0951	M1051	M1351	M1451
71	COLUMN 12 ENTRY	H	H	H	H	H	H	H	-	-	-
80		K	K	K	K	K	K	K	G	G	G
90		R	R	R	R	R	R	R	R	J	J

IEC Flanges B5 - Column 12 Entry For Unit Types Column 10 Entries G, H and M Only

MOTOR FRAME FLANGE	UNIT SIZE, NUMBER OF REDUCTIONS, REVISION NUMBER										
	RATIO COVERAGE	M0352	M0452	M0552	M0652	M0752	M0852	M0951	M1051	M1351	M1451
63	COLUMN 12 ENTRY	F	F	F	F	F	F	F	-	-	-
71		G	G	G	G	G	G	G	-	-	-
80		J	J	J	J	J	J	J	F	F	F
90		Q	Q	Q	Q	Q	Q	Q	H	H	H
100		-	-	-	-	-	-	-	K	K	K
112		-	-	-	-	-	-	-	K	K	K



LUBRICATION

M01,M02,M03,M04,M05,M06,& M07 Units, are supplied factory filled with EP mineral oil (Grade 7E) should be appropriate to the intended mounting position. If the unit is supplied without lubricant the unit must be filled with the correct lubricant and quantity as listed below.

M08,M09,M10,M13,& M14 Units, require filling with EP mineral oil (Grade 6E) Lubricant quantities are approximate fill until oil escapes from the level plug hole, fit ventilator plug (when supplied) in the appropriate position for the required mounting position. If the unit is supplied without lubricant the unit must be filled with the correct lubricant and quantity.

LUBRICATION CHANGE PERIOD

- Sizes 02, 03, 04 and 05 are filled for life.
- All other sizes of Series M will require an oil change:
 - 10,000 hours for mineral oil
 - 20,000 hours for synthetic oil

TEMPERATURE LIMITATIONS

The standard lubricant is suitable for operation in ambient temperatures of 0° to 35°C, outside of this consult Table 1 or Application Engineers.

TABLE 1 OIL GRADES

LUBRICANT	AMBIENT TEMPERATURE RANGE		
	5°C to 20°C (type E) 30°C to 20°C (type H)	0°C to 35°C	20°C to 50°C
EP Mineral Oil (type E)	5E (VG 220)	6E (VG 320)	7E (VG 460)
Polyalphaolefn based Synthetic (type H)	5H (VG 220)	5H (VG 220)	6H (VG 320)

TABLE 2 Lubrication Quantity (Litres)

DOUBLE REDUCTION & FINAL STAGE QUADRUPLE OR QUINTUPLE REDUCTION													
Unit Size		M0122	M0222	M0322	M0422	M0522	M0622	M0722	M0822	M0921	M1021	M1321	M1421
MOUNTING POSITION	1	0.5	0.8	0.8	1.5	1.5	2.0	2.6	4.2	10.5	14.0	17.0	24.0
	2	0.8	1.2	1.2	1.8	1.8	2.0	2.9	6.3	12.0	22.0	31.0	49.0
	3	0.6	0.7	0.7	1.6	1.6	1.9	2.7	5.4	12.0	22.0	31.0	49.0
	4	0.8	1.2	1.2	1.8	1.8	1.7	3.0	7.3	12.0	19.0	28.0	41.0
	5	0.7	1.1	1.1	2.0	2.0	2.2	3.2	6.8	16.8	32.0	47.0	72.0
	6	1.0	1.4	1.4	2.6	2.6	2.8	4.7	9.3	16.4	26.0	38.0	65.0

Unit Size		M0132	M0232	M0332	M0432	M0532	M0632	M0732	M0832	M0931	M1031	M1331	M1431
MOUNTING POSITION	1	0.6	0.8	0.8	1.6	1.6	2.1	2.7	4.4	11.5	15.0	18.0	24.5
	2	0.9	1.3	1.3	1.9	1.9	2.1	3.0	6.5	12.0	24.0	33.0	50.0
	3	0.7	0.7	0.7	1.7	1.7	2.0	2.8	5.6	12.0	24.0	33.0	50.0
	4	0.9	1.2	1.2	1.9	1.9	1.8	3.1	7.5	12.0	21.0	30.0	43.0
	5	0.7	1.1	1.1	2.1	2.1	2.3	3.3	6.8	16.8	32.0	47.0	72.0
	6	1.1	1.6	1.6	2.7	2.7	2.9	4.8	9.7	16.5	28.0	40.0	67.0

PRIMARY STAGE QUADRUPLE REDUCTION (Quantities obtained from above double and triple sizes indicated)										
Unit Size	M0342	M0442	M0542	M0642	M0742	M0842	M0941	M1041	M1341	M1441
PRIMARY UNIT	M0122	M0322	M0322	M0322	M0322	M0522	M0522	M0722	M0722	M0722
SECONDARY UNIT	M0322	M0422	M0522	M0622	M0722	M0822	M0921	M1021	M1321	M1421

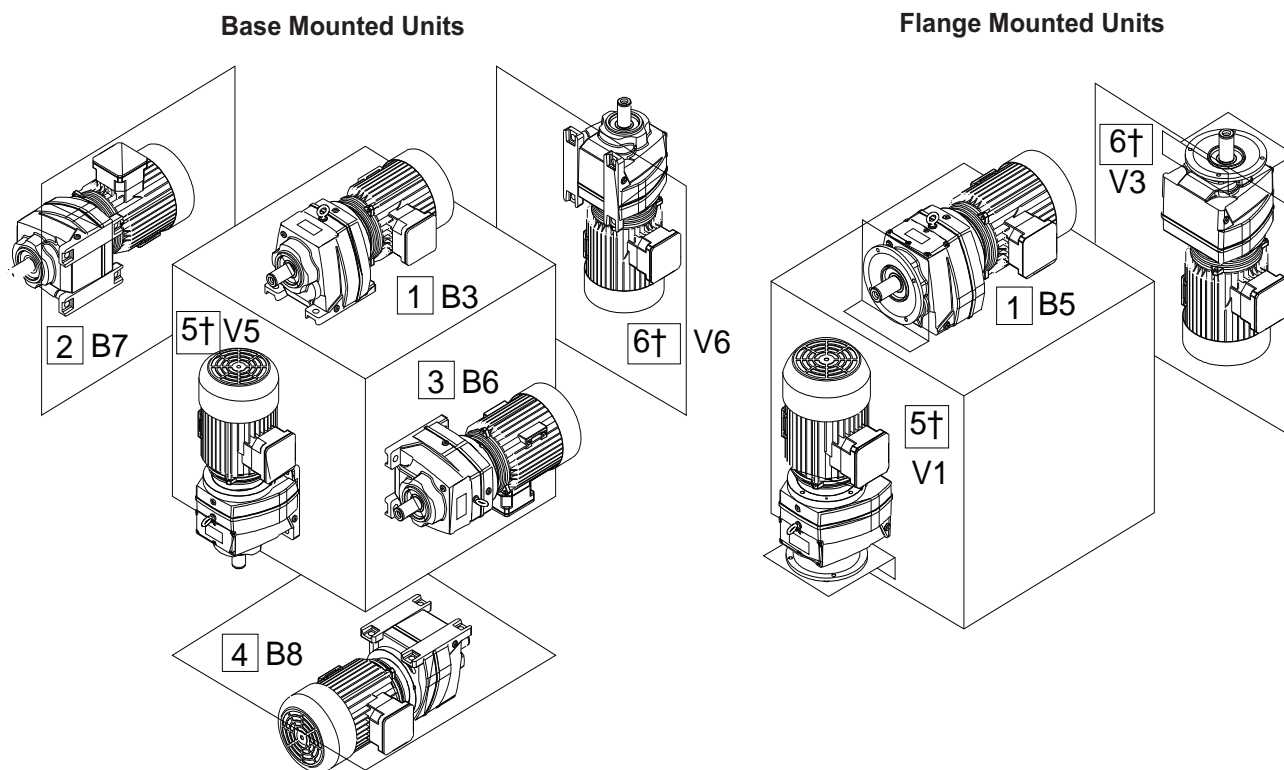
PRIMARY STAGE QUINTUPLE REDUCTION (Quantities obtained from above double and triple sizes indicated)										
Unit Size	M0352	M0452	M0552	M0652	M0752	M0852	M0951	M1051	M1351	M1451
PRIMARY UNIT	M0132	M0332	M0332	M0332	M0332	M0532	M0532	M0732	M0732	M0732
SECONDARY UNIT	M0322	M0422	M0522	M0622	M0722	M0822	M0921	M1021	M1321	M1421

* NOTE: Primary units filled with Grade 7E lubricant suitable for all ambient temperatures between 0° C and 50° C

MOUNTING POSITIONS

COLUMN 13 ENTRY

Enter for units with no oil fill



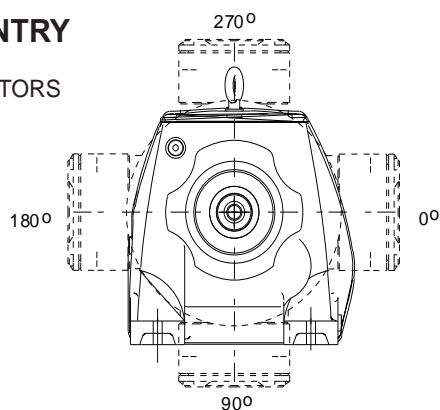
† Gear Units selected for use in mounting positions 5 and 6 should only be used with overall ratios greater or equal to those shown in the table below

Unit Size	Input Speed (rpm)			
	< 1000	< 1500	< 1800	> 1800
M01 - M08	All	All	All	Consult Application Engineering
M09	2.0	4.0	4.5	
M10	4.0	8.0	9.0	
M13	6.3	11.0	14.0	
M14	12.0	18.0	22.0	

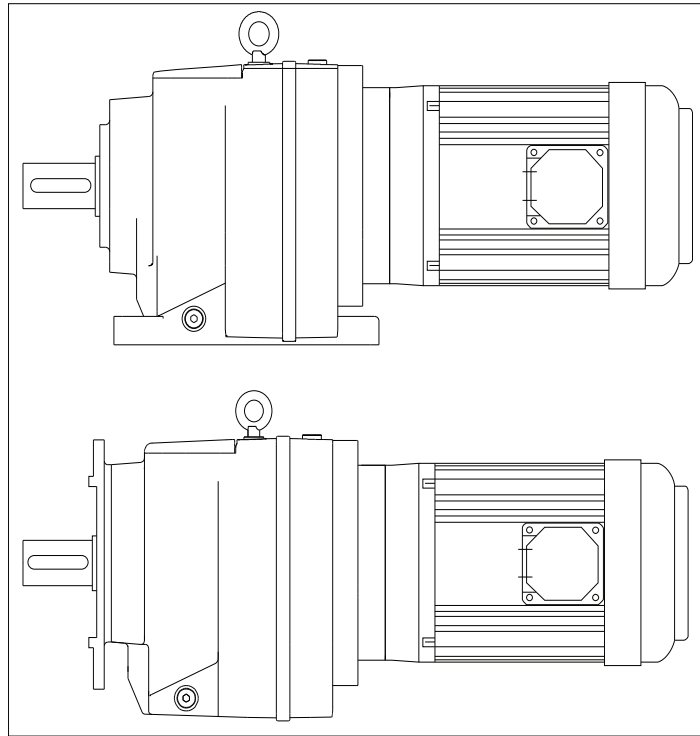
MOUNTING POSITIONS - SHOWN AS MOTORISED - APPLIES ALSO FOR REDUCERS

COLUMN 14 ENTRY

ALL MOTORS



Column 14 Entry	Terminal Box Position
A	0°
B	90°
C	180°
D	270°
-	Reducer or no motor fitted



MOTORISED
SERIES M



TEFC squirrel cage three phase motors
4 poles = 1500 rpm, 415V, 50Hz, S1, IP55, Class F

TEFC squirrel cage three phase motors
6 poles = 1000 rpm, 415V, 50Hz, S1, IP55, Class F

Output Power Kw	Frame Size	Speed (RPM)	I (A)	1st I	1st T	J (Kgm2)
0.12	63	1350	0.52	3.5	1.9	0.0002
0.18	63	1360	0.57	3.5	1.9	0.0002
0.25	71	1370	0.76	3.5	1.9	0.0004
0.37	71	1380	1.05	3.5	1.9	0.0006
0.55	80A	1410	1.45	4.3	2.0	0.0010
0.75	80A	1415	1.75	4.5	2.0	0.0012
1.1	90S	1415	2.5	5.0	2.2	0.0018
1.5	90L	1420	3.3	5.0	2.2	0.0023
2.2	100L	1430	4.4	5.5	2.2	0.0045
3.7	112M	1440	7.2	5.5	2.2	0.0085
5.5	132S	1450	10.6	5.5	2.3	0.0169
7.5	132M	1450	14.2	5.5	2.3	0.0228
11.0	160M	1455	20.8	6.0	2.2	0.0424
15.0	160L	1455	27.0	6.0	2.2	0.0555
18.5	180M	1460	34.0	6.0	2.2	0.0805
22.0	180L	1460	39.0	6.0	2.2	0.0948
30.0	200L	1465	52.0	6.0	2.2	0.2016
37.0	225S	1470	64.0	6.0	2.2	0.3056
45	225M	1475	77.0	6.0	2.2	0.3638
55	250M	1480	92.0	6.0	2.2	0.5640
75	280S	1482	130.0	6.0	2.2	1.0798
90	280M	1482	155.0	6.0	2.2	1.2398

Output Power Kw	Frame Size	Speed (RPM)	I (A)	1st I	Tst T	J (Kgm2)
0.12	63	880	0.55	3.0	2.0	0.0006
0.18	71	900	0.65	3.0	2.0	0.0008
0.25	71	905	0.85	3.0	2.0	0.0008
0.37	80A	915	1.10	4.0	2.0	0.0012
0.55	80B	920	1.55	4.0	2.0	0.0016
0.75	90S	925	2.00	5.0	2.2	0.0024
1.1	90L	930	2.90	5.0	2.2	0.0031
1.5	100L	940	3.50	5.0	2.0	0.0067
2.2	112M	945	4.90	5.0	2.0	0.0012
3.7	132S	950	7.5	5.0	2.0	0.0206
5.5	132M	950	11.0	5.0	2.0	0.0289
7.5	160M	960	15.0	5.5	2.0	0.0656
11.0	160L	970	20.5	5.5	2.0	0.0860
15.0	180L	970	27.5	5.5	2.0	0.1487
18.5	200L	975	34.0	5.5	2.0	0.2151
22.0	200L	975	40.0	5.5	2.0	0.2531
30.0	225M	980	54.0	6.0	2.0	0.4595
37.0	250M	982	66.5	6.0	2.0	0.6282
45.0	280S	983	79.0	6.0	2.1	1.0938
55.0	280M	983	96.0	6.0	2.1	1.3125

- I = Nominal current
- Ist/I = Starting current factor
- Tst/T = Starting torque factor
- J = Motor moment of inertia

Recalculation Factors

Recalculation factors for current at rated voltages other than 415V, 50 Hz.

Rated voltage at 50Hz and motor wound for	Recalculation factor
220V	1.89
230V	1.80
415V	1.04
500V	0.83
660V	0.63
690V	0.60

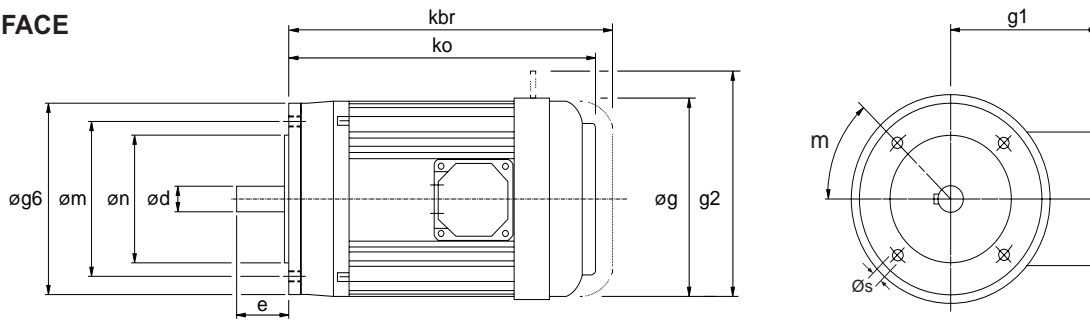
60 Hz Operation

Motors wound for a certain voltage at 50 Hz can be operated at 60 Hz, without any modifications, subject to the following changes in their data

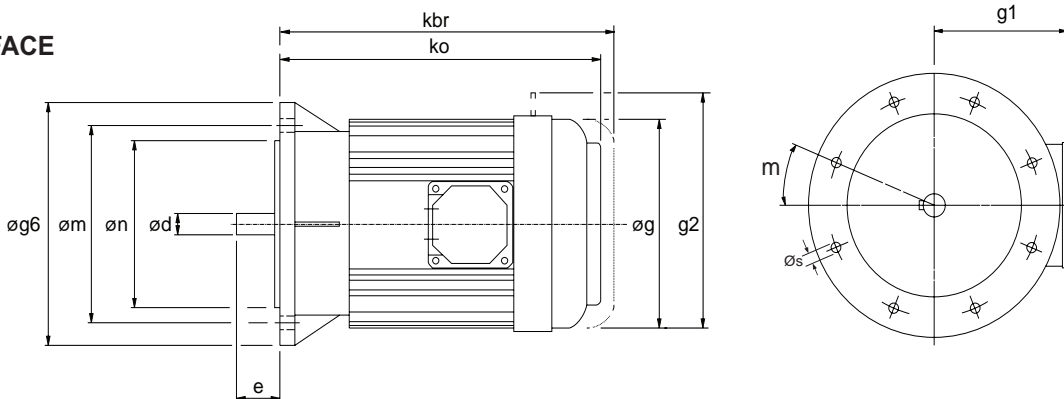
Motor wound for 50 Hz and	Connected to 60 Hz and	Data at 60 Hz in percentage of values at 50 Hz					
		P	n	I	Ist/I	T	Tst/T
		kW	rpm	A		Nm	
415V	380V	100	120	102	77	83	67
	400V	100	120	96	87	83	77
	415V	100	120	93	94	83	84
	440V	100	120	89	106	83	97
	460V	100	120	87	114	83	109
	480V	100	120	86	122	83	122

* This data we only for PBL Make Standard electric motor. For any other make please refer Power Build Ltd.

MOTOR DETAILS

B14 'C' FACE


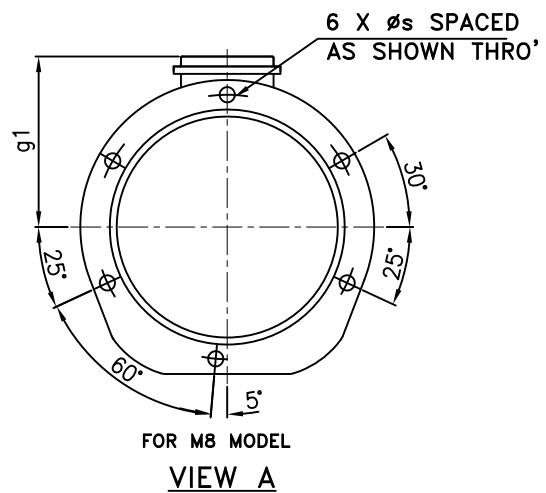
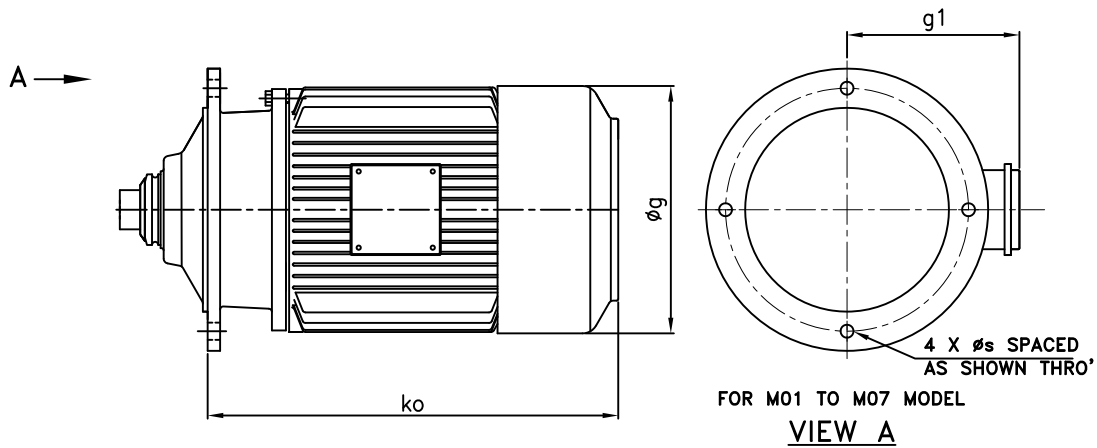
MOTOR FRAME SIZE	Øg6	Øm	Øn	Ød	e	ko*	kbr*	Øg	g1*	m	Øs
71	105	85	70	14	30	210	270	140	102	45°	4 x M6
80	120	100	80	19	40	237	320	158	125	45°	4 x M6
90S	140	115	95	24	50	247	345	180	133	45°	4 x M8
90L	140	115	95	24	50	272	370	180	133	45°	4 x M8
100	160	130	110	28	60	306	415	198	144	45°	4 x M8
112	160	130	110	28	60	329	440	222	155	45°	4 x M8

B5 'D' FACE


MOTOR FRAME SIZE	Øg6	Øm	Øn	Ød	e	ko*	kbr*	Øg	g1*	m	Øs
63	140	115	95	11	23	183	247	124	96	45°	4 x M8
71	160	130	110	14	30	210	270	140	102	45°	4 x M8
80	200	165	130	19	40	237	320	158	125	45°	4 x M10
90S	200	165	130	24	50	247	345	180	133	45°	4 x M10
90L	200	165	130	24	50	272	385	180	133	45°	4 x M10
100	250	215	180	28	60	306	415	198	144	45°	4 x M12
112	250	215	180	28	60	329	440	222	155	45°	4 x M12
132S	300	265	230	38	80	357	520	262	172	45°	4 x M12
132M	300	265	230	38	80	395	565	262	172	45° ⁹⁷	4 x M12
160M	250	300	250	42	110	466	595	311	282	45°	4 x M16
160L	350	300	250	42	110	510	640	311	282	45°	4 x M16
180M	350	300	250	48	110	533	-	336	307	22.5°	4 x M16
180L	350	300	250	48	110	571	-	336	307	22.5°	4 x M16
200L	400	350	300	55	110	650	-	395	372	-	4 x M16
225S/M	450	400	350	60	140	695	-	435	427	-	8 x M16
250M	550	500	450	65	140	790	-	485	490	-	8 x M16
280S/M	550	500	450	75	140	890	-	540	520	-	8 x M16

* Motor lengths for own brand standard motors. These lengths may vary if alternative motor is fitted.

INTEGRAL MOTOR DETAILS



MOTOR FRAME SIZE	e	ko	g	g1	s	MODEL
71	42	222	140	102	9	M01,M02,M03
80	41	277	158	111	9	M01,M02,M03
	56	262	158	111	11	M04,M05,M06
90	41	307	179	121	9	M01,M02,M03
	56	292	179	121	11	M04,M05,M06
100	70	278	179	121	13.5	M07
	56	354	198	153	11	M04,M05,M06
112	70	340	198	153	13.5	M07
	79	331	198	153	13.5	M08
132	56	389	222	168	11	M04,M05,M06
	70	375	222	168	13.5	M07
132	79	366	222	168	13.5	M08
	56	495	262	169	11	M04,M05,M06
132	70	481	262	169	13.5	M07
	79	472	262	169	13.5	M08

* Motor lengths for own brand standard motors. These lengths may vary if alternative motor is fitted.



ADDITIONAL MOTOR FEATURES - COLUMN 19 ENTRY

Column 19 Entry	Brake Motor	Hand Release on Brake	Forced Ventilation/ Constant Blower (TECB)	Thermistors	Special
-					
A	●				
B	●	●			
C			●		
D	●		●		
E	●	●	●		
F				●	
G	●			●	
H	●	●		●	
K			●	●	
L	●		●	●	
M	●	●	●	●	
S					●

All variants of standard IEC motors can be fitted to Series M, For example:-

- Single phase
- DC
- Energy efficient
- Wash down
- Explosion-proof
- Suitable to be used with inverters
- Force vented
- Flame proof
- Two speed
- Tropicalised
- Crane duty
- Underground specification
- Fitted with encoders
- Fitted with tacho
- Fitted with thermistors
- Fitted with anti condensation heaters
- Hydraulic motors with IEC flanges
- Air motors with IEC flanges



ADDITIONAL GEARBOX FEATURES - COLUMN 20 ENTRY

Column 20 Entry	Double Outputshaft Oil Seals	Oil Level Glass M07 - M14	* Motorised Backstop		Special
			CW Rotation	CCW Rotation	
-					
A	●				
B		●			
C	●	●			
D			●		
E	●		●		
F		●	●		
G	●	●	●		
H				●	
I	●			●	
J		●		●	
K	●	●		●	
L					●

Please refer to Application Engineering for details of the following additional gearbox features

- Prime paint only
- Wash down
- BISSC compatible
- Special oil (food compatible, bio-degradable, different viscosities etc)



0.12 kW

4 POLE

N2 R/MIN	i	M2 Nm	Fm	N	Unit Designation	Kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry 1 Through 20 Spaces to be filled when entering order	Weight	Motor Size
363	3.75	3	19.46	1690	M 0 1 2 2 3 . 6 _ M _ _ _ _ . 1 2 A - -	13.5	63
268	5.07	4	16.34	1790	5 . 0		
236	5.76	4	15.24	1840	5 . 6		
208	6.53	5	14.07	1880	6 . 3		
163	8.35	6	11.65	1900	8 . 0		
151	9	7	10.94	1900	9 . 0		
120	11.36	9	9.07	1900	1 1 .		
106	12.88	10	8.29	1900	1 2 .		
92	14.71	11	7.48	1900	1 4 .		
83	16.37	13	6.75	1900	1 6 .		
75	18.05	14	6.11	1900	1 8 .		
68	19.86	16	5.56	1900	2 0 .		
58	23.27	18	4.74	1900	2 2 .		
49	27.92	22	3.96	1900	2 8 .		
42	32.54	26	3.41	1900	3 2 .		
38	36.16	29	3.07	1900	3 6 .		
31	43.54	35	2.38	1900	4 5 .		
27	49.91	40	1.78	1900	5 0 .		
24	56.72	45	1.54	1900	5 6 .		
23	58.46	46	1.93	1900	M 0 1 3 2 5 6 . _ M _ _ _ _ . 1 2 A - -	14.5	63
21	64.45	51	1.75	1900	6 3 .		
19	70.93	56	1.59	1900	7 1 .		
16	83.1	66	1.36	1900	8 0 .		
14	99.7	79	1.13	1830	1 0 0		
12	116.22	92	0.97	1650	1 1 2		
11	129.13	102	0.88	1360	1 2 5		
25	53.54	43	3.69	4000	M 0 2 2 2 5 6 . _ M _ _ _ _ . 1 2 A - -	16.5	63
24	57.03	45	3.5	4000	M 0 2 3 2 5 6 . _ M _ _ _ _ . 1 2 A - -	17.5	63
22	62.87	50	3.17	4000	6 3 .		
20	69.19	55	2.88	4000	7 1 .		
17	81.07	64	2.46	4000	8 0 .		
14	97.26	77	2.06	4000	1 0 0		
12	113.37	90	1.77	4000	1 1 2		
11	125.97	100	1.59	4000	1 2 5		
9	151.69	121	1.32	4000	1 6 0		
7.8	173.87	139	1.15	4000	1 8 0		
6.9	197.6	157	1.02	4000	2 0 0		
20	69.19	55	3.77	4000	M 0 3 3 2 7 1 . _ M _ _ _ _ . 1 2 A - -	17.5	63
17	81.07	64	3.22	4000	8 0 .		
14	97.26	77	2.69	4000	1 0 0		
12	113.37	90	2.31	4000	1 1 2		
11	125.97	100	2.08	4000	1 2 5		
9	151.69	121	1.72	4000	1 6 0		
7.8	173.87	138	1.51	4000	1 8 0		
6.9	197.6	157	1.33	4000	2 0 0		
5.8	234.96	182	1.15	3026	M 0 3 4 2 2 5 _ M _ _ _ _ . 1 2 A - -	26.5	63
5.2	261.37	202	1.03	3026	2 5 0		
4.7	287.83	222	0.94	3026	2 8 0		
4.3	317.33	245	0.85	3026	3 0 0		
12	115.82	92	3.64	7200	M 0 4 3 2 1 1 2 _ M _ _ _ _ . 1 2 A - -	26.5	63
10	130.5	104	3.24	7200	1 2 5		
9	151.71	121	2.78	7200	1 6 0		
7.9	172.19	137	2.45	7200	1 8 0		
6.9	195.75	156	2.16	7200	2 0 0		
9	151.71	121	3.7	7200	M 0 5 3 2 1 6 0 _ M _ _ _ _ . 1 2 A - -	27.5	63
7.9	172.19	138	3.26	7200	1 8 0		
6.9	195.75	156	2.87	7200	2 0 0		
6.4	213.18	171	3.66	7200	M 0 6 3 2 2 0 0 _ M _ _ _ _ . 1 2 A - -	32.5	63

NOTE
Other output speeds are available using 2 and 8 pole motors - Consult Application Engineering



SERIES M

SELECTION TABLES

GEARED MOTORS

0.12 kW

6 POLE

N2 R/MIN	i	M2 Nm	Fm	N	Unit Designation	Kg	Motor Size
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry 1 Through 20 Spaces to be filled when entering order	Weight	
232	3.75	4	14.27	1810	M 0 1 2 2 3 . 6 _ M _ _ _ _ . 1 2 C - -	13.5	63
172	5.07	6	11.71	1900	5 . 0		
151	5.76	7	10.65	1900	5 . 6		
133	6.53	8	9.59	1900	6 . 3		
104	8.35	10	8.01	1900	8 . 0		
97	9	11	7.54	1900	9 . 0		
77	11.36	14	6.19	1900	1 1 .		
68	12.88	16	5.47	1900	1 2 .		
59	14.71	18	4.79	1900	1 4 .		
53	16.37	20	4.31	1900	1 6 .		
48	18.05	22	3.9	1900	1 8 .		
44	19.86	25	3.55	1900	2 0 .		
37	23.27	29	3.04	1900	2 2 .		
31	27.92	35	2.54	1900	2 8 .		
27	32.54	41	2.17	1900	3 2 .		
24	36.16	45	1.96	1900	3 6 .		
20	43.54	55	1.52	1900	4 5 .		
17	49.91	63	1.14	1900	5 0 .		
15	56.72	71	0.99	1900	5 6 .		
15	58.46	72	1.23	1900	M 0 1 3 2 5 6 . _ M _ _ _ _ . 1 2 C - -	14.5	63
13	64.45	80	1.12	1900	6 3 .		
12	70.93	88	1.01	1900	7 1 .		
10	83.1	103	0.87	1360	8 0 .		
21	41.49	52	3.04	4000	M 0 2 2 2 4 5 . _ M _ _ _ _ . 1 2 C - -	16.5	63
18	47.09	59	2.68	4000	5 0 .		
16	53.54	67	2.36	4000	5 6 .		
15	57.03	71	2.24	4000	M 0 2 3 2 5 6 . _ M _ _ _ _ . 1 2 C - -	17.5	63
14	62.87	79	2.02	4000	6 3 .		
13	69.19	86	1.84	4000	7 1 .		
11	81.07	101	1.57	4000	8 0 .		
8.9	97.26	121	1.31	4000	1 0 0		
7.7	113.37	142	1.13	4000	1 1 2		
6.9	125.97	156	1.02	4000	1 2 5		
5.7	151.69	189	0.85	3200	1 6 0		
13	69.19	86	2.41	4000	M 0 3 3 2 7 1 . _ M _ _ _ _ . 1 2 C - -	17.5	63
11	81.07	101	2.05	4000	8 0 .		
8.9	97.26	121	1.71	4000	1 0 0		
7.7	113.37	141	1.47	4000	1 1 2		
6.9	125.97	157	1.33	4000	1 2 5		
5.7	151.69	189	1.1	3500	1 6 0		
5	173.87	217	0.96	3000	1 8 0		
4.4	197.6	247	0.85	2400	2 0 0		
7.5	115.82	145	2.33	7200	M 0 4 3 2 1 1 2 _ M _ _ _ _ . 1 2 C - -	26.5	63
6.7	130.5	163	2.07	7200	1 2 5		
5.7	151.71	190	1.77	7200	1 6 0		
5.1	172.19	215	1.57	7200	1 8 0		
4.4	195.75	244	1.38	7200	2 0 0		
5.7	151.71	190	2.36	7200	M 0 5 3 2 1 6 0 _ M _ _ _ _ . 1 2 C - -	27.5	63
5.1	172.19	215	2.08	7200	1 8 0		
4.4	195.75	245	1.84	7200	2 0 0		
4.1	213.18	267	2.34	7200	M 0 6 3 2 2 0 0 _ M _ _ _ _ . 1 2 C - -	32.5	63

NOTE
Other output speeds are available using 2 and 8 pole motors - Consult Application Engineering



SERIES M

SELECTION TABLES

GEARED MOTORS

0.18 kW

4 POLE

N2 R/MIN	i	M2 Nm	Fm	N	Unit Designation	Kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry 1 Through 20 Spaces to be filled when entering order	Weight	Motor Size
365	3.75	4	13.07	1681	M 0 1 2 2 3 . 6 _ M _ _ _ _ . 1 8 A - -	13.5	63
270	5.07	6	10.97	1778	5 . 0		
238	5.76	6	10.24	1826	5 . 6		
210	6.53	7	9.45	1856	6 . 3		
164	8.35	10	7.82	1873	8 . 0		
152	9	10	7.35	1872	9 . 0		
121	11.36	13	6.09	1874	1 . 1		
106	12.88	15	5.56	1874	1 . 2		
93	14.71	17	5.02	1854	1 . 4		
84	16.37	19	4.53	1890	1 . 6		
76	18.05	21	4.1	1877	1 . 8		
69	19.86	24	3.73	1852	2 . 0		
59	23.27	28	3.19	1881	2 . 2		
49	27.92	33	2.66	1819	2 . 8		
42	32.54	39	2.29	1878	3 . 2		
38	36.16	43	2.06	1854	3 . 6		
31	43.54	52	1.6	1890	4 . 5		
27	49.91	60	1.2	1849	5 . 0		
24	56.72	68	1.03	1900	5 . 6		
23	58.46	69	1.3	1724	M 0 1 3 2 5 6 . _ M _ _ _ _ . 1 8 A - -	14.5	63
21	64.45	76	1.18	1590	6 . 3		
19	70.93	84	1.07	1780	7 . 1		
16	83.1	98	0.91	1450	8 . 0		
38	35.69	43	3.72	4000	M 0 2 2 2 3 6 . _ M _ _ _ _ . 1 8 A - -	16.5	63
33	41.49	50	3.19	4000	4 . 5		
29	47.09	56	2.81	4000	5 . 0		
26	53.54	64	2.48	3956	5 . 6		
24	57.03	68	2.35	4000	M 0 2 3 2 5 6 . _ M _ _ _ _ . 1 8 A - -	17.5	63
22	62.87	75	2.13	4000	6 . 3		
20	69.19	82	1.94	4000	7 . 1		
17	81.07	96	1.65	3913	8 . 0		
14	97.26	115	1.38	4000	1 0 0		
12	113.37	134	1.19	3976	1 1 2		
11	125.97	149	1.07	4000	1 2 5		
9	151.69	180	0.89	4000	1 6 0		
33	41.49	50	3.96	4000	M 0 3 2 2 4 5 . _ M _ _ _ _ . 1 8 A - -	16.5	63
29	47.09	56	3.57	4000	5 . 0		
26	53.54	64	3.19	4000	5 . 6		
24	57.03	68	3.07	4000	M 0 3 3 2 5 6 . _ M _ _ _ _ . 1 8 A - -	17.5	63
22	62.87	75	2.78	4000	6 . 3		
20	69.19	82	2.53	3743	7 . 1		
17	81.07	96	2.16	3913	8 . 0		
14	97.26	115	1.81	3654	1 0 0		
12	113.37	134	1.55	3976	1 1 2		
11	125.97	149	1.4	3718	1 2 5		
9	151.69	180	1.15	3173	1 6 0		
7.9	173.87	206	1.01	3420	1 8 0		
6.9	197.6	234	0.89	2660	2 0 0		
19	73.95	88	3.82	7200	M 0 4 3 2 7 1 . _ M _ _ _ _ . 1 8 A - -	26.5	63
17	80.4	96	3.51	7200	8 0 .		
14	96.52	115	2.93	7200	1 0 0		
12	115.82	138	2.45	7102	1 1 2		
10	130.5	155	2.17	7200	1 2 5		
9	151.71	181	1.87	7178	1 6 0		
8	172.19	205	1.65	7034	1 8 0		
7	195.75	233	1.45	7200	2 0 0		
5.9	232.81	269	1.25	7125	M 0 4 4 2 2 2 5 . _ M _ _ _ _ . 1 8 A - -	38.5	63
5.3	260.47	300	1.12	7125	2 5 0		
4.9	277.62	320	1.06	7125	2 8 0		
4.5	305.72	353	0.96	7125	3 0 0		
3.8	362.32	416	0.81	7125	3 6 0		
14	96.52	115	3.89	7200	M 0 5 3 2 1 0 0 . _ M _ _ _ _ . 1 8 A - -	27.5	63
12	115.82	138	3.25	7200	1 1 2		
10	130.5	155	2.89	7200	1 2 5		
9	151.71	181	2.48	6660	1 6 0		
8	172.19	205	2.19	6902	1 8 0		
7	195.75	233	1.93	6628	2 0 0		
5.9	232.81	271	1.66	4809	M 0 5 4 2 2 2 5 . _ M _ _ _ _ . 1 8 A - -	40.5	63
5.3	260.47	302	1.49	4809	2 5 0		
4.9	277.62	322	1.4	4809	2 8 0		
4.5	305.72	355	1.27	4809	3 0 0		
3.8	362.32	419	1.07	4809	3 6 0		
3.3	416.75	482	0.93	4809	4 0 0		
3.1	444.96	514	0.87	4809	4 5 0		
2.8	483.76	559	0.8	4809	5 0 0		
8.5	161.57	192	3.24	7200	M 0 6 3 2 1 6 0 . _ M _ _ _ _ . 1 8 A - -	32.5	63
7.3	187.83	224	2.79	7200	1 8 0		
6.4	213.18	254	2.46	7200	2 0 0		
6.4	215.23	252	2.48	7200	M 0 6 4 2 2 2 5 . _ M _ _ _ _ . 1 8 A - -	45.5	63
5.8	237.02	278	2.25	7200	2 5 0		
5	272.91	318	1.66	7200	2 8 0		
4.4	313.91	366	1.44	7200	3 0 0		
3.8	365.1	426	1.4	7200	3 6 0		
3.5	396.93	463	1.29	7200	4 0 0		
3.1	444.1	516	1.21	7200	4 5 0		
2.6	533.13	620	1.01	7200	5 0 0		
2.4	568.23	661	0.95	7200	6 5 0		
6	229	268	3.24	4677	M 0 7 4 2 2 2 5 . _ M _ _ _ _ . 1 8 A - -	52.5	63
5.3	259.68	303	2.86	4676	2 5 0		
4.8	286.42	334	2.59	4676	2 8 0		
4.3	315.41	368	2.35	4676	3 0 0		
3.8	361.21	421	2.06	4675	3 6 0		
3.3	415.49	484	1.79	4675	4 0 0		
2.9	469.77	546	1.59	4675	4 5 0		
2.7	510.72	594	1.46	4675	5 0 0		
2.3	592.12	687	1.26	4675	6 5 0		
1.9	710.84	824	1.05	4675	7 3 0		
1.6	847.84	979	0.89	4674	8 6 0		

NOTE

Other output speeds are available using 2 and 8 pole motors - Consult Application Engineering



0.18 kW

6 POLE

N2 R/MIN	i	M2 Nm	Fm	N	Unit Designation	Kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry 1 Through 20 Spaces to be filled when entering order	Weight	Motor Size
240	3.75	6	9.84	1791	M 0 1 2 2 3 . 6 _ M _ _ _ _ . 1 8 C - -	14.5	71
178	5.07	9	8.07	1874	5 . 0		
156	5.76	10	7.34	1874	5 . 6		
138	6.53	12	6.61	1874	6 . 3		
108	8.35	15	5.52	1874	8 . 0		
100	9	16	5.2	1868	9 . 0		
79	11.36	21	4.27	1822	1 1 .		
70	12.88	23	3.77	1792	1 2 .		
61	14.71	27	3.3	1783	1 4 .		
55	16.37	30	2.97	1786	1 6 .		
50	18.05	33	2.69	1750	1 8 .		
45	19.86	36	2.45	1719	2 0 .		
39	23.27	42	2.09	1712	2 2 .		
32	27.92	51	1.75	1634	2 8 .		
28	32.54	59	1.5	1631	3 2 .		
25	36.16	66	1.35	1540	3 6 .		
21	43.54	80	1.05	1496	4 5 .		
15	58.46	105	0.85	730	M 0 1 3 2 5 6 . _ M _ _ _ _ . 1 8 C - -	15.5	71
34	26.4	48	3.29	4000	M 0 2 2 2 2 8 . _ M _ _ _ _ . 1 8 C - -	18.5	71
28	31.68	58	2.74	4000	3 2 .		
25	35.69	65	2.44	4000	3 6 .		
22	41.49	76	2.09	3824	4 5 .		
19	47.09	86	1.85	3706	5 0 .		
17	53.54	98	1.63	3571	5 6 .		
16	57.03	103	1.54	3829	M 0 2 3 2 5 6 . _ M _ _ _ _ . 1 8 C - -	19.5	71
14	62.87	114	1.4	3685	6 3 .		
13	69.19	125	1.27	3532	7 1 .		
11	81.07	147	1.08	3243	8 0 .		
9.3	97.26	176	0.91	3270	1 0 0		
28	31.68	58	3.58	4000	M 0 3 2 2 3 2 . _ M _ _ _ _ . 1 8 C - -	18.5	71
25	35.69	65	3.19	4000	3 6 .		
22	41.49	76	2.69	4000	4 5 .		
19	47.09	86	2.41	4000	5 0 .		
17	53.54	98	2.09	4000	5 6 .		
16	57.03	103	2.02	4000	M 0 3 3 2 5 6 . _ M _ _ _ _ . 1 8 C - -	19.5	71
14	62.87	114	1.82	4000	6 3 .		
13	69.19	125	1.66	3441	7 1 .		
11	81.07	147	1.42	3243	8 0 .		
9.3	97.26	176	1.18	3039	1 0 0		
7.9	113.37	205	1.02	2493	1 1 2		
7.1	125.97	228	0.92	1766	1 2 5		
15	58.38	106	3.17	7200	M 0 4 3 2 5 6 . _ M _ _ _ _ . 1 8 C - -	28.5	71
14	64.29	117	2.88	7200	6 3 .		
12	73.95	134	2.51	7200	7 1 .		
11	80.4	146	2.31	7200	8 0 .		
9.3	96.52	175	1.92	7200	1 0 0		
7.8	115.82	210	1.6	6442	1 1 2		
6.9	130.5	236	1.43	6712	1 2 5		
5.9	151.71	276	1.22	6295	1 6 0		
5.2	172.19	312	1.08	5901	1 8 0		
4.6	195.75	354	0.95	6203	2 0 0		
3.9	232.81	412	0.82	7125	M 0 4 4 2 2 2 5 _ M _ _ _ _ . 1 8 C - -	40.5	71
12	73.95	135	3.33	7200	M 0 5 3 2 7 1 . _ M _ _ _ _ . 1 8 C - -	28.5	71
11	80.4	146	3.06	7200	8 0 .		
9.3	96.52	175	2.56	7200	1 0 0		
7.8	115.82	210	2.14	7200	1 1 2		
6.9	130.5	237	1.9	7200	1 2 5		
5.9	151.71	276	1.63	6195	1 6 0		
5.2	172.19	313	1.44	5820	1 8 0		
4.6	195.75	355	1.27	5274	2 0 0		
3.9	232.81	413	1.09	4809	M 0 5 4 2 2 2 5 _ M _ _ _ _ . 1 8 C - -	41.5	71
3.5	260.47	461	0.97	4809	2 5 0		
3.2	277.62	492	0.91	4809	2 8 0		
2.9	305.72	542	0.83	4809	3 0 0		
7.5	119.5	218	2.87	7200	M 0 6 3 2 1 1 2 _ M _ _ _ _ . 1 8 C - -	33.5	71
6.3	143.39	261	2.4	7200	1 2 5		
5.6	161.57	293	2.13	7200	1 6 0		
4.8	187.83	342	1.83	7200	1 8 0		
4.2	213.18	387	1.61	6215	2 0 0		
4.2	215.23	384	1.62	7200	M 0 6 4 2 2 2 5 _ M _ _ _ _ . 1 8 C - -	47.5	71
3.8	237.02	423	1.47	7200	2 5 0		
3.3	272.91	486	1.09	7200	2 8 0		
2.9	313.91	558	0.95	7200	3 0 0		
2.5	365.1	649	0.92	7200	3 6 0		
2.3	396.93	706	0.85	7200	4 0 0		
3.9	229	408	2.12	4677	M 0 7 4 2 2 2 5 _ M _ _ _ _ . 1 8 C - -	54.5	71
3.5	259.68	462	1.88	4676	2 5 0		
3.1	286.42	510	1.7	4676	2 8 0		
2.9	315.41	562	1.54	4676	3 0 0		
2.5	361.21	642	1.35	4675	3 6 0		
2.2	415.49	738	1.17	4675	4 0 0		
1.9	469.77	833	1.04	4675	4 5 0		
1.8	510.72	906	0.96	4675	5 0 0		
1.5	592.12	1048	0.83	4675	6 5 0		

NOTE
Other output speeds are available using 2 and 8 pole motors - Consult Application Engineering



SERIES M

SELECTION TABLES

GEARED MOTORS

0.25 kW

4 POLE

N2 R/MIN	i	M2 Nm	Fm	N	Unit Designation	Kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry 1 Through 20 Spaces to be filled when entering order	Weight	Motor Size
373	3.75	6	9.62	1670	M 0 1 2 2 3 . 6 _ M _ _ _ _ . 2 5 A - -	14.5	71
276	5.07	8	8.07	1764	5 . 0		
243	5.76	9	7.53	1810	5 . 6		
214	6.53	10	6.95	1829	6 . 3		
168	8.35	13	5.75	1841	8 . 0		
156	9	14	5.41	1840	9 . 0		
123	11.36	18	4.48	1845	1 1 .		
109	12.88	21	4.09	1845	1 2 .		
95	14.71	24	3.7	1800	1 4 .		
86	16.37	26	3.33	1879	1 6 .		
78	18.05	29	3.02	1850	1 8 .		
70	19.86	32	2.75	1796	2 0 .		
60	23.27	38	2.34	1860	2 2 .		
50	27.92	45	1.96	1724	2 8 .		
43	32.54	53	1.68	1853	3 2 .		
39	36.16	59	1.52	1801	3 6 .		
32	43.54	71	1.17	1880	4 5 .		
28	49.91	81	0.88	1790	5 0 .		
24	58.46	94	0.95	1520	M 0 1 3 2 5 6 . _ M _ _ _ _ . 2 5 A - -	15.5	71
22	64.45	103	0.87	1230	6 3 .		
53	26.4	43	3.68	4000	M 0 2 2 2 2 8 . _ M _ _ _ _ . 2 5 A - -	18.5	71
44	31.68	52	3.07	4000	3 2 .		
39	35.69	58	2.73	4000	3 6 .		
34	41.49	68	2.35	4000	4 5 .		
30	47.09	77	2.07	4000	5 0 .		
26	53.54	87	1.82	3906	5 6 .		
25	57.03	92	1.73	4000	M 0 2 3 2 5 6 . _ M _ _ _ _ . 2 5 A - -	19.5	71
22	62.87	102	1.57	4000	6 3 .		
20	69.19	112	1.43	4000	7 1 .		
17	81.07	131	1.22	3812	8 0 .		
14	97.26	157	1.02	4000	1 0 0		
12	113.37	183	0.87	3950	1 1 2		
39	35.69	58	3.57	3837	M 0 3 2 2 3 6 . _ M _ _ _ _ . 2 5 A - -	18.5	71
34	41.49	68	2.91	3921	4 5 .		
30	47.09	77	2.63	3828	5 0 .		
26	53.54	87	2.34	3941	5 6 .		
25	57.03	92	2.26	3884	M 0 3 3 2 5 6 . _ M _ _ _ _ . 2 5 A - -	19.5	71
22	62.87	102	2.05	3772	6 3 .		
20	69.19	112	1.86	3443	7 1 .		
17	81.07	131	1.59	3812	8 0 .		
14	97.26	157	1.33	3251	1 0 0		
12	113.37	183	1.14	3950	1 1 2		
11	125.97	203	1.03	3390	1 2 5		
9.2	151.69	245	0.85	2209	1 6 0		
24	58.38	94	3.56	7200	M 0 4 3 2 5 6 . _ M _ _ _ _ . 2 5 A - -	28.5	71
22	64.29	104	3.23	7200	6 3 .		
19	73.95	120	2.81	7191	7 1 .		
17	80.4	130	2.58	7171	8 0 .		
15	96.52	156	2.16	7200	1 0 0		
12	115.82	187	1.8	6988	1 1 2		
11	130.5	211	1.6	7200	1 2 5		
9.2	151.71	245	1.37	7153	1 6 0		
8.1	172.19	278	1.21	6841	1 8 0		
7.2	195.75	317	1.07	7200	2 0 0		
6	232.81	366	0.92	7125	M 0 4 4 2 2 2 5 _ M _ _ _ _ . 2 5 A - -	40.5	71
5.4	260.47	408	0.83	7125	2 5 0		
19	73.95	120	3.73	7200	M 0 5 3 2 7 1 . _ M _ _ _ _ . 2 5 A - -	28.5	71
17	80.4	131	3.43	7200	8 0 .		
15	96.52	157	2.87	6902	1 0 0		
12	115.82	188	2.39	6965	1 1 2		
11	130.5	211	2.12	6764	1 2 5		
9.2	151.71	246	1.83	6030	1 6 0		
8.1	172.19	279	1.61	6555	1 8 0		
7.2	195.75	317	1.42	5962	2 0 0		
6	232.81	368	1.22	4809	M 0 5 4 2 2 2 5 _ M _ _ _ _ . 2 5 A - -	41.5	71
5.4	260.47	411	1.09	4809	2 5 0		
5	277.62	438	1.03	4809	2 8 0		
4.6	305.72	483	0.93	4809	3 0 0		
14	99.54	162	3.86	7200	M 0 6 3 2 1 0 0 _ M _ _ _ _ . 2 5 A - -	33.5	71
12	119.5	194	3.22	7200	1 1 2		
10	143.39	232	2.69	7200	1 2 5		
8.7	161.57	262	2.39	7200	1 6 0		
7.5	187.83	305	2.05	7200	1 8 0		
6.6	213.18	346	1.81	7200	2 0 0		
6.5	215.23	342	1.82	7200	M 0 6 4 2 2 2 5 _ M _ _ _ _ . 2 5 A - -	47.5	71
5.9	237.02	377	1.65	7200	2 5 0		
5.1	272.91	433	1.22	7200	2 8 0		
4.5	313.91	498	1.06	7200	3 0 0		
3.8	365.1	579	1.03	7200	3 6 0		
3.5	396.93	629	0.95	7200	4 0 0		
3.2	444.1	702	0.89	7200	4 5 0		
6.1	229	364	2.38	4677	M 0 7 4 2 2 2 5 _ M _ _ _ _ . 2 5 A - -	54.5	71
5.4	259.68	412	2.1	4676	2 5 0		
4.9	286.42	454	1.91	4676	2 8 0		
4.4	315.41	501	1.73	4676	3 0 0		
3.9	361.21	572	1.51	4675	3 6 0		
3.4	415.49	658	1.32	4675	4 0 0		
3	469.77	743	1.17	4675	4 5 0		
2.7	510.72	807	1.07	4675	5 0 0		
2.4	592.12	934	0.93	4675	6 5 0		

NOTE
Other output speeds are available using 2 and 8 pole motors - Consult Application Engineering



SERIES M

SELECTION TABLES

GEARED MOTORS

0.25kW

6 POLE

N2 R/MIN	i	M2 Nm	Fm	N	Unit Designation	Kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry 1 Through 20 Spaces to be filled when entering order	Weight	Motor Size
240	3.75	9	7.09	1768	M 0 1 2 2 3 . 6 _ M _ _ _ _ . 2 5 C - -	14.5	71
178	5.07	13	5.81	1845	5 . 0		
156	5.76	14	5.29	1844	5 . 6		
138	6.53	16	4.76	1845	6 . 3		
108	8.35	21	3.97	1845	8 . 0		
100	9	23	3.75	1831	9 . 0		
79	11.36	29	3.08	1731	1 1 .		
70	12.88	33	2.71	1666	1 2 .		
61	14.71	37	2.38	1647	1 4 .		
55	16.37	41	2.14	1653	1 6 .		
50	18.05	46	1.94	1576	1 8 .		
45	19.86	50	1.76	1507	2 0 .		
39	23.27	59	1.51	1493	2 2 .		
32	27.92	71	1.26	1325	2 8 .		
28	32.54	83	1.08	1319	3 2 .		
25	36.16	92	0.97	1121	3 6 .		
44	20.23	51	3.08	4000	M 0 2 2 2 2 0 . _ M _ _ _ _ . 2 5 C - -	18.5	71
41	21.99	56	2.84	4000	2 2 .		
34	26.4	67	2.37	3771	2 8 .		
28	31.68	80	1.98	3813	3 2 .		
25	35.69	91	1.75	3712	3 6 .		
22	41.49	106	1.51	3619	4 5 .		
19	47.09	120	1.33	3365	5 0 .		
17	53.54	136	1.17	3071	5 6 .		
16	57.03	144	1.11	3630	M 0 2 3 2 5 6 . _ M _ _ _ _ . 2 5 C - -	19.5	71
14	62.87	159	1	3318	6 3 .		
13	69.19	174	0.92	2986	7 1 .		
41	21.99	56	3.7	3873	M 0 3 2 2 2 2 . _ M _ _ _ _ . 2 5 C - -	18.5	71
34	26.4	67	3.09	3771	2 8 .		
28	31.68	81	2.58	3695	3 2 .		
25	35.69	91	2.3	3695	3 6 .		
22	41.49	106	1.94	3562	4 5 .		
19	47.09	120	1.73	3508	5 0 .		
17	53.54	136	1.51	3419	5 6 .		
16	57.03	144	1.45	3331	M 0 3 3 2 5 6 . _ M _ _ _ _ . 2 5 C - -	19.5	71
14	62.87	159	1.31	3243	6 3 .		
13	69.19	174	1.2	2790	7 1 .		
11	81.07	204	1.02	2359	8 0 .		
9.3	97.26	245	0.85	1920	1 0 0		
15	58.38	148	2.28	6774	M 0 4 3 2 5 6 . _ M _ _ _ _ . 2 5 C - -	28.5	71
14	64.29	162	2.07	6944	6 3 .		
12	73.95	187	1.8	6749	7 1 .		
11	80.4	203	1.66	6620	8 0 .		
9.3	96.52	244	1.38	6609	1 0 0		
7.8	115.82	292	1.15	5558	1 1 2		
6.9	130.5	328	1.03	6144	1 2 5		
5.9	151.71	383	0.88	5239	1 6 0		
15	58.38	148	3.04	7200	M 0 5 3 2 5 6 . _ M _ _ _ _ . 2 5 C - -	28.5	71
14	64.29	163	2.76	7200	6 3 .		
12	73.95	187	2.4	6652	7 1 .		
11	80.4	204	2.2	6594	8 0 .		
9.3	96.52	244	1.84	6315	1 0 0		
7.8	115.82	292	1.54	6146	1 1 2		
6.9	130.5	329	1.37	5841	1 2 5		
5.9	151.71	383	1.17	5023	1 6 0		
5.2	172.19	434	1.03	4280	1 8 0		
4.6	195.75	493	0.91	3331	2 0 0		
12	72.28	183	3.41	7200	M 0 6 3 2 6 3 . _ M _ _ _ _ . 2 5 C - -	33.5	71
11	79.6	202	3.09	7200	7 1 .		
10	91.56	232	2.69	7200	8 0 .		
9	99.54	252	2.48	7200	1 0 0		
7.5	119.5	302	2.07	6988	1 1 2		
6.3	143.39	362	1.73	6562	1 2 5		
5.6	161.57	408	1.53	6914	1 6 0		
4.8	187.83	475	1.32	6375	1 8 0		
4.2	213.18	538	1.16	5067	2 0 0		
4.2	215.23	534	1.17	7200	M 0 6 4 2 2 2 5 _ M _ _ _ _ . 2 5 C - -	47.5	71
3.8	237.02	588	1.06	7200	2 5 0		
3.9	229	567	1.53	4677	M 0 7 4 2 2 2 5 _ M _ _ _ _ . 2 5 C - -	54.5	71
3.5	259.68	642	1.35	4676	2 5 0		
3.1	286.42	708	1.22	4676	2 8 0		
2.9	315.41	780	1.11	4676	3 0 0		
2.5	361.21	892	0.97	4675	3 6 0		
2.2	415.49	1026	0.85	4675	4 0 0		

NOTE

Other output speeds are available using 2 and 8 pole motors - Consult Application Engineering



0.37 kW

4 POLE

N2 R/MIN	i	M2 Nm	Fm	N	Unit Designation	Kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry 1 Through 20 Spaces to be filled when entering order	Weight	Motor Size
373	3.75	9	6.5	1652	M 0 1 2 2 3 . 6 _ M _ _ _ _ . 3 7 A - -	14.5	71
276	5.07	12	5.45	1740	5 . 0		
243	5.76	14	5.09	1782	5 . 6		
214	6.53	15	4.7	1782	6 . 3		
168	8.35	20	3.89	1787	8 . 0		
156	9	22	3.65	1785	9 . 0		
123	11.36	27	3.03	1795	1 1 .		
109	12.88	31	2.77	1795	1 2 .		
95	14.71	35	2.5	1708	1 4 .		
86	16.37	39	2.25	1860	1 6 .		
78	18.05	43	2.04	1804	1 8 .		
70	19.86	48	1.86	1701	2 0 .		
60	23.27	56	1.58	1824	2 2 .		
50	27.92	67	1.32	1562	2 8 .		
43	32.54	78	1.14	1810	3 2 .		
39	36.16	87	1.03	1710	3 6 .		
80	17.58	42	3.73	4000	M 0 2 2 2 1 8 . _ M _ _ _ _ . 3 7 A - -	18.5	71
69	20.23	49	3.24	4000	2 0 .		
64	21.99	53	2.97	4000	2 2 .		
53	26.4	64	2.49	3963	2 8 .		
44	31.68	77	2.08	4000	3 2 .		
39	35.69	86	1.85	4000	3 6 .		
34	41.49	100	1.59	4000	4 5 .		
30	47.09	114	1.4	4000	5 0 .		
26	53.54	129	1.23	3819	5 6 .		
25	57.03	136	1.17	4000	M 0 2 3 2 5 6 . _ M _ _ _ _ . 3 7 A - -	19.5	71
22	62.87	151	1.06	4000	6 3 .		
20	69.19	166	0.96	4000	7 1 .		
17	81.07	194	0.82	3640	8 0 .		
64	21.99	53	3.89	3856	M 0 3 2 2 2 2 . _ M _ _ _ _ . 3 7 A - -	18.5	71
53	26.4	64	3.26	3681	2 8 .		
44	31.68	77	2.71	3727	3 2 .		
39	35.69	86	2.41	3560	3 6 .		
34	41.49	101	1.97	3786	4 5 .		
30	47.09	114	1.77	3533	5 0 .		
26	53.54	130	1.58	3840	5 6 .		
25	57.03	136	1.53	3686	M 0 3 3 2 5 6 . _ M _ _ _ _ . 3 7 A - -	19.5	71
22	62.87	151	1.38	3383	6 3 .		
20	69.19	166	1.26	2930	7 1 .		
17	81.07	194	1.08	3640	8 0 .		
14	97.26	232	0.9	2560	1 0 0		
24	58.38	140	2.41	7087	M 0 4 3 2 5 6 . _ M _ _ _ _ . 3 7 A - -	28.5	71
22	64.29	154	2.18	7200	6 3 .		
19	73.95	178	1.9	7176	7 1 .		
17	80.4	193	1.75	7123	8 0 .		
15	96.52	232	1.46	7200	1 0 0		
12	115.82	277	1.22	6793	1 1 2		
11	130.5	312	1.08	7200	1 2 5		
9.2	151.71	363	0.93	7110	1 6 0		
8.1	172.19	412	0.82	6510	1 8 0		
24	58.38	141	3.18	7200	M 0 5 3 2 5 6 . _ M _ _ _ _ . 3 7 A - -	28.5	71
22	64.29	155	2.9	7200	6 3 .		
19	73.95	178	2.52	6687	7 1 .		
17	80.4	193	2.32	7005	8 0 .		
15	96.52	232	1.94	6393	1 0 0		
12	115.82	278	1.62	6563	1 1 2		
11	130.5	313	1.44	6018	1 2 5		
9.2	151.71	364	1.23	4950	1 6 0		
8.1	172.19	413	1.09	5960	1 8 0		
7.2	195.75	469	0.96	4820	2 0 0		
6	232.81	545	0.82	4809	M 0 5 4 2 2 2 5 _ M _ _ _ _ . 3 7 A - -	41.5	71
19	72.28	173	3.6	7200	M 0 6 3 2 6 3 . _ M _ _ _ _ . 3 7 A - -	33.5	71
18	79.6	192	3.24	7200	7 1 .		
15	91.56	220	2.84	7200	8 0 .		
14	99.54	240	2.61	7200	1 0 0		
12	119.5	287	2.17	7200	1 1 2		
10	143.39	344	1.82	7200	1 2 5		
8.7	161.57	388	1.61	7200	1 6 0		
7.5	187.83	451	1.39	7200	1 8 0		
6.6	213.18	512	1.22	7200	2 0 0		
6.5	215.23	507	1.23	7200	M 0 6 4 2 2 2 5 _ M _ _ _ _ . 3 7 A - -	47.5	71
5.9	237.02	559	1.12	7200	2 5 0		
5.1	272.91	641	0.82	7200	2 8 0		
6.1	229	539	1.61	4677	M 0 7 4 2 2 2 5 _ M _ _ _ _ . 3 7 A - -	54.5	71
5.4	259.68	610	1.42	4676	2 5 0		
4.9	286.42	672	1.29	4676	2 8 0		
4.4	315.41	741	1.17	4676	3 0 0		
3.9	361.21	847	1.02	4675	3 6 0		
3.4	415.49	974	0.89	4675	4 0 0		

NOTE

Other output speeds are available using 2 and 8 pole motors - Consult Application Engineering



0.37 kW

6 POLE

N2 R/MIN	i	M2 Nm	Fm	N	Unit Designation	Kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry 1 Through 20 Spaces to be filled when entering order	Weight	Motor Size
245	3.75	13	4.9	1730	M 0 1 2 2 3 . 6 _ M _ _ _ _ _ . 3 7 C - -	18.5	80
182	5.07	18	4.01	1795	5 . 0		
160	5.76	21	3.65	1792	5 . 6		
141	6.53	24	3.29	1795	6 . 3		
110	8.35	30	2.75	1795	8 . 0		
102	9	33	2.59	1767	9 . 0		
81	11.36	42	2.12	1575	1 1 .		
71	12.88	47	1.88	1451	1 2 .		
63	14.71	54	1.64	1415	1 4 .		
56	16.37	60	1.48	1425	1 6 .		
51	18.05	66	1.34	1278	1 8 .		
46	19.86	73	1.22	1146	2 0 .		
40	23.27	86	1.04	1117	2 2 .		
33	27.92	103	0.87	795	2 8 .		
74	12.37	46	3.47	4000	M 0 2 2 2 1 2 . _ M _ _ _ _ _ . 3 7 C - -	22.5	80
65	14.05	52	3.06	4000	1 4 .		
58	15.97	59	2.69	4000	1 6 .		
52	17.58	65	2.45	4000	1 8 .		
45	20.23	75	2.13	3841	2 0 .		
42	21.99	81	1.96	3765	2 2 .		
35	26.4	97	1.63	3380	2 8 .		
29	31.68	117	1.36	3493	3 2 .		
26	35.69	131	1.21	3220	3 6 .		
22	41.49	153	1.04	3267	4 5 .		
20	47.09	174	0.92	2779	5 0 .		
17	53.54	197	0.81	2215	5 6 .		
58	15.97	59	3.52	4000	M 0 3 2 2 1 6 . _ M _ _ _ _ _ . 3 7 C - -	22.5	80
52	17.58	65	3.19	3933	1 8 .		
45	20.23	75	2.77	3768	2 0 .		
42	21.99	81	2.56	3657	2 2 .		
35	26.4	97	2.13	3380	2 8 .		
29	31.68	117	1.78	3173	3 2 .		
26	35.69	131	1.59	3173	3 6 .		
22	41.49	153	1.34	2812	4 5 .		
20	47.09	173	1.2	2666	5 0 .		
17	53.54	197	1.04	2423	5 6 .		
16	57.03	208	1	2186	M 0 3 3 2 5 6 . _ M _ _ _ _ _ . 3 7 C - -	23.5	80
15	62.87	230	0.91	1945	6 3 .		
13	69.19	252	0.83	1674	7 1 .		
34	27.3	101	3.34	7200	M 0 4 2 2 2 8 . _ M _ _ _ _ _ . 3 7 C - -	30.5	80
29	32.19	119	2.82	7200	3 2 .		
26	35.25	130	2.58	7200	3 6 .		
21	43.2	159	2.11	7200	4 5 .		
19	48.15	178	1.9	7200	5 0 .		
17	54	199	1.35	7200	5 6 .		
16	58.38	214	1.58	6045	M 0 4 3 2 5 6 . _ M _ _ _ _ _ . 3 7 C - -	32.5	80
14	64.29	235	1.43	6506	6 3 .		
12	73.95	271	1.25	5976	7 1 .		
11	80.4	294	1.15	5626	8 0 .		
10	96.52	353	0.96	5597	1 0 0		
29	32.19	119	3.76	7200	M 0 5 2 2 3 2 . _ M _ _ _ _ _ . 3 7 C - -	31.5	80
26	35.25	130	3.44	7200	3 6 .		
21	43.2	160	2.54	7200	4 5 .		
19	48.15	178	2.13	7200	5 0 .		
17	54	199	1.35	7200	5 6 .		
16	58.38	214	2.1	6391	M 0 5 3 2 5 6 . _ M _ _ _ _ _ . 3 7 C - -	32.5	80
14	64.29	236	1.9	6204	6 3 .		
12	73.95	271	1.66	5713	7 1 .		
11	80.4	295	1.52	5556	8 0 .		
10	96.52	353	1.27	4800	1 0 0		
7.9	115.82	423	1.06	4339	1 1 2		
7	130.5	477	0.94	3513	1 2 5		
6.1	151.71	555	0.81	3013	1 6 0		
15	59.61	220	2.13	7200	M 0 6 2 2 5 6 . _ M _ _ _ _ _ . 3 7 C - -	36.5	80

NOTE

Other output speeds are available using 2 and 8 pole motors - Consult Application Engineering



0.37 kW

6 POLE

N2 R/MIN	i	M2 Nm	Fm	N	Unit Designation	Kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry 1 Through 20 Spaces to be filled when entering order	Weight	Motor Size
13	72.28	265	2.36	7200	M 0 6 3 2 6 3 . _ M _ _ _ _ . 3 7 C - -	37.5	80
12	79.6	292	2.14	7008	7 1 .		
10	91.56	336	1.86	6645	8 0 .		
9.2	99.54	365	1.71	6403	1 0 0		
7.7	119.5	438	1.43	6626	1 1 2		
6.4	143.39	525	1.19	5470	1 2 5		
5.7	161.57	590	1.06	6424	1 6 0		
4.9	187.83	688	0.91	4961	1 8 0		
4.3	213.18	779	0.8	3099	2 0 0		
4.3	215.23	773	0.81	7200	M 0 6 4 2 2 2 5 _ M _ _ _ _ . 3 7 C - -	50.5	80
16	58.95	216	3.99	10000	M 0 7 3 2 5 6 . _ M _ _ _ _ . 3 7 C - -	48.5	80
15	62.83	231	3.76	10000	6 3 .		
12	74.47	274	3.16	10000	7 1 .		
12	79.51	291	2.98	10000	8 0 .		
9.3	98.66	361	2.4	10000	1 0 0		
7.9	116.34	426	2.04	10000	1 1 2		
7.2	127.39	466	1.86	10000	1 2 5		
5.9	156.12	569	1.54	10000	1 6 0		
5.3	174.01	635	1.39	8970	1 8 0		
4.7	195.15	711	1.25	7760	2 0 0		
4	229	821	1.06	4677	M 0 7 4 2 2 2 5 _ M _ _ _ _ . 3 7 C - -	57.5	80
3.5	259.68	929	0.93	4676	2 5 0		
3.2	286.42	1025	0.85	4676	2 8 0		
4	228.91	821	1.66	18916	M 0 8 4 2 2 2 5 _ M _ _ _ _ . 3 7 C - -	105.5	80
3.6	258.98	928	1.58	17870	2 5 0		
3.1	301.21	1079	1.36	17870	2 8 0		
2.7	337.01	1206	1.21	17870	3 0 0		
2.6	359.19	1286	1.14	17870	3 6 0		
2.2	425.69	1523	0.96	17870	4 0 0		
1.9	480.51	1717	0.9	16792	4 5 0		
1.8	513.04	1833	0.84	16792	5 0 0		
4	231.06	837	3.16	25710	M 0 9 4 1 2 2 5 _ M _ _ _ _ . 3 7 C - -	149.5	80
3.6	258.09	933	3.06	24951	2 5 0		
3.1	300.18	1085	2.63	24951	2 8 0		
2.7	335.85	1212	2.36	24951	3 0 0		
2.6	357.95	1293	2.21	24951	3 6 0		
2.2	424.23	1531	1.87	24951	4 0 0		
2	471.32	1699	1.68	24951	4 5 0		
1.8	503.22	1813	1.58	24951	5 0 0		
1.5	624.45	2246	1.27	24951	6 5 0		
1.2	736.35	2644	1.08	24951	7 3 0		
1	882.06	3161	0.9	24951	8 6 0		
0.34	2743.72	9589	1.11	80613	M 1 4 5 1 2 7 C _ M _ _ _ _ . 3 7 C - -	406.5	80
0.27	3404.7	11873	0.9	80613	3 2 C		

NOTE

Other output speeds are available using 2 and 8 pole motors - Consult Application Engineering



0.55 kW

4 POLE

N2 R/MIN	i	M2 Nm	Fm	N	Unit Designation	Kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry 1 Through 20 Spaces to be filled when entering order	Weight	Motor Size
379	3.75	13	4.43	1625	M 0 1 2 2 3 . 6 _ M _ _ _ _ . 5 5 A - -	18.5	80
280	5.07	18	3.72	1705	5 . 0		
246	5.76	20	3.47	1740	5 . 6		
218	6.53	23	3.21	1711	6 . 3		
170	8.35	29	2.65	1706	8 . 0		
158	9	32	2.49	1703	9 . 0		
125	11.36	40	2.07	1720	1 1 .		
110	12.88	46	1.89	1720	1 2 .		
97	14.71	52	1.7	1570	1 4 .		
87	16.37	58	1.54	1831	1 6 .		
79	18.05	64	1.39	1736	1 8 .		
71	19.86	70	1.27	1558	2 0 .		
61	23.27	82	1.08	1770	2 2 .		
51	27.92	99	0.9	1320	2 8 .		
127	11.15	39	3.63	4000	M 0 2 2 2 1 1 . _ M _ _ _ _ . 5 5 A - -	22.5	80
115	12.37	44	3.35	4000	1 2 .		
101	14.05	50	3.04	4000	1 4 .		
89	15.97	57	2.8	4000	1 6 .		
81	17.58	62	2.55	3942	1 8 .		
70	20.23	72	2.21	3885	2 0 .		
65	21.99	78	2.03	4000	2 2 .		
54	26.4	94	1.7	3908	2 8 .		
45	31.68	112	1.42	4000	3 2 .		
40	35.69	126	1.26	4000	3 6 .		
34	41.49	147	1.08	4000	4 5 .		
30	47.09	167	0.95	4000	5 0 .		
27	53.54	190	0.84	3690	5 6 .		
101	14.05	50	3.85	4000	M 0 3 2 2 1 4 . _ M _ _ _ _ . 5 5 A - -	22.5	80
89	15.97	56	3.6	3972	1 6 .		
81	17.58	62	3.31	3934	1 8 .		
70	20.23	72	2.88	3798	2 0 .		
65	21.99	78	2.65	3719	2 2 .		
54	26.4	93	2.23	3380	2 8 .		
45	31.68	112	1.85	3469	3 2 .		
40	35.69	127	1.65	3143	3 6 .		
34	41.49	148	1.34	3584	4 5 .		
30	47.09	167	1.21	3091	5 0 .		
27	53.54	190	1.08	3690	5 6 .		
25	57.03	200	1.04	3390	M 0 3 3 2 5 6 . _ M _ _ _ _ . 5 5 A - -	23.5	80
23	62.87	221	0.94	2800	6 3 .		
21	69.19	243	0.86	2160	7 1 .		
52	27.3	97	3.44	7200	M 0 4 2 2 2 8 . _ M _ _ _ _ . 5 5 A - -	30.5	80
44	32.19	115	2.94	7200	3 2 .		
40	35.25	125	2.69	7200	3 6 .		
33	43.2	154	2.19	7200	4 5 .		
29	48.15	171	1.98	7200	5 0 .		
26	54	191	1.41	7200	5 6 .		
24	58.38	205	1.64	6917	M 0 4 3 2 5 6 . _ M _ _ _ _ . 5 5 A - -	32.5	80
22	64.29	227	1.49	7200	6 3 .		
19	73.95	261	1.29	7154	7 1 .		
18	80.4	283	1.19	7050	8 0 .		
15	96.52	340	0.99	7200	1 0 0		
12	115.82	407	0.83	6500	1 1 2		
44	32.19	115	3.9	7200	M 0 5 2 2 3 2 . _ M _ _ _ _ . 5 5 A - -	31.5	80
40	35.25	125	3.58	7200	3 6 .		
33	43.2	154	2.3	7200	4 5 .		
29	48.15	171	2.12	7200	5 0 .		
26	54	191	1.41	7200	5 6 .		
24	58.38	207	2.17	6869	M 0 5 3 2 5 6 . _ M _ _ _ _ . 5 5 A - -	32.5	80
22	64.29	227	1.98	6652	6 3 .		
19	73.95	261	1.72	5918	7 1 .		
18	80.4	284	1.58	6714	8 0 .		
15	96.52	340	1.32	5629	1 0 0		
12	115.82	408	1.1	5960	1 1 2		
11	130.5	459	0.98	4900	1 2 5		
9.4	151.71	534	0.84	3329	1 6 0		
27	53.49	190	2.76	7200	M 0 6 2 2 5 0 . _ M _ _ _ _ . 5 5 A - -	36.5	80
24	59.61	212	2.21	7200	5 6 .		

NOTE

Other output speeds are available using 2 and 8 pole motors - Consult Application Engineering



0.55 kW

4 POLE

N2 R/MIN	i	M2 Nm	Fm	N	Unit Designation	Kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry 1 Through 20 Spaces to be filled when entering order	Weight	Motor Size
20	72.28	254	2.46	7200	M 0 6 3 2 6 3 . _ M _ _ _ _ . 5 5 A - -	37.5	80
18	79.6	282	2.21	7200	7 1 .		
16	91.56	322	1.94	7200	8 0 .		
14	99.54	351	1.78	7200	1 0 0		
12	119.5	422	1.48	7200	1 1 2		
10	143.39	505	1.24	7200	1 2 5		
8.8	161.57	568	1.1	7200	1 6 0		
7.6	187.83	662	0.95	7200	1 8 0		
6.7	213.18	751	0.83	7200	2 0 0		
6.6	215.23	743	0.84	7200	M 0 6 4 2 2 2 5 _ M _ _ _ _ . 5 5 A - -	50.5	80
24	58.95	208	3.61	10000	M 0 7 3 2 5 6 . _ M _ _ _ _ . 5 5 A - -	48.5	80
23	62.83	221	3.47	10000	6 3 .		
19	74.47	263	3.1	10000	7 1 .		
18	79.51	280	2.97	10000	8 0 .		
14	98.66	348	2.49	10000	1 0 0		
12	116.34	409	2.12	10000	1 1 2		
11	127.39	447	1.94	10000	1 2 5		
9.1	156.12	548	1.58	10000	1 6 0		
8.2	174.01	611	1.42	9140	1 8 0		
7.3	195.15	684	1.27	7940	2 0 0		
6.2	229	790	1.1	4677	M 0 7 4 2 2 2 5 _ M _ _ _ _ . 5 5 A - -	57.5	80
5.5	259.68	894	0.97	4676	2 5 0		
5	286.42	986	0.88	4676	2 8 0		
12	119.19	419	3.94	20000	M 0 8 3 2 1 1 2 _ M _ _ _ _ . 5 5 A - -	76.5	80
11	130.92	461	3.58	20000	1 2 5		
8.9	160.45	565	2.92	20000	1 6 0		
8.1	175.21	617	2.67	20000	1 8 0		
7	201.75	707	2.33	20000	2 0 0		
6.2	228.91	788	1.73	18916	M 0 8 4 2 2 2 5 _ M _ _ _ _ . 5 5 A - -	105.5	80
5.5	258.98	891	1.64	17870	2 5 0		
4.7	301.21	1036	1.41	17870	2 8 0		
4.2	337.01	1158	1.26	17870	3 0 0		
4	359.19	1235	1.18	17870	3 6 0		
3.3	425.69	1464	1	17870	4 0 0		
3	480.51	1650	0.93	16792	4 5 0		
2.8	513.04	1761	0.87	16792	5 0 0		
6.1	231.06	805	3.29	25710	M 0 9 4 1 2 2 5 _ M _ _ _ _ . 5 5 A - -	149.5	80
5.5	258.09	898	3.18	24951	2 5 0		
4.7	300.18	1044	2.74	24951	2 8 0		
4.2	335.85	1166	2.45	24951	3 0 0		
4	357.95	1244	2.3	24951	3 6 0		
3.3	424.23	1473	1.94	24951	4 0 0		
3	471.32	1635	1.75	24951	4 5 0		
2.8	503.22	1745	1.64	24951	5 0 0		
2.3	624.45	2162	1.32	24951	6 5 0		
1.9	736.35	2546	1.12	24951	7 3 0		
1.6	882.06	3040	0.94	24951	8 6 0		
0.52	2743.72	9227	1.15	80613	M 1 4 5 1 2 7 C _ M _ _ _ _ . 5 5 A - -	406.5	80
0.42	3404.7	11435	0.93	80613	3 2 C		

NOTE

Other output speeds are available using 2 and 8 pole motors - Consult Application Engineering



0.55 kW

6 POLE

N2 R/MIN	i	M2 Nm	Fm	N	Unit Designation	Kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry <input type="text" value="1"/> Through <input type="text" value="20"/> Spaces to be filled when entering order	Weight	Motor Size
245	3.75	20	3.29	1673	M 0 1 2 2 3 . 6 _ M _ _ _ _ . 5 5 C - -	20	80
182	5.07	28	2.7	1720	5 . 0		
160	5.76	31	2.46	1715	5 . 6		
141	6.53	36	2.21	1720	6 . 3		
110	8.35	46	1.85	1720	8 . 0		
102	9	49	1.74	1671	9 . 0		
81	11.36	62	1.43	1341	1 1 .		
71	12.88	71	1.26	1129	1 2 .		
63	14.71	81	1.1	1066	1 4 .		
56	16.37	90	0.99	1083	1 6 .		
51	18.05	99	0.9	830	1 8 .		
46	19.86	109	0.82	603	2 0 .		
146	6.3	34	3.96	4000	M 0 2 2 2 6 . 3 _ M _ _ _ _ . 5 5 C - -	24	80
115	8	44	3.28	4000	8 . 0		
101	9.09	50	2.98	4000	9 . 0		
82	11.15	62	2.54	4000	1 1 .		
74	12.37	68	2.33	4000	1 2 .		
65	14.05	77	2.06	4000	1 4 .		
58	15.97	88	1.81	4000	1 6 .		
52	17.58	97	1.64	3921	1 8 .		
45	20.23	111	1.43	3604	2 0 .		
42	21.99	121	1.32	3414	2 2 .		
35	26.4	145	1.1	2793	2 8 .		
29	31.68	174	0.92	3013	3 2 .		
26	35.69	196	0.82	2481	3 6 .		
101	9.09	50	3.78	4000	M 0 3 2 2 9 . 0 _ M _ _ _ _ . 5 5 C - -	24	80
82	11.15	61	3.29	4000	1 1 .		
74	12.37	68	3.05	4000	1 2 .		
65	14.05	77	2.68	4000	1 4 .		
58	15.97	88	2.37	4000	1 6 .		
52	17.58	97	2.14	3871	1 8 .		
45	20.23	112	1.86	3549	2 0 .		
42	21.99	121	1.72	3332	2 2 .		
35	26.4	145	1.44	2793	2 8 .		
29	31.68	174	1.2	2391	3 2 .		
26	35.69	195	1.07	2391	3 6 .		
22	41.49	228	0.9	1687	4 5 .		
20	47.09	258	0.81	1403	5 0 .		
53	17.39	96	3.5	7200	M 0 4 2 2 1 8 . _ M _ _ _ _ . 5 5 C - -	32	80
45	20.61	114	2.96	7200	2 0 .		
42	22	122	2.77	7200	2 2 .		
34	27.3	150	2.25	6720	2 8 .		
29	32.19	177	1.9	6835	3 2 .		
26	35.25	194	1.74	6675	3 6 .		
21	43.2	237	1.42	6266	4 5 .		
19	48.15	264	1.28	6393	5 0 .		
17	54	296	0.91	6939	5 6 .		
16	58.38	318	1.06	4951	M 0 4 3 2 5 6 . _ M _ _ _ _ . 5 5 C - -	34	80
14	64.29	350	0.96	5849	6 3 .		
12	73.95	403	0.84	4817	7 1 .		
45	20.61	114	3.94	6989	M 0 5 2 2 2 0 . _ M _ _ _ _ . 5 5 C - -	33	80
42	22	121	3.69	6929	2 2 .		
34	27.3	151	2.98	6700	2 8 .		
29	32.19	178	2.53	6491	3 2 .		
26	35.25	194	2.32	6491	3 6 .		
21	43.2	237	1.71	6249	4 5 .		
19	48.15	264	1.43	6053	5 0 .		
17	54	296	0.91	6678	5 6 .		
16	58.38	318	1.41	5177	M 0 5 3 2 5 6 . _ M _ _ _ _ . 5 5 C - -	34	80
14	64.29	351	1.28	4710	6 3 .		
12	73.95	404	1.11	4304	7 1 .		
11	80.4	439	1.02	3999	8 0 .		
10	96.52	525	0.86	2526	1 0 0		
27	33.8	187	3.35	7200	M 0 6 2 2 3 2 . _ M _ _ _ _ . 5 5 C - -	38	80
23	39.86	220	2.84	7200	3 6 .		
21	43.64	241	2.6	7200	4 5 .		
17	53.49	294	1.85	7200	5 0 .		
15	59.61	328	1.43	6908	5 6 .		

NOTE

Other output speeds are available using 2 and 8 pole motors - Consult Application Engineering

SERIES M

SELECTION TABLES

GEARED MOTORS

0.55 kW

6 POLE

N2 R/MIN	i	M2 Nm	Fm	N	Unit Designation	Kg	Motor Size
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry <input type="checkbox"/> 1 Through <input type="checkbox"/> 20 Spaces to be filled when entering order	Weight	
13	72.28	394	1.59	7200	M 0 6 3 2 6 3 . _ M _ _ _ _ . 5 5 C - -	39	80
12	79.6	435	1.44	6720	7 1 .		
10	91.56	500	1.25	5812	8 0 .		
9.2	99.54	543	1.15	5209	1 0 0		
7.7	119.5	652	0.96	6083	1 1 2		
6.4	143.39	781	0.8	3831	1 2 5		
22	42.21	231	3.75	10000	M 0 7 2 2 4 5 . _ M _ _ _ _ . 5 5 C - -	45	80
19	48.56	266	2.63	10000	5 0 .		
17	53.96	294	2.02	10000	5 6 .		
16	58.95	322	2.68	9221	M 0 7 3 2 5 6 . _ M _ _ _ _ . 5 5 C - -	50	80
15	62.83	343	2.53	9072	6 3 .		
12	74.47	408	2.13	8636	7 1 .		
12	79.51	433	2	8446	8 0 .		
9.3	98.66	537	1.61	8407	1 0 0		
7.9	116.34	633	1.37	7534	1 1 2		
7.2	127.39	693	1.25	7534	1 2 5		
5.9	156.12	846	1.03	5591	1 6 0		
5.3	174.01	945	0.94	4721	1 8 0		
4.7	195.15	1057	0.84	4084	2 0 0		
9	102.2	557	2.96	20000	M 0 8 3 2 1 0 0 _ M _ _ _ _ . 5 5 C - -	78	80
7.7	119.19	648	2.54	20000	1 1 2		
7	130.92	711	2.32	20000	1 2 5		
5.7	160.45	876	1.88	20000	1 6 0		
5.3	175.21	952	1.73	20000	1 8 0		
4.6	201.75	1093	1.51	20000	2 0 0		
4	228.91	1221	1.12	18916	M 0 8 4 2 2 2 5 _ M _ _ _ _ . 5 5 C - -	107	80
3.6	258.98	1380	1.06	17870	2 5 0		
3.1	301.21	1604	0.91	17870	2 8 0		
2.7	337.01	1792	0.82	17870	3 0 0		
6.3	145.2	791	3.12	29600	M 0 9 3 1 1 4 0 _ M _ _ _ _ . 5 5 C - -	129	80
5.7	160.29	875	2.82	29500	1 6 0		
4	231.06	1244	2.13	25710	M 0 9 4 1 2 2 5 _ M _ _ _ _ . 5 5 C - -	151	80
3.6	258.09	1388	2.06	24951	2 5 0		
3.1	300.18	1613	1.77	24951	2 8 0		
2.7	335.85	1802	1.59	24951	3 0 0		
2.6	357.95	1922	1.49	24951	3 6 0		
2.2	424.23	2275	1.26	24951	4 0 0		
2	471.32	2525	1.13	24951	4 5 0		
1.8	503.22	2695	1.06	24951	5 0 0		
1.5	624.45	3339	0.86	24951	6 5 0		
4.2	220.22	1179	3.74	41580	M 1 0 4 1 2 2 5 _ M _ _ _ _ . 5 5 C - -	213	80
3.8	242.24	1297	3.4	41580	2 5 0		
3.3	278.36	1489	2.96	41580	2 8 0		
2.9	315.65	1686	2.62	41580	3 0 0		
2.6	348.16	1861	2.37	41580	3 6 0		
2.3	398.71	2130	2.07	41580	4 0 0		
2.1	443.06	2364	1.87	41580	4 5 0		
1.8	500.94	2670	1.65	41580	5 0 0		
1.6	580.78	3093	1.43	41580	6 5 0		
1.3	692.72	3683	1.2	41580	7 3 0		
1.1	828.21	4397	1	41580	8 6 0		
0.93	987.84	5238	0.84	41580	1 0 C		
2.8	325.33	1733	3.66	64632	M 1 3 4 1 3 0 0 _ M _ _ _ _ . 5 5 C - -	287	80
2.6	358.84	1912	3.32	64632	3 6 0		
2.2	410.95	2189	2.9	64632	4 0 0		
2	463.22	2466	2.57	64632	4 5 0		
1.8	523.74	2786	2.28	64632	5 0 0		
1.5	607.22	3226	1.97	64632	6 5 0		
1.3	724.25	3842	1.65	64632	7 3 0		
1.1	858.69	4535	1.4	64632	8 6 0		
0.9	1024.19	5402	1.18	64632	1 0 C		
0.81	1140.7	6006	1.06	64632	1 1 C		
0.74	1249.19	6571	0.97	64632	1 3 C		
0.6	1528.11	8013	0.81	64690	1 5 C		
1.7	556.83	2961	3.64	80613	M 1 4 4 1 5 0 0 _ M _ _ _ _ . 5 5 C - -	403	80
1.4	645.58	3429	3.14	80613	6 5 0		
1.2	770.01	4083	2.64	80613	7 3 0		
1.1	801.52	4244	2.51	80613	8 6 0		
0.99	929.27	4915	2.17	80613	1 0 C		
0.83	1108.37	5853	1.82	80613	1 1 C		
0.76	1213.79	6404	1.66	80613	1 3 C		
0.61	1502.21	7906	1.28	80711	1 5 C		
0.51	1802.65	9464	1.07	80711	1 8 C		
0.44	2074.02	10876	0.93	80711	2 0 C		
0.4	2304.47	12062	0.84	80711	2 4 C		

NOTE

Other output speeds are available using 2 and 8 pole motors - Consult Application Engineering



0.75 kW

4 POLE

N2 R/MIN	i	M2 Nm	Fm	N	Unit Designation	Kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry 1 Through 20 Spaces to be filled when entering order	Weight	Motor Size
377	3.75	18	3.24	1596	M 0 1 2 2 3 . 6 _ M _ _ _ _ . 7 5 A - -	18.5	80
279	5.07	24	2.72	1665	5 . 0		
246	5.76	28	2.54	1694	5 . 6		
217	6.53	32	2.34	1633	6 . 3		
169	8.35	40	1.94	1616	8 . 0		
157	9	44	1.82	1612	9 . 0		
125	11.36	55	1.51	1636	1 1 .		
110	12.88	63	1.38	1636	1 2 .		
96	14.71	72	1.25	1417	1 4 .		
86	16.37	79	1.12	1800	1 6 .		
78	18.05	88	1.02	1660	1 8 .		
71	19.86	96	0.93	1400	2 0 .		
177	8	39	3.47	4000	M 0 2 2 2 8 . 0 _ M _ _ _ _ . 7 5 A - -	22.5	80
156	9.09	44	3.14	4000	9 . 0		
127	11.15	54	2.65	4000	1 1 .		
114	12.37	60	2.45	4000	1 2 .		
101	14.05	68	2.22	4000	1 4 .		
89	15.97	78	2.04	3968	1 6 .		
80	17.58	85	1.86	3878	1 8 .		
70	20.23	99	1.61	3757	2 0 .		
64	21.99	107	1.48	4000	2 2 .		
54	26.4	128	1.24	3847	2 8 .		
45	31.68	154	1.04	4000	3 2 .		
40	35.69	173	0.92	4000	3 6 .		
156	9.09	44	3.76	4000	M 0 3 2 2 9 . 0 _ M _ _ _ _ . 7 5 A - -	22.5	80
127	11.15	54	3.28	4000	1 1 .		
114	12.37	60	3.07	4000	1 2 .		
101	14.05	69	2.81	4000	1 4 .		
89	15.97	77	2.63	3957	1 6 .		
80	17.58	85	2.42	3898	1 8 .		
70	20.23	99	2.11	3689	2 0 .		
64	21.99	107	1.94	3568	2 2 .		
54	26.4	128	1.63	3045	2 8 .		
45	31.68	154	1.35	3182	3 2 .		
40	35.69	173	1.2	2680	3 6 .		
34	41.49	202	0.98	3360	4 5 .		
30	47.09	229	0.88	2600	5 0 .		
81	17.39	85	3.64	6430	M 0 4 2 2 1 8 . _ M _ _ _ _ . 7 5 A - -	30.5	80
69	20.61	100	3.16	6750	2 0 .		
64	22	107	2.99	6880	2 2 .		
52	27.3	133	2.51	7052	2 8 .		
44	32.19	157	2.15	7124	3 2 .		
40	35.25	172	1.96	7147	3 6 .		
33	43.2	211	1.6	6970	4 5 .		
29	48.15	234	1.44	7178	5 0 .		
26	54	262	1.03	7200	5 6 .		
24	58.38	281	1.2	6729	M 0 4 3 2 5 6 . _ M _ _ _ _ . 7 5 A - -	32.5	80
22	64.29	310	1.09	7200	6 3 .		
19	73.95	357	0.95	7130	7 1 .		
18	80.4	388	0.87	6970	8 0 .		
52	27.3	134	3.36	6723	M 0 5 2 2 2 8 . _ M _ _ _ _ . 7 5 A - -	31.5	80
44	32.19	157	2.85	6875	3 2 .		
40	35.25	172	2.62	6769	3 6 .		
33	43.2	210	1.68	6865	4 5 .		
29	48.15	234	1.55	6658	5 0 .		
26	54	262	1.03	7200	5 6 .		
24	58.38	283	1.59	6502	M 0 5 3 2 5 6 . _ M _ _ _ _ . 7 5 A - -	32.5	80
22	64.29	311	1.44	6044	6 3 .		
19	73.95	358	1.26	5064	7 1 .		
18	80.4	389	1.16	6390	8 0 .		
15	96.52	466	0.97	4780	1 0 0		
42	33.8	165	3.77	7200	M 0 6 2 2 3 2 . _ M _ _ _ _ . 7 5 A - -	36.5	80
36	39.86	194	3.21	7200	3 6 .		
32	43.64	213	2.93	7200	4 5 .		
26	53.49	260	2.02	7200	5 0 .		
24	59.61	291	1.61	7200	5 6 .		

NOTE

Other output speeds are available using 2 and 8 pole motors - Consult Application Engineering



0.75 kW

4 POLE

N2 R/MIN	i	M2 Nm	Fm	N	Unit Designation	Kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry 1 Through 20 Spaces to be filled when entering order	Weight	Motor Size
20	72.28	348	1.8	7200	M 0 6 3 2 6 3 . . M 7 5 A - -	37.5	80
18	79.6	386	1.61	7200	7 1 .		
15	91.56	441	1.42	7200	8 0 .		
14	99.54	481	1.3	7200	1 0 0		
12	119.5	577	1.08	7200	1 1 2		
10	143.39	691	0.91	7200	1 2 5		
29	48.56	235	2.97	10000	M 0 7 2 2 5 0 . . M 7 5 A - -	43.5	80
26	53.96	261	2.28	10000	5 6 .		
24	58.95	285	2.64	9458	M 0 7 3 2 5 6 . . M 7 5 A - -	48.5	80
23	62.83	303	2.54	9349	6 3 .		
19	74.47	359	2.26	9454	7 1 .		
18	79.51	383	2.17	9288	8 0 .		
14	98.66	476	1.82	8661	1 0 0		
12	116.34	560	1.55	8450	1 1 2		
11	127.39	612	1.42	7996	1 2 5		
9.1	156.12	751	1.16	6910	1 6 0		
8.1	174.01	837	1.04	5530	1 8 0		
7.3	195.15	936	0.93	3899	2 0 0		
6.2	229	1081	0.8	4677	M 0 7 4 2 2 2 5 _ M 7 5 A - -	57.5	80
14	102.2	493	3.34	20000	M 0 8 3 2 1 0 0 _ M 7 5 A - -	76.5	80
12	119.19	573	2.88	19337	1 1 2		
11	130.92	630	2.62	19051	1 2 5		
8.8	160.45	773	2.13	19410	1 6 0		
8.1	175.21	845	1.95	18989	1 8 0		
7	201.75	968	1.7	18252	2 0 0		
6.2	228.91	1079	1.27	18916	M 0 8 4 2 2 2 5 _ M 7 5 A - -	105.5	80
5.5	258.98	1219	1.2	17870	2 5 0		
4.7	301.21	1418	1.03	17870	2 8 0		
4.2	337.01	1585	0.92	17870	3 0 0		
3.9	359.19	1691	0.87	17870	3 6 0		
10	145.2	700	3.53	29600	M 0 9 3 1 1 4 0 _ M 7 5 A - -	127.5	80
8.8	160.29	771	3.2	29600	1 6 0		
6.1	231.06	1101	2.4	25710	M 0 9 4 1 2 2 5 _ M 7 5 A - -	149.5	80
5.5	258.09	1228	2.33	24951	2 5 0		
4.7	300.18	1428	2	24951	2 8 0		
4.2	335.85	1596	1.79	24951	3 0 0		
4	357.95	1702	1.68	24951	3 6 0		
3.3	424.23	2016	1.42	24951	4 0 0		
3	471.32	2237	1.28	24951	4 5 0		
2.8	503.22	2388	1.2	24951	5 0 0		
2.3	624.45	2959	0.97	24951	6 5 0		
1.9	736.35	3485	0.82	24951	7 3 0		
5.8	242.24	1148	3.84	41580	M 1 0 4 1 2 5 0 _ M 7 5 A - -	211.5	80
5.1	278.36	1318	3.35	41580	2 8 0		
4.5	315.65	1493	2.95	41580	3 0 0		
4.1	348.16	1648	2.68	41580	3 6 0		
3.5	398.71	1886	2.34	41580	4 0 0		
3.2	443.06	2093	2.11	41580	4 5 0		
2.8	500.94	2365	1.87	41580	5 0 0		
2.4	580.78	2740	1.61	41580	6 5 0		
2	692.72	3264	1.35	41580	7 3 0		
1.7	828.21	3892	1.13	41580	8 6 0		
1.4	987.84	4638	0.95	41580	1 0 C		
1.2	1138.21	5332	0.83	41580	1 1 C		
3.9	358.84	1694	3.75	64632	M 1 3 4 1 3 6 0 _ M 7 5 A - -	285.5	80
3.4	410.95	1939	3.27	64632	4 0 0		
3.1	463.22	2185	2.91	64632	4 5 0		
2.7	523.74	2468	2.57	64632	5 0 0		
2.3	607.22	2859	2.22	64632	6 5 0		
2	724.25	3406	1.86	64632	7 3 0		
1.6	858.69	4016	1.58	64632	8 6 0		
1.4	1024.19	4785	1.33	64632	1 0 C		
1.2	1140.7	5319	1.19	64632	1 1 C		
1.1	1249.19	5821	1.09	64632	1 3 C		
0.93	1528.11	7097	0.91	64690	1 5 C		
2.2	645.58	3040	3.54	80613	M 1 4 4 1 6 5 0 _ M 7 5 A - -	401.5	80
1.8	770.01	3621	2.97	80613	7 3 0		
1.8	801.52	3760	2.83	80613	8 6 0		
1.5	929.27	4355	2.45	80613	1 0 C		
1.3	1108.37	5188	2.05	80613	1 1 C		
1.2	1213.79	5677	1.88	80613	1 3 C		
0.94	1502.21	7007	1.44	80711	1 5 C		
0.78	1802.65	8391	1.2	80711	1 8 C		
0.68	2074.02	9645	1.05	80711	2 0 C		
0.61	2304.47	10700	0.94	80711	2 4 C		
0.52	2743.72	12627	0.84	80613	M 1 4 5 1 2 7 C _ M 7 5 A - -	406.5	80

NOTE
Other output speeds are available using 2 and 8 pole motors - Consult Application Engineering



0.75 kW

6 POLE

N2 R/MIN	i	M2 Nm	Fm	N	Unit Designation	Kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry 1 Through 20 Spaces to be filled when entering order	Weight	Motor Size
245	3.75	28	2.41	1610	M 0 1 2 2 3 . 6 _ M _ _ _ _ . 7 5 C - -	23.5	90S
182	5.07	38	1.98	1636	5 . 0		
160	5.76	43	1.8	1630	5 . 6		
141	6.53	49	1.62	1636	6 . 3		
110	8.35	62	1.35	1636	8 . 0		
102	9	67	1.28	1565	9 . 0		
81	11.36	85	1.05	1081	1 1 .		
71	12.88	96	0.93	770	1 2 .		
63	14.71	110	0.81	678	1 4 .		
183	5.03	37	3.45	4000	M 0 2 2 2 5 . 0 _ M _ _ _ _ . 7 5 C - -	26.5	90S
166	5.55	41	3.19	4000	5 . 6		
146	6.3	47	2.9	4000	6 . 3		
115	8	60	2.4	4000	8 . 0		
101	9.09	68	2.18	4000	9 . 0		
82	11.15	84	1.87	4000	1 1 .		
74	12.37	93	1.71	4000	1 2 .		
65	14.05	106	1.51	4000	1 4 .		
58	15.97	120	1.33	4000	1 6 .		
52	17.58	132	1.21	3833	1 8 .		
45	20.23	152	1.05	3341	2 0 .		
42	21.99	165	0.97	3023	2 2 .		
35	26.4	198	0.81	2141	2 8 .		
166	5.55	41	3.8	4000	M 0 3 2 2 5 . 6 _ M _ _ _ _ . 7 5 C - -	26.5	90S
146	6.3	47	3.5	4000	6 . 3		
115	8	60	3.02	4000	8 . 0		
101	9.09	68	2.77	4000	9 . 0		
82	11.15	84	2.41	4000	1 1 .		
74	12.37	93	2.24	4000	1 2 .		
65	14.05	106	1.97	4000	1 4 .		
58	15.97	120	1.74	4000	1 6 .		
52	17.58	132	1.57	3801	1 8 .		
45	20.23	152	1.37	3306	2 0 .		
42	21.99	165	1.26	2971	2 2 .		
35	26.4	198	1.05	2141	2 8 .		
29	31.68	237	0.88	1521	3 2 .		
73	12.54	94	3.44	6590	M 0 4 2 2 1 2 . _ M _ _ _ _ . 7 5 C - -	35.5	90S
63	14.58	110	3.07	6880	1 4 .		
56	16.31	123	2.75	7100	1 6 .		
53	17.39	131	2.57	7050	1 8 .		
45	20.61	155	2.17	6996	2 0 .		
42	22	166	2.03	6915	2 2 .		
34	27.3	205	1.65	6186	2 8 .		
29	32.19	242	1.39	6429	3 2 .		
26	35.25	265	1.28	6093	3 6 .		
21	43.2	324	1.04	5229	4 5 .		
19	48.15	360	0.94	5497	5 0 .		
56	16.31	123	3.65	6381	M 0 5 2 2 1 6 . _ M _ _ _ _ . 7 5 C - -	36.5	90S
53	17.39	131	3.42	6708	1 8 .		
45	20.61	155	2.89	6755	2 0 .		
42	22	166	2.71	6628	2 2 .		
34	27.3	205	2.18	6145	2 8 .		
29	32.19	242	1.85	5704	3 2 .		
26	35.25	264	1.7	5704	3 6 .		
21	43.2	324	1.25	5192	4 5 .		
19	48.15	360	1.05	4778	5 0 .		
16	58.38	434	1.03	3829	M 0 5 3 2 5 6 . _ M _ _ _ _ . 7 5 C - -	37.5	90S
14	64.29	479	0.94	3050	6 3 .		
12	73.95	551	0.82	2739	7 1 .		
36	25.51	192	3.25	7200	M 0 6 2 2 2 2 . _ M _ _ _ _ . 7 5 C - -	41.5	90S
34	27.24	205	3.04	7200	2 8 .		
27	33.8	255	2.45	7200	3 2 .		
23	39.86	300	2.08	7010	3 6 .		
21	43.64	328	1.9	6813	4 5 .		
17	53.49	401	1.35	7193	5 0 .		
15	59.61	447	1.05	6584	5 6 .		

NOTE

Other output speeds are available using 2 and 8 pole motors - Consult Application Engineering



0.75 kW

6 POLE

N2 R/MIN	i	M2 Nm	Fm	N	Unit Designation	Kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry 1 Through 20 Spaces to be filled when entering order	Weight	Motor Size
13	72.28	538	1.16	7200	M 0 6 3 2 6 3 . . M 7 5 C - -	42.5	90S
12	79.6	593	1.05	6400	7 1 .		
10	91.56	682	0.92	4888	8 0 .		
9.2	99.54	741	0.84	3882	1 0 0		
29	32.12	241	3.59	9420	M 0 7 2 2 3 2 . . M 7 5 C - -	48.5	90S
26	35.17	264	3.28	9420	3 6 .		
22	42.21	315	2.75	9183	4 5 .		
19	48.56	363	1.93	9043	5 0 .		
17	53.96	402	1.48	9208	5 6 .		
16	58.95	439	1.97	8355	M 0 7 3 2 5 6 . . M 7 5 C - -	53.5	90S
15	62.83	468	1.85	8042	6 3 .		
12	74.47	556	1.56	7121	7 1 .		
12	79.51	590	1.47	6721	8 0 .		
9.3	98.66	733	1.18	6637	1 0 0		
7.9	116.34	864	1	4794	1 1 2		
7.2	127.39	946	0.92	4794	1 2 5		
16	55.8	416	3.72	20000	M 0 8 2 2 5 6 . . M 7 5 C - -	81.5	90S
14	66.02	490	3.36	20000	M 0 8 3 2 6 3 . . M 7 5 C - -	81.5	90S
12	74.69	556	2.96	20000	7 1 .		
11	84.31	626	2.63	20000	8 0 .		
9	102.2	759	2.17	18367	1 0 0		
7.7	119.19	884	1.87	17935	1 1 2		
7	130.92	970	1.7	17575	1 2 5		
5.7	160.45	1195	1.38	17044	1 6 0		
5.3	175.21	1299	1.27	16406	1 8 0		
4.6	201.75	1491	1.11	15789	2 0 0		
4	228.91	1665	0.82	18916	M 0 8 4 2 2 2 5 . . M 7 5 C - -	112.5	90S
7.9	116.55	870	3.28	29500	M 0 9 3 1 1 1 2 . . M 7 5 C - -	131.5	90S
7.2	128.66	960	2.98	29500	1 2 5		
6.3	145.2	1079	2.29	29442	1 4 0		
5.7	160.29	1193	2.07	29330	1 6 0		
4	231.06	1696	1.56	25710	M 0 9 4 1 2 2 5 . . M 7 5 C - -	156.5	90S
3.6	258.09	1892	1.51	24951	2 5 0		
3.1	300.18	2200	1.3	24951	2 8 0		
2.7	335.85	2457	1.16	24951	3 0 0		
2.6	357.95	2621	1.09	24951	3 6 0		
2.2	424.23	3103	0.92	24951	4 0 0		
2	471.32	3444	0.83	24951	4 5 0		
4.2	220.22	1608	2.74	41580	M 1 0 4 1 2 2 5 . . M 7 5 C - -	217.5	90S
3.8	242.24	1768	2.49	41580	2 5 0		
3.3	278.36	2031	2.17	41580	2 8 0		
2.9	315.65	2300	1.92	41580	3 0 0		
2.6	348.16	2538	1.74	41580	3 6 0		
2.3	398.71	2904	1.52	41580	4 0 0		
2.1	443.06	3224	1.37	41580	4 5 0		
1.8	500.94	3642	1.21	41580	5 0 0		
1.6	580.78	4217	1.05	41580	6 5 0		
1.3	692.72	5022	0.88	41580	7 3 0		
4.1	226.98	1653	3.84	64632	M 1 3 4 1 2 2 5 . . M 7 5 C - -	292.5	90S
3.7	249.68	1818	3.49	64632	2 5 0		
3.2	286.9	2087	3.04	64632	2 8 0		
2.8	325.33	2363	2.69	64632	3 0 0		
2.6	358.84	2608	2.43	64632	3 6 0		
2.2	410.95	2985	2.13	64632	4 0 0		
2	463.22	3363	1.89	64632	4 5 0		
1.8	523.74	3799	1.67	64632	5 0 0		
1.5	607.22	4400	1.44	64632	6 5 0		
1.3	724.25	5239	1.21	64632	7 3 0		
1.1	858.69	6184	1.03	64632	8 6 0		
0.9	1024.19	7366	0.86	64632	1 0 C		
2.4	390.06	2836	3.74	80613	M 1 4 4 1 3 6 0 . . M 7 5 C - -	408.5	90S
2.1	446.71	3245	3.26	80613	4 0 0		
1.9	492.49	3575	3.01	80613	4 5 0		
1.7	556.83	4038	2.67	80613	5 0 0		
1.4	645.58	4676	2.3	80613	6 5 0		
1.2	770.01	5568	1.93	80613	7 3 0		
1.1	801.52	5787	1.84	80613	8 6 0		
0.99	929.27	6702	1.59	80613	1 0 C		
0.83	1108.37	7982	1.33	80613	1 1 C		
0.76	1213.79	8732	1.22	80613	1 3 C		
0.61	1502.21	10781	0.94	80711	1 5 C		

NOTE
Other output speeds are available using 2 and 8 pole motors - Consult Application Engineering



1.1 kW

4 POLE

N2 R/MIN	i	M2 Nm	Fm	N	Unit Designation	Kg	Motor Size
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry 1 Through 20 Spaces to be filled when entering order	Weight	
376	3.75	26	2.2	1543	M 0 1 2 2 3 . 6 _ M _ _ _ _ 1 . 1 A - -	23.5	90S
278	5.07	36	1.85	1596	5 . 0		
245	5.76	41	1.72	1613	5 . 6		
216	6.53	47	1.59	1496	6 . 3		
169	8.35	60	1.32	1459	8 . 0		
157	9	65	1.24	1452	9 . 0		
124	11.36	82	1.03	1490	1 1 .		
109	12.88	92	0.94	1490	1 2 .		
96	14.71	106	0.85	1150	1 4 .		
393	3.59	25	3.88	3750	M 0 2 2 2 3 . 6 _ M _ _ _ _ 1 . 1 A - -	26.5	90S
280	5.03	36	3.19	3950	5 . 0		
254	5.55	40	3.01	4000	5 . 6		
224	6.3	45	2.79	3992	6 . 3		
176	8	57	2.36	4000	8 . 0		
155	9.09	65	2.13	4000	9 . 0		
126	11.15	80	1.8	4000	1 1 .		
114	12.37	89	1.66	4000	1 2 .		
100	14.05	101	1.51	4000	1 4 .		
88	15.97	115	1.39	3913	1 6 .		
80	17.58	126	1.26	3767	1 8 .		
70	20.23	145	1.1	3534	2 0 .		
64	21.99	158	1.01	4000	2 2 .		
53	26.4	189	0.84	3740	2 8 .		
280	5.03	36	3.73	3920	M 0 3 2 2 5 . 0 _ M _ _ _ _ 1 . 1 A - -	26.5	90S
254	5.55	39	3.51	3970	5 . 6		
224	6.3	45	3.24	3990	6 . 3		
176	8	57	2.78	4000	8 . 0		
155	9.09	65	2.55	4000	9 . 0		
126	11.15	80	2.23	4000	1 1 .		
114	12.37	89	2.09	4000	1 2 .		
100	14.05	101	1.91	4000	1 4 .		
88	15.97	114	1.79	3931	1 6 .		
80	17.58	126	1.64	3836	1 8 .		
70	20.23	145	1.43	3498	2 0 .		
64	21.99	158	1.32	3303	2 2 .		
53	26.4	189	1.11	2459	2 8 .		
45	31.68	227	0.92	2680	3 2 .		
40	35.69	255	0.82	1870	3 6 .		
112	12.54	90	3.13	5720	M 0 4 2 2 1 2 . _ M _ _ _ _ 1 . 1 A - -	35.5	90S
97	14.58	105	2.8	5940	1 4 .		
86	16.31	117	2.6	6130	1 6 .		
81	17.39	125	2.48	6229	1 8 .		
68	20.61	148	2.15	6512	2 0 .		
64	22	158	2.03	6624	2 2 .		
52	27.3	196	1.71	6794	2 8 .		
44	32.19	231	1.46	6991	3 2 .		
40	35.25	253	1.33	7055	3 6 .		
33	43.2	310	1.09	6568	4 5 .		
29	48.15	344	0.98	7140	5 0 .		
24	58.38	414	0.82	6400	M 0 4 3 2 5 6 . _ M _ _ _ _ 1 . 1 A - -	36.5	90S
86	16.31	117	3.82	5743	M 0 5 2 2 1 6 . _ M _ _ _ _ 1 . 1 A - -	36.5	90S
81	17.39	125	3.58	5832	1 8 .		
68	20.61	148	3.02	6042	2 0 .		
64	22	159	2.83	5957	2 2 .		
52	27.3	197	2.28	6188	2 8 .		
44	32.19	232	1.94	6307	3 2 .		
40	35.25	253	1.78	6015	3 6 .		
33	43.2	310	1.14	6279	4 5 .		
29	48.15	345	1.05	5712	5 0 .		
24	58.38	417	1.08	5860	M 0 5 3 2 5 6 . _ M _ _ _ _ 1 . 1 A - -	37.5	90S
22	64.29	458	0.98	4980	6 3 .		
19	73.95	526	0.85	3570	7 1 .		
55	25.51	184	3.39	7200	M 0 6 2 2 2 2 . _ M _ _ _ _ 1 . 1 A - -	41.5	90S
52	27.24	196	3.18	7200	2 8 .		
42	33.8	244	2.56	7200	3 2 .		
35	39.86	286	2.18	7200	3 6 .		
32	43.64	314	1.99	7200	4 5 .		
26	53.49	383	1.37	7200	5 0 .		
24	59.61	428	1.1	7200	5 6 .		

NOTE

Other output speeds are available using 2 and 8 pole motors - Consult Application Engineering



1.1 kW

4 POLE

N2 R/MIN	i	M2 Nm	Fm	N	Unit Designation	Kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry 1 Through 20 Spaces to be filled when entering order	Weight	Motor Size
20	72.28	513	1.22	7200	M 0 6 3 2 6 3 . _ M _ _ _ _ _ 1 . 1 A - -	42.5	90S
18	79.6	568	1.1	7200	7 1 .		
15	91.56	649	0.96	7200	8 0 .		
14	99.54	708	0.88	7200	1 0 0		
44	32.12	231	3.63	9517	M 0 7 2 2 3 2 . _ M _ _ _ _ _ 1 . 1 A - -	48.5	90S
40	35.17	252	3.35	9379	3 6 .		
33	42.21	302	2.86	9338	4 5 .		
29	48.56	347	2.02	9397	5 0 .		
26	53.96	385	1.55	10000	5 6 .		
24	58.95	420	1.79	8510	M 0 7 3 2 5 6 . _ M _ _ _ _ _ 1 . 1 A - -	53.5	90S
22	62.83	446	1.72	8210	6 3 .		
19	74.47	529	1.54	8500	7 1 .		
18	79.51	564	1.48	8043	8 0 .		
14	98.66	701	1.24	6317	1 0 0		
12	116.34	825	1.05	5740	1 1 2		
11	127.39	900	0.96	4490	1 2 5		
25	55.8	399	3.85	20000	M 0 8 2 2 5 6 . _ M _ _ _ _ _ 1 . 1 A - -	81.5	90S
23	60.33	427	3.74	20000	M 0 8 3 2 5 6 . _ M _ _ _ _ _ 1 . 1 A - -	81.5	90S
21	66.02	470	3.51	20000	6 3 .		
19	74.69	530	3.11	20000	7 1 .		
17	84.31	598	2.76	20000	8 0 .		
14	102.2	726	2.27	18631	1 0 0		
12	119.19	844	1.95	18177	1 1 2		
11	130.92	928	1.78	17391	1 2 5		
8.8	160.45	1138	1.45	18378	1 6 0		
8	175.21	1244	1.33	17221	1 8 0		
7	201.75	1424	1.16	15194	2 0 0		
6.2	228.91	1588	0.86	18916	M 0 8 4 2 2 2 5 _ M _ _ _ _ _ 1 . 1 A - -	112.5	90S
5.4	258.98	1795	0.82	17870	2 5 0		
15	93.92	669	3.94	29600	M 0 9 3 1 9 0 . _ M _ _ _ _ _ 1 . 1 A - -	131.5	90S
14	103.68	739	3.57	29600	1 0 0		
12	116.55	831	3.44	29500	1 1 2		
11	128.66	919	3.11	29500	1 2 5		
10	145.2	1031	2.4	29413	1 4 0		
8.8	160.29	1135	2.17	29397	1 6 0		
6.1	231.06	1621	1.63	25710	M 0 9 4 1 2 2 5 _ M _ _ _ _ _ 1 . 1 A - -	156.5	90S
5.5	258.09	1808	1.58	24951	2 5 0		
4.7	300.18	2103	1.36	24951	2 8 0		
4.2	335.85	2349	1.22	24951	3 0 0		
3.9	357.95	2506	1.14	24951	3 6 0		
3.3	424.23	2968	0.96	24951	4 0 0		
3	471.32	3293	0.87	24951	4 5 0		
2.8	503.22	3514	0.81	24951	5 0 0		
9	156.57	1109	3.76	49600	M 1 0 3 1 1 6 0 _ M _ _ _ _ _ 1 . 1 A - -	179.5	90S
6.4	220.22	1536	2.87	41580	M 1 0 4 1 2 2 5 _ M _ _ _ _ _ 1 . 1 A - -	217.5	90S
5.8	242.24	1689	2.61	41580	2 5 0		
5.1	278.36	1940	2.27	41580	2 8 0		
4.5	315.65	2198	2.01	41580	3 0 0		
4	348.16	2426	1.82	41580	3 6 0		
3.5	398.71	2776	1.59	41580	4 0 0		
3.2	443.06	3081	1.43	41580	4 5 0		
2.8	500.94	3481	1.27	41580	5 0 0		
2.4	580.78	4033	1.09	41580	6 5 0		
2	692.72	4804	0.92	41580	7 3 0		
5.6	249.68	1737	3.65	64632	M 1 3 4 1 2 5 0 _ M _ _ _ _ _ 1 . 1 A - -	292.5	90S
4.9	286.9	1995	3.18	64632	2 8 0		
4.3	325.33	2260	2.81	64632	3 0 0		
3.9	358.84	2494	2.55	64632	3 6 0		
3.4	410.95	2854	2.22	64632	4 0 0		
3	463.22	3216	1.97	64632	4 5 0		
2.7	523.74	3633	1.75	64632	5 0 0		
2.3	607.22	4209	1.51	64632	6 5 0		
1.9	724.25	5013	1.27	64632	7 3 0		
1.6	858.69	5911	1.07	64632	8 6 0		
1.4	1024.19	7043	0.9	64632	1 0 C		
1.2	1140.7	7829	0.81	64632	1 1 C		
3.6	390.06	2713	3.91	80613	M 1 4 4 1 3 6 0 _ M _ _ _ _ _ 1 . 1 A - -	408.5	90S
3.2	446.71	3105	3.41	80613	4 0 0		
2.9	492.49	3420	3.15	80613	4 5 0		
2.5	556.83	3864	2.79	80613	5 0 0		
2.2	645.58	4475	2.41	80613	6 5 0		
1.8	770.01	5330	2.02	80613	7 3 0		
1.8	801.52	5534	1.93	80613	8 6 0		
1.5	929.27	6410	1.66	80613	1 0 C		
1.3	1108.37	7636	1.4	80613	1 1 C		
1.2	1213.79	8356	1.28	80613	1 3 C		
0.94	1502.21	10314	0.98	80711	1 5 C		
0.78	1802.65	12351	0.82	80711	1 8 C		

NOTE

Other output speeds are available using 2 and 8 pole motors - Consult Application Engineering



1.1 kW

6 POLE

N2 R/MIN	i	M2 Nm	Fm	N	Unit Designation	Kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry 1 Through 20 Spaces to be filled when entering order	Weight	Motor Size
247	3.75	41	1.66	1500	M 0 1 2 2 3 . 6 _ M _ _ _ _ 1 . 1 C - -	24.5	90L
183	5.07	55	1.36	1490	5 . 0		
161	5.76	63	1.24	1480	5 . 6		
142	6.53	72	1.11	1490	6 . 3		
111	8.35	91	0.93	1490	8 . 0		
103	9	98	0.88	1380	9 . 0		
258	3.59	39	2.92	4000	M 0 2 2 2 3 . 6 _ M _ _ _ _ 1 . 1 C - -	27.5	90L
184	5.03	55	2.37	4000	5 . 0		
167	5.55	61	2.19	4000	5 . 6		
147	6.3	69	1.99	4000	6 . 3		
116	8	88	1.65	4000	8 . 0		
102	9.09	100	1.5	4000	9 . 0		
83	11.15	123	1.28	4000	1 1 .		
75	12.37	136	1.17	4000	1 2 .		
66	14.05	154	1.03	4000	1 4 .		
58	15.97	175	0.91	4000	1 6 .		
53	17.58	193	0.83	3680	1 8 .		
258	3.59	39	3.4	4000	M 0 3 2 2 3 . 6 _ M _ _ _ _ 1 . 1 C - -	27.5	90L
184	5.03	55	2.77	4000	5 . 0		
167	5.55	61	2.6	4000	5 . 6		
147	6.3	69	2.4	4000	6 . 3		
116	8	88	2.07	4000	8 . 0		
102	9.09	99	1.9	4000	9 . 0		
83	11.15	122	1.66	4000	1 1 .		
75	12.37	136	1.53	4000	1 2 .		
66	14.05	154	1.35	4000	1 4 .		
58	15.97	175	1.19	4000	1 6 .		
53	17.58	193	1.08	3680	1 8 .		
46	20.23	222	0.94	2880	2 0 .		
42	21.99	241	0.87	2340	2 2 .		
74	12.54	137	2.36	6370	M 0 4 2 2 1 2 . _ M _ _ _ _ 1 . 1 C - -	36.5	90L
63	14.58	160	2.1	6624	1 4 .		
57	16.31	179	1.88	6815	1 6 .		
53	17.39	191	1.76	6790	1 8 .		
45	20.61	226	1.49	6640	2 0 .		
42	22	242	1.39	6416	2 2 .		
34	27.3	299	1.13	5253	2 8 .		
29	32.19	354	0.95	5720	3 2 .		
26	35.25	386	0.87	5074	3 6 .		
74	12.54	138	3.08	5876	M 0 5 2 2 1 2 . _ M _ _ _ _ 1 . 1 C - -	37.5	90L
63	14.58	161	2.79	6072	1 4 .		
57	16.31	179	2.51	6216	1 6 .		
53	17.39	191	2.35	6477	1 8 .		
45	20.61	227	1.98	6346	2 0 .		
42	22	242	1.86	6103	2 2 .		
34	27.3	300	1.5	5173	2 8 .		
29	32.19	354	1.27	4327	3 2 .		
26	35.25	386	1.17	4327	3 6 .		
21	43.2	473	0.86	3343	4 5 .		
51	18.05	199	3	7200	M 0 6 2 2 1 6 . _ M _ _ _ _ 1 . 1 C - -	42.5	90L
46	20.2	222	2.81	7200	1 8 .		
43	21.53	237	2.64	7200	2 0 .		
36	25.51	281	2.22	7200	2 2 .		
34	27.24	300	2.08	7200	2 8 .		
27	33.8	372	1.68	7200	3 2 .		
23	39.86	438	1.43	6680	3 6 .		
21	43.64	479	1.31	6136	4 5 .		
17	53.49	585	0.93	7182	5 0 .		

NOTE

Other output speeds are available using 2 and 8 pole motors - Consult Application Engineering



1.1 kW

6 POLE

N2 R/MIN	i	M2 Nm	Fm	N	Unit Designation	Kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry 1 Through 20 Spaces to be filled when entering order	Weight	Motor Size
45	20.54	225	3.71	8987	M 0 7 2 2 2 0 . _ M _ _ _ _ _ 1 . 1 C - -	49.5	90L
40	23.23	255	3.32	8888	2 2 .		
34	26.93	295	2.91	8888	2 8 .		
29	32.12	352	2.46	8405	3 2 .		
26	35.17	385	2.25	8405	3 6 .		
22	42.21	460	1.88	7755	4 5 .		
19	48.56	529	1.32	7370	5 0 .		
17	53.96	586	1.02	7823	5 6 .		
16	58.95	641	1.35	6840	M 0 7 3 2 5 6 . _ M _ _ _ _ _ 1 . 1 C - -	54.5	90L
15	62.83	683	1.27	6240	6 3 .		
12	74.47	812	1.07	4470	7 1 .		
12	79.51	861	1.01	3701	8 0 .		
9.4	98.66	1070	0.81	3539	1 0 0		
21	44.38	486	3.39	20000	M 0 8 2 2 4 5 . _ M _ _ _ _ _ 1 . 1 C - -	82.5	90L
19	48.46	530	3.11	20000	5 0 .		
17	55.8	608	2.55	18720	5 6 .		
15	60.33	654	2.52	20000	M 0 8 3 2 5 6 . _ M _ _ _ _ _ 1 . 1 C - -	82.5	90L
14	66.02	716	2.3	18126	6 3 .		
12	74.69	811	2.03	17846	7 1 .		
11	84.31	914	1.8	17539	8 0 .		
9.1	102.2	1108	1.49	15510	1 0 0		
7.8	119.19	1290	1.28	14323	1 1 2		
7.1	130.92	1416	1.17	13333	1 2 5		
5.8	160.45	1744	0.95	11871	1 6 0		
5.3	175.21	1895	0.87	10117	1 8 0		
15	61.13	669	3.69	29600	M 0 9 2 1 6 3 . _ M _ _ _ _ _ 1 . 1 C - -	123.5	90L
13	68.74	751	3.23	29600	7 1 .		
11	82.51	899	3.18	29500	M 0 9 3 1 8 0 . _ M _ _ _ _ _ 1 . 1 C - -	132.5	90L
10	93.92	1021	2.58	29400	9 0 .		
8.9	103.68	1128	2.34	29300	1 0 0		
7.9	116.55	1270	2.25	29282	1 1 2		
7.2	128.66	1401	2.04	29258	1 2 5		
6.4	145.2	1575	1.57	29166	1 4 0		
5.8	160.29	1740	1.42	29033	1 6 0		
4	231.06	2475	1.07	25710	M 0 9 4 1 2 2 5 _ M _ _ _ _ _ 1 . 1 C - -	157.5	90L
3.6	258.09	2761	1.03	24951	2 5 0		
3.1	300.18	3209	0.89	24951	2 8 0		
7.1	129.94	1410	3.13	49100	M 1 0 3 1 1 2 5 _ M _ _ _ _ _ 1 . 1 C - -	180.5	90L
6.8	135.88	1473	2.83	49100	1 4 0		
5.9	156.57	1694	2.46	48700	1 6 0		
4.2	220.22	2346	1.88	41580	M 1 0 4 1 2 2 5 _ M _ _ _ _ _ 1 . 1 C - -	218.5	90L
3.8	242.24	2580	1.71	41580	2 5 0		
3.3	278.36	2963	1.49	41580	2 8 0		
2.9	315.65	3355	1.32	41580	3 0 0		
2.7	348.16	3702	1.19	41580	3 6 0		
2.3	398.71	4237	1.04	41580	4 0 0		
2.1	443.06	4703	0.94	41580	4 5 0		
1.8	500.94	5312	0.83	41580	5 0 0		
4.1	226.98	2411	2.63	64632	M 1 3 4 1 2 2 5 _ M _ _ _ _ _ 1 . 1 C - -	293.5	90L
3.7	249.68	2652	2.39	64632	2 5 0		
3.2	286.9	3045	2.08	64632	2 8 0		
2.8	325.33	3448	1.84	64632	3 0 0		
2.6	358.84	3805	1.67	64632	3 6 0		
2.3	410.95	4354	1.46	64632	4 0 0		
2	463.22	4906	1.29	64632	4 5 0		
1.8	523.74	5542	1.15	64632	5 0 0		
1.5	607.22	6418	0.99	64632	6 5 0		
1.3	724.25	7643	0.83	64632	7 3 0		
3.4	271.4	2884	3.67	80613	M 1 4 4 1 2 5 0 _ M _ _ _ _ _ 1 . 1 C - -	409.5	90L
3	311.86	3311	3.2	80613	2 8 0		
2.6	353.64	3749	2.83	80613	3 0 0		
2.4	390.06	4137	2.56	80613	3 6 0		
2.1	446.71	4734	2.24	80613	4 0 0		
1.9	492.49	5215	2.07	80613	4 5 0		
1.7	556.83	5891	1.83	80613	5 0 0		
1.4	645.58	6822	1.58	80613	6 5 0		
1.2	770.01	8123	1.33	80613	7 3 0		
1.2	801.52	8442	1.26	80613	8 6 0		
0	929.27	9777	1.09	80613	1 0 C		
0.83	1108.37	11643	0.92	80613	1 1 C		
0.76	1213.79	12739	0.84	80613	1 3 C		

NOTE

Other output speeds are available using 2 and 8 pole motors - Consult Application Engineering



1.5 kW

4 POLE

N2 R/MIN	i	M2 Nm	Fm	N	Unit Designation	Kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry [1] Through [20] Spaces to be filled when entering order	Weight	Motor Size
379	3.75	36	1.63	1484	M 0 1 2 2 3 . 6 _ M _ _ _ _ 1 . 5 A - -	24.5	90L
280	5.07	49	1.36	1517	5 . 0		
246	5.76	56	1.27	1521	5 . 6		
218	6.53	63	1.18	1340	6 . 3		
170	8.35	81	0.97	1280	8 . 0		
158	9	88	0.91	1270	9 . 0		
396	3.59	34	2.87	3728	M 0 2 2 2 3 . 6 _ M _ _ _ _ 1 . 5 A - -	27.5	90L
282	5.03	49	2.36	3917	5 . 0		
256	5.55	54	2.23	3967	5 . 6		
225	6.3	61	2.06	3984	6 . 3		
178	8	78	1.74	4000	8 . 0		
156	9.09	88	1.57	4000	9 . 0		
127	11.15	108	1.33	4000	1 1 .		
115	12.37	120	1.23	4000	1 2 .		
101	14.05	137	1.12	4000	1 4 .		
89	15.97	156	1.03	3850	1 6 .		
81	17.58	171	0.93	3640	1 8 .		
70	20.23	197	0.81	3280	2 0 .		
396	3.59	34	3.38	3690	M 0 3 2 2 3 . 6 _ M _ _ _ _ 1 . 5 A - -	27.5	90L
282	5.03	48	2.76	3898	5 . 0		
256	5.55	54	2.59	3948	5 . 6		
225	6.3	61	2.4	3982	6 . 3		
178	8	78	2.06	4000	8 . 0		
156	9.09	89	1.89	4000	9 . 0		
127	11.15	108	1.65	4000	1 1 .		
115	12.37	120	1.54	4000	1 2 .		
101	14.05	137	1.41	4000	1 4 .		
89	15.97	155	1.32	3901	1 6 .		
81	17.58	171	1.21	3764	1 8 .		
70	20.23	197	1.06	3280	2 0 .		
65	21.99	214	0.97	3000	2 2 .		
54	26.4	256	0.82	1789	2 8 .		
113	12.54	122	2.31	5611	M 0 4 2 2 1 2 . _ M _ _ _ _ 1 . 5 A - -	36.5	90L
97	14.58	142	2.07	5814	1 4 .		
87	16.31	159	1.92	5915	1 6 .		
82	17.39	170	1.83	6000	1 8 .		
69	20.61	201	1.59	6240	2 0 .		
65	22	215	1.5	6333	2 2 .		
52	27.3	265	1.26	6499	2 8 .		
44	32.19	313	1.08	6840	3 2 .		
40	35.25	342	0.99	6950	3 6 .		
33	43.2	420	0.8	6110	4 5 .		
113	12.54	122	3.47	5158	M 0 5 2 2 1 2 . _ M _ _ _ _ 1 . 5 A - -	37.5	90L
97	14.58	143	3.15	5238	1 4 .		
87	16.31	159	2.82	5630	1 6 .		
82	17.39	170	2.64	5710	1 8 .		
69	20.61	201	2.23	5869	2 0 .		
65	22	215	2.09	5651	2 2 .		
52	27.3	267	1.68	5575	2 8 .		
44	32.19	314	1.43	5658	3 2 .		
40	35.25	342	1.31	5153	3 6 .		
33	43.2	420	0.84	5610	4 5 .		
79	18.05	176	3.37	7200	M 0 6 2 2 1 6 . _ M _ _ _ _ 1 . 5 A - -	42.5	90L
70	20.2	197	3.17	7200	1 8 .		
66	21.53	210	2.97	7200	2 0 .		
56	25.51	249	2.51	7200	2 2 .		
52	27.24	266	2.35	7200	2 8 .		
42	33.8	330	1.89	7200	3 2 .		
36	39.86	388	1.61	7200	3 6 .		
33	43.64	426	1.47	7200	4 5 .		
27	53.49	519	1.01	7200	5 0 .		
24	59.61	580	0.81	7200	5 6 .		
20	72.28	694	0.9	7200	M 0 6 3 2 6 3 . _ M _ _ _ _ 1 . 5 A - -	43.5	90L

NOTE

Other output speeds are available using 2 and 8 pole motors - Consult Application Engineering



1.5 kW

4 POLE

N2 R/MIN	i	M2 Nm	Fm	N	Unit Designation	Kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry 1 Through 20 Spaces to be filled when entering order	Weight	Motor Size
61	23.23	226	3.59	9013	M 0 7 2 2 2 2 . _ M _ _ _ _ _ 1 . 5 A - -	49.5	90L
53	26.93	262	3.14	8800	2 8 .		
44	32.12	313	2.68	8966	3 2 .		
40	35.17	342	2.47	8670	3 6 .		
34	42.21	409	2.11	8583	4 5 .		
29	48.56	470	1.49	8708	5 0 .		
26	53.96	521	1.14	10000	5 6 .		
24	58.95	568	1.33	7426	M 0 7 3 2 5 6 . _ M _ _ _ _ _ 1 . 5 A - -	54.5	90L
23	62.83	604	1.27	6908	6 3 .		
19	74.47	717	1.14	7410	7 1 .		
18	79.51	764	1.09	6620	8 0 .		
14	98.66	949	0.91	3640	1 0 0		
32	44.38	432	3.82	20000	M 0 8 2 2 4 5 . _ M _ _ _ _ _ 1 . 5 A - -	82.5	90L
29	48.46	471	3.5	20000	5 0 .		
25	55.8	541	2.85	19737	5 6 .		
24	60.33	579	2.76	19600	M 0 8 3 2 5 6 . _ M _ _ _ _ _ 1 . 5 A - -	82.5	90L
22	66.02	636	2.59	19310	6 3 .		
19	74.69	717	2.3	18882	7 1 .		
17	84.31	810	2.04	19178	8 0 .		
14	102.2	983	1.68	17066	1 0 0		
12	119.19	1143	1.44	16851	1 1 2		
11	130.92	1257	1.31	15494	1 2 5		
8.9	160.45	1541	1.07	17200	1 6 0		
8.1	175.21	1684	0.98	15200	1 8 0		
7	201.75	1929	0.86	11700	2 0 0		
26	55.18	536	3.75	29700	M 0 9 2 1 5 6 . _ M _ _ _ _ _ 1 . 5 A - -	123.5	90L
21	68.74	668	3.7	29600	7 1 .		
17	82.51	797	3.58	29600	M 0 9 3 1 8 0 . _ M _ _ _ _ _ 1 . 5 A - -	132.5	90L
15	93.92	906	2.91	29462	9 0 .		
14	103.68	1000	2.64	29434	1 0 0		
12	116.55	1126	2.54	29348	1 1 2		
11	128.66	1244	2.3	29320	1 2 5		
10	145.2	1396	1.77	29200	1 4 0		
8.9	160.29	1537	1.61	29166	1 6 0		
6.1	231.06	2195	1.2	25710	M 0 9 4 1 2 2 5 _ M _ _ _ _ _ 1 . 5 A - -	157.5	90L
5.5	258.09	2449	1.17	24951	2 5 0		
4.7	300.18	2847	1	24951	2 8 0		
4.2	335.85	3181	0.9	24951	3 0 0		
4	357.95	3393	0.84	24951	3 6 0		
13	109.97	1059	3.56	49600	M 1 0 3 1 1 0 0 _ M _ _ _ _ _ 1 . 5 A - -	180.5	90L
11	129.94	1250	3.53	49300	1 2 5		
10	135.88	1303	3.19	49300	1 4 0		
9.1	156.57	1502	2.77	48965	1 6 0		
6.4	220.22	2080	2.12	41580	M 1 0 4 1 2 2 5 _ M _ _ _ _ _ 1 . 5 A - -	218.5	90L
5.9	242.24	2287	1.93	41580	2 5 0		
5.1	278.36	2628	1.68	41580	2 8 0		
4.5	315.65	2976	1.48	41580	3 0 0		
4.1	348.16	3284	1.34	41580	3 6 0		
3.6	398.71	3760	1.17	41580	4 0 0		
3.2	443.06	4172	1.06	41580	4 5 0		
2.8	500.94	4714	0.94	41580	5 0 0		
2.4	580.78	5461	0.81	41580	6 5 0		
6.3	226.98	2139	2.97	64632	M 1 3 4 1 2 2 5 _ M _ _ _ _ _ 1 . 5 A - -	293.5	90L
5.7	249.68	2352	2.7	64632	2 5 0		
4.9	286.9	2702	2.35	64632	2 8 0		
4.4	325.33	3060	2.07	64632	3 0 0		
4	358.84	3377	1.88	64632	3 6 0		
3.5	410.95	3865	1.64	64632	4 0 0		
3.1	463.22	4355	1.46	64632	4 5 0		
2.7	523.74	4920	1.29	64632	5 0 0		
2.3	607.22	5699	1.11	64632	6 5 0		
2	724.25	6788	0.94	64632	7 3 0		
4.6	311.86	2940	3.6	80613	M 1 4 4 1 2 8 0 _ M _ _ _ _ _ 1 . 5 A - -	409.5	90L
4	353.64	3329	3.18	80613	3 0 0		
3.6	390.06	3673	2.88	80613	3 6 0		
3.2	446.71	4204	2.52	80613	4 0 0		
2.9	492.49	4631	2.33	80613	4 5 0		
2.6	556.83	5232	2.06	80613	5 0 0		
2.2	645.58	6059	1.78	80613	6 5 0		
1.8	770.01	7217	1.49	80613	7 3 0		
1.8	801.52	7494	1.42	80613	8 6 0		
1.5	929.27	8680	1.23	80613	1 0 C		
1.3	1108.37	10340	1.03	80613	1 1 C		
1.2	1213.79	11314	0.94	80613	1 3 C		

NOTE

Other output speeds are available using 2 and 8 pole motors - Consult Application Engineering



SERIES M

SELECTION TABLES

GEARED MOTORS

1.5 kW

6 POLE

N2 R/MIN	i	M2 Nm	Fm	N	Unit Designation	Kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry 1 Through 20 Spaces to be filled when entering order	Weight	Motor Size
251	3.75	56	1.21	980	M 0 1 2 2 3 . 6 _ M _ _ _ _ _ 1 . 5 C - -	36	100L
186	5.07	76	1.00	980	5 . 0		
163	5.76	86	0.91	980	5 . 6		
144	6.53	97	0.82	980	6 . 3		
262	3.59	54	2.15	3100	M 0 2 2 2 3 . 6 _ M _ _ _ _ _ 1 . 5 C - -	39	100L
187	5.03	75	1.74	3100	5 . 0		
169	5.55	83	1.62	3100	5 . 6		
149	6.30	94	1.47	3100	6 . 3		
118	8.00	119	1.21	3100	8 . 0		
103	9.09	136	1.11	3100	9 . 0		
84	11.15	167	0.95	2600	1 1 .		
76	12.37	185	0.87	2300	1 2 .		
262	3.59	54	2.50	2300	M 0 3 2 2 3 . 6 _ M _ _ _ _ _ 1 . 5 C - -	39	100L
187	5.03	75	2.04	2300	5 . 0		
169	5.55	83	1.92	2300	5 . 6		
149	6.30	94	1.78	2300	6 . 3		
118	8.00	119	1.52	2300	8 . 0		
103	9.09	136	1.40	2300	9 . 0		
84	11.15	167	1.22	2300	1 1 .		
76	12.37	185	1.13	2300	1 2 .		
67	14.05	210	1.00	2300	1 4 .		
59	15.97	238	0.88	2050	1 6 .		
53	17.58	263	0.80	1900	1 8 .		
184	5.04	75	3.59	5180	M 0 4 2 2 5 . 0 _ M _ _ _ _ _ 1 . 5 C - -	49	100L
164	5.65	85	3.36	5270	5 . 6		
146	6.34	95	3.08	5360	6 . 3		
115	8.05	120	2.56	5530	8 . 0		
101	9.13	137	2.32	5670	9 . 0		
85	10.89	163	2.04	5920	1 1 .		
74	12.54	188	1.73	6119	1 2 .		
63	14.58	219	1.54	6331	1 4 .		
57	16.31	244	1.38	6489	1 6 .		
53	17.39	261	1.29	6491	1 8 .		
45	20.61	309	1.09	6232	2 0 .		
42	22	330	1.02	5846	2 2 .		
34	27.3	407	0.83	4186	2 8 .		
115	8.05	121	3.71	5060	M 0 5 2 2 8 . 0 _ M _ _ _ _ _ 1 . 5 C - -	49	100L
101	9.13	137	3.27	5460	9 . 0		
85	10.89	164	2.74	5700	1 1 .		
74	12.54	188	2.26	5732	1 2 .		
63	14.58	219	2.05	5904	1 4 .		
57	16.31	244	1.84	6028	1 6 .		
53	17.39	261	1.72	6212	1 8 .		
45	20.61	309	1.45	5878	2 0 .		
42	22	330	1.36	5501	2 2 .		
34	27.3	409	1.1	4063	2 8 .		
29	32.19	483	0.93	2754	3 2 .		
26	35.25	526	0.85	2754	3 6 .		

NOTE

Other output speeds are available using 2 and 8 pole motors - Consult Application Engineering



1.5 kW

6 POLE

N2 R/MIN	i	M2 Nm	Fm	N	Unit Designation	Kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry 1 Through 20 Spaces to be filled when entering order	Weight	Motor Size
69	13.48	203	3.08	7200	M 0 6 2 2 1 2 . . M 1 . 5 C - -	54	100L
60	15.52	233	2.26	7200	1 4 .		
51	18.05	271	2.2	7200	1 6 .		
46	20.2	303	2.06	7200	1 8 .		
43	21.53	323	1.93	7200	2 0 .		
36	25.51	383	1.63	7200	2 2 .		
34	27.24	409	1.53	7200	2 8 .		
27	33.8	507	1.23	7200	3 2 .		
23	39.86	597	1.05	6301	3 6 .		
21	43.64	654	0.96	5363	4 5 .		
64	14.34	215	3.75	8921	M 0 7 2 2 1 4 . . M 1 . 5 C - -	62	100L
57	16.26	243	3.35	8727	1 6 .		
52	17.94	269	3.06	8543	1 8 .		
45	20.54	308	2.72	8251	2 0 .		
40	23.23	347	2.43	8080	2 2 .		
34	26.93	403	2.13	8080	2 8 .		
29	32.12	480	1.81	7246	3 2 .		
26	35.17	525	1.65	7246	3 6 .		
22	42.21	628	1.38	6122	4 5 .		
19	48.56	722	0.97	5457	5 0 .		
16	58.95	874	0.99	5110	M 0 7 3 2 5 6 . . M 1 . 5 C - -	66	100L
15	62.83	931	0.93	4180	6 3 .		
28	32.97	493	3.35	20000	M 0 8 2 2 3 2 . . M 1 . 5 C - -	94	100L
26	36.21	541	3.04	20000	3 6 .		
21	44.38	663	2.49	18642	4 5 .		
19	48.46	723	2.28	18360	5 0 .		
17	55.8	829	1.87	17258	5 6 .		
15	60.33	891	1.85	18038	M 0 8 3 2 5 6 . . M 1 . 5 C - -	95	100L
14	66.02	976	1.69	15984	6 3 .		
12	74.69	1107	1.49	15384	7 1 .		
11	84.31	1246	1.32	14726	8 0 .		
9.1	102.2	1510	1.09	12244	1 0 0		
7.8	119.19	1759	0.94	10194	1 1 2		
7.1	130.92	1931	0.85	8484	1 2 5		
17	55.18	822	2.37	29600	M 0 9 2 1 5 6 . . M 1 . 5 C - -	135	100L
15	61.13	913	2.7	29472	6 3 .		
13	68.74	1025	2.37	29372	7 1 .		
15	59.85	889	2.97	29500	M 0 9 3 1 5 6 . . M 1 . 5 C - -	144	100L
14	66.49	987	2.67	29400	6 3 .		
12	74.26	1104	2.59	29400	7 1 .		
11	82.51	1226	2.33	29318	8 0 .		
10	93.92	1393	1.89	29181	9 0 .		
8.9	103.68	1539	1.72	29081	1 0 0		
7.9	116.55	1732	1.65	29034	1 1 2		
7.2	128.66	1910	1.5	28982	1 2 5		
6.4	145.2	2148	1.15	28851	1 4 0		
5.8	160.29	2373	1.04	28693	1 6 0		

NOTE
Other output speeds are available using 2 and 8 pole motors - Consult Application Engineering



**SERIES M
SELECTION TABLES
GEARED MOTORS**

1.5 kW

6 POLE

N2 R/MIN	i	M2 Nm	Fm	N	Unit Designation	Kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry 1 Through 20 Spaces to be filled when entering order	Weight	Motor Size
10	95.44	1414	2.67	49000	M 1 0 3 1 9 0 . _ M _ _ _ _ 1 . 5 C - -	193	100L
8.4	109.97	1630	2.31	48700	1 0 0		
8.2	112.77	1670	2.64	48700	1 1 2		
7.1	129.94	1923	2.29	48200	1 2 5		
6.8	135.88	2009	2.07	48136	1 4 0		
5.9	156.57	2310	1.81	47734	1 6 0		
4.2	220.22	3199	1.38	41580	M 1 0 4 1 2 2 5 _ M _ _ _ _ 1 . 5 C - -	230	100L
3.8	242.24	3518	1.25	41580	2 5 0		
3.3	278.36	4040	1.09	41580	2 8 0		
2.9	315.65	4575	0.96	41580	3 0 0		
2.7	348.16	5049	0.87	41580	3 6 0		
7.3	126.62	1858	3.42	66800	M 1 3 3 1 1 2 5 _ M _ _ _ _ 1 . 5 C - -	263	100L
6.7	139.07	2035	3.17	66700	1 4 0		
6	154.89	2265	2.85	66700	1 6 0		
5.3	173.37	2547	2.49	66600	1 8 0		
5	184.46	2715	2.34	66500	2 0 0		
4.4	212.09	3113	2.07	66400	2 2 5		
4.1	226.98	3288	1.93	64632	M 1 3 4 1 2 2 5 _ M _ _ _ _ 1 . 5 C - -	305	100L
3.7	249.68	3616	1.76	64632	2 5 0		
3.2	286.9	4153	1.53	64632	2 8 0		
2.8	325.33	4702	1.35	64632	3 0 0		
2.6	358.84	5188	1.22	64632	3 6 0		
2.3	410.95	5937	1.07	64632	4 0 0		
2	463.22	6691	0.95	64632	4 5 0		
1.8	523.74	7558	0.84	64632	5 0 0		
4.4	211.96	3101	3.26	80900	M 1 4 3 1 2 2 5 _ M _ _ _ _ 1 . 5 C - -	392	100L
3.7	246.73	3576	2.96	80613	M 1 4 4 1 2 2 5 _ M _ _ _ _ 1 . 5 C - -	421	100L
3.4	271.4	3932	2.69	80613	2 5 0		
3	311.86	4516	2.35	80613	2 8 0		
2.6	353.64	5112	2.07	80613	3 0 0		
2.4	390.06	5641	1.88	80613	3 6 0		
2.1	446.71	6455	1.64	80613	4 0 0		
1.9	492.49	7112	1.51	80613	4 5 0		
1.7	556.83	8034	1.34	80613	5 0 0		
1.4	645.58	9302	1.16	80613	6 5 0		
1.2	770.01	11077	0.97	80613	7 3 0		
1.2	801.52	11512	0.93	80613	8 6 0		

NOTE

Other output speeds are available using 2 and 8 pole motors - Consult Application Engineering



2.2 kW

4 POLE

N2 R/MIN	i	M2 Nm	Fm	N	Unit Designation	Kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry 1 Through 20 Spaces to be filled when entering order	Weight	Motor Size
379	3.75	53	1.11	1380	M 0 1 2 2 3 . 6 _ M _ _ _ _ 2 . 2 A - -	30	100L
280	5.07	72	0.93	1380	5 . 0		
246	5.76	82	0.87	1360	5 . 6		
396	3.59	51	1.95	3690	M 0 2 2 2 3 . 6 _ M _ _ _ _ 2 . 2 A - -	33	100L
282	5.03	72	1.61	3860	5 . 0		
256	5.55	79	1.52	3910	5 . 6		
225	6.3	90	1.41	3970	6 . 3		
178	8	114	1.19	4000	8 . 0		
156	9.09	130	1.07	4000	9 . 0		
127	11.15	159	0.91	4000	1 1 .		
115	12.37	176	0.84	4000	1 2 .		
396	3.59	51	2.31	3690	M 0 3 2 2 3 . 6 _ M _ _ _ _ 2 . 2 A - -	33	100L
282	5.03	71	1.88	3860	5 . 0		
256	5.55	79	1.77	3910	5 . 6		
225	6.3	89	1.63	3970	6 . 3		
178	8	114	1.4	4000	8 . 0		
156	9.09	130	1.29	4000	9 . 0		
127	11.15	159	1.12	4000	1 1 .		
115	12.37	177	1.05	4000	1 2 .		
101	14.05	201	0.96	4000	1 4 .		
89	15.97	227	0.9	3850	1 6 .		
81	17.58	251	0.83	3640	1 8 .		
398	3.58	51	3.96	4526	M 0 4 2 2 3 . 6 _ M _ _ _ _ 2 . 2 A - -	49	100L
283	5.04	71	3.29	4718	5 . 0		
252	5.65	80	3.09	4800	5 . 6		
225	6.34	90	2.89	4881	6 . 3		
177	8.05	115	2.51	5024	8 . 0		
156	9.13	130	2.29	5095	9 . 0		
131	10.89	156	1.99	5179	1 1 .		
114	12.54	178	1.58	5420	1 2 .		
98	14.58	208	1.42	5594	1 4 .		
87	16.31	232	1.31	5539	1 6 .		
82	17.39	248	1.25	5598	1 8 .		
69	20.61	293	1.09	5764	2 0 .		
65	22	314	1.03	5822	2 2 .		
52	27.3	388	0.86	5983	2 8 .		
177	8.05	115	3.9	4843	M 0 5 2 2 8 . 0 _ M _ _ _ _ 2 . 2 A - -	49	100L
156	9.13	130	3.44	4915	9 . 0		
131	10.89	156	2.88	4998	1 1 .		
114	12.54	179	2.37	5016	1 2 .		
98	14.58	208	2.15	5016	1 4 .		
87	16.31	233	1.93	5431	1 6 .		
82	17.39	248	1.81	5497	1 8 .		
69	20.61	294	1.53	5567	2 0 .		
65	22	314	1.43	5113	2 2 .		
52	27.3	390	1.15	4504	2 8 .		
44	32.19	459	0.98	4522	3 2 .		
40	35.25	501	0.9	3645	3 6 .		
106	13.48	193	3.18	7200	M 0 6 2 2 1 2 . _ M _ _ _ _ 2 . 2 A - -	54	100L
92	15.52	222	2.37	7200	1 4 .		
79	18.05	258	2.31	7200	1 6 .		
71	20.2	288	2.17	7200	1 8 .		
66	21.53	307	2.03	7200	2 0 .		
56	25.51	364	1.72	7200	2 2 .		
52	27.24	389	1.61	7200	2 8 .		
42	33.8	483	1.3	7200	3 2 .		
36	39.86	567	1.1	7200	3 6 .		
33	43.64	622	1.01	7200	4 5 .		

NOTE

Other output speeds are available using 2 and 8 pole motors - Consult Application Engineering



2.2 kW

4 POLE

N2 R/MIN	i	M2 Nm	Fm	N	Unit Designation	Kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry 1 Through 20 Spaces to be filled when entering order	Weight	Motor Size
99	14.34	205	3.69	8331	M 0 7 2 2 1 4 . . M 2 . 2 A - -	62	100L
88	16.26	232	3.39	8633	1 6 .		
79	17.94	256	3.1	9020	1 8 .		
69	20.54	293	2.74	8833	2 0 .		
61	23.23	330	2.46	8092	2 2 .		
53	26.93	383	2.15	7680	2 8 .		
44	32.12	457	1.84	8001	3 2 .		
41	35.17	500	1.69	7430	3 6 .		
34	42.21	598	1.44	7261	4 5 .		
29	48.56	687	1.02	7502	5 0 .		
24	58.95	834	0.9	5530	M 0 7 3 2 5 6 . . M 2 . 2 A - -	60	100L
23	62.83	887	0.87	4630	6 3 .		
43	32.97	469	3.47	20190	M 0 8 2 2 3 2 . . M 2 . 2 A - -	94	100L
39	36.21	515	3.2	20215	3 6 .		
32	44.38	631	2.61	18821	4 5 .		
29	48.46	689	2.39	18617	5 0 .		
26	55.8	790	1.95	19279	5 6 .		
24	60.33	846	1.89	18900	M 0 8 3 2 5 6 . . M 2 . 2 A - -	95	100L
22	66.02	930	1.77	18103	6 3 .		
19	74.69	1049	1.57	16927	7 1 .		
17	84.31	1183	1.39	17742	8 0 .		
14	102.2	1437	1.15	14328	1 0 0		
12	119.19	1671	0.99	14531	1 1 2		
11	130.92	1837	0.9	12174	1 2 5		
32	44.44	634	3.89	29615	M 0 9 2 1 4 5 . . M 2 . 2 A - -	135	100L
29	49.07	699	3.46	29617	5 0 .		
26	55.18	783	2.56	29563	5 6 .		
23	61.13	870	2.84	29546	6 3 .		
21	68.74	976	2.53	29429	7 1 .		
24	59.85	847	3.06	29523	M 0 9 3 1 5 6 . . M 2 . 2 A - -	144	100L
21	66.49	939	2.81	29423	6 3 .		
19	74.26	1049	2.72	29429	7 1 .		
17	82.51	1166	2.45	29376	8 0 .		
15	93.92	1325	1.99	29220	9 0 .		
14	103.68	1462	1.8	29144	1 0 0		
12	116.55	1645	1.74	29082	1 1 2		
11	128.66	1818	1.57	29006	1 2 5		
10	145.2	2040	1.21	28826	1 4 0		
8.9	160.29	2247	1.1	28762	1 6 0		
18	79.08	1112	3.96	49582	M 1 0 3 1 8 0 . . M 2 . 2 A - -	193	100L
15	95.44	1346	2.8	49101	9 0 .		
13	109.97	1548	2.43	48771	1 0 0		
13	112.77	1587	2.78	48771	1 1 2		
11	129.94	1828	2.41	48360	1 2 5		
10	135.88	1904	2.18	48326	1 4 0		
9.1	156.57	2196	1.9	47855	1 6 0		
6.5	220.22	3040	1.45	41580	M 1 0 4 1 2 2 5 . M 2 . 2 A - -	230	100L
5.9	242.24	3343	1.32	41580	2 5 0		
5.1	278.36	3841	1.15	41580	2 8 0		
4.5	315.65	4349	1.01	41580	3 0 0		
4.1	348.16	4800	0.92	41580	3 6 0		
3.6	398.71	5495	0.8	41580	4 0 0		

NOTE
Other output speeds are available using 2 and 8 pole motors - Consult Application Engineering



2.2 kW

4 POLE

N2 R/MIN	i	M2 Nm	Fm	N	Unit Designation	Kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry 1 Through 20 Spaces to be filled when entering order	Weight	Motor Size
13	113.69	1588	4	66923	M 1 3 3 1 1 1 2 _ M _ _ _ _ 2 . 2 A - -	263	100L
11	126.62	1768	3.59	66826	1 2 5		
10	139.07	1935	3.34	66726	1 4 0		
9.2	154.89	2155	3	66730	1 6 0		
8.2	173.37	2425	2.62	66636	1 8 0		
7.7	184.46	2584	2.46	66536	2 0 0		
6.7	212.09	2957	2.18	66442	2 2 5		
6.3	226.98	3126	2.03	64632	M 1 3 4 1 2 2 5 _ M _ _ _ _ 2 . 2 A - -	305	100L
5.7	249.68	3438	1.85	64632	2 5 0		
5	286.9	3949	1.61	64632	2 8 0		
4.4	325.33	4472	1.42	64632	3 0 0		
4	358.84	4936	1.29	64632	3 6 0		
3.5	410.95	5649	1.12	64632	4 0 0		
3.1	463.22	6365	1	64632	4 5 0		
2.7	523.74	7191	0.88	64632	5 0 0		
6.8	208.15	2903	3.79	80900	M 1 4 3 1 2 0 0 _ M _ _ _ _ 2 . 2 A - -	392	100L
6.7	211.96	2951	3.42	80900	2 2 5		
5.8	246.73	3402	3.11	80613	M 1 4 4 1 2 2 5 _ M _ _ _ _ 2 . 2 A - -	421	100L
5.3	271.4	3741	2.83	80613	2 5 0		
4.6	311.86	4297	2.47	80613	2 8 0		
4	353.64	4865	2.18	80613	3 0 0		
3.7	390.06	5369	1.97	80613	3 6 0		
3.2	446.71	6145	1.72	80613	4 0 0		
2.9	492.49	6769	1.59	80613	4 5 0		
2.6	556.83	7647	1.41	80613	5 0 0		
2.2	645.58	8856	1.22	80613	6 5 0		
1.9	770.01	10548	1.02	80613	7 3 0		
1.8	801.52	10952	0.97	80613	8 6 0		
1.5	929.27	12686	0.84	80613	1 0 C		

NOTE

Other output speeds are available using 2 and 8 pole motors - Consult Application Engineering



2.2 kW

6 POLE

N2 R/MIN	i	M2 Nm	Fm	N	Unit Designation	Kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry [1] Through [20] Spaces to be filled when entering order	Weight	Motor Size
262	3.59	79	1.27	3100	M 0 2 2 2 3 . 6 _ M _ _ _ _ 2 . 2 C - -	46	112M
187	5.03	110	1.05	3100	5 . 0		
169	5.55	121	1.00	3100	5 . 6		
149	6.30	138	0.92	2650	6 . 3		
262	3.59	79	1.50	2300	M 0 3 2 2 3 . 6 _ M _ _ _ _ 2 . 2 C - -	46	112M
187	5.03	110	1.22	2300	5 . 0		
169	5.55	121	1.15	2300	5 . 6		
149	6.30	138	1.07	2300	6 . 3		
118	8.00	175	0.92	2150	8 . 0		
103	9.09	199	0.84	2000	9 . 0		
265	3.58	77	3.02	4780	M 0 4 2 2 3 . 6 _ M _ _ _ _ 2 . 2 C - -	56	112M
188	5.04	108	2.51	5000	5 . 0		
168	5.65	121	2.35	5070	5 . 6		
150	6.34	136	2.15	5130	6 . 3		
118	8.05	172	1.79	5250	8 . 0		
104	9.13	196	1.62	5350	9 . 0		
87	10.89	233	1.43	5540	1 1 .		
76	12.54	268	1.21	5680	1 2 .		
65	14.58	313	1.08	5820	1 4 .		
58	16.31	349	0.97	5920	1 6 .		
55	17.39	373	0.9	5970	1 8 .		
265	3.58	77	3.8	7200	M 0 5 2 2 3 . 6 _ M _ _ _ _ 2 . 2 C - -	56	112M
188	5.04	108	3.53	4820	5 . 0		
168	5.65	121	3.39	4890	5 . 6		
150	6.34	136	3.03	4950	6 . 3		
118	8.05	173	2.6	5060	8 . 0		
104	9.13	196	2.29	5150	9 . 0		
87	10.89	234	1.92	5340	1 1 .		
76	12.54	269	1.58	5480	1 2 .		
65	14.58	313	1.43	5610	1 4 .		
58	16.31	349	1.29	5700	1 6 .		
55	17.39	373	1.21	5750	1 8 .		
46	20.61	442	1.02	5060	2 0 .		
43	22	471	0.95	4450	2 2 .		
152	6.24	134	3.53	7200	M 0 6 2 2 5 . 6 _ M _ _ _ _ 2 . 2 C - -	61	112M
136	6.99	150	3.39	7200	6 . 3		
121	7.85	168	3.03	7200	8 . 0		
95	9.97	214	2.77	7200	9 . 0		
84	11.3	243	2.5	7200	1 1 .		
70	13.48	290	2.15	7200	1 2 .		
61	15.52	333	1.58	7200	1 4 .		
53	18.05	388	1.54	7200	1 6 .		
47	20.2	433	1.44	7200	1 8 .		
44	21.53	462	1.35	7200	2 0 .		
37	25.51	547	1.14	7200	2 2 .		
35	27.24	584	1.07	7200	2 8 .		
28	33.8	724	0.86	7200	3 2 .		

NOTE

Other output speeds are available using 2 and 8 pole motors - Consult Application Engineering



2.2 kW

6 POLE

N2 R/MIN	i	M2 Nm	Fm	N	Unit Designation	Kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry 1 Through 20 Spaces to be filled when entering order	Weight	Motor Size
84	11.35	243	3.18	8620	M 0 7 2 2 1 1 . . M 2 . 2 C - -	69	112M
76	12.48	267	2.96	8440	1 2 .		
66	14.34	307	2.63	8126	1 4 .		
58	16.26	348	2.35	7790	1 6 .		
53	17.94	384	2.15	7470	1 8 .		
46	20.54	439	1.9	6963	2 0 .		
41	23.23	496	1.7	6666	2 2 .		
35	26.93	575	1.49	6666	2 8 .		
30	32.12	685	1.26	5217	3 2 .		
27	35.17	749	1.16	5217	3 6 .		
23	42.21	897	0.97	3265	4 5 .		
52	18.26	390	3.48	20000	M 0 8 2 2 1 8 . . M 2 . 2 C - -	101	112M
46	20.66	442	3.3	20000	2 0 .		
41	23.32	500	3.08	20000	2 2 .		
34	28.27	604	2.73	20000	2 8 .		
29	32.97	704	2.34	17987	3 2 .		
26	36.21	773	2.13	17718	3 6 .		
21	44.38	947	1.74	16267	4 5 .		
20	48.46	1033	1.6	15492	5 0 .		
17	55.8	1184	1.31	14699	5 6 .		
16	60.33	1273	1.3	14606	M 0 8 3 2 5 6 . . M 2 . 2 C - -	102	112M
14	66.02	1394	1.18	12236	6 3 .		
13	74.69	1581	1.04	11076	7 1 .		
11	84.31	1780	0.93	9804	8 0 .		
24	40.25	862	2.87	29500	M 0 9 2 1 4 0 . . M 2 . 2 C - -	142	112M
21	44.44	951	2.6	29500	4 5 .		
19	49.07	1049	2.65	29400	5 0 .		
17	55.18	1174	1.66	29390	5 6 .		
16	61.13	1304	1.89	29250	6 3 .		
14	68.74	1464	1.66	28975	7 1 .		
16	59.85	1270	2.08	29200	M 0 9 3 1 5 6 . . M 2 . 2 C - -	151	112M
14	66.49	1410	1.87	29100	6 3 .		
13	74.26	1577	1.81	29100	7 1 .		
12	82.51	1751	1.63	29000	8 0 .		
10	93.92	1989	1.33	28800	9 0 .		
9.2	103.68	2198	1.2	28700	1 0 0		
8.2	116.55	2474	1.16	28600	1 1 2		
7.4	128.66	2728	1.05	28500	1 2 5		
6.5	145.2	3067	0.81	28300	1 4 0		
18	51.49	1097	3.53	49500	M 1 0 2 1 5 6 . . M 2 . 2 C - -	188	112M
16	57.75	1229	3.38	49400	6 3 .		
15	62.05	1317	3.16	49200	7 1 .		
16	60.23	1275	2.96	49200	M 1 0 3 1 5 6 . . M 2 . 2 C - -	205	112M
14	66.93	1418	2.66	49000	6 3 .		
13	71.17	1506	2.93	48900	7 1 .		
12	79.08	1673	2.64	48600	8 0 .		
10	95.44	2019	1.87	47635	9 0 .		
8.6	109.97	2328	1.62	46378	1 0 0		
8.4	112.77	2385	1.85	46425	1 1 2		
7.3	129.94	2746	1.61	46625	1 2 5		
7	135.88	2870	1.45	46450	1 4 0		
6.1	156.57	3299	1.26	46044	1 6 0		
4.3	220.22	4569	0.97	41580	M 1 0 4 1 2 2 5 . . M 2 . 2 C - -	237	112M
3.9	242.24	5024	0.88	41580	2 5 0		

NOTE

Other output speeds are available using 2 and 8 pole motors - Consult Application Engineering



SERIES M

SELECTION TABLES

GEARED MOTORS

2.2 kW

6 POLE

N2 R/MIN	i	M2 Nm	Fm	N	Unit Designation	Kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry 1 Through 20 Spaces to be filled when entering order	Weight	Motor Size
8.4	113.69	2384	2.66	66600	M 1 3 3 1 1 1 2 _ M _ _ _ _ 2 . 2 C - -	270	112M
7.5	126.62	2653	2.39	66531	1 2 5		
6.8	139.07	2907	2.22	66420	1 4 0		
6.1	154.89	3234	2	66373	1 6 0		
5.5	173.37	3638	1.75	66232	1 8 0		
5.2	184.46	3878	1.64	66115	2 0 0		
4.5	212.09	4446	1.45	65962	2 2 5		
4.2	226.98	4696	1.35	64632	M 1 3 4 1 2 2 5 _ M _ _ _ _ 2 . 2 C - -	312	112M
3.8	249.68	5164	1.23	64632	2 5 0		
3.3	286.9	5930	1.07	64632	2 8 0		
2.9	325.33	6714	0.95	64632	3 0 0		
2.6	358.84	7410	0.86	64632	3 6 0		
6.7	142.66	2977	3.39	80900	M 1 4 3 1 1 4 0 _ M _ _ _ _ 2 . 2 C - -	399	112M
6.1	154.57	3230	3.13	80900	1 6 0		
5.1	185.56	3894	2.82	80900	1 8 0		
4.6	208.15	4359	2.52	80900	2 0 0		
4.5	211.96	4428	2.28	80865	2 2 5		
3.9	246.73	5107	2.07	80613	M 1 4 4 1 2 2 5 _ M _ _ _ _ 2 . 2 C - -	428	112M
3.5	271.4	5616	1.89	80613	2 5 0		
3	311.86	6449	1.64	80613	2 8 0		
2.7	353.64	7301	1.45	80613	3 0 0		
2.4	390.06	8057	1.32	80613	3 6 0		
2.1	446.71	9219	1.15	80613	4 0 0		
1.9	492.49	10157	1.06	80613	4 5 0		
1.7	556.83	11473	0.94	80613	5 0 0		
1.5	645.58	13285	0.81	80613	6 5 0		

NOTE
Other output speeds are available using 2 and 8 pole motors - Consult Application Engineering



3.0 kW

4 POLE

N2 R/MIN	i	M2 Nm	Fm	N	Unit Designation	Kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry 1 Through 20 Spaces to be filled when entering order	Weight	Motor Size
398	3.59	68	1.46	3100	M 0 2 2 2 3 . 6 _ M _ _ _ _ 3 . 0 A - -	39	100L
284	5.03	96	1.21	3100	5 . 0		
258	5.55	106	1.15	3100	5 . 6		
227	6.30	120	1.06	3100	6 . 3		
179	8.00	152	0.89	2600	8 . 0		
157	9.09	173	0.81	2300	9 . 0		
398	3.59	68	1.73	2300	M 0 3 2 2 3 . 6 _ M _ _ _ _ 3 . 0 A - -	39	100L
284	5.03	96	1.41	2300	5 . 0		
258	5.55	106	1.33	2300	5 . 6		
227	6.30	120	1.23	2300	6 . 3		
179	8.00	152	1.06	2300	8 . 0		
157	9.09	173	0.97	2200	9 . 0		
128	11.15	212	0.84	2000	1 1 .		
398	3.58	69	2.91	4476	M 0 4 2 2 3 . 6 _ M _ _ _ _ 3 . 0 A - -	49	100L
283	5.04	98	2.41	4648	5 . 0		
252	5.65	110	2.26	4720	5 . 6		
225	6.34	123	2.12	4791	6 . 3		
177	8.05	157	1.84	4911	8 . 0		
156	9.13	177	1.68	4968	9 . 0		
131	10.89	212	1.46	5026	1 1 .		
114	12.54	244	1.16	5202	1 2 .		
98	14.58	284	1.04	5343	1 4 .		
87	16.31	317	0.96	5110	1 6 .		
82	17.39	339	0.92	5140	1 8 .		
283	5.04	98	3.87	4395	M 0 5 2 2 5 . 0 _ M _ _ _ _ 3 . 0 A - -	49	100L
252	5.65	110	3.73	4450	5 . 6		
225	6.34	123	3.34	4504	6 . 3		
177	8.05	157	2.86	4733	8 . 0		
156	9.13	178	2.52	4790	9 . 0		
131	10.89	212	2.11	4850	1 1 .		
114	12.54	244	1.74	4855	1 2 .		
98	14.58	284	1.58	4762	1 4 .		
87	16.31	317	1.42	5204	1 6 .		
82	17.39	339	1.33	5254	1 8 .		
69	20.61	401	1.12	5221	2 0 .		
65	22	429	1.05	4500	2 2 .		
52	27.3	532	0.85	3280	2 8 .		
228	6.24	122	3.87	7200	M 0 6 2 2 5 . 6 _ M _ _ _ _ 3 . 0 A - -	54	100L
204	6.99	136	3.73	7200	6 . 3		
182	7.85	153	3.34	7200	8 . 0		
143	9.97	194	3.05	7200	9 . 0		
126	11.3	221	2.73	7200	1 1 .		
106	13.48	263	2.33	7200	1 2 .		
92	15.52	303	1.74	7200	1 4 .		
79	18.05	352	1.69	7200	1 6 .		
71	20.2	394	1.59	7200	1 8 .		
66	21.53	419	1.49	7200	2 0 .		
56	25.51	497	1.26	7200	2 2 .		
52	27.24	530	1.18	7200	2 8 .		
42	33.8	658	0.95	7200	3 2 .		
36	39.86	773	0.81	7200	3 6 .		

NOTE

Other output speeds are available using 2 and 8 pole motors - Consult Application Engineering



3.0 kW

4 POLE

N2 R/MIN	i	M2 Nm	Fm	N	Unit Designation	Kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry [1] Through [20] Spaces to be filled when entering order	Weight	Motor Size
126	11.35	221	3.23	7698	M 0 7 2 2 1 1 . . M 3 . 0 A - -	62	100L
114	12.48	243	3.03	7607	1 2 .		
99	14.34	279	2.71	7670	1 4 .		
88	16.26	316	2.48	7956	1 6 .		
79	17.94	349	2.27	8480	1 8 .		
69	20.54	399	2.01	8190	2 0 .		
61	23.23	451	1.8	7040	2 2 .		
53	26.93	523	1.58	6400	2 8 .		
44	32.12	623	1.35	6898	3 2 .		
41	35.17	682	1.24	6012	3 6 .		
34	42.21	815	1.06	5750	4 5 .		
78	18.26	354	3.83	18200	M 0 8 2 2 1 8 . . M 3 . 0 A - -	94	100L
69	20.66	401	3.64	18800	2 0 .		
61	23.32	456	3.37	19500	2 2 .		
50	28.27	548	2.9	20000	2 8 .		
43	32.97	640	2.55	18667	3 2 .		
39	36.21	702	2.35	18492	3 6 .		
32	44.38	860	1.92	17475	4 5 .		
29	48.46	939	1.76	17036	5 0 .		
26	55.8	1078	1.43	18755	5 6 .		
24	60.33	1154	1.39	18100	M 0 8 3 2 5 6 . . M 3 . 0 A - -	95	100L
22	66.02	1268	1.3	16724	6 3 .		
19	74.69	1430	1.15	14693	7 1 .		
17	84.31	1614	1.02	16100	8 0 .		
14	102.2	1959	0.84	11200	1 0 0		
40	35.67	693	3.37	29600	M 0 9 2 1 3 6 . . M 3 . 0 A - -	135	100L
35	40.25	783	3.15	29600	4 0 .		
32	44.44	865	2.85	29492	4 5 .		
29	49.07	953	2.54	29478	5 0 .		
26	55.18	1068	1.88	29407	5 6 .		
23	61.13	1187	2.08	29370	6 3 .		
21	68.74	1332	1.85	29234	7 1 .		
24	59.85	1155	2.24	29335	M 0 9 3 1 5 6 . . M 3 . 0 A - -	144	100L
21	66.49	1281	2.06	29235	6 3 .		
19	74.26	1431	2	29194	7 1 .		
17	82.51	1590	1.8	29120	8 0 .		
15	93.92	1806	1.46	28944	9 0 .		
14	103.68	1994	1.32	28813	1 0 0		
12	116.55	2244	1.27	28779	1 1 2		
11	128.66	2480	1.15	28648	1 2 5		
10	145.2	2782	0.89	28400	1 4 0		
8.9	160.29	3065	0.81	28300	1 6 0		
28	51.49	1001	3.87	46600	M 1 0 2 1 5 6 . . M 3 . 0 A - -	181	100L
25	57.75	1113	3.73	48400	6 3 .		
23	62.05	1198	3.47	49452	7 1 .		
24	60.23	1157	3.26	29500	M 1 0 3 1 5 6 . . M 3 . 0 A - -	193	100L
21	66.93	1285	2.93	29500	6 3 .		
20	71.17	1366	3.23	29500	7 1 .		
18	79.08	1517	2.91	48921	8 0 .		
15	95.44	1835	2.05	48286	9 0 .		
13	109.97	2111	1.79	47825	1 0 0		
13	112.77	2164	2.04	47825	1 1 2		
11	129.94	2492	1.77	47287	1 2 5		
10	135.88	2596	1.6	47214	1 4 0		
9.1	156.57	2995	1.39	46586	1 6 0		
6.5	220.22	4145	1.06	41580	M 1 0 4 1 2 2 5 . . M 3 . 0 A - -	230	100L
5.9	242.24	4559	0.97	41580	2 5 0		
5.1	278.36	5237	0.84	41580	2 8 0		

NOTE
Other output speeds are available using 2 and 8 pole motors - Consult Application Engineering



3.0 kW

4 POLE

N2 R/MIN	i	M2 Nm	Fm	N	Unit Designation	Kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry 1 Through 20 Spaces to be filled when entering order	Weight	Motor Size
16	90.75	1736	3.57	66900	M 1 3 3 1 9 0 . _ M _ _ _ _ _ 3 . 0 A - -	263	100L
14	101.07	1933	3.21	66700	1 0 0		
13	113.69	2165	2.93	66738	1 1 2		
11	126.62	2410	2.63	66611	1 2 5		
10	139.07	2639	2.45	66511	1 4 0		
9.2	154.89	2938	2.2	66484	1 6 0		
8.2	173.37	3307	1.92	66345	1 8 0		
7.7	184.46	3524	1.8	66245	2 0 0		
6.7	212.09	4032	1.6	66103	2 2 5		
6.3	226.98	4263	1.49	64632	M 1 3 4 1 2 2 5 _ M _ _ _ _ _ 3 . 0 A - -	305	100L
5.7	249.68	4689	1.35	64632	2 5 0		
5	286.9	5386	1.18	64632	2 8 0		
4.4	325.33	6098	1.04	64632	3 0 0		
4	358.84	6731	0.94	64632	3 6 0		
3.5	410.95	7704	0.82	64632	4 0 0		
10	142.66	2704	3.73	80900	M 1 4 3 1 1 4 0 _ M _ _ _ _ _ 3 . 0 A - -	392	100L
9.2	154.57	2936	3.44	80900	1 6 0		
7.7	185.56	3538	3.11	80900	1 8 0		
6.8	208.15	3959	2.78	80900	2 0 0		
6.7	211.96	4025	2.51	80900	2 2 5		
5.8	246.73	4639	2.28	80613	M 1 4 4 1 2 2 5 _ M _ _ _ _ _ 3 . 0 A - -	421	100L
5.3	271.4	5102	2.08	80613	2 5 0		
4.6	311.86	5859	1.81	80613	2 8 0		
4	353.64	6634	1.6	80613	3 0 0		
3.7	390.06	7322	1.45	80613	3 6 0		
3.2	446.71	8379	1.26	80613	4 0 0		
2.9	492.49	9231	1.17	80613	4 5 0		
2.6	556.83	10428	1.03	80613	5 0 0		
2.2	645.58	12077	0.89	80613	6 5 0		

NOTE
Other output speeds are available using 2 and 8 pole motors - Consult Application Engineering



**SERIES M
SELECTION TABLES
GEARED MOTORS**

3.0 kW

6 POLE

N2 R/MIN	i	M2 Nm	Fm	N	Unit Designation	Kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry 1 Through 20 Spaces to be filled when entering order	Weight	Motor Size
260	3.68	107	2.87	8020	M 0 7 2 2 3 . 6 _ M _ _ _ _ 3 . 0 C - -	88	132S
187	5.09	148	2.87	8470	5 . 0		
167	5.72	166	2.87	8620	5 . 6		
152	6.29	183	2.87	8750	6 . 3		
116	8.22	239	2.87	9090	8 . 0		
102	9.34	271	2.73	9240	9 . 0		
84	11.35	330	2.34	7950	1 1 .		
77	12.48	363	2.18	7683	1 2 .		
67	14.34	417	1.94	7218	1 4 .		
59	16.26	472	1.73	6718	1 6 .		
53	17.94	522	1.58	6243	1 8 .		
46	20.54	596	1.4	5491	2 0 .		
41	23.23	673	1.26	5050	2 2 .		
35	26.93	781	1.1	5050	2 8 .		
30	32.12	930	0.93	2898	3 2 .		
27	35.17	1017	0.85	2898	3 6 .		
63	15.04	436	3.55	19300	M 0 8 2 2 1 4 . _ M _ _ _ _ 3 . 0 C - -	121	132S
57	16.69	483	2.93	19900	1 6 .		
52	18.26	529	2.57	18460	1 8 .		
46	20.66	599	2.43	18233	2 0 .		
41	23.32	678	2.27	18181	2 2 .		
34	28.27	819	2.01	18181	2 8 .		
29	32.97	955	1.73	15687	3 2 .		
26	36.21	1049	1.57	15111	3 6 .		
22	44.38	1285	1.28	13552	4 5 .		
20	48.46	1401	1.18	12214	5 0 .		
17	55.8	1606	0.96	11775	5 6 .		
16	60.33	1727	0.96	10683	M 0 8 3 2 5 6 . _ M _ _ _ _ 3 . 0 C - -	126	132S
14	66.02	1891	0.87	7953	6 3 .		
37	26.04	758	3.48	29500	M 0 9 2 1 2 5 . _ M _ _ _ _ 3 . 0 C - -	162	132S
33	28.74	837	3.15	29500	2 8 .		
30	32.31	940	2.83	29500	3 2 .		
27	35.67	1038	2.59	29400	3 6 .		
24	40.25	1169	2.11	28790	4 0 .		
21	44.44	1290	1.91	29303	4 5 .		
19	49.07	1423	1.95	29067	5 0 .		
17	55.18	1593	1.22	29150	5 6 .		
16	61.13	1769	1.4	28995	6 3 .		
14	68.74	1985	1.22	28520	7 1 .		
22	42.7	1242	3.35	49400	M 1 0 2 1 4 5 . _ M _ _ _ _ 3 . 0 C - -	208	132S
20	47.93	1386	3.04	49100	5 0 .		
19	51.49	1488	2.6	48845	5 6 .		
17	57.75	1668	2.49	48681	6 3 .		
15	62.05	1787	2.33	48436	7 1 .		
15	64.17	1851	3.35	66800	M 1 3 3 1 6 3 . _ M _ _ _ _ 3 . 0 C - -	290	132S
13	71.32	2039	3.11	66700	7 1 .		
12	80.39	2298	2.76	66600	8 0 .		
11	90.75	2593	2.39	66600	9 0 .		
9.4	101.07	2885	2.15	66500	1 0 0		
8.4	113.69	3234	1.96	66328	1 1 2		
7.5	126.62	3599	1.76	66225	1 2 5		
6.9	139.07	3943	1.64	66100	1 4 0		
6.2	154.89	4387	1.47	66000	1 6 0		
5.5	173.37	4935	1.29	65812	1 8 0		
5.2	184.46	5260	1.21	65675	2 0 0		
4.5	212.09	6031	1.07	65462	2 2 5		
7.6	124.89	3551	3.1	80900	M 1 4 3 1 1 1 2 _ M _ _ _ _ 3 . 0 C - -	419	132S
7.1	135.31	3852	2.86	80900	1 2 5		
6.7	142.66	4039	2.5	80900	1 4 0		
6.2	154.57	4382	2.3	80900	1 6 0		
5.1	185.56	5282	2.08	80900	1 8 0		
4.6	208.15	5913	1.86	80854	2 0 0		
4.5	211.96	6007	1.68	80825	2 2 5		

NOTE
Other output speeds are available using 2 and 8 pole motors - Consult Application Engineering



SERIES M

SELECTION TABLES

GEARED MOTORS

3.7 kW

4 POLE

N2 R/MIN	i	M2 Nm	Fm	N	Unit Designation	Kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry 1 Through 20 Spaces to be filled when entering order	Weight	Motor Size
398	3.59	84	1.19	3100	M 0 2 2 2 3 . 6 _ M _ _ _ _ 3 . 7 A - -	46	112M
284	5.03	118	0.98	2650	5 . 0		
258	5.55	130	0.93	2400	5 . 6		
398	3.59	84	1.41	2300	M 0 3 2 2 3 . 6 _ M _ _ _ _ 3 . 7 A - -	46	112M
284	5.03	118	1.15	2300	5 . 0		
258	5.55	130	1.07	2300	5 . 6		
227	6.30	148	0.99	2100	6 . 3		
400	3.58	85	2.37	4413	M 0 4 2 2 3 . 6 _ M _ _ _ _ 3 . 7 A - -	56	112M
285	5.04	119	1.97	4561	5 . 0		
254	5.65	134	1.85	4620	5 . 6		
226	6.34	151	1.73	4678	6 . 3		
178	8.05	192	1.50	4770	8 . 0		
157	9.13	217	1.37	4809	9 . 0		
132	10.89	260	1.19	4835	1 1 .		
114	12.54	299	0.92	4930	1 2 .		
400	3.58	85	3.43	4160	M 0 5 2 2 3 . 6 _ M _ _ _ _ 3 . 7 A - -	56	112M
285	5.04	120	3.16	4345	5 . 0		
254	5.85	135	3.05	4394	5 . 6		
226	6.34	151	2.72	4438	6 . 3		
178	8.05	192	2.34	4596	8 . 0		
157	9.13	218	2.05	4634	9 . 0		
132	10.89	260	1.73	4666	1 1 .		
114	12.54	300	1.42	4653	1 2 .		
98	14.58	349	1.29	4445	1 4 .		
88	16.31	389	1.16	4920	1 6 .		
83	17.39	415	1.08	4950	1 8 .		
70	20.61	491	0.92	4790	2 0 .		
323	4.44	105	3.43	7200	M 0 6 2 2 5 . 0 _ M _ _ _ _ 3 . 7 A - -	61	112M
230	6.24	150	3.16	7200	5 . 6		
205	6.99	167	3.05	7200	6 . 3		
183	7.85	187	2.72	7200	8 . 0		
144	9.97	239	2.49	7200	9 . 0		
127	11.3	270	2.23	7200	1 1 .		
106	13.48	322	1.90	7200	1 2 .		
92	15.52	371	1.42	7200	1 4 .		
79	18.05	431	1.38	7200	1 6 .		
71	20.2	482	1.30	7200	1 8 .		
67	21.53	514	1.22	7200	2 0 .		
56	25.51	609	1.03	7200	2 2 .		
53	27.24	649	0.96	7200	2 8 .		

NOTE
Other output speeds are available using 2 and 8 pole motors - Consult Application Engineering



SERIES M

SELECTION TABLES

GEARED MOTORS

3.7 kW

4 POLE

N2 R/MIN	i	M2 Nm	Fm	N	Unit Designation	Kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry 1 Through 20 Spaces to be filled when entering order	Weight	Motor Size
390	3.68	87	3.50	7490	M 0 7 2 2 3 . 6 _ M _ _ _ _ 3 . 7 A - -	69	112M
282	5.09	121	3.50	7780	5 . 0		
251	5.72	136	3.50	7930	5 . 6		
228	6.29	149	3.50	8050	6 . 3		
175	8.22	197	3.21	8370	8 . 0		
154	9.34	223	2.97	8510	9 . 0		
126	11.35	271	2.64	7128	1 1 .		
115	12.48	297	2.48	6943	1 2 .		
100	14.34	342	2.21	6844	1 4 .		
88	16.26	388	2.03	7110	1 6 .		
80	17.94	428	1.85	7804	1 8 .		
70	20.54	489	1.64	7385	2 0 .		
62	23.23	552	1.47	5724	2 2 .		
53	26.93	641	1.29	4800	2 8 .		
45	32.12	764	1.10	5520	3 2 .		
41	35.17	835	1.02	4240	3 6 .		
86	16.69	396	3.59	17400	M 0 8 2 2 1 6 . _ M _ _ _ _ 3 . 7 A - -	101	112M
79	18.26	434	3.12	16986	1 8 .		
69	20.66	491	2.97	17340	2 0 .		
62	23.32	559	2.76	17752	2 2 .		
51	28.27	672	2.37	17785	2 8 .		
44	32.97	783	2.08	16763	3 2 .		
40	36.21	860	1.91	16338	3 6 .		
32	44.38	1054	1.57	15792	4 5 .		
30	48.46	1151	1.44	15060	5 0 .		
26	55.8	1320	1.17	18100	5 6 .		
24	60.33	1413	1.14	17100	M 0 8 3 2 5 6 . _ M _ _ _ _ 3 . 7 A - -	102	112M
22	66.02	1553	1.06	15000	6 3 .		
19	74.69	1752	0.94	11900	7 1 .		
55	26.04	621	4.25	27400	M 0 9 2 1 2 5 . _ M _ _ _ _ 4 . 7 A - -	142	112M
50	28.74	685	3.85	28200	2 8 .		
44	32.31	774	2.99	29300	3 2 .		
40	35.67	849	2.76	28783	3 6 .		
36	40.25	959	2.57	29111	4 0 .		
32	44.44	1060	2.32	29338	4 5 .		
29	49.07	1167	2.08	29305	5 0 .		
26	55.18	1309	1.54	29212	5 6 .		
23	61.13	1454	1.70	29151	6 3 .		
21	68.74	1631	1.51	28990	7 1 .		
24	59.85	1415	1.83	29100	M 0 9 3 1 5 6 . _ M _ _ _ _ 3 . 7 A - -	151	112M
22	66.49	1569	1.69	29000	6 3 .		
19	74.26	1568	1.63	28900	7 1 .		
17	82.51	1947	1.47	28800	8 0 .		
15	93.92	2213	1.19	28600	9 0 .		
14	103.68	2443	1.08	28400	1 0 0		
12	116.55	2748	1.04	28400	1 1 2		
11	128.66	3037	0.94	28200	1 2 5		

NOTE

Other output speeds are available using 2 and 8 pole motors - Consult Application Engineering



3.7 kW

4 POLE

N2 R/MIN	i	M2 Nm	Fm	N	Unit Designation	Kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry 1 Through 20 Spaces to be filled when entering order	Weight	Motor Size
34	42.7	1016	4.10	43600	M 1 0 2 1 4 5 . _ M _ _ _ _ _ 3 . 7 A - -	188	112M
30	47.93	1135	3.69	45100	5 0 .		
28	51.49	1226	3.16	46066	5 6 .		
25	57.75	1363	3.05	47800	6 3 .		
23	62.05	1467	2.83	48813	7 1 .		
24	60.23	1417	2.66	29411	M 1 0 3 1 5 6 . _ M _ _ _ _ _ 3 . 7 A - -	205	112M
21	66.93	1574	2.39	29411	6 3 .		
20	71.17	1673	2.64	29411	7 1 .		
18	79.08	1858	2.37	48094	8 0 .		
15	95.44	2248	1.68	47267	9 0 .		
13	109.97	2585	1.46	46641	1 0 0		
13	112.77	2650	1.66	46641	1 1 2		
11	129.94	3053	1.44	45946	1 2 5		
11	135.88	3180	1.31	45824	1 4 0		
9.2	156.57	3668	1.14	45000	1 6 0		
6.5	220.22	5077	0.87	41580	M 1 0 4 1 2 2 5 _ M _ _ _ _ _ 3 . 7 A - -	237	112M
22	64.17	1514	4.10	66900	M 1 3 3 1 6 3 . _ M _ _ _ _ _ 3 . 7 A - -	270	112M
20	71.32	1671	3.79	66800	7 1 .		
18	80.39	1883	3.37	66841	8 0 .		
16	90.75	2127	2.91	66800	9 0 .		
14	101.07	2367	2.62	66611	1 0 0		
13	113.69	2652	2.39	66507	1 1 2		
11	126.62	2953	2.15	66342	1 2 5		
10	139.07	3233	2.00	66242	1 4 0		
9.3	154.89	3599	1.79	66176	1 6 0		
8.3	173.37	4051	1.57	65981	1 8 0		
7.8	184.46	4316	1.47	65881	2 0 0		
6.8	212.09	4939	1.31	65678	2 2 5		
6.3	226.98	5222	1.21	64632	M 1 3 4 1 2 2 5 _ M _ _ _ _ _ 3 . 7 A - -	312	112M
5.7	249.68	5742	1.10	64632	2 5 0		
5	286.9	6596	0.96	64632	2 8 0		
11	124.89	2917	3.77	80900	M 1 4 3 1 1 1 2 _ M _ _ _ _ _ 3 . 7 A - -	399	112M
11	135.31	3163	3.48	80900	1 2 5		
10	142.66	3312	3.05	80900	1 4 0		
9.3	154.57	3595	2.81	80900	1 6 0		
7.7	185.56	4333	2.54	80900	1 8 0		
6.9	208.15	4849	2.27	80900	2 0 0		
6.8	211.96	4929	2.05	80900	2 2 5		
5.8	246.73	5682	1.86	80613	M 1 4 4 1 2 2 5 _ M _ _ _ _ _ 3 . 7 A - -	428	112M
5.3	271.4	6248	1.70	80613	2 5 0		
4.6	311.86	7176	1.48	80613	2 8 0		
4.1	353.64	8125	1.31	80613	3 0 0		
3.7	390.06	8967	1.17	80613	3 6 0		
3.2	446.71	10263	1.03	80613	4 0 0		
2.9	492.49	11305	0.95	80613	4 5 0		

NOTE

Other output speeds are available using 2 and 8 pole motors - Consult Application Engineering



3.7 kW

6 POLE

N2 R/MIN	i	M2 Nm	Fm	N	Unit Designation	Kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry <input type="text" value="1"/> Through <input type="text" value="20"/> Spaces to be filled when entering order	Weight	Motor Size
261	3.68	130	2.34	7888	M 0 7 2 2 3 . 6 _ M _ _ _ _ 3 . 7 C - -	92	132S
188	5.09	181	2.34	8290	5 . 0		
168	5.72	204	2.34	8420	5 . 6		
153	6.29	225	2.34	8522	6 . 3		
117	8.22	293	2.34	8334	8 . 0		
103	9.34	333	2.23	8232	9 . 0		
85	11.35	404	1.90	7114	1 1 .		
77	12.48	446	1.77	6738	1 2 .		
67	14.34	512	1.58	6083	1 4 .		
59	16.26	579	1.41	5379	1 6 .		
54	17.94	640	1.29	4710	1 8 .		
47	20.54	732	1.15	3560	2 0 .		
41	23.23	826	1.03	3030	2 2 .		
36	26.93	958	0.90	3030	2 8 .		
115	8.33	298	4.29	16700	M 0 8 2 2 8 . 0 _ M _ _ _ _ 3 . 7 C - -	125	132S
103	9.35	332	4.00	17000	9 . 0		
84	11.47	410	3.48	17500	1 1 .		
74	12.92	461	3.19	18100	1 2 .		
64	15.04	536	2.89	17670	1 4 .		
58	16.69	593	2.39	17998	1 6 .		
53	18.26	649	2.09	16537	1 8 .		
46	20.66	735	1.99	16025	2 0 .		
41	23.32	833	1.85	15909	2 2 .		
34	28.27	1005	1.64	15909	2 8 .		
29	32.97	1171	1.41	12812	3 2 .		
27	36.21	1288	1.28	11852	3 6 .		
22	44.38	1577	1.05	10159	4 5 .		
20	48.46	1720	0.96	8116	5 0 .		
52	18.43	660	4.00	27900	M 0 9 2 1 1 8 . _ M _ _ _ _ 3 . 7 C - -	166	132S
47	20.59	740	3.87	29000	2 0 .		
42	22.87	820	3.48	29500	2 2 .		
37	26.04	930	2.83	28425	2 5 .		
33	28.74	1027	2.57	28275	2 8 .		
30	32.31	1153	2.30	28250	3 2 .		
27	35.67	1274	2.11	27958	3 6 .		
24	40.25	1435	1.72	27904	4 0 .		
22	44.44	1584	1.56	29058	4 5 .		
20	49.07	1745	1.59	28652	5 0 .		
17	55.18	1955	0.99	28850	5 6 .		
16	61.13	2170	1.14	28677	6 3 .		
14	68.74	2436	0.99	27952	7 1 .		
32	29.99	1073	3.51	44300	M 1 0 2 1 2 8 . _ M _ _ _ _ 3 . 7 C - -	212	132S
31	30.76	1094	4.02	44700	3 2 .		
27	35.44	1264	3.48	46600	3 6 .		
26	37.06	1315	3.16	47300	4 0 .		
22	42.7	1523	2.74	48566	4 5 .		
20	47.93	1700	2.49	47958	5 0 .		
19	51.49	1826	2.12	48027	5 6 .		
17	57.75	2046	2.03	47784	6 3 .		
15	62.05	2192	1.89	47481	7 1 .		
16	60.23	2123	1.77	49200	M 1 0 3 1 5 6 . _ M _ _ _ _ 3 . 7 C - -	239	132S
14	66.93	2360	1.60	49000	6 3 .		
13	71.17	2506	1.76	48900	7 1 .		
12	79.08	2784	1.59	46358	8 0 .		
10	95.44	3361	1.12	44125	9 0 .		
8.7	109.97	3874	0.97	40408	1 0 0		
8.5	112.77	3969	1.11	40575	1 1 2		
7.4	129.94	4570	0.96	42575	1 2 5		
7.1	135.88	4777	0.88	42113	1 4 0		
17	56.93	2012	3.08	66700	M 1 3 3 1 5 6 . _ M _ _ _ _ 3 . 7 C - -	294	132S
15	64.17	2271	2.74	66741	6 3 .		
13	71.32	2502	2.54	66616	7 1 .		
12	80.39	2820	2.25	66516	8 0 .		
11	90.75	3181	1.95	66437	9 0 .		
9.5	101.07	3540	1.75	66325	1 0 0		
8.4	113.69	3968	1.60	65988	1 1 2		
7.6	126.62	4416	1.44	65841	1 2 5		
6.9	139.07	4838	1.34	65700	1 4 0		
6.2	154.89	5383	1.20	65533	1 6 0		
5.5	173.37	6055	1.05	65287	1 8 0		
5.2	184.46	6455	0.98	65125	2 0 0		
4.5	212.09	7400	0.88	64837	2 2 5		
10	94.35	3312	3.35	80900	M 1 4 3 1 9 0 . _ M _ _ _ _ 3 . 7 C - -	423	132S
9.4	102.23	3571	3.11	80900	1 0 0		
7.7	124.89	4357	2.53	80900	1 1 2		
7.1	135.31	4727	2.32	80900	1 2 5		
6.7	142.66	4956	2.03	80900	1 4 0		
6.2	154.57	5376	1.88	80900	1 6 0		
5.2	185.56	6481	1.70	80900	1 8 0		
4.6	208.15	7255	1.51	80798	2 0 0		
4.5	211.96	7370	1.37	80775	2 2 5		

NOTE
Other output speeds are available using 2 and 8 pole motors - Consult Application Engineering



5.5 kW

4 POLE

N2 R/MIN	i	M2 Nm	Fm	N	Unit Designation	Kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry 1 Through 20 Spaces to be filled when entering order	Weight	Motor Size
399	3.58	127	1.59	4320	M 0 4 2 2 3 . 6 _ M _ _ _ _ _ 5 . 5 A - -	70	132S
284	5.04	179	1.32	4430	5 . 0		
253	5.65	200	1.24	4470	5 . 6		
226	6.34	226	1.16	4510	6 . 3		
178	8.05	287	1.01	4560	8 . 0		
157	9.13	325	0.92	4570	9 . 0		
399	3.58	127	2.3	4160	M 0 5 2 2 3 . 6 _ M _ _ _ _ _ 5 . 5 A - -	70	132S
284	5.04	180	2.12	4270	5 . 0		
253	5.65	201	2.04	4310	5 . 6		
226	6.34	225	1.83	4340	6 . 3		
178	8.05	287	1.56	4390	8 . 0		
157	9.13	326	1.38	4400	9 . 0		
131	10.89	389	1.16	4390	1 1 .		
114	12.54	447	0.95	4350	1 2 .		
98	14.58	520	0.86	3970	1 4 .		
322	4.44	157	2.3	7200	M 0 6 2 2 5 . 0 _ M _ _ _ _ _ 5 . 5 A - -	75	132S
229	6.24	223	2.12	7200	5 . 6		
204	6.99	249	2.04	7200	6 . 3		
182	7.85	279	1.83	7200	8 . 0		
143	9.97	356	1.67	7200	9 . 0		
127	11.3	403	1.5	7200	1 1 .		
106	13.48	480	1.27	7200	1 2 .		
92	15.52	554	0.95	7200	1 4 .		
79	18.05	644	0.93	7200	1 6 .		
71	20.2	719	0.87	7200	1 8 .		
66	21.53	767	0.82	7200	2 0 .		
392	3.68	129	2.37	7393	M 0 7 2 2 3 . 6 _ M _ _ _ _ _ 5 . 5 A - -	88	132S
283	5.09	179	2.37	7647	5 . 0		
252	5.72	201	2.37	7709	5 . 6		
229	6.29	221	2.37	7732	6 . 3		
175	8.22	292	2.17	7722	8 . 0		
154	9.34	330	2	7667	9 . 0		
127	11.35	401	1.78	6273	1 1 .		
115	12.48	441	1.67	5948	1 2 .		
100	14.34	507	1.49	5604	1 4 .		
89	16.26	574	1.37	5840	1 6 .		
80	17.94	634	1.25	6791	1 8 .		
70	20.54	725	1.11	6178	2 0 .		
62	23.23	818	0.99	3751	2 2 .		
53	26.93	949	0.87	2400	2 8 .		

NOTE

Other output speeds are available using 2 and 8 pole motors - Consult Application Engineering



5.5 kW

4 POLE

N2 R/MIN	i	M2 Nm	Fm	N	Unit Designation	Kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry 1 Through 20 Spaces to be filled when entering order	Weight	Motor Size
173	8.33	295	3.95	15336	M 0 8 2 2 8 . 0 _ M _ _ _ _ 5 . 5 A - -	121	132S
154	9.35	331	3.68	15648	9 . 0		
126	11.47	405	3.23	16175	1 1 .		
111	12.92	455	2.94	16393	1 2 .		
96	15.04	534	2.65	16821	1 4 .		
86	16.69	586	2.42	15526	1 6 .		
79	18.26	643	2.11	15166	1 8 .		
70	20.66	728	2	15150	2 0 .		
62	23.32	828	1.86	15130	2 2 .		
51	28.27	994	1.6	14463	2 8 .		
44	32.97	1161	1.4	13907	3 2 .		
40	36.21	1274	1.29	13107	3 6 .		
32	44.38	1562	1.06	13268	4 5 .		
30	48.46	1704	0.97	12097	5 0 .		
70	20.59	728	3.88	25256	M 0 9 2 1 2 0 . _ M _ _ _ _ 5 . 5 A - -	162	132S
63	22.87	812	3.52	26068	2 2 .		
55	26.04	919	2.87	26609	2 5 .		
50	28.74	1015	2.6	27177	2 8 .		
45	32.31	1147	2.02	28168	3 2 .		
40	35.67	1258	1.86	27558	3 6 .		
36	40.25	1421	1.74	28377	4 0 .		
32	44.44	1570	1.57	29107	4 5 .		
29	49.07	1729	1.4	29046	5 0 .		
26	55.18	1939	1.04	28919	5 6 .		
24	61.13	2154	1.15	28821	6 3 .		
21	68.74	2416	1.02	28624	7 1 .		
48	29.99	1059	3.56	38534	M 1 0 2 1 2 8 . _ M _ _ _ _ 5 . 5 A - -	208	132S
41	35.44	1252	3.52	40553	3 6 .		
39	37.06	1309	3.18	41131	4 0 .		
34	42.7	1505	2.76	42931	4 5 .		
30	47.93	1681	2.49	44336	5 0 .		
28	51.49	1816	2.13	45266	5 6 .		
25	57.75	2020	2.06	46900	6 3 .		
23	62.05	2173	1.91	47854	7 1 .		
24	60.23	2100	1.79	29277	M 1 0 3 1 5 6 . _ M _ _ _ _ 5 . 5 A - -	235	132S
22	66.93	2332	1.62	29277	6 3 .		
20	71.17	2479	1.78	29277	7 1 .		
18	79.08	2753	1.6	46853	8 0 .		
15	95.44	3329	1.13	45738	9 0 .		
13	109.97	3831	0.98	44866	1 0 0		
13	112.77	3926	1.12	44866	1 1 2		
11	129.94	4522	0.98	43934	1 2 5		
11	135.88	4711	0.88	43739	1 4 0		
25	56.93	1981	3.12	66701	M 1 3 3 1 5 6 . _ M _ _ _ _ 5 . 5 A - -	290	132S
22	64.17	2244	2.76	66848	6 3 .		
20	71.32	2476	2.56	66731	7 1 .		
18	80.39	2791	2.28	66754	8 0 .		
16	90.75	3150	1.97	66650	9 0 .		
14	101.07	3507	1.77	66477	1 0 0		
13	113.69	3929	1.62	66161	1 1 2		
11	126.62	4374	1.45	65938	1 2 5		
10	139.07	4789	1.35	65838	1 4 0		
9.3	154.89	5331	1.21	65715	1 6 0		
8.3	173.37	6001	1.06	65436	1 8 0		
7.8	184.46	6394	0.99	65336	2 0 0		
6.8	212.09	7316	0.88	65042	2 2 5		
17	86.76	3000	3.67	80900	M 1 4 3 1 8 0 . _ M _ _ _ _ 5 . 5 A - -	419	132S
15	94.35	3269	3.39	80900	9 0 .		
14	102.23	3553	3.12	80900	1 0 0		
12	124.89	4320	2.55	80900	1 1 2		
11	135.31	4686	2.35	80900	1 2 5		
10	142.66	4906	2.06	80900	1 4 0		
9.3	154.57	5327	1.9	80900	1 6 0		
7.8	185.56	6419	1.71	80900	1 8 0		
6.9	208.15	7183	1.53	80900	2 0 0		
6.8	211.96	7302	1.38	80900	2 2 5		
5.8	246.73	8476	1.25	80613	M 1 4 4 1 2 2 5 _ M _ _ _ _ 5 . 5 A - -	442	132S
5.3	271.4	9321	1.14	80613	2 5 0		
4.6	311.86	10705	0.99	80613	2 8 0		
4	353.64	12121	0.87	80613	3 0 0		

NOTE

Other output speeds are available using 2 and 8 pole motors - Consult Application Engineering



5.5 kW

6 POLE

N2 R/MIN	i	M2 Nm	Fm	N	Unit Designation	Kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry 1 Through 20 Spaces to be filled when entering order	Weight	Motor Size
761	1.26	68	1.57	4600	M 0 7 1 2 1 . 2 _ M _ _ _ _ 5 . 5 C - -	78	132M
261	3.68	195	1.57	7690	M 0 7 2 2 3 . 6 _ M _ _ _ _ 5 . 5 C - -	92	132M
188	5.09	270	1.57	8020	5 . 0		
168	5.72	303	1.57	8120	5 . 6		
153	6.29	334	1.57	8180	6 . 3		
117	8.22	436	1.57	7200	8 . 0		
103	9.34	495	1.5	6720	9 . 0		
85	11.35	602	1.28	5860	1 1 .		
77	12.48	662	1.2	5320	1 2 .		
67	14.34	760	1.06	4379	1 4 .		
59	16.26	861	0.95	3369	1 6 .		
54	17.94	952	0.87	2409	1 8 .		
261	3.68	195	3.16	14328	M 0 8 2 2 3 . 6 _ M _ _ _ _ 5 . 5 C - -	125	132M
184	5.21	276	3.16	15164	5 . 0		
166	5.79	307	3.16	15442	5 . 6		
149	6.44	341	3.16	15614	6 . 3		
115	8.33	442	2.89	15800	8 . 0		
103	9.35	494	2.69	15821	9 . 0		
84	11.47	609	2.35	15777	1 1 .		
74	12.92	685	2.15	15980	1 2 .		
64	15.04	796	1.95	15225	1 4 .		
58	16.69	882	1.61	15146	1 6 .		
53	18.26	966	1.41	13651	1 8 .		
46	20.66	1094	1.33	12713	2 0 .		
41	23.32	1238	1.24	12500	2 2 .		
34	28.27	1495	1.1	12500	2 8 .		
29	32.97	1741	0.95	8500	3 2 .		
27	36.21	1914	0.86	6963	3 6 .		
66	14.53	774	3.69	25700	M 0 9 2 1 1 4 . _ M _ _ _ _ 5 . 5 C - -	166	132M
58	16.59	885	2.98	25816	1 6 .		
52	18.43	981	2.69	26386	1 8 .		
47	20.59	1100	2.6	27367	2 0 .		
42	22.87	1219	2.35	27621	2 2 .		
37	26.04	1382	1.91	26812	2 5 .		
33	28.74	1526	1.73	26437	2 8 .		
30	32.31	1715	1.55	26375	3 2 .		
27	35.67	1894	1.42	25795	3 6 .		
24	40.25	2132	1.16	26575	4 0 .		
22	44.44	2354	1.05	28690	4 5 .		
20	49.07	2595	1.07	28030	5 0 .		
32	29.99	1595	2.36	42700	M 1 0 2 1 2 8 . _ M _ _ _ _ 5 . 5 C - -	212	132M
31	30.76	1627	2.71	43141	3 2 .		
27	35.44	1880	2.35	44541	3 6 .		
26	37.06	1955	2.13	45717	4 0 .		
22	42.7	2265	1.84	47316	4 5 .		
20	47.93	2528	1.67	46245	5 0 .		
19	51.49	2714	1.43	46800	5 6 .		
17	57.75	3042	1.37	46437	6 3 .		
15	62.05	3259	1.28	46050	7 1 .		
16	60.23	3156	1.19	49200	M 1 0 3 1 5 6 . _ M _ _ _ _ 5 . 5 C - -	239	132M
14	66.93	3508	1.07	49000	6 3 .		
13	71.17	3725	1.18	48900	7 1 .		
12	79.08	4139	1.07	44490	8 0 .		
27	35.52	1867	3.4	66700	M 1 3 2 1 3 6 . _ M _ _ _ _ 5 . 5 C - -	272	132M
25	39.01	2041	3.16	66700	4 0 .		
22	43.45	2277	2.84	66600	4 5 .		
24	39.93	2094	2.84	66700	M 1 3 3 1 4 0 . _ M _ _ _ _ 5 . 5 C - -	294	132M
22	44.18	2312	2.75	66600	4 5 .		
19	50.02	2606	2.44	66500	5 0 .		
17	56.93	2991	2.07	66637	5 6 .		
15	64.17	3376	1.84	66654	6 3 .		
13	71.32	3719	1.71	66491	7 1 .		
12	80.39	4192	1.51	66391	8 0 .		
11	90.75	4729	1.31	66193	9 0 .		
9.5	101.07	5262	1.18	66062	1 0 0		
8.4	113.69	5899	1.08	65479	1 1 2		
7.6	126.62	6564	0.97	65266	1 2 5		
6.9	139.07	7192	0.9	65100	1 4 0		
6.2	154.89	8002	0.81	64833	1 6 0		
16	59.46	3098	3.58	80900	M 1 4 3 1 5 6 . _ M _ _ _ _ 5 . 5 C - -	423	132M
15	65.55	3429	3.24	80900	6 3 .		
12	78.7	4087	2.69	80900	7 1 .		
11	86.76	4514	2.44	80900	8 0 .		
10	94.35	4923	2.25	80900	9 0 .		
9.4	102.23	5308	2.09	80900	1 0 0		
7.7	124.89	6477	1.7	80900	1 1 2		
7.1	135.31	7026	1.57	80900	1 2 5		
6.7	142.66	7367	1.37	80900	1 4 0		
6.2	154.57	7992	1.26	80900	1 6 0		
5.2	185.56	9633	1.14	80900	1 8 0		
4.6	208.15	10784	1.02	80713	2 0 0		
4.5	211.96	10956	0.92	80700	2 2 5		

NOTE

Other output speeds are available using 2 and 8 pole motors - Consult Application Engineering



**SERIES M
SELECTION TABLES
GEARED MOTORS**

7.5 kW

4 POLE

N2 R/MIN	i	M2 Nm	Fm	N	Unit Designation	Kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry <input type="text" value="1"/> Through <input type="text" value="20"/> Spaces to be filled when entering order	Weight	Motor Size
393	3.68	175	1.74	7265	M 0 7 2 2 3 . 6 _ M _ _ _ _ 7 . 5 A - -	92	132M
284	5.09	244	1.74	7470	5 . 0		
253	5.72	274	1.74	7415	5 . 6		
230	6.29	301	1.74	7310	6 . 3		
176	8.22	396	1.59	6860	8 . 0		
155	9.34	449	1.47	6545	9 . 0		
127	11.35	545	1.31	5134	1 1 .		
116	12.48	599	1.23	4621	1 2 .		
101	14.34	689	1.1	3952	1 4 .		
89	16.26	780	1.01	4148	1 6 .		
81	17.94	862	0.92	5440	1 8 .		
70	20.54	985	0.82	4570	2 0 .		
393	3.68	175	3.49	13458	M 0 8 2 2 3 . 6 _ M _ _ _ _ 7 . 5 A - -	125	132M
277	5.21	250	3.49	13997	5 . 0		
249	5.79	278	3.49	14177	5 . 6		
224	6.44	311	3.37	14357	6 . 3		
173	8.33	402	2.91	14612	8 . 0		
155	9.35	450	2.71	14670	9 . 0		
126	11.47	550	2.38	14656	1 1 .		
112	12.92	618	2.17	14523	1 2 .		
96	15.04	726	1.95	14395	1 4 .		
87	16.69	797	1.78	13028	1 6 .		
79	18.26	874	1.55	12740	1 8 .		
70	20.66	989	1.47	12230	2 0 .		
62	23.32	1125	1.37	11635	2 2 .		
51	28.27	1352	1.18	10034	2 8 .		
44	32.97	1578	1.03	10100	3 2 .		
40	36.21	1731	0.95	8800	3 6 .		
113	12.74	615	3.93	22600	M 0 9 2 1 1 2 . _ M _ _ _ _ 7 . 5 A - -	166	132M
99	14.53	702	3.6	23200	1 4 .		
87	16.59	801	3.27	23212	1 6 .		
78	18.43	886	2.98	23415	1 8 .		
70	20.59	990	2.86	24134	2 0 .		
63	22.87	1103	2.59	24702	2 2 .		
55	26.04	1249	2.11	25554	2 5 .		
50	28.74	1379	1.91	25813	2 8 .		
45	32.31	1558	1.49	26659	3 2 .		
41	35.67	1709	1.37	25925	3 6 .		
36	40.25	1932	1.28	27400	4 0 .		
33	44.44	2134	1.16	28800	4 5 .		
29	49.07	2350	1.03	28700	5 0 .		
56	26.03	1249	3.02	36300	M 1 0 2 1 2 5 . _ M _ _ _ _ 7 . 5 A - -	212	132M
48	29.99	1440	2.62	37839	2 8 .		
47	30.76	1475	2.99	38185	3 2 .		
41	35.44	1702	2.59	39480	3 6 .		
39	37.06	1778	2.34	40372	4 0 .		
34	42.7	2046	2.03	42040	4 5 .		
30	47.93	2285	1.83	43318	5 0 .		
28	51.49	2468	1.57	44200	5 6 .		
25	57.75	2746	1.51	45700	6 3 .		
23	62.05	2953	1.41	46576	7 1 .		
24	60.23	2854	1.32	29100	M 1 0 3 1 5 6 . _ M _ _ _ _ 7 . 5 A - -	239	132M
22	66.93	3170	1.19	29100	6 3 .		
20	71.17	3369	1.31	29100	7 1 .		
18	79.08	3741	1.18	45200	8 0 .		
15	95.44	4525	0.83	43700	9 0 .		
13	112.77	5335	0.83	42500	1 1 2 .		
41	35.52	1688	3.76	66500	M 1 3 2 1 3 6 . _ M _ _ _ _ 7 . 5 A - -	272	132M
37	39.01	1855	3.48	66800	4 0 .		
33	43.45	2060	3.14	66700	4 5 .		
25	56.93	2692	2.3	66670	M 1 3 3 1 5 6 . _ M _ _ _ _ 7 . 5 A - -	294	132M
23	64.17	3049	2.03	66779	6 3 .		
20	71.32	3365	1.89	66640	7 1 .		
18	80.39	3792	1.67	66637	8 0 .		
16	90.75	4280	1.45	66450	9 0 .		
14	101.07	4766	1.3	66300	1 0 0 .		
13	113.69	5339	1.19	65700	1 1 2 .		
11	126.62	5944	1.07	65400	1 2 5 .		
10	139.07	6508	0.99	65300	1 4 0 .		
9.3	154.89	7245	0.89	65100	1 6 0 .		
24	59.46	2812	3.73	66400	M 1 4 3 1 5 6 . _ M _ _ _ _ 7 . 5 A - -	423	132M
22	65.55	3097	3.45	66400	6 3 .		
18	78.7	3712	2.96	66400	7 1 .		
17	86.76	4078	2.7	80900	8 0 .		
15	94.35	4443	2.5	80900	9 0 .		
14	102.23	4828	2.3	80900	1 0 0 .		
12	124.89	5871	1.87	80900	1 1 2 .		
11	135.31	6368	1.73	80900	1 2 5 .		
10	142.66	6667	1.51	80900	1 4 0 .		
9.3	154.57	7239	1.4	80900	1 6 0 .		
7.8	185.56	8723	1.26	80900	1 8 0 .		
6.9	208.15	9762	1.13	80900	2 0 0 .		
6.8	211.96	9923	1.02	80900	2 2 5 .		

NOTE
Other output speeds are available using 2 and 8 pole motors - Consult Application Engineering



SERIES M

SELECTION TABLES

GEARED MOTORS

7.5 kW

6 POLE

N2 R/MIN	i	M2 Nm	Fm	N	Unit Designation	Kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry 1 Through 20 Spaces to be filled when entering order	Weight	Motor Size
261	3.68	265	2.32	14100	M 0 8 2 2 3 . 6 _ M _ _ _ _ _ 7 . 5 C - -	159	160M
184	5.21	377	2.32	14850	5 . 0		
166	5.79	419	2.32	15100	5 . 6		
149	6.44	465	2.32	15100	6 . 3		
115	8.33	603	2.12	14600	8 . 0		
103	9.35	673	1.97	14250	9 . 0		
84	11.47	831	1.72	13480	1 1 .		
74	12.92	934	1.57	13155	1 2 .		
64	15.04	1086	1.43	11965	1 4 .		
58	16.69	1203	1.18	11344	1 6 .		
53	18.26	1317	1.03	9803	1 8 .		
46	20.66	1491	0.98	8297	2 0 .		
41	23.32	1688	0.91	7954	2 2 .		
34	28.27	2038	0.81	7954	2 8 .		
117	8.22	597	3.95	22500	M 0 9 2 1 8 . 0 _ M _ _ _ _ _ 7 . 5 C - -	200	160M
104	9.19	668	3.67	23000	9 . 0		
94	10.27	747	3.39	23300	1 0 .		
82	11.71	849	3.11	22983	1 1 .		
75	12.74	925	2.96	23358	1 2 .		
66	14.53	1056	2.71	24062	1 4 .		
58	16.59	1207	2.19	24105	1 6 .		
52	18.43	1337	1.97	24368	1 8 .		
47	20.59	1500	1.91	25190	2 0 .		
42	22.87	1662	1.72	25117	2 2 .		
37	26.04	1885	1.4	24662	2 5 .		
33	28.74	2082	1.27	23987	2 8 .		
30	32.31	2338	1.14	23875	3 2 .		
27	35.67	2583	1.04	22912	3 6 .		
24	40.25	2908	0.85	24802	4 0 .		
58	16.43	1193	3.16	35800	M 1 0 2 1 1 6 . _ M _ _ _ _ _ 7 . 5 C - -	246	160M
53	18.25	1321	2.85	36900	1 8 .		
49	19.41	1407	3.13	37700	2 0 .		
45	21.57	1560	2.83	38800	2 2 .		
37	26.03	1885	2	40900	2 5 .		
32	29.99	2175	1.73	40566	2 8 .		
31	30.76	2219	1.99	41063	3 2 .		
27	35.44	2563	1.72	41797	3 6 .		
26	37.06	2666	1.56	43606	4 0 .		
22	42.7	3089	1.35	45650	4 5 .		
20	47.93	3447	1.22	43962	5 0 .		
19	51.49	3702	1.05	45163	5 6 .		
17	57.75	4148	1	44642	6 3 .		
15	62.05	4444	0.94	44140	7 1 .		
16	60.23	4303	0.88	49200	M 1 0 3 1 5 6 . _ M _ _ _ _ _ 7 . 5 C - -	272	160M
13	71.17	5080	0.87	48900	7 1 .		
38	25.45	1830	3.39	66800	M 1 3 2 1 2 5 . _ M _ _ _ _ _ 7 . 5 C - -	307	160M
34	28.35	2039	3.04	66700	2 8 .		
30	31.89	2289	2.77	66600	3 2 .		
27	35.52	2546	2.49	65973	3 6 .		
25	39.01	2784	2.32	65712	4 0 .		
22	43.45	3105	2.08	66345	4 5 .		
24	39.93	2855	2.08	66700	M 1 3 3 1 4 0 . _ M _ _ _ _ _ 7 . 5 C - -	329	160M
22	44.18	3153	2.01	66600	4 5 .		
19	50.02	3554	1.79	66500	5 0 .		
17	56.93	4078	1.52	66555	5 6 .		
15	64.17	4603	1.35	66538	6 3 .		
13	71.32	5071	1.25	66325	7 1 .		
12	80.39	5717	1.11	66225	8 0 .		
11	90.75	6449	0.96	65868	9 0 .		
9.5	101.07	7175	0.86	65712	1 0 0		
24	39.42	2815	3.59	80900	M 1 4 2 1 4 0 . _ M _ _ _ _ _ 7 . 5 C - -	415	160M
22	42.71	3054	3.31	80900	4 5 .		
23	41.36	2960	3.55	66400	M 1 4 3 1 4 0 . _ M _ _ _ _ _ 7 . 5 C - -	460	160M
20	48.21	3423	3.21	66400	4 5 .		
18	54.75	3891	2.83	66400	5 0 .		
16	59.46	4225	2.63	80900	5 6 .		
15	65.55	4676	2.37	80900	6 3 .		
12	78.7	5574	1.97	80900	7 1 .		
11	86.76	6156	1.79	80900	8 0 .		
10	94.35	6713	1.65	80900	9 0 .		
9.4	102.23	7239	1.53	80900	1 0 0		
7.7	124.89	8832	1.25	80900	1 1 2		
7.1	135.31	9581	1.15	80900	1 2 5		
6.7	142.66	10046	1.01	80900	1 4 0		
6.2	154.57	10899	0.93	80900	1 6 0		
5.2	185.56	13136	0.84	80900	1 8 0		

NOTE

Other output speeds are available using 2 and 8 pole motors - Consult Application Engineering



11.0 kW

4 POLE

N2 R/MIN	i	M2 Nm	Fm	N	Unit Designation	Kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry <input type="text" value="1"/> Through <input type="text" value="20"/> Spaces to be filled when entering order	Weight	Motor Size
392	3.68	258	1.18	7040	M 0 7 2 2 3 . 6 _ M _ _ _ _ 1 1 . A - -	128	160M
283	5.09	359	1.18	7160	5 . 0		
252	5.72	403	1.18	6900	5 . 6		
229	6.29	443	1.18	6570	6 . 3		
175	8.22	584	1.08	5350	8 . 0		
154	9.34	661	1	4580	9 . 0		
394	3.68	257	2.39	13197	M 0 8 2 2 3 . 6 _ M _ _ _ _ 1 1 . A - -	159	160M
278	5.21	365	2.39	13625	5 . 0		
250	5.79	406	2.39	13768	5 . 6		
225	6.44	454	2.31	13910	6 . 3		
174	8.33	587	1.99	13346	8 . 0		
155	9.35	657	1.85	12957	9 . 0		
126	11.47	805	1.63	11998	1 1 .		
112	12.92	904	1.48	11250	1 2 .		
96	15.04	1062	1.34	10151	1 4 .		
87	16.69	1165	1.22	8656	1 6 .		
79	18.26	1278	1.06	8493	1 8 .		
70	20.66	1446	1.01	7120	2 0 .		
62	23.32	1644	0.94	5517	2 2 .		
51	28.27	1976	0.8	2284	2 8 .		
196	7.4	522	3.83	20209	M 0 9 2 1 7 . 1 _ M _ _ _ _ 1 1 . A - -	200	160M
176	8.22	579	3.59	20624	8 . 0		
158	9.19	648	3.35	21072	9 . 0		
141	10.27	726	3.08	20720	1 0 .		
124	11.71	827	2.83	21211	1 1 .		
114	12.74	899	2.69	21464	1 2 .		
100	14.53	1026	2.46	21675	1 4 .		
87	16.59	1171	2.24	21760	1 6 .		
79	18.43	1296	2.04	21601	1 8 .		
70	20.59	1447	1.95	22170	2 0 .		
63	22.87	1613	1.77	22312	2 2 .		
56	26.04	1826	1.45	23709	2 5 .		
50	28.74	2016	1.31	23427	2 8 .		
45	32.31	2278	1.02	24018	3 2 .		
41	35.67	2499	0.94	23066	3 6 .		
36	40.25	2824	0.87	25688	4 0 .		
88	16.43	1155	3.26	32215	M 1 0 2 1 1 6 . _ M _ _ _ _ 1 1 . A - -	246	160M
79	18.25	1283	2.94	32896	1 8 .		
75	19.41	1362	3.24	33324	2 0 .		
67	21.57	1515	2.91	32667	2 2 .		
56	26.03	1826	2.06	35310	2 5 .		
48	29.99	2105	1.79	36623	2 8 .		
47	30.76	2156	2.05	37054	3 2 .		
41	35.44	2487	1.77	37602	3 6 .		
39	37.06	2600	1.6	39044	4 0 .		
34	42.7	2990	1.39	40481	4 5 .		
30	47.93	3339	1.25	41536	5 0 .		
28	51.49	3607	1.07	42333	5 6 .		
25	57.75	4014	1.04	43600	6 3 .		
23	62.05	4316	0.96	44339	7 1 .		
24	60.23	4172	0.9	28788	M 1 0 3 1 5 6 . _ M _ _ _ _ 1 1 . A - -	272	160M
22	66.93	4633	0.81	28788	6 3 .		
20	71.17	4924	0.9	28788	7 1 .		
57	25.45	1780	3.48	60039	M 1 3 2 1 2 5 . _ M _ _ _ _ 1 1 . A - -	307	160M
51	28.35	1982	3.13	61744	2 8 .		
45	31.89	2224	2.85	63271	3 2 .		
41	35.52	2468	2.57	65208	3 6 .		
37	39.01	2712	2.38	65228	4 0 .		
33	43.45	3011	2.15	66000	4 5 .		
36	39.93	2777	1.99	50560	M 1 3 3 1 4 0 . _ M _ _ _ _ 1 1 . A - -	329	160M
33	44.18	3057	2.02	50560	4 5 .		
29	50.02	3453	1.83	50560	5 0 .		
25	56.93	3935	1.57	66616	5 6 .		
23	64.17	4457	1.39	66658	6 3 .		
20	71.32	4919	1.29	66481	7 1 .		
18	80.39	5543	1.15	66433	8 0 .		
16	90.75	6256	0.99	66100	9 0 .		
14	101.07	6966	0.89	65988	1 0 0		
37	39.42	2740	3.63	80924	M 1 4 2 1 4 0 . _ M _ _ _ _ 1 1 . A - -	415	160M
34	42.71	2964	3.37	80900	4 5 .		
35	41.36	2857	3.41	66432	M 1 4 3 1 4 0 . _ M _ _ _ _ 1 1 . A - -	460	160M
30	48.21	3324	3.31	66432	4 5 .		
26	54.75	3769	2.92	66432	5 0 .		
24	59.46	4110	2.55	66275	5 6 .		
22	65.55	4526	2.36	66275	6 3 .		
18	78.7	5426	2.03	66206	7 1 .		
17	86.76	5960	1.85	80900	8 0 .		
15	94.35	6494	1.71	80900	9 0 .		
14	102.23	7057	1.57	80900	1 0 0		
12	124.89	8581	1.28	80900	1 1 2		
11	135.31	9307	1.18	80900	1 2 5		
10	142.66	9745	1.04	80900	1 4 0		
9.4	154.57	10580	0.95	80900	1 6 0		

NOTE
Other output speeds are available using 2 and 8 pole motors - Consult Application Engineering



SERIES M

SELECTION TABLES

GEARED MOTORS

11.0 kW

6 POLE

N2 R/MIN	i	M2 Nm	Fm	N	Unit Designation	Kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry 1 Through 20 Spaces to be filled when entering order	Weight	Motor Size
262	3.68	388	1.59	13700	M 0 8 2 2 3 . 6 _ M _ _ _ _ _ 1 1 . C - -	173	160L
185	5.21	550	1.59	14300	5 . 0		
167	5.79	611	1.59	14500	5 . 6		
150	6.44	679	1.59	14200	6 . 3		
116	8.33	880	1.45	12500	8 . 0		
103	9.35	983	1.35	11500	9 . 0		
84	11.47	1213	1.18	9460	1 1 .		
75	12.92	1363	1.08	8210	1 2 .		
64	15.04	1585	0.98	6260	1 4 .		
58	16.69	1755	0.81	4690	1 6 .		
262	3.69	394	2.76	19200	M 0 9 2 1 3 . 6 _ M _ _ _ _ _ 1 1 . C - -	214	160L
211	4.58	488	3.89	20000	4 . 5		
190	5.07	538	3.67	20400	5 . 0		
170	5.69	602	3.42	20800	5 . 6		
146	6.63	702	3.09	21200	6 . 3		
130	7.4	785	2.88	21135	7 . 1		
117	8.22	872	2.7	21442	8 . 0		
105	9.19	974	2.51	21615	9 . 0		
94	10.27	1089	2.32	21371	1 0 .		
82	11.71	1239	2.13	20678	1 1 .		
76	12.74	1350	2.03	21011	1 2 .		
66	14.53	1541	1.86	21196	1 4 .		
58	16.59	1761	1.5	21111	1 6 .		
52	18.43	1951	1.35	20837	1 8 .		
47	20.59	2188	1.31	21381	2 0 .		
42	22.87	2426	1.18	20734	2 2 .		
37	26.04	2751	0.96	20900	2 5 .		
34	28.74	3037	0.87	19700	2 8 .		
91	10.59	1121	3.36	32000	M 1 0 2 1 1 0 . _ M _ _ _ _ _ 1 1 . C - -	260	160L
81	11.98	1269	2.97	32600	1 1 .		
77	12.51	1322	3.33	32900	1 2 .		
68	14.16	1498	2.94	33600	1 4 .		
59	16.43	1740	2.17	33980	1 6 .		
53	18.25	1927	1.96	34597	1 8 .		
50	19.41	2053	2.15	35273	2 0 .		
45	21.57	2276	1.94	35797	2 2 .		
37	26.03	2750	1.37	37882	2 5 .		
32	29.99	3173	1.19	36833	2 8 .		
31	30.76	3238	1.36	37427	3 2 .		
27	35.44	3740	1.18	36994	3 6 .		
26	37.06	3890	1.07	39913	4 0 .		
23	42.7	4507	0.92	42733	4 5 .		
20	47.93	5030	0.84	39966	5 0 .		
54	18	1900	3.26	60900	M 1 3 2 1 1 8 . _ M _ _ _ _ _ 1 1 . C - -	321	160L
48	20	2105	3.02	62800	2 0 .		
43	22.55	2371	2.68	64800	2 2 .		
38	25.45	2671	2.32	64812	2 5 .		
34	28.35	2975	2.08	64896	2 8 .		
30	31.89	3340	1.9	64772	3 2 .		
27	35.52	3715	1.71	64702	3 6 .		
25	39.01	4062	1.59	63983	4 0 .		
22	43.45	4531	1.43	65900	4 5 .		
24	39.93	4166	1.43	66700	M 1 3 3 1 4 0 . _ M _ _ _ _ _ 1 1 . C - -	343	160L
22	44.18	4601	1.38	66600	4 5 .		
19	50.02	5185	1.22	66500	5 0 .		
17	56.93	5951	1.04	66410	5 6 .		
15	64.17	6717	0.92	66335	6 3 .		
14	71.32	7400	0.86	66033	7 1 .		
34	28.25	2967	3.36	80900	M 1 4 2 1 2 8 . _ M _ _ _ _ _ 1 1 . C - -	429	160L
28	34.51	3625	2.95	80900	3 2 .		
26	37.39	3913	2.76	80900	3 6 .		
24	39.42	4108	2.46	80853	4 0 .		
23	42.71	4456	2.27	80864	4 5 .		
23	41.36	4319	2.43	66135	M 1 4 3 1 4 0 . _ M _ _ _ _ _ 1 1 . C - -	474	160L
20	48.21	4994	2.2	66135	4 5 .		
18	54.75	5677	1.94	66135	5 0 .		
16	59.46	6165	1.8	80900	5 6 .		
15	65.55	6824	1.63	80900	6 3 .		
12	78.7	8133	1.35	80900	7 1 .		
11	86.76	8983	1.22	80900	8 0 .		
10	94.35	9795	1.13	80900	9 0 .		
9.4	102.23	10562	1.05	80900	1 0 0		
7.7	124.89	12887	0.85	80900	1 1 2		

NOTE
Other output speeds are available using 2 and 8 pole motors - Consult Application Engineering



15.0 kW

4 POLE

N2 R/MIN	i	M2 Nm	Fm	N	Unit Designation	Kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry <input type="text" value="1"/> Through <input type="text" value="20"/> Spaces to be filled when entering order	Weight	Motor Size
396	3.68	349	1.76	12900	M 0 8 2 2 3 . 6 _ M _ _ _ _ 1 5 . A - -	173	160L
279	5.21	496	1.76	13200	5 . 0		
251	5.79	552	1.76	13300	5 . 6		
226	6.44	617	1.7	13400	6 . 3		
175	8.33	798	1.47	11900	8 . 0		
156	9.35	893	1.36	11000	9 . 0		
127	11.47	1093	1.2	8959	1 1 .		
113	12.92	1228	1.09	7509	1 2 .		
97	15.04	1444	0.98	5299	1 4 .		
87	16.69	1584	0.9	3659	1 6 .		
441	3.3	319	3.41	17400	M 0 9 2 1 3 . 2 _ M _ _ _ _ 1 5 . A - -	214	160L
394	3.69	356	3.06	18000	3 . 6		
318	4.58	440	3.81	18700	4 . 5		
287	5.07	487	3.59	18900	5 . 0		
256	5.69	544	3.34	19200	5 . 6		
220	6.63	636	3.02	19500	6 . 3		
197	7.4	710	2.82	19772	7 . 1		
177	8.22	787	2.64	20127	8 . 0		
158	9.19	881	2.46	20381	9 . 0		
142	10.27	987	2.27	19486	1 0 .		
124	11.71	1124	2.08	19966	1 1 .		
114	12.74	1222	1.98	20166	1 2 .		
100	14.53	1395	1.81	19933	1 4 .		
88	16.59	1592	1.65	20102	1 6 .		
79	18.43	1761	1.5	19528	1 8 .		
71	20.59	1967	1.44	19926	2 0 .		
64	22.87	2192	1.3	19580	2 2 .		
56	26.04	2482	1.06	21600	2 5 .		
51	28.74	2740	0.96	20700	2 8 .		
137	10.59	1014	3.63	29400	M 1 0 2 1 1 0 . _ M _ _ _ _ 1 5 . A - -	260	160L
121	11.98	1147	3.28	30000	1 1 .		
116	12.51	1196	3.25	30200	1 2 .		
103	14.16	1351	3	30954	1 4 .		
89	16.43	1569	2.4	31354	1 6 .		
80	18.25	1744	2.16	31312	1 8 .		
75	19.41	1851	2.38	31628	2 0 .		
67	21.57	2060	2.14	30688	2 2 .		
56	26.03	2482	1.52	34179	2 5 .		
49	29.99	2860	1.32	35232	2 8 .		
47	30.76	2929	1.51	35762	3 2 .		
41	35.44	3380	1.3	35456	3 6 .		
39	37.06	3533	1.18	37527	4 0 .		
34	42.7	4064	1.02	38700	4 5 .		
30	47.93	4538	0.92	39500	5 0 .		
81	18	1719	3.61	55200	M 1 3 2 1 1 8 . _ M _ _ _ _ 1 5 . A - -	321	160L
73	20	1902	3.34	56100	2 0 .		
65	22.55	2142	2.96	56772	2 2 .		
57	25.45	2419	2.56	58681	2 5 .		
51	28.35	2694	2.3	60368	2 8 .		
46	31.89	3023	2.1	61752	3 2 .		
41	35.52	3354	1.89	63733	3 6 .		
37	39.01	3685	1.75	63433	4 0 .		
33	43.45	4091	1.58	65200	4 5 .		
36	39.93	3774	1.47	49920	M 1 3 3 1 4 0 . _ M _ _ _ _ 1 5 . A - -	343	160L
33	44.18	4154	1.49	49920	4 5 .		
29	50.02	4692	1.34	49920	5 0 .		
26	56.93	5348	1.16	66554	5 6 .		
23	64.17	6057	1.02	66520	6 3 .		
20	71.32	6684	0.95	66300	7 1 .		
18	80.39	7533	0.84	66200	8 0 .		
52	28.25	2680	3.72	79400	M 1 4 2 1 2 8 . _ M _ _ _ _ 1 5 . A - -	429	160L
42	34.51	3277	3.26	80900	3 2 .		
39	37.39	3540	3.05	80900	3 6 .		
37	39.42	3724	2.67	80827	4 0 .		
34	42.71	4029	2.48	80900	4 5 .		
35	41.36	3882	2.51	66304	M 1 4 3 1 4 0 . _ M _ _ _ _ 1 5 . A - -	474	160L
30	48.21	4517	2.44	66304	4 5 .		
27	54.75	5122	2.15	66304	5 0 .		
24	59.46	5585	1.88	66133	5 6 .		
22	65.55	6151	1.74	66133	6 3 .		
18	78.7	7373	1.49	65986	7 1 .		
17	86.76	8100	1.36	80900	8 0 .		
15	94.35	8825	1.26	80900	9 0 .		
14	102.23	9591	1.16	80900	1 0 0		
12	124.89	11661	0.94	80900	1 1 2		
11	135.31	12648	0.87	80900	1 2 5		

NOTE

Other output speeds are available using 2 and 8 pole motors - Consult Application Engineering



15.0 kW

6 POLE

N2 R/MIN	i	M2 Nm	Fm	N	Unit Designation	Kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry 1 Through 20 Spaces to be filled when entering order	Weight	Motor Size
656	1.48	213	3.49	15400	M 0 9 2 1 1 . 4 _ M _ _ _ _ _ 1 5 . C - -	313	180L
476	2.04	295	3.49	17100	1 . 8		
425	2.28	331	3.29	17700	2 . 2		
379	2.56	371	2.93	18200	2 . 5		
327	2.97	427	3.49	18600	2 . 8		
294	3.3	478	2.28	18700	3 . 2		
263	3.69	535	2.03	18884	3 . 6		
237	4.09	587	3.08	19305	4 . 0		
212	4.58	662	2.87	19663	4 . 5		
191	5.07	731	2.71	20042	5 . 0		
171	5.69	817	2.52	20400	5 . 6		
146	6.63	953	2.28	20336	6 . 3		
131	7.4	1065	2.12	20033	7 . 1		
118	8.22	1183	1.99	20233	8 . 0		
106	9.19	1322	1.85	20033	9 . 0		
94	10.27	1478	1.71	19166	1 0 .		
83	11.71	1682	1.57	18045	1 1 .		
76	12.74	1832	1.5	18329	1 2 .		
67	14.53	2091	1.37	17921	1 4 .		
58	16.59	2389	1.1	17688	1 6 .		
53	18.43	2648	1	16802	1 8 .		
47	20.59	2969	0.96	17028	2 0 .		
42	22.87	3291	0.87	15725	2 2 .		
443	2.19	315	3.49	23700	M 1 0 2 1 2 . 2 _ M _ _ _ _ _ 1 5 . C - -	359	180L
390	2.49	358	3.49	24700	2 . 5		
324	2.99	429	3.49	26000	2 . 8		
299	3.24	468	3.35	26100	3 . 2		
277	3.5	505	3.11	26300	3 . 6		
232	4.18	598	3.49	27100	4 . 0		
213	4.55	653	3.49	27300	4 . 5		
196	4.94	707	3.49	27700	5 . 0		
181	5.37	770	3.49	28100	5 . 6		
144	6.72	965	3.49	29200	6 . 3		
134	7.26	1043	3.49	29500	7 . 1		
122	7.95	1139	3.3	30000	8 . 0		
113	8.58	1230	3.15	30400	9 . 0		
92	10.59	1520	2.48	31305	1 0 .		
81	11.98	1722	2.19	31821	1 1 .		
78	12.51	1794	2.45	32100	1 2 .		
68	14.16	2033	2.17	32315	1 4 .		
59	16.43	2361	1.6	31900	1 6 .		
53	18.25	2615	1.44	31966	1 8 .		
50	19.41	2785	1.58	32500	2 0 .		
45	21.57	3088	1.43	32366	2 2 .		
37	26.03	3731	1.01	34434	2 5 .		
32	29.99	4305	0.88	32566	2 8 .		
32	30.76	4393	1	33272	3 2 .		
27	35.44	5075	0.87	31505	3 6 .		
78	12.39	1771	3.58	55600	M 1 3 2 1 1 2 . _ M _ _ _ _ _ 1 5 . C - -	419	180L
69	14.03	2008	3.13	56600	1 4 .		
61	15.97	2289	2.71	58200	1 6 .		
54	18	2578	2.4	59209	1 8 .		
48	20	2856	2.22	60900	2 0 .		
43	22.55	3217	1.97	62554	2 2 .		
38	25.45	3623	1.71	62540	2 5 .		
34	28.35	4036	1.54	62835	2 8 .		
30	31.89	4532	1.4	62684	3 2 .		
27	35.52	5041	1.26	63248	3 6 .		
25	39.01	5511	1.17	62008	4 0 .		
22	43.45	6147	1.05	65390	4 5 .		
24	39.93	5652	1.05	66700	M 1 3 3 1 4 0 . _ M _ _ _ _ _ 1 5 . C - -	441	180L
22	44.18	6242	1.02	66600	4 5 .		
19	50.02	7034	0.9	66500	5 0 .		
40	23.97	3425	3.15	80900	M 1 4 2 1 2 2 . _ M _ _ _ _ _ 1 5 . C - -	529	180L
37	26.07	3728	2.84	80900	2 5 .		
34	28.25	4025	2.48	79745	2 8 .		
28	34.51	4917	2.18	79109	3 2 .		
26	37.39	5308	2.03	78890	3 6 .		
25	39.42	5573	1.81	80800	4 0 .		
23	42.71	6045	1.67	80823	4 5 .		
23	41.36	5860	1.79	65833	M 1 4 3 1 4 0 . _ M _ _ _ _ _ 1 5 . C - -	574	180L
20	48.21	6775	1.62	65833	4 5 .		
18	54.75	7702	1.43	65833	5 0 .		
16	59.46	8364	1.33	80900	5 6 .		
15	65.55	9257	1.2	80900	6 3 .		
12	78.7	11033	1	80900	7 1 .		
11	86.76	12186	0.9	80900	8 0 .		
10	94.35	13288	0.84	80900	9 0 .		

NOTE
Other output speeds are available using 2 and 8 pole motors - Consult Application Engineering



18.5 kW

4 POLE

N2 R/MIN	i	M2 Nm	Fm	N	Unit Designation	Kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry <input type="text" value="1"/> Through <input type="text" value="20"/> Spaces to be filled when entering order	Weight	Motor Size
574	2.56	299	3.6	16006	M 0 9 2 1 2 . 5 _ M _ _ _ _ 1 8 . A - -	299	180M
445	3.3	390	2.79	17283	3 . 2		
399	3.69	435	2.5	17871	3 . 6		
360	4.09	477	3.35	18271	4 . 0		
321	4.58	537	3.12	18560	4 . 5		
290	5.07	594	2.94	18760	5 . 0		
259	5.69	664	2.74	19025	5 . 6		
222	6.63	776	2.47	19255	6 . 3		
199	7.4	866	2.31	19390	7 . 1		
179	8.22	960	2.16	19692	8 . 0		
160	9.19	1076	2.02	19777	9 . 0		
143	10.27	1205	1.86	18406	1 0 .		
126	11.71	1373	1.7	18877	1 1 .		
115	12.74	1491	1.62	19031	1 2 .		
101	14.53	1703	1.49	18408	1 4 .		
89	16.59	1943	1.35	18651	1 6 .		
80	18.43	2150	1.23	17714	1 8 .		
71	20.59	2401	1.18	17963	2 0 .		
64	22.87	2676	1.07	17190	2 2 .		
202	7.26	847	3.8	27300	M 1 0 2 1 7 . 1 _ M _ _ _ _ 1 8 . A - -	345	180M
185	7.95	927	3.59	27700	8 . 0		
171	8.58	1000	3.42	28166	9 . 0		
139	10.59	1238	2.97	29096	1 0 .		
123	11.98	1401	2.69	29661	1 1 .		
118	12.51	1460	2.66	29861	1 2 .		
104	14.16	1649	2.46	30551	1 4 .		
89	16.43	1916	1.97	30601	1 6 .		
81	18.25	2129	1.77	29926	1 8 .		
76	19.41	2260	1.95	30144	2 0 .		
68	21.57	2514	1.75	28955	2 2 .		
56	26.03	3030	1.24	33189	2 5 .		
49	29.99	3492	1.08	34016	2 8 .		
48	30.76	3576	1.23	34631	3 2 .		
41	35.44	4126	1.07	33578	3 6 .		
40	37.06	4313	0.96	36200	4 0 .		
105	14.03	1632	3.85	52700	M 1 3 2 1 1 4 . _ M _ _ _ _ 1 8 . A - -	405	180M
92	15.97	1860	3.33	53508	1 6 .		
82	18	2099	2.95	54351	1 8 .		
73	20	2322	2.73	55137	2 0 .		
65	22.55	2615	2.43	55689	2 2 .		
58	25.45	2954	2.1	57493	2 5 .		
52	28.35	3288	1.89	59164	2 8 .		
46	31.89	3690	1.72	60423	3 2 .		
41	35.52	4094	1.55	62442	3 6 .		
38	39.01	4499	1.44	61862	4 0 .		
34	43.45	4995	1.29	64500	4 5 .		
37	39.93	4607	1.2	49360	M 1 3 3 1 4 0 . _ M _ _ _ _ 1 8 . A - -	427	180M
33	44.18	5071	1.22	49360	4 5 .		
29	50.02	5728	1.1	49360	5 0 .		
26	56.93	6529	0.95	66500	5 6 .		
23	64.17	7394	0.84	66400	6 3 .		
61	23.97	2787	3.87	75200	M 1 4 2 1 2 2 . _ M _ _ _ _ 1 8 . A - -	515	180M
56	26.07	3003	3.5	77000	2 5 .		
52	28.25	3272	3.05	78603	2 8 .		
43	34.51	4001	2.67	79736	3 2 .		
39	37.39	4321	2.5	79675	3 6 .		
37	39.42	4546	2.19	80742	4 0 .		
34	42.71	4918	2.03	80900	4 5 .		
36	41.36	4739	2.05	66192	M 1 4 3 1 4 0 . _ M _ _ _ _ 1 8 . A - -	560	180M
30	48.21	5514	1.99	66192	4 5 .		
27	54.75	6253	1.76	66192	5 0 .		
25	59.46	6818	1.54	66008	5 6 .		
22	65.55	7509	1.42	66008	6 3 .		
19	78.7	9001	1.22	65793	7 1 .		
17	86.76	9888	1.11	80900	8 0 .		
16	94.35	10774	1.03	80900	9 0 .		
14	102.23	11708	0.95	80900	1 0 0		

NOTE

Other output speeds are available using 2 and 8 pole motors - Consult Application Engineering



18.5 kW

6 POLE

N2 R/MIN	i	M2 Nm	Fm	N	Unit Designation	Kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry ¹ Through ²⁰ Spaces to be filled when entering order	Weight	Motor Size
659	1.48	261	2.84	15306	M 0 9 2 1 1 . 4 _ M _ _ _ _ 1 8 . C - -	368	200L
479	2.04	362	2.84	16936	1 . 8		
427	2.28	406	2.68	17513	2 . 2		
381	2.56	456	2.39	18013	2 . 5		
328	2.97	523	2.84	18413	2 . 8		
295	3.3	587	1.86	18443	3 . 2		
264	3.69	657	1.66	18607	3 . 6		
239	4.09	721	2.51	19047	4 . 0		
213	4.58	812	2.34	19368	4 . 5		
192	5.07	897	2.21	19728	5 . 0		
171	5.69	1003	2.05	20050	5 . 6		
147	6.63	1169	1.86	19581	6 . 3		
132	7.4	1306	1.73	19068	7 . 1		
119	8.22	1452	1.62	19175	8 . 0		
106	9.19	1622	1.51	18648	9 . 0		
95	10.27	1814	1.39	17237	1 0 .		
83	11.71	2063	1.28	15741	1 1 .		
77	12.74	2248	1.22	15982	1 2 .		
67	14.53	2566	1.11	15055	1 4 .		
59	16.59	2932	0.9	14694	1 6 .		
53	18.43	3249	0.81	13271	1 8 .		
676	1.44	253	2.84	20700	M 1 0 2 1 1 . 4 _ M _ _ _ _ 1 8 . C - -	414	200L
484	2.01	355	2.84	23000	1 . 8		
445	2.19	386	2.84	23560	2 . 2		
392	2.49	439	2.84	24536	2 . 5		
326	2.99	527	2.84	25813	2 . 8		
301	3.24	574	2.73	25866	3 . 2		
279	3.5	620	2.53	26066	3 . 6		
233	4.18	734	2.84	26843	4 . 0		
215	4.55	801	2.84	27043	4 . 5		
197	4.94	868	2.84	27420	5 . 0		
182	5.37	945	2.84	27796	5 . 6		
145	6.72	1185	2.84	28803	6 . 3		
134	7.26	1280	2.84	29080	7 . 1		
123	7.95	1397	2.69	29556	8 . 0		
114	8.58	1509	2.56	29910	9 . 0		
92	10.59	1866	2.02	30697	1 0 .		
81	11.98	2112	1.78	31139	1 1 .		
78	12.51	2201	2	31400	1 2 .		
69	14.16	2494	1.77	31192	1 4 .		
59	16.43	2897	1.3	30080	1 6 .		
53	18.25	3208	1.17	29664	1 8 .		
50	19.41	3418	1.29	30073	2 0 .		
45	21.57	3789	1.16	29364	2 2 .		
37	26.03	4578	0.82	31417	2 5 .		
32	30.76	5391	0.82	29636	3 2 .		
336	2.9	510	3.41	44500	M 1 3 2 1 2 . 8 _ M _ _ _ _ 1 8 . C - -	475	200L
306	3.19	560	3.41	45000	3 . 2		
268	3.64	639	3.41	45700	3 . 6		
242	4.03	709	3.41	46300	4 . 0		
221	4.42	780	3.41	46800	4 . 5		
193	5.04	885	3.41	47600	5 . 0		
176	5.54	973	3.41	48400	5 . 6		
157	6.21	1094	3.41	49300	6 . 3		
142	6.88	1214	3.41	50100	7 . 1		
125	7.78	1366	3.41	51200	8 . 0		
113	8.62	1513	3.41	52000	9 . 0		
99	9.89	1742	3.41	53100	1 0 .		
87	11.2	1978	3	54200	1 1 .		
79	12.39	2174	2.92	54733	1 2 .		
69	14.03	2463	2.55	55550	1 4 .		
61	15.97	2809	2.21	56896	1 6 .		
54	18	3163	1.96	57729	1 8 .		
49	20	3505	1.81	59237	2 0 .		
43	22.55	3947	1.61	60589	2 2 .		
38	25.45	4446	1.39	60552	2 5 .		
34	28.35	4953	1.25	61032	2 8 .		
31	31.89	5560	1.14	60857	3 2 .		
27	35.52	6185	1.03	61977	3 6 .		
25	39.01	6762	0.96	60279	4 0 .		
22	43.45	7543	0.86	64945	4 5 .		
24	39.93	6935	0.86	66700	M 1 3 3 1 4 0 . _ M _ _ _ _ 1 8 . C - -	497	200L
22	44.18	7660	0.83	66600	4 5 .		
54	18.11	3174	3.5	78000	M 1 4 2 1 1 8 . _ M _ _ _ _ 1 8 . C - -	586	200L
45	21.75	3808	2.78	80900	2 0 .		
41	23.97	4203	2.57	79692	2 2 .		
37	26.07	4575	2.32	79867	2 5 .		
35	28.25	4939	2.02	78735	2 8 .		
28	34.51	6034	1.77	77542	3 2 .		
26	37.39	6514	1.66	77132	3 6 .		
25	39.42	6839	1.48	80753	4 0 .		
23	42.71	7418	1.36	80788	4 5 .		
24	41.36	7190	1.46	65568	M 1 4 3 1 4 0 . _ M _ _ _ _ 1 8 . C - -	631	200L
20	48.21	8314	1.32	65568	4 5 .		
18	54.75	9451	1.16	65568	5 0 .		
16	59.46	10263	1.08	80900	5 6 .		
15	65.55	11359	0.98	80900	6 3 .		
12	78.7	13538	0.81	80900	7 1 .		

NOTE
Other output speeds are available using 2 and 8 pole motors - Consult Application Engineering



22.0 kW

4 POLE

N2 R/MIN	i	M2 Nm	Fm	N	Unit Designation	Kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry 1 Through 20 Spaces to be filled when entering order	Weight	Motor Size
994	1.48	206	3.6	13447	M 0 9 2 1 1 . 4 _ M _ _ _ _ 2 2 . A - -	313	180L
722	2.04	284	3.5	14860	1 . 8		
644	2.28	318	3.39	15413	2 . 2		
574	2.56	356	3.03	15913	2 . 5		
495	2.97	412	3.4	16813	2 . 8		
445	3.3	463	2.35	17166	3 . 2		
399	3.69	517	2.11	17743	3 . 6		
360	4.09	568	2.82	18143	4 . 0		
321	4.58	639	2.63	18420	4 . 5		
290	5.07	707	2.47	18620	5 . 0		
259	5.69	789	2.3	18850	5 . 6		
222	6.63	923	2.08	19010	6 . 3		
199	7.4	1030	1.94	19009	7 . 1		
179	8.22	1142	1.82	19257	8 . 0		
160	9.19	1279	1.7	19172	9 . 0		
143	10.27	1433	1.56	17327	1 0 .		
126	11.71	1632	1.43	17788	1 1 .		
115	12.74	1774	1.36	17895	1 2 .		
101	14.53	2025	1.25	16884	1 4 .		
89	16.59	2311	1.13	17200	1 6 .		
80	18.43	2557	1.03	15899	1 8 .		
71	20.59	2856	0.99	15999	2 0 .		
64	22.87	3182	0.9	14800	2 2 .		
1019	1.44	200	3.6	18100	M 1 0 2 1 1 . 4 _ M _ _ _ _ 2 2 . A - -	359	180L
730	2.01	280	3.6	20100	1 . 8		
671	2.19	305	3.6	20600	2 . 2		
591	2.49	346	3.6	21400	2 . 5		
491	2.99	413	3.6	22800	2 . 8		
453	3.24	451	3.39	23300	3 . 2		
420	3.5	488	3.19	23800	3 . 6		
352	4.18	579	3.6	25300	4 . 0		
323	4.55	632	3.6	25600	4 . 5		
298	4.94	685	3.6	25900	5 . 0		
274	5.37	746	3.6	26200	5 . 6		
219	6.72	934	3.36	26800	6 . 3		
202	7.26	1008	3.19	27101	7 . 1		
185	7.95	1103	3.02	27501	8 . 0		
171	8.58	1189	2.88	27933	9 . 0		
139	10.59	1473	2.5	28793	1 0 .		
123	11.98	1666	2.26	29323	1 1 .		
118	12.51	1736	2.24	29523	1 2 .		
104	14.16	1961	2.06	30148	1 4 .		
89	16.43	2278	1.65	29848	1 6 .		
81	18.25	2532	1.49	28540	1 8 .		
76	19.41	2688	1.64	28660	2 0 .		
68	21.57	2990	1.47	27223	2 2 .		
56	26.03	3604	1.05	32200	2 5 .		
49	29.99	4152	0.91	32800	2 8 .		
48	30.76	4253	1.04	33500	3 2 .		
41	35.44	4907	0.9	31700	3 6 .		
131	11.2	1558	3.81	50400	M 1 3 2 1 1 1 . _ M _ _ _ _ 2 2 . A - -	419	180L
119	12.39	1716	3.7	51300	1 2 .		
105	14.03	1941	3.24	52018	1 4 .		
92	15.97	2212	2.8	52817	1 6 .		
82	18	2496	2.48	53502	1 8 .		
73	20	2761	2.3	54175	2 0 .		
65	22.55	3110	2.04	54606	2 2 .		
58	25.45	3512	1.76	56306	2 5 .		
52	28.35	3911	1.59	57960	2 8 .		
46	31.89	4388	1.45	59094	3 2 .		
41	35.52	4869	1.3	61151	3 6 .		
38	39.01	5350	1.21	60291	4 0 .		
34	43.45	5940	1.09	63800	4 5 .		
37	39.93	5479	1.01	48800	M 1 3 3 1 4 0 . _ M _ _ _ _ 2 2 . A - -	441	180L
33	44.18	6031	1.02	48800	4 5 .		
29	50.02	6812	0.93	48800	5 0 .		
68	21.75	2999	3.53	73600	M 1 4 2 1 2 0 . _ M _ _ _ _ 2 2 . A - -	529	180L
61	23.97	3314	3.26	74382	2 2 .		
56	26.07	3571	2.94	75965	2 5 .		
52	28.25	3891	2.56	77807	2 8 .		
43	34.51	4758	2.25	78572	3 2 .		
39	37.39	5139	2.1	78450	3 6 .		
37	39.42	5406	1.84	80657	4 0 .		
34	42.71	5849	1.71	80900	4 5 .		
36	41.36	5636	1.73	66080	M 1 4 3 1 4 0 . _ M _ _ _ _ 2 2 . A - -	574	180L
30	48.21	6557	1.68	66080	4 5 .		
27	54.75	7436	1.48	66080	5 0 .		
25	59.46	8108	1.29	65884	5 6 .		
22	65.55	8930	1.2	65884	6 3 .		
19	78.7	10704	1.03	65600	7 1 .		
17	86.76	11758	0.94	80900	8 0 .		
16	94.35	12812	0.87	80900	9 0 .		

NOTE

Other output speeds are available using 2 and 8 pole motors - Consult Application Engineering



SERIES M

SELECTION TABLES

GEARED MOTORS

22.0 kW

6 POLE

N2 R/MIN	i	M2 Nm	Fm	N	Unit Designation	Kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry 1 Through 20 Spaces to be filled when entering order	Weight	Motor Size
659	1.48	311	2.39	15213	M 0 9 2 1 1 . 4 _ M _ _ _ _ 2 2 . C - -	368	200L
479	2.04	430	2.39	16773	1 . 8		
427	2.28	483	2.25	17326	2 . 2		
381	2.56	542	2.01	17826	2 . 5		
328	2.97	623	2.39	18226	2 . 8		
295	3.3	698	1.56	18186	3 . 2		
264	3.69	781	1.39	18331	3 . 6		
239	4.09	857	2.11	18789	4 . 0		
213	4.58	966	1.97	19073	4 . 5		
192	5.07	1066	1.86	19415	5 . 0		
171	5.69	1193	1.73	19700	5 . 6		
147	6.63	1390	1.56	18826	6 . 3		
132	7.4	1554	1.45	18104	7 . 1		
119	8.22	1727	1.37	18117	8 . 0		
106	9.19	1929	1.27	17264	9 . 0		
95	10.27	2157	1.17	15308	1 0 .		
83	11.71	2454	1.08	13436	1 1 .		
77	12.74	2673	1.02	13634	1 2 .		
67	14.53	3051	0.94	12190	1 4 .		
676	1.44	301	2.39	20578	M 1 0 2 1 1 . 4 _ M _ _ _ _ 2 2 . C - -	414	200L
484	2.01	422	2.39	22847	1 . 8		
445	2.19	459	2.39	23420	2 . 2		
392	2.49	522	2.39	24373	2 . 5		
326	2.99	627	2.39	25626	2 . 8		
301	3.24	682	2.3	25633	3 . 2		
279	3.5	737	2.13	25833	3 . 6		
233	4.18	873	2.39	26586	4 . 0		
215	4.55	953	2.39	26786	4 . 5		
197	4.94	1032	2.39	27140	5 . 0		
182	5.37	1124	2.39	27493	5 . 6		
145	6.72	1409	2.39	28406	6 . 3		
134	7.26	1522	2.39	28660	7 . 1		
123	7.95	1662	2.26	29113	8 . 0		
114	8.58	1795	2.16	29420	9 . 0		
92	10.59	2219	1.7	30089	1 0 .		
81	11.98	2512	1.5	30457	1 1 .		
78	12.51	2618	1.68	30700	1 2 .		
69	14.16	2966	1.49	30068	1 4 .		
336	2.9	606	2.87	44375	M 1 3 2 1 2 . 8 _ M _ _ _ _ 2 2 . C - -	475	200L
306	3.19	666	2.87	44865	3 . 2		
268	3.64	760	2.87	45546	3 . 6		
242	4.03	844	2.87	46127	4 . 0		
221	4.42	927	2.87	46617	4 . 5		
193	5.04	1053	2.87	47389	5 . 0		
176	5.54	1158	2.87	48169	5 . 6		
157	6.21	1301	2.87	49031	6 . 3		
142	6.88	1444	2.87	49812	7 . 1		
125	7.78	1625	2.87	50854	8 . 0		
113	8.62	1799	2.87	51558	9 . 0		
99	9.89	2071	2.87	52476	1 0 .		
87	11.2	2352	2.53	53404	1 1 .		
79	12.39	2585	2.46	53867	1 2 .		
69	14.03	2930	2.15	54500	1 4 .		
61	15.97	3340	1.86	55592	1 6 .		
54	18	3761	1.65	56250	1 8 .		
49	20	4168	1.52	57575	2 0 .		
43	22.55	4694	1.35	58625	2 2 .		
38	25.45	5287	1.17	58564	2 5 .		
34	28.35	5890	1.05	59228	2 8 .		
31	31.89	6613	0.96	59030	3 2 .		
27	35.52	7355	0.86	60706	3 6 .		
25	39.01	8042	0.8	58551	4 0 .		
64	15.13	3159	3.29	74100	M 1 4 2 1 1 4 . _ M _ _ _ _ 2 2 . C - -	586	200L
59	16.43	3425	3.24	75400	1 6 .		
54	18.11	3774	2.94	77252	1 8 .		
45	21.75	4528	2.34	79634	2 0 .		
41	23.97	4998	2.16	78485	2 2 .		
37	26.07	5441	1.95	78835	2 5 .		
35	28.25	5874	1.7	77725	2 8 .		
28	34.51	7175	1.49	75975	3 2 .		
26	37.39	7746	1.39	75375	3 6 .		
25	39.42	8133	1.24	80706	4 0 .		
23	42.71	8821	1.14	80752	4 5 .		
24	41.36	8550	1.23	65304	M 1 4 3 1 4 0 . _ M _ _ _ _ 2 2 . C - -	631	200L
20	48.21	9887	1.11	65304	4 5 .		
18	54.75	11239	0.98	65304	5 0 .		
16	59.46	12205	0.91	80900	5 6 .		
15	65.55	13508	0.82	80900	6 3 .		

NOTE

Other output speeds are available using 2 and 8 pole motors - Consult Application Engineering



30.0 kW

4 POLE

N2 R/MIN	i	M2 Nm	Fm	N	Unit Designation	Kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry <input type="text" value="1"/> Through <input type="text" value="20"/> Spaces to be filled when entering order	Weight	Motor Size
994	1.48	281	2.64	13326	M 0 9 2 1 1 . 4 _ M _ _ _ _ 3 0 . A - -	368	200L
722	2.04	387	2.56	14700	1 . 8		
644	2.28	434	2.48	15200	2 . 2		
574	2.56	486	2.22	15700	2 . 5		
495	2.97	562	2.49	16600	2 . 8		
445	3.3	632	1.72	16900	3 . 2		
399	3.69	705	1.54	17450	3 . 6		
360	4.09	774	2.06	17850	4 . 0		
321	4.58	872	1.93	18100	4 . 5		
290	5.07	964	1.81	18300	5 . 0		
259	5.69	1077	1.69	18450	5 . 6		
222	6.63	1259	1.52	18450	6 . 3		
199	7.4	1405	1.42	18136	7 . 1		
179	8.22	1558	1.33	18263	8 . 0		
160	9.19	1744	1.24	17790	9 . 0		
143	10.27	1955	1.15	14859	1 0 .		
126	11.71	2226	1.05	15300	1 1 .		
115	12.74	2419	1	15300	1 2 .		
101	14.53	2762	0.92	13400	1 4 .		
1019	1.44	273	2.64	17995	M 1 0 2 1 1 . 4 _ M _ _ _ _ 3 0 . A - -	414	200L
730	2.01	382	2.64	19960	1 . 8		
671	2.19	416	2.64	20460	2 . 2		
591	2.49	473	2.64	21260	2 . 5		
491	2.99	563	2.64	22626	2 . 8		
453	3.24	615	2.49	23056	3 . 2		
420	3.5	666	2.34	23556	3 . 6		
352	4.18	790	2.64	25056	4 . 0		
323	4.55	862	2.64	25356	4 . 5		
298	4.94	934	2.64	25621	5 . 0		
274	5.37	1017	2.64	25886	5 . 6		
219	6.72	1274	2.46	26417	6 . 3		
202	7.26	1374	2.34	26649	7 . 1		
185	7.95	1504	2.21	27049	8 . 0		
171	8.58	1621	2.11	27400	9 . 0		
139	10.59	2009	1.83	28100	1 0 .		
123	11.98	2272	1.66	28550	1 1 .		
118	12.51	2368	1.64	28750	1 2 .		
104	14.16	2675	1.51	29227	1 4 .		
506	2.9	548	3.17	39200	M 1 3 2 1 2 . 8 _ M _ _ _ _ 3 0 . A - -	475	200L
461	3.19	602	3.17	40200	3 . 2		
404	3.64	684	3.17	41800	3 . 6		
365	4.03	763	3.17	43000	4 . 0		
333	4.42	839	3.17	44100	4 . 5		
292	5.04	952	3.17	44800	5 . 0		
265	5.54	1047	3.17	45300	5 . 6		
237	6.21	1176	3.17	45800	6 . 3		
214	6.88	1302	3.17	46300	7 . 1		
189	7.78	1470	3.17	47100	8 . 0		
171	8.62	1627	3.17	47800	9 . 0		
149	9.89	1873	3.17	48800	1 0 .		
131	11.2	2125	2.79	49517	1 1 .		
119	12.39	2340	2.71	50288	1 2 .		
105	14.03	2647	2.38	50461	1 4 .		
92	15.97	3017	2.05	51237	1 6 .		
82	18	3403	1.82	51562	1 8 .		
73	20	3765	1.69	51975	2 0 .		
65	22.55	4241	1.5	52132	2 2 .		
58	25.45	4790	1.29	53590	2 5 .		
52	28.35	5333	1.16	55208	2 8 .		
46	31.89	5984	1.06	56057	3 2 .		
41	35.52	6639	0.96	58200	3 6 .		
38	39.01	7296	0.89	56700	4 0 .		
97	15.13	2849	3.65	68600	M 1 4 2 1 1 4 . _ M _ _ _ _ 3 0 . A - -	586	200L
89	16.43	3096	3.21	69600	1 6 .		
81	18.11	3428	3	70600	1 8 .		
68	21.75	4089	2.59	71941	2 0 .		
61	23.97	4520	2.39	72513	2 2 .		
56	26.07	4870	2.16	73600	2 5 .		
52	28.25	5306	1.88	75987	2 8 .		
43	34.51	6488	1.65	75912	3 2 .		
39	37.39	7008	1.54	75650	3 6 .		
37	39.42	7372	1.35	80463	4 0 .		
34	42.71	7976	1.25	80900	4 5 .		
36	41.36	7685	1.27	65824	M 1 4 3 1 4 0 . _ M _ _ _ _ 3 0 . A - -	631	200L
30	48.21	8942	1.23	65824	4 5 .		
27	54.75	10140	1.08	65824	5 0 .		
25	59.46	11057	0.95	65600	5 6 .		
22	65.55	12178	0.88	65600	6 3 .		

NOTE

Other output speeds are available using 2 and 8 pole motors - Consult Application Engineering



30.0 kW

6 POLE

N2 R/MIN	i	M2 Nm	Fm	N	Unit Designation	Kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry 1 Through 20 Spaces to be filled when entering order	Weight	Motor Size
663	1.48	422	1.76	15000	M 0 9 2 1 1 . 4 _ M _ _ _ _ 3 0 . C - -	462	225M
481	2.04	584	1.76	16400	1 . 8		
429	2.28	656	1.66	16900	2 . 2		
383	2.56	736	1.48	17400	2 . 5		
330	2.97	845	1.76	17800	2 . 8		
297	3.3	947	1.15	17600	3 . 2		
266	3.69	1060	1.03	17700	3 . 6		
240	4.09	1163	1.56	18200	4 . 0		
214	4.58	1310	1.45	18400	4 . 5		
193	5.07	1447	1.37	18700	5 . 0		
172	5.69	1618	1.27	18900	5 . 6		
148	6.63	1886	1.15	17100	6 . 3		
132	7.4	2108	1.07	15900	7 . 1		
119	8.22	2343	1.01	15700	8 . 0		
107	9.19	2618	0.94	14100	9 . 0		
95	10.27	2927	0.86	10900	1 0 .		
679	1.44	409	1.76	20300	M 1 0 2 1 1 . 4 _ M _ _ _ _ 3 0 . C - -	508	225M
486	2.01	573	1.76	22500	1 . 8		
447	2.19	624	1.76	23100	2 . 2		
394	2.49	709	1.76	24000	2 . 5		
328	2.99	850	1.76	25200	2 . 8		
302	3.24	926	1.69	25100	3 . 2		
280	3.5	1000	1.57	25300	3 . 6		
234	4.18	1185	1.76	26000	4 . 0		
216	4.55	1293	1.76	26200	4 . 5		
198	4.94	1401	1.76	26500	5 . 0		
182	5.37	1526	1.76	26800	5 . 6		
146	6.72	1911	1.76	27500	6 . 3		
135	7.26	2065	1.76	27700	7 . 1		
123	7.95	2255	1.67	28100	8 . 0		
114	8.58	2435	1.59	28300	9 . 0		
93	10.59	3010	1.25	28700	1 0 .		
82	11.98	3408	1.11	28900	1 1 .		
78	12.51	3552	1.24	29100	1 2 .		
69	14.16	4024	1.1	27500	1 4 .		
337	2.9	823	2.11	44090	M 1 3 2 1 2 . 8 _ M _ _ _ _ 3 0 . C - -	569	225M
307	3.19	903	2.11	44558	3 . 2		
269	3.64	1031	2.11	45195	3 . 6		
243	4.03	1145	2.11	45732	4 . 0		
222	4.42	1258	2.11	46201	4 . 5		
194	5.04	1429	2.11	46906	5 . 0		
177	5.54	1571	2.11	47643	5 . 6		
158	6.21	1765	2.11	48417	6 . 3		
142	6.88	1959	2.11	49154	7 . 1		
126	7.78	2205	2.11	50065	8 . 0		
114	8.62	2441	2.11	50550	9 . 0		
99	9.89	2811	2.11	51052	1 0 .		
88	11.2	3191	1.86	51584	1 1 .		
79	12.39	3507	1.81	51887	1 2 .		
70	14.03	3975	1.58	52100	1 4 .		
61	15.97	4532	1.37	52612	1 6 .		
54	18	5103	1.21	52868	1 8 .		
49	20	5654	1.12	53775	2 0 .		
43	22.55	6369	1	54134	2 2 .		
39	25.45	7173	0.86	54020	2 5 .		
339	2.89	817	3.08	56900	M 1 4 2 1 2 . 8 _ M _ _ _ _ 3 0 . C - -	681	225M
302	3.25	921	3.08	58400	3 . 2		
256	3.82	1080	3.08	59600	3 . 6		
243	4.03	1145	3.08	60000	4 . 0		
216	4.54	1287	3.08	60800	4 . 5		
184	5.33	1511	3.08	62000	5 . 0		
163	6	1699	3.08	63200	5 . 6		
150	6.55	1858	3.08	64200	6 . 3		
135	7.27	2062	3.08	65300	7 . 1		
113	8.67	2455	3.08	67100	8 . 0		
102	9.62	2724	3.08	68200	9 . 0		
97	10.06	2857	3.08	68700	1 0 .		
86	11.43	3240	3.08	70100	1 1 .		
74	13.32	3756	2.72	71600	1 2 .		
65	15.13	4286	2.43	72621	1 4 .		
60	16.43	4646	2.39	74066	1 6 .		
54	18.11	5120	2.17	75542	1 8 .		
45	21.75	6144	1.73	76741	2 0 .		
41	23.97	6781	1.59	75725	2 2 .		
38	26.07	7381	1.44	76475	2 5 .		
35	28.25	7969	1.25	75415	2 8 .		
28	34.51	9735	1.1	72393	3 2 .		
26	37.39	10509	1.03	71356	3 6 .		
25	39.42	11034	0.92	80600	4 0 .		
23	42.71	11968	0.84	80671	4 5 .		
24	41.36	11600	0.91	64700	M 1 4 3 1 4 0 _ M _ _ _ _ 3 0 . C - -	726	225M
20	48.21	13413	0.82	64700	4 5 .		

NOTE

Other output speeds are available using 2 and 8 pole motors - Consult Application Engineering



37.0 kW

4 POLE

N2 R/MIN	i	M2 Nm	Fm	N	Unit Designation	Kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry <input type="text" value="1"/> Through <input type="text" value="20"/> Spaces to be filled when entering order	Weight	Motor Size
997	1.48	345	2.15	13220	M 0 9 2 1 1 . 4 _ M _ _ _ _ 3 7 . A - -	427	225S
724	2.04	476	2.09	14560	1 . 8		
646	2.28	534	2.02	15013	2 . 2		
576	2.56	597	1.81	15513	2 . 5		
497	2.97	690	2.03	16413	2 . 8		
447	3.3	777	1.4	16666	3 . 2		
400	3.69	867	1.26	17193	3 . 6		
361	4.09	952	1.68	17593	4 . 0		
322	4.58	1072	1.57	17820	4 . 5		
291	5.07	1185	1.48	18020	5 . 0		
259	5.69	1323	1.37	18100	5 . 6		
223	6.63	1548	1.24	17960	6 . 3		
199	7.4	1727	1.16	17372	7 . 1		
179	8.22	1915	1.09	17393	8 . 0		
161	9.19	2144	1.01	16581	9 . 0		
144	10.27	2403	0.93	12700	1 0 .		
1023	1.44	335	2.15	17904	M 1 0 2 1 1 . 4 _ M _ _ _ _ 3 7 . A - -	473	225S
732	2.01	469	2.15	19839	1 . 8		
673	2.19	511	2.15	20339	2 . 2		
593	2.49	581	2.15	21139	2 . 5		
493	2.99	693	2.15	22473	2 . 8		
455	3.24	756	2.02	22843	3 . 2		
421	3.5	818	1.91	23343	3 . 6		
353	4.18	972	2.15	24843	4 . 0		
325	4.55	1060	2.15	25143	4 . 5		
299	4.94	1148	2.15	25378	5 . 0		
275	5.37	1251	2.15	25613	5 . 6		
219	6.72	1566	2	26082	6 . 3		
203	7.26	1690	1.91	26252	7 . 1		
186	7.95	1849	1.8	26652	8 . 0		
172	8.58	1993	1.72	26933	9 . 0		
139	10.59	2469	1.49	27493	1 0 .		
123	11.98	2792	1.35	27873	1 1 .		
118	12.51	2911	1.34	28073	1 2 .		
104	14.16	3288	1.23	28421	1 4 .		
508	2.9	674	2.58	39071	M 1 3 2 1 2 . 8 _ M _ _ _ _ 3 7 . A - -	534	225S
463	3.19	740	2.58	40071	3 . 2		
405	3.64	841	2.58	41648	3 . 6		
366	4.03	938	2.58	42825	4 . 0		
334	4.42	1031	2.58	43913	4 . 5		
293	5.04	1171	2.58	44590	5 . 0		
266	5.54	1287	2.58	45066	5 . 6		
238	6.21	1446	2.58	45543	6 . 3		
214	6.88	1601	2.58	46020	7 . 1		
190	7.78	1807	2.58	46773	8 . 0		
171	8.62	2000	2.58	47368	9 . 0		
149	9.89	2303	2.58	48181	1 0 .		
132	11.2	2612	2.27	48745	1 1 .		
119	12.39	2876	2.21	49402	1 2 .		
105	14.03	3254	1.93	49098	1 4 .		
92	15.97	3709	1.67	49855	1 6 .		
82	18	4183	1.48	49865	1 8 .		
74	20	4628	1.37	50050	2 0 .		
65	22.55	5213	1.22	49967	2 2 .		
58	25.45	5888	1.05	51215	2 5 .		
52	28.35	6555	0.95	52800	2 8 .		
46	31.89	7355	0.86	53400	3 2 .		
511	2.89	669	3.77	50300	M 1 4 2 1 2 . 8 _ M _ _ _ _ 3 7 . A - -	646	225S
454	3.25	754	3.77	52100	3 . 2		
386	3.82	884	3.77	54600	3 . 6		
366	4.03	937	3.77	55400	4 . 0		
325	4.54	1054	3.77	57400	4 . 5		
277	5.33	1237	3.77	58800	5 . 0		
246	6	1391	3.77	59600	5 . 6		
225	6.55	1521	3.77	60200	6 . 3		
203	7.27	1688	3.77	60900	7 . 1		
170	8.67	2009	3.77	62400	8 . 0		
153	9.62	2230	3.77	63400	9 . 0		
147	10.06	2336	3.77	63900	1 0 .		
129	11.43	2662	3.44	65200	1 1 .		
111	13.32	3066	3.33	66700	1 2 .		
98	15.13	3502	2.97	67981	1 4 .		
90	16.43	3805	2.61	68981	1 6 .		
81	18.11	4214	2.44	69783	1 8 .		
68	21.75	5026	2.11	70489	2 0 .		
62	23.97	5556	1.94	70879	2 2 .		
57	26.07	5986	1.75	71531	2 5 .		
52	28.25	6522	1.53	74395	2 8 .		
43	34.51	7975	1.34	73585	3 2 .		
39	37.39	8614	1.25	73200	3 6 .		
37	39.42	9061	1.1	80293	4 0 .		
35	42.71	9804	1.02	80900	4 5 .		
36	41.36	9447	1.03	65600	M 1 4 3 1 4 0 . _ M _ _ _ _ 3 7 . A - -	691	225S
31	48.21	10991	1	65600	4 5 .		
27	54.75	12464	0.88	65600	5 0 .		

NOTE

Other output speeds are available using 2 and 8 pole motors - Consult Application Engineering



45.0 kW

4 POLE

N2 R/MIN	i	M2 Nm	Fm	N	Unit Designation	Kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry <input type="text" value="1"/> Through <input type="text" value="20"/> Spaces to be filled when entering order	Weight	Motor Size
997	1.48	420	1.77	13100	M 0 9 2 1 1 . 4 _ M _ _ _ _ 4 5 . A - -	462	225M
724	2.04	579	1.72	14400	1 . 8		
646	2.28	650	1.66	14800	2 . 2		
576	2.56	727	1.49	15300	2 . 5		
497	2.97	840	1.67	16200	2 . 8		
447	3.3	945	1.15	16400	3 . 2		
400	3.69	1055	1.03	16900	3 . 6		
361	4.09	1158	1.38	17300	4 . 0		
322	4.58	1303	1.29	17500	4 . 5		
291	5.07	1441	1.21	17700	5 . 0		
259	5.69	1610	1.13	17700	5 . 6		
223	6.63	1883	1.02	17400	6 . 3		
199	7.4	2101	0.95	16500	7 . 1		
179	8.22	2329	0.89	16400	8 . 0		
161	9.19	2608	0.83	15200	9 . 0		
1023	1.44	408	1.77	17800	M 1 0 2 1 1 . 4 _ M _ _ _ _ 4 5 . A - -	508	225M
732	2.01	571	1.77	19700	1 . 8		
673	2.19	622	1.77	20200	2 . 2		
593	2.49	707	1.77	21000	2 . 5		
493	2.99	842	1.77	22300	2 . 8		
455	3.24	919	1.66	22600	3 . 2		
421	3.5	995	1.57	23100	3 . 6		
353	4.18	1182	1.77	24600	4 . 0		
325	4.55	1289	1.77	24900	4 . 5		
299	4.94	1397	1.77	25100	5 . 0		
275	5.37	1521	1.77	25300	5 . 6		
219	6.72	1905	1.65	25700	6 . 3		
203	7.26	2055	1.57	25800	7 . 1		
186	7.95	2249	1.48	26200	8 . 0		
172	8.58	2424	1.41	26400	9 . 0		
139	10.59	3003	1.23	26800	1 0 .		
123	11.98	3396	1.11	27100	1 1 .		
118	12.51	3540	1.1	27300	1 2 .		
104	14.16	3999	1.01	27500	1 4 .		
90	16.43	4645	0.81	24900	1 6 .		
508	2.9	820	2.12	38925	M 1 3 2 1 2 . 8 _ M _ _ _ _ 4 5 . A - -	569	225M
463	3.19	900	2.12	39925	3 . 2		
405	3.64	1023	2.12	41475	3 . 6		
366	4.03	1141	2.12	42625	4 . 0		
334	4.42	1254	2.12	43700	4 . 5		
293	5.04	1424	2.12	44350	5 . 0		
266	5.54	1565	2.12	44800	5 . 6		
238	6.21	1759	2.12	45250	6 . 3		
214	6.88	1947	2.12	45700	7 . 1		
190	7.78	2197	2.12	46400	8 . 0		
171	8.62	2433	2.12	46875	9 . 0		
149	9.89	2801	2.12	47475	1 0 .		
132	11.2	3177	1.87	47863	1 1 .		
119	12.39	3498	1.82	48391	1 2 .		
105	14.03	3958	1.59	47540	1 4 .		
92	15.97	4511	1.37	48275	1 6 .		
82	18	5088	1.22	47925	1 8 .		
74	20	5629	1.13	47850	2 0 .		
65	22.55	6341	1	47493	2 2 .		
58	25.45	7161	0.87	48500	2 5 .		
511	2.89	813	3.1	50194	M 1 4 2 1 2 . 8 _ M _ _ _ _ 4 5 . A - -	681	225M
454	3.25	917	3.1	51979	3 . 2		
386	3.82	1075	3.1	54449	3 . 6		
366	4.03	1139	3.1	55249	4 . 0		
325	4.54	1281	3.1	57218	4 . 5		
277	5.33	1504	3.1	58588	5 . 0		
246	6	1691	3.1	59358	5 . 6		
225	6.55	1850	3.1	59943	6 . 3		
203	7.27	2053	3.1	60628	7 . 1		
170	8.67	2444	3.1	62052	8 . 0		
153	9.62	2712	3.1	63022	9 . 0		
147	10.06	2841	3.1	63507	1 0 .		
129	11.43	3238	2.83	64762	1 1 .		
111	13.32	3729	2.74	66171	1 2 .		
98	15.13	4259	2.44	67275	1 4 .		
90	16.43	4628	2.15	68275	1 6 .		
81	18.11	5125	2.01	68850	1 8 .		
68	21.75	6113	1.73	68830	2 0 .		
62	23.97	6757	1.6	69010	2 2 .		
57	26.07	7280	1.44	69167	2 5 .		
52	28.25	7932	1.26	72575	2 8 .		
43	34.51	9699	1.1	70925	3 2 .		
39	37.39	10477	1.03	70400	3 6 .		
37	39.42	11020	0.9	80100	4 0 .		

NOTE
Other output speeds are available using 2 and 8 pole motors - Consult Application Engineering



SERIES M

SELECTION TABLES

GEARED MOTORS

45.0 kW

6 POLE

N2 R/MIN	i	M2 Nm	Fm	N	Unit Designation	Kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry 1 Through 20 Spaces to be filled when entering order	Weight	Motor Size
337	2.9	1235	1.41	43556	M 1 3 2 1 2 . 8 _ M _ _ _ _ 4 5 . C - -	771	280S
307	3.19	1355	1.41	43983	3 . 2		
269	3.64	1547	1.41	44538	3 . 6		
243	4.03	1717	1.41	44993	4 . 0		
222	4.42	1888	1.41	45420	4 . 5		
194	5.04	2143	1.41	46002	5 . 0		
177	5.54	2356	1.41	46657	5 . 6		
158	6.21	2647	1.41	47267	6 . 3		
142	6.88	2938	1.41	47921	7 . 1		
126	7.78	3307	1.41	48586	8 . 0		
114	8.62	3662	1.41	48660	9 . 0		
99	9.89	4216	1.41	48380	1 0 .		
88	11.2	4786	1.24	48173	1 1 .		
79	12.39	5261	1.21	48175	1 2 .		
70	14.03	5962	1.05	47600	1 4 .		
61	15.97	6798	0.91	47025	1 6 .		
54	18	7655	0.81	46527	1 8 .		
339	2.89	1226	2.06	56480	M 1 4 2 1 2 . 8 _ M _ _ _ _ 4 5 . C - -	886	280S
302	3.25	1381	2.06	57920	3 . 2		
256	3.82	1620	2.06	59000	3 . 6		
243	4.03	1717	2.06	59400	4 . 0		
216	4.54	1931	2.06	60140	4 . 5		
184	5.33	2267	2.06	61160	5 . 0		
163	6	2549	2.06	62300	5 . 6		
150	6.55	2787	2.06	63180	6 . 3		
135	7.27	3094	2.06	64160	7 . 1		
113	8.67	3683	2.06	65720	8 . 0		
102	9.62	4087	2.06	66700	9 . 0		
97	10.06	4286	2.06	67200	1 0 .		
86	11.43	4860	2.06	68360	1 1 .		
74	13.32	5634	1.81	69500	1 2 .		
65	15.13	6429	1.62	69848	1 4 .		
60	16.43	6970	1.59	71566	1 6 .		
54	18.11	7681	1.45	72336	1 8 .		
45	21.75	9216	1.15	71316	2 0 .		
41	23.97	10172	1.06	70550	2 2 .		
38	26.07	11072	0.96	72050	2 5 .		
35	28.25	11954	0.83	71086	2 8 .		

NOTE

Other output speeds are available using 2 and 8 pole motors - Consult Application Engineering



55.0 kW

4 POLE

N2 R/MIN	i	M2 Nm	Fm	N	Unit Designation	Kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry <input type="text" value="1"/> Through <input type="text" value="20"/> Spaces to be filled when entering order	Weight	Motor Size
508	2.9	1002	1.73	38741	M 1 3 2 1 2 . 8 _ M _ _ _ _ 5 5 . A - -	646	250M
463	3.19	1100	1.73	39741	3 . 2		
405	3.64	1250	1.73	41258	3 . 6		
366	4.03	1394	1.73	42375	4 . 0		
334	4.42	1533	1.73	43433	4 . 5		
293	5.04	1740	1.73	44050	5 . 0		
266	5.54	1913	1.73	44466	5 . 6		
238	6.21	2150	1.73	44883	6 . 3		
214	6.88	2380	1.73	45300	7 . 1		
190	7.78	2686	1.73	45933	8 . 0		
171	8.62	2974	1.73	46258	9 . 0		
149	9.89	3423	1.73	46591	1 0 .		
132	11.2	3883	1.53	46760	1 1 .		
119	12.39	4275	1.49	47126	1 2 .		
105	14.03	4837	1.3	45593	1 4 .		
92	15.97	5513	1.12	46300	1 6 .		
82	18	6219	1	45500	1 8 .		
74	20	6880	0.92	45100	2 0 .		
65	22.55	7750	0.82	44400	2 2 .		
511	2.89	994	2.53	50062	M 1 4 2 1 2 . 8 _ M _ _ _ _ 5 5 . A - -	761	250M
454	3.25	1120	2.53	51828	3 . 2		
386	3.82	1314	2.53	54260	3 . 6		
366	4.03	1393	2.53	55060	4 . 0		
325	4.54	1566	2.53	56992	4 . 5		
277	5.33	1839	2.53	58324	5 . 0		
246	6	2067	2.53	59056	5 . 6		
225	6.55	2261	2.53	59622	6 . 3		
203	7.27	2510	2.53	60288	7 . 1		
170	8.67	2987	2.53	61618	8 . 0		
153	9.62	3315	2.53	62550	9 . 0		
147	10.06	3472	2.53	63016	1 0 .		
129	11.43	3957	2.31	64215	1 1 .		
111	13.32	4557	2.24	65511	1 2 .		
98	15.13	5206	2	66391	1 4 .		
90	16.43	5657	1.76	67391	1 6 .		
81	18.11	6264	1.64	67683	1 8 .		
68	21.75	7472	1.42	66757	2 0 .		
62	23.97	8259	1.31	66674	2 2 .		
57	26.07	8898	1.18	66211	2 5 .		
52	28.25	9695	1.03	70300	2 8 .		
43	34.51	11855	0.9	67600	3 2 .		
39	37.39	12805	0.84	66900	3 6 .		

55.0 kW

6 POLE

337	2.9	1509	1.15	43200	M 1 3 2 1 2 . 8 _ M _ _ _ _ 5 5 . C - -	861	280M
307	3.19	1657	1.15	43600	3 . 2		
269	3.64	1891	1.15	44100	3 . 6		
243	4.03	2099	1.15	44500	4 . 0		
222	4.42	2307	1.15	44900	4 . 5		
194	5.04	2620	1.15	45400	5 . 0		
177	5.54	2880	1.15	46000	5 . 6		
158	6.21	3236	1.15	46500	6 . 3		
142	6.88	3591	1.15	47100	7 . 1		
126	7.78	4042	1.15	47600	8 . 0		
114	8.62	4476	1.15	47400	9 . 0		
99	9.89	5153	1.15	46600	1 0 .		
88	11.2	5850	1.02	45900	1 1 .		
79	12.39	6430	0.99	45700	1 2 .		
70	14.03	7287	0.86	44600	1 4 .		
339	2.89	1498	1.68	56200	M 1 4 2 1 2 . 8 _ M _ _ _ _ 5 5 . C - -	976	280M
302	3.25	1688	1.68	57600	3 . 2		
256	3.82	1980	1.68	58600	3 . 6		
243	4.03	2099	1.68	59000	4 . 0		
216	4.54	2360	1.68	59700	4 . 5		
184	5.33	2771	1.68	60600	5 . 0		
163	6	3116	1.68	61700	5 . 6		
150	6.55	3407	1.68	62500	6 . 3		
135	7.27	3782	1.68	63400	7 . 1		
113	8.67	4501	1.68	64800	8 . 0		
102	9.62	4995	1.68	65700	9 . 0		
97	10.06	5239	1.68	66200	1 0 .		
86	11.43	5940	1.68	67200	1 1 .		
74	13.32	6886	1.48	68100	1 2 .		
65	15.13	7858	1.32	68000	1 4 .		
60	16.43	8519	1.3	69900	1 6 .		
54	18.11	9388	1.18	70200	1 8 .		
45	21.75	11264	0.94	67700	2 0 .		
41	23.97	12433	0.87	67100	2 2 .		

NOTE

Other output speeds are available using 2 and 8 pole motors - Consult Application Engineering



75.0 kW

4 POLE

N2 R/MIN	i	M2 Nm	Fm	N	Unit Designation	Kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry 1 Through 20 Spaces to be filled when entering order	Weight	Motor Size
511	2.9	1358	1.28	38375	M 1 3 2 1 2 . 8 _ M _ _ _ _ 7 5 . A - -	771	280S
466	3.19	1491	1.28	39375	3 . 2		
408	3.64	1694	1.28	40825	3 . 6		
369	4.03	1889	1.28	41875	4 . 0		
336	4.42	2076	1.28	42900	4 . 5		
295	5.04	2357	1.28	43450	5 . 0		
268	5.54	2592	1.28	43800	5 . 6		
239	6.21	2912	1.28	44150	6 . 3		
216	6.88	3224	1.28	44500	7 . 1		
191	7.78	3638	1.28	45000	8 . 0		
172	8.62	4028	1.28	45025	9 . 0		
150	9.89	4637	1.28	44825	1 0 .		
133	11.2	5259	1.13	44554	1 1 .		
120	12.39	5791	1.1	44597	1 2 .		
106	14.03	6552	0.96	41700	1 4 .		
514	2.89	1347	1.87	49798	M 1 4 2 1 2 . 8 _ M _ _ _ _ 7 5 . A - -	886	280S
457	3.25	1518	1.87	51526	3 . 2		
389	3.82	1780	1.87	53883	3 . 6		
369	4.03	1886	1.87	54683	4 . 0		
327	4.54	2122	1.87	56539	4 . 5		
278	5.33	2490	1.87	57796	5 . 0		
247	6	2801	1.87	58452	5 . 6		
227	6.55	3062	1.87	58981	6 . 3		
204	7.27	3399	1.87	59609	7 . 1		
171	8.67	4046	1.87	60750	8 . 0		
154	9.62	4490	1.87	61607	9 . 0		
148	10.06	4703	1.87	62035	1 0 .		
130	11.43	5360	1.71	63120	1 1 .		
111	13.32	6173	1.65	64190	1 2 .		
98	15.13	7052	1.47	64625	1 4 .		
90	16.43	7662	1.3	65625	1 6 .		
82	18.11	8484	1.21	65350	1 8 .		
68	21.75	10120	1.05	62610	2 0 .		
62	23.97	11186	0.97	62003	2 2 .		
57	26.07	12052	0.87	60300	2 5 .		

90.0 kW

4 POLE

511	2.9	1630	1.07	38100	M 1 3 2 1 2 . 8 _ M _ _ _ _ 9 0 . A - -	861	280M
466	3.19	1789	1.07	39100	3 . 2		
408	3.64	2033	1.07	40500	3 . 6		
369	4.03	2267	1.07	41500	4 . 0		
336	4.42	2492	1.07	42500	4 . 5		
295	5.04	2829	1.07	43000	5 . 0		
268	5.54	3110	1.07	43300	5 . 6		
239	6.21	3494	1.07	43600	6 . 3		
216	6.88	3869	1.07	43900	7 . 1		
191	7.78	4365	1.07	44300	8 . 0		
172	8.62	4834	1.07	44100	9 . 0		
150	9.89	5565	1.07	43500	1 0 .		
133	11.2	6311	0.94	42900	1 1 .		
120	12.39	6949	0.91	42700	1 2 .		
514	2.89	1616	1.56	49600	M 1 4 2 1 2 . 8 _ M _ _ _ _ 9 0 . A - -	976	280M
457	3.25	1821	1.56	51300	3 . 2		
389	3.82	2136	1.56	53600	3 . 6		
369	4.03	2264	1.56	54400	4 . 0		
327	4.54	2546	1.56	56200	4 . 5		
278	5.33	2989	1.56	57400	5 . 0		
247	6	3361	1.56	58000	5 . 6		
227	6.55	3675	1.56	58500	6 . 3		
204	7.27	4079	1.56	59100	7 . 1		
171	8.67	4855	1.56	60100	8 . 0		
154	9.62	5388	1.56	60900	9 . 0		
148	10.06	5644	1.56	61300	1 0 .		
130	11.43	6432	1.42	62300	1 1 .		
111	13.32	7407	1.38	63200	1 2 .		
98	15.13	8462	1.23	63300	1 4 .		
90	16.43	9195	1.08	64300	1 6 .		
82	18.11	10181	1.01	63600	1 8 .		
68	21.75	12144	0.87	59500	2 0 .		
62	23.97	13424	0.8	58500	2 2 .		

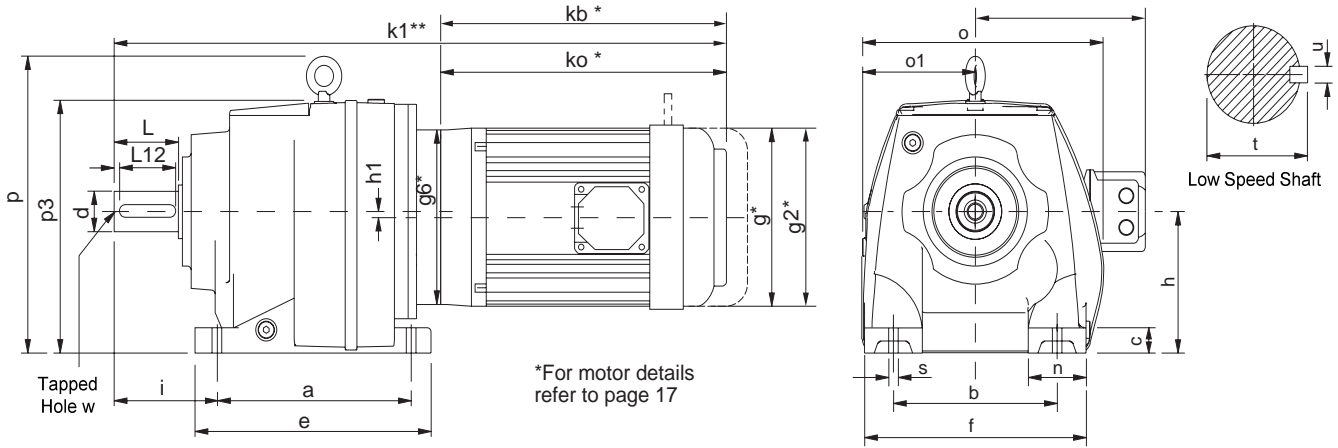
NOTE

Other output speeds are available using 2 and 8 pole motors - Consult Application Engineering



SERIES M

DIMENSIONS - DOUBLE REDUCTION BASE MOUNT



Size	a	b	c	e	f	h	h1	i	n	o	o1	p	p3	s	Low Speed Shaft						
															d	L	L11	L12	t	u	w
M0122	110	110	12	131	135	75	-	58	25	152	76	-	149	10	20 k6	40	4	32	22.5	6	M6 x 1 16 deep
M0222	130	110	16	152	145	90	-	75	35	170	84	-	180	10	25 k6	50	4	40	28	8	M10 x 1.5 22 deep
M0322	130	110	16	152	145	90	-	75	35	170	84	-	180	10	25 k6	50	4	40	28	8	M10 x 1.5 22 deep
M0422	165	135	20	200	190	115	-	90	55	204	97	-	208	15	30 k6	60	4	50	33	8	M10 x 1.5 22 deep
M0522	165	135	20	200	190	115	-	100	55	204	97	-	208	15	35 k6	70	7	60	38	10	M12 x 1.75 28 deep
M0622	195	150	24	235	210	130	14.5	100	60	220	110	246	214	15	35 k6	70	7	60	38	10	M12 x 1.75 28 deep
M0722	205	170	25	245	230	140	-	115	60	252	119	295	250	19	40 k6	80	5	70	43	12	M16 x 2.0 36 deep
M0822	260	215	35	310	290	180	-	140	75	320	167	360	310	19	50 k6	100	10	80	53.5	14	M16 x 2.0 36 deep
M0921	310	250	40	365	340	225	-	160	90	372	200	433	394	23	60 m6	120	10	100	64	18	M20 x 2.5 42 deep
M1021	370	290	45	440	400	250	-	185	110	428	225	505	446	27	70 m6	140	15	110	74.5	20	M20 x 2.5 42 deep
M1321	410	340	50	490	450	265	-	220	110	470	242	563	483	34	90 m6	170	15	140	95	25	M24 x 3.0 50 deep
M1421	500	380	50	590	530	300	-	260	150	546	278	630	551	41	100 m6	210	15	180	106	28	M24 x 3.0 50 deep

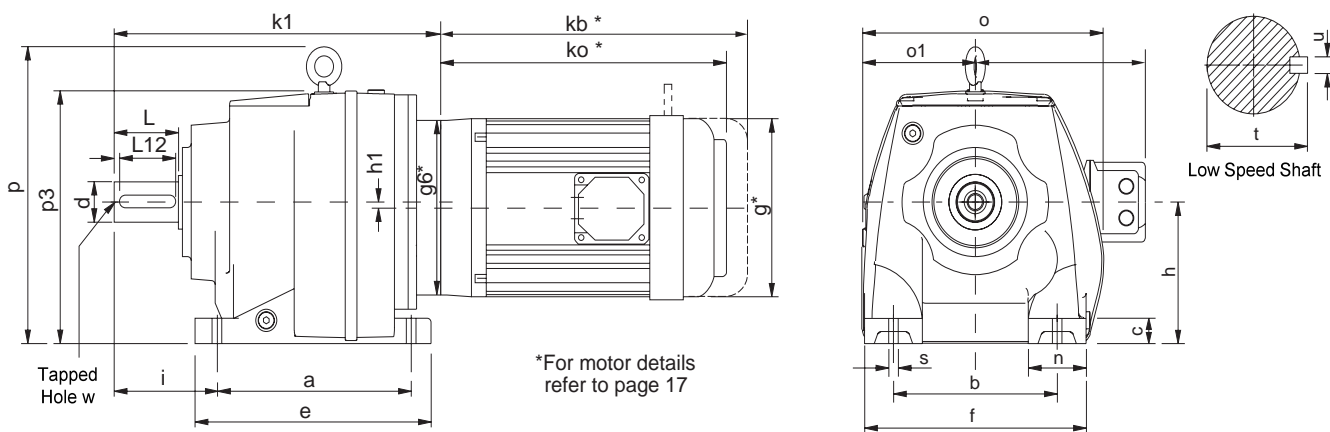
MOTOR FRAME SIZE	M0122	M0222	M0322	M0422	M0522	M0622	M0722	M0822	M0921	M1021	M1321	M1421
	K1	K1	K1	K1	K1	K1	K1	K1	K1	K1	K1	K1
63	209	240	240	270	280	301	-	-	-	-	-	-
71	213	244	244	276	286	307	-	-	-	-	-	-
80	226	257	257	294	304	325	362	477	523	-	-	-
90	236	267	267	304	314	335	372	477	523	-	-	-
100	244	275	275	331	341	362	384	483	529	596	717	832
112	244	275	275	331	341	362	384	483	529	596	717	832
132	-	-	-	331	733	362	406	483	564	596	717	832
160	-	-	-	-	-	-	414	513	564	631	710	825
180	-	-	-	-	-	-	-	-	564	564	710	825
200	-	-	-	-	-	-	-	-	564	564	710	825
225	-	-	-	-	-	-	-	-	591	591	737	852
250	-	-	-	-	-	-	-	-	-	-	909	1024
280	-	-	-	-	-	-	-	-	-	-	909	1024

kb - for brake motors
g2 - hand release if required

all parallel keys are to DIN 6885

SERIES M

DIMENSIONS - TRIPLE REDUCTION BASE MOUNT



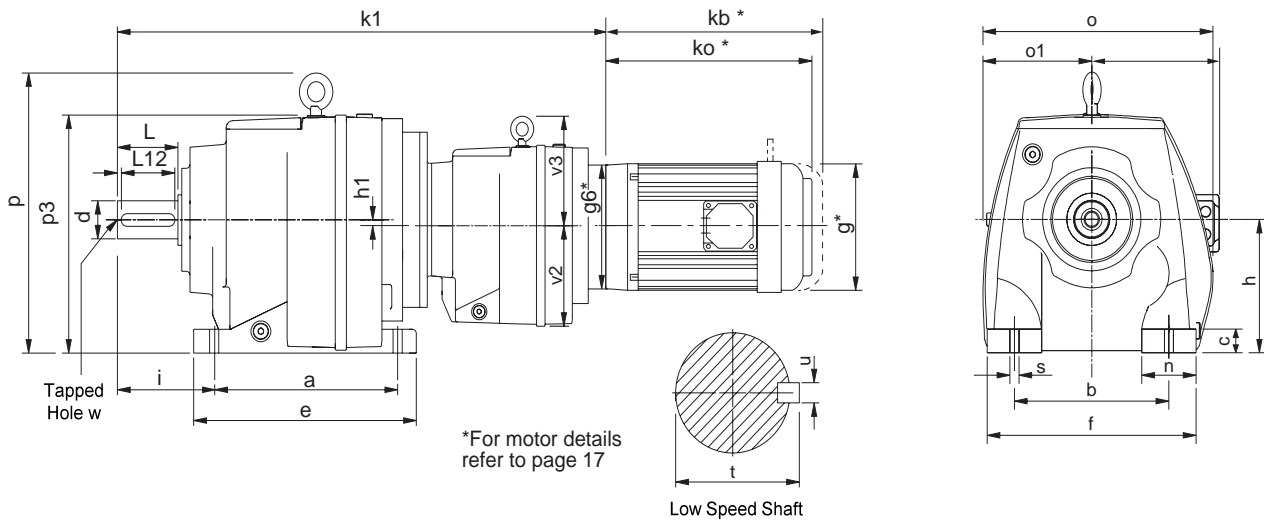
Size	a	b	c	e	f	h	h1	i	n	o	o1	p	p3	s	Low Speed Shaft						
															d	L	L11	L12	t	u	w
M0132	110	110	12	131	135	75	-	58	25	152	76	-	149	10	20 k6	40	4	32	22.5	6	M6 x 1 16 deep
M0232	130	110	16	152	145	90	-	75	35	170	84	-	180	10	25 k6	50	4	40	28	8	M10 x 1.5 22 deep
M0332	130	110	16	152	145	90	-	75	35	170	84	-	180	10	25 k6	50	4	40	28	8	M10 x 1.5 22 deep
M0432	165	135	20	200	190	115	-	90	55	204	97	-	208	15	30 k6	60	4	50	33	8	M10 x 1.5 22 deep
M0532	165	135	20	200	190	115	-	100	55	204	97	-	208	15	35 k6	70	7	60	38	10	M12 x 1.75 28 deep
M0632	195	150	24	235	210	130	14.5	100	60	220	110	246	214	15	35 k6	70	7	60	38	10	M12 x 1.75 28 deep
M0732	205	170	25	245	230	140	-	115	60	252	119	295	250	19	40 k6	80	5	70	43	12	M16 x 2.0 36 deep
M0832	260	215	35	310	290	180	-	140	75	320	167	360	310	19	50 k6	100	10	80	53.5	14	M16 x 2.0 36 deep
M0931	310	250	40	365	340	225	-	160	90	372	200	433	394	23	60 m6	120	10	100	64	18	M20 x 2.5 42 deep
M1031	370	290	45	440	400	250	-	185	110	428	225	505	446	27	70 m6	140	15	110	74.5	20	M20 x 2.5 42 deep
M1331	410	340	50	490	450	265	-	220	110	470	242	563	483	34	90 m6	170	15	140	95	25	M24 x 3.0 50 deep
M1431	500	380	50	590	530	300	-	260	150	546	278	630	551	41	100 m6	210	15	180	106	28	M24 x 3.0 50 deep

MOTOR FRAME SIZE	M0132	M0232	M0332	M0432	M0532	M0632	M0732	M0832	M0931	M1031	M1331	M1431
	K1	K1	K1	K1	K1	K1	K1	K1	K1	K1	K1	K1
63	224	253	253	300	310	331	353	-	-	-	-	-
71	228	257	257	304	314	335	359	-	-	-	-	-
80	241	270	270	317	327	348	377	462	549	647	-	-
90	251	280	280	327	337	358	387	472	549	647	-	-
100	259	288	288	335	345	366	414	484	555	653	779	904
112	259	288	288	335	345	366	414	484	555	653	779	904
132	-	-	-	-	-	-	414	506	-	653	779	904
160	-	-	-	-	-	-	-	-	-	688	772	897
180	-	-	-	-	-	-	-	-	-	688	772	897
200	-	-	-	-	-	-	-	-	-	688	772	897
225	-	-	-	-	-	-	-	-	-	715	799	924
250	-	-	-	-	-	-	-	-	-	-	971	1096
280	-	-	-	-	-	-	-	-	-	-	971	1096

kb - for brake motors
g2 - hand release if required

all parallel keys are to DIN 6885

**DIMENSIONS - QUADRUPLE
REDUCTION BASE MOUNT**



Size	a	b	c	e	f	h	h1	i	n	o	o1	p	p3	s	v2	v3	Low Speed Shaft						
																	d	L	L11	L12	t	u	w
M0342	130	110	16	152	145	90	-	75	35	170	84	-	180	10	76	-	25	50	4	40	28	8	M10 x 1.5 22 deep
M0442	165	135	20	200	190	115	-	90	55	204	97	-	208	15	91	-	30	60	4	50	33	8	M10 x 1.5 22 deep
M0542	165	135	20	200	190	115	-	100	55	204	97	-	208	15	91	-	35	70	7	60	38	10	M12 x 1.75 28 deep
M0642	195	150	24	235	210	130	14.5	100	60	220	110	246	214	15	91	-	35	70	7	60	38	10	M12 x 1.75 28 deep
M0742	205	170	25	245	230	140	-	115	60	252	119	295	250	19	91	-	40	80	5	70	43	12	M16 x 2.0 36 deep
M0842	260	215	35	310	290	180	-	140	75	320	167	360	310	19	115	-	50	100	10	80	53.5	14	M16 x 2.0 36 deep
M0941	310	250	40	365	340	225	-	160	90	372	200	433	394	23	115	-	60	120	10	100	64	18	M20 x 2.5 42 deep
M1041	370	290	45	440	400	250	-	185	110	428	225	505	446	27	140	155	70	140	15	110	74.5	20	M20 x 2.5 42 deep
M1341	410	340	50	490	450	265	-	220	110	470	242	563	483	34	140	155	90	170	15	140	95	25	M24 x 3.0 50 deep
M1441	500	380	50	590	530	300	-	260	150	546	278	630	551	41	140	155	100	210	15	180	106	28	M24 x 3.0 50 deep

MOTOR FRAME SIZE	M0342	M0442	M0542	M0642	M0742	M0842	M0941	M1041	M1341	M1441
	K1	K1	K1	K1	K1	K1	K1	K1	K1	K1
63	426	494	504	525	562	652	733	-	-	-
71	430	498	508	529	566	658	739	-	-	-
80	443	511	521	542	579	676	757	878	999	1114
90	453	521	531	552	589	686	767	888	1009	1124
100	-	-	-	-	-	713	794	900	1021	1136
112	-	-	-	-	-	713	794	900	1021	1136
132	-	-	-	-	-	713	794	922	1043	1158
160	-	-	-	-	-	-	-	930	1051	1166

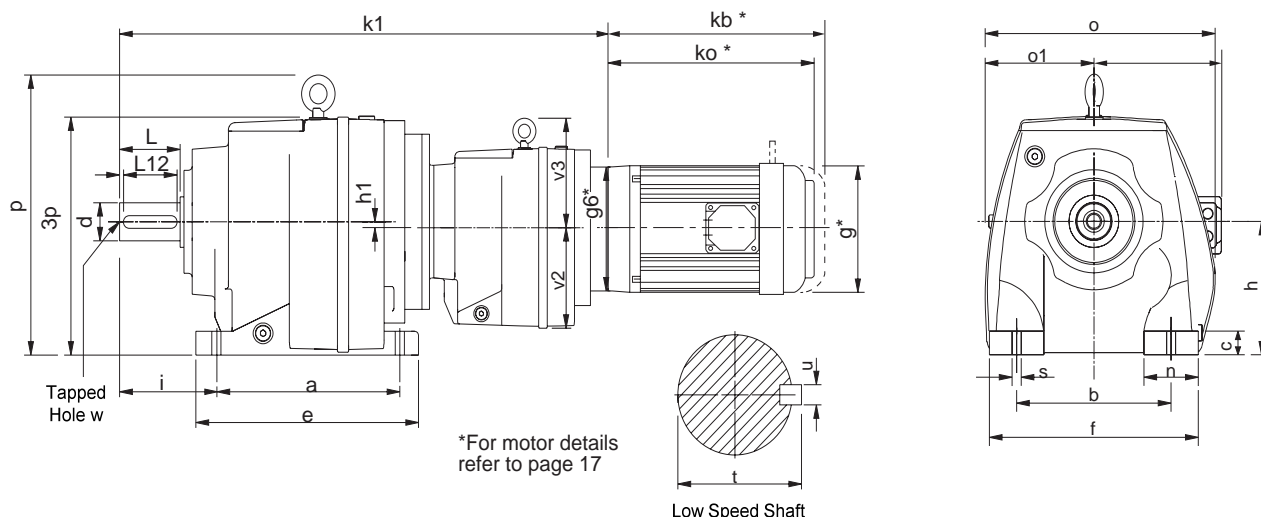
kb - for brake motors
g2 - hand release if required

all parallel keys are to DIN 6885



SERIES M

DIMENSIONS - QUINTUPLE REDUCTION BASE MOUNT



Size	a	b	c	e	f	h	h1	i	n	o	o1	p	p3	s	v2	v3	Low Speed Shaft						
																	d	L	L11	L12	t	u	w
M0352	130	110	16	152	145	90	-	75	35	170	84	-	180	10	76	-	25	50	4	40	28	8	M10 x 1.5 22 deep
M0452	165	135	20	200	190	115	-	90	55	204	97	-	208	15	91	-	30	60	4	50	33	8	M10 x 1.5 22 deep
M0552	165	135	20	200	190	115	-	100	55	204	97	-	208	15	91	-	35	70	7	60	38	10	M12 x 1.75 28 deep
M0652	195	150	24	235	210	130	14.5	100	60	220	110	246	214	15	91	-	35	70	7	60	38	10	M12 x 1.75 28 deep
M0752	205	170	25	245	230	140	-	115	60	252	119	295	250	19	91	-	40	80	5	70	43	12	M16 x 2.0 36 deep
M0852	260	215	35	310	290	180	-	140	75	320	167	360	310	19	115	-	50	100	10	80	53.5	14	M16 x 2.0 36 deep
M0951	310	250	40	365	340	225	-	160	90	372	200	433	394	23	115	-	60	120	10	100	64	18	M20 x 2.5 42 deep
M1051	370	290	45	440	400	250	-	185	110	428	225	505	446	27	140	155	70	140	15	110	74.5	20	M20 x 2.5 42 deep
M1351	410	340	50	490	450	265	-	220	110	470	242	563	483	34	140	155	90	170	15	140	95	25	M24 x 3.0 50 deep
M1451	500	380	50	590	530	300	-	260	150	546	278	630	551	41	140	155	100	210	15	180	106	28	M24 x 3.0 50 deep

MOTOR FRAME SIZE	M0352	M0452	M0552	M0652	M0752	M0852	M0951	M1051	M1351	M1451
	K1	K1	K1	K1	K1	K1	K1	K1	K1	K1
63	441	507	735	756	575	682	763	869	990	1105
71	445	511	742	763	579	686	767	875	996	1111
80	458	524	773	794	592	699	780	893	1014	1129
90	468	534	804	825	602	709	790	903	1024	1139
100	-	-	-	-	-	-	-	930	1051	1166
112	-	-	-	-	-	-	-	930	1051	1166

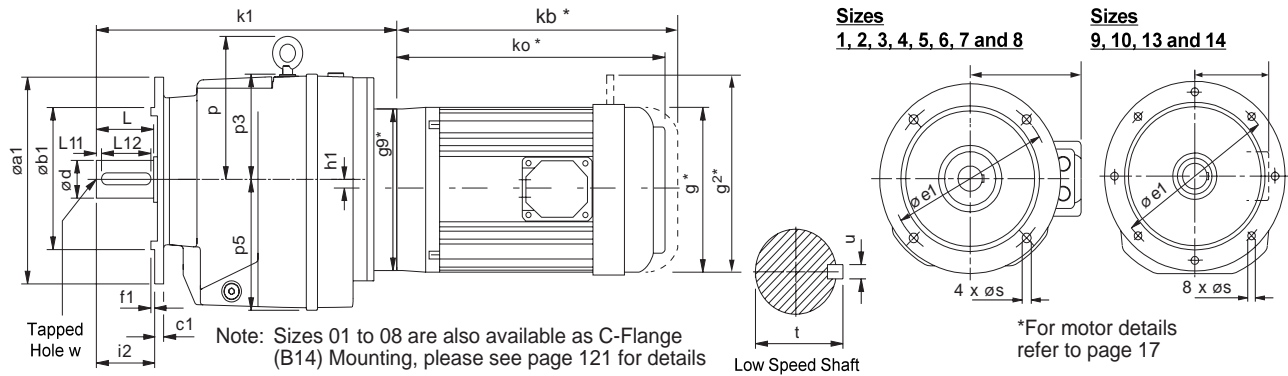
kb - for brake motors
g2 - hand release if required

all parallel keys are to DIN 6885



SERIES M

DIMENSIONS - DOUBLE REDUCTION FLANGE MOUNT



Size	Øa	Øb1	c1	Øe1	f1	h1	i2	p	p3	p5	s	Low Speed Shaft						
												d	L	L11	L12	t	u	w
M0122	120	80	9	100	3	-	40	-	74	76	9	20 k6	40	4	32	22.5	6	M6 x 1 16 deep
	140	95	9	115	3	40	40	9										
	160	110	10	130	3.5	40	40	9										
	200	130	10	165	3.5	40	40	11										
M0222	120	801	0	100	3	-	50	-	90	91	6.6	25 k6	50	4	40	28	8	M10 x 1.5 16 deep
	140	951	0	115	3	50	50	9										
	160	110	10	130	3.5	50	50	9										
	200	130	10	165	3.5	50	50	11										
M0322	120	801	0	100	3	-	50	-	90	91	6.6	25 k6	50	4	40	28	8	M10 x 1.5 16 deep
	140	951	0	115	3	50	50	9										
	160	110	10	130	3.5	50	50	9										
	200	130	10	165	3.5	50	50	11										
M0422	14	095	11	115	3	-	60	-	93	115	9	30 k6	60	4	50	33	8	M10 x 1.5 16 deep
	160	110	11	130	3.5	60	60	9										
	200	130	11	165	3.5	60	60	11										
	250	180	11	215	4	60	60	13.5										
M0522	140	95	11	115	3	-	70	-	93	115	9	35 k6	70	7	60	38	10	M12 x 1.75 28 deep
	160	110	11	130	3.5	70	70	9										
	200	130	11	165	3.5	70	70	11										
	250	180	11	215	4	70	70	13.5										
M0622	200	130	11	165	4	14.5	70	116	84	130	11	35 k6	70	7	60	38	10	M12 x 1.75 28 deep
	250	180	11	215	4	70	70	13.5										
	300	230	11	265	4	70	70	13.5										
M0722	200	130	11	165	3.5	-	80	155	110	140	11	40 k6	80	5	70	43	12	M16 x 2.0 36 deep
	250	180	11	215	4	80	80	13.5										
	300	230	11	265	4	80	80	13.5										
M0822	300	230	17	265	4	-	100	180	130	182	13.5	50 k6	100	10	80	53.5	14	M16 x 2.0 36 deep
	350	250	17	300	5	100	100	17.5										
M0921	450	350	18	400	5	-	140	198	-	230	18	60 m6	120	10	100	64	18	M20 x 2.5 42 deep
	450	350	22	400	5	-	140	245	-	260	18	70 m6	140	15	110	74.5	20	M20 x 2.5 42 deep
	550	450	25	500	5	-	170	288	-	278	18	90 m6	170	15	140	95	25	M24 x 3.0 50 deep
	550	450	25	500	5	-	210	320	-	318	18	100 m6	210	15	180	106	28	M24 x 3.0 50 deep

MOTOR FRAME SIZE	M0122	M0222	M0322	M0422	M0522	M0622	M0722	M0822	M0921	M1021	M1321	M1421
	K1	K1	K1	K1	K1	K1	K1	K1	K1	K1	K1	K1
63	209	240	240	270	280	301	----				-	-
71	213	244	244	276	286	307	-	-	-	--		-
80	226	257	257	294	304	325	362	477	523	--		-
90	236	267	267	304	314	335	372	477	523	--		-
100	244	275	275	331	341	362	384	483	529	596	717	832
112	244	275	275	331	341	362	384	483	529	596	717	832
132	-	-	-	331	733	362	406	483	564	596	717	832
160	-	-	-	-	-	-	414	513	564	631	710	825
180	-	-	-	-	-	-	--	-	564	564	710	825
200	-	-	-	-	-	-	--	-	564	564	710	825
225	-	-	-	-	-	-	--	-	591	591	737	852
250	-	-	-	-	-	-	----				909	1024
280	-	-	-	-	-	-	----				909	1024

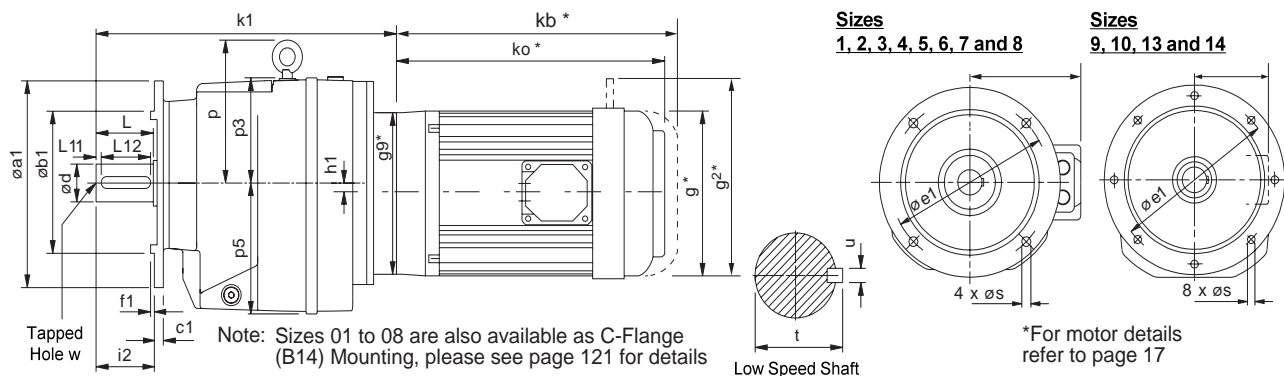
kb - for brake motors
g2 - hand release if required

all parallel keys are to DIN 6885



SERIES M

DIMENSIONS - TRIPLE REDUCTION FLANGE MOUNT



Size	Øa1	Øb1	c1	Øe1	f1	h1	i2	p	p3	p5	s	Low Speed Shaft						
												d	L	L11	L12	t	u	w
M0132	120	80	9	100	3	-	40	-	74	76	9	20 k6	40	4	32	22.5	6	M6 x 1 16 deep
	140	95	9	115	3	-	40	-	-	-	9							
	160	110	10	130	3.5	-	40	-	-	-	9							
	200	130	10	165	3.5	-	40	-	-	-	11							
M0232	120	80	10	100	3	-	50	-	90	91	6.6	25 k6	50	4	40	28	8	M10 x 1.5 16 deep
	140	95	10	115	3	-	50	-	-	-	9							
	160	110	10	130	3.5	-	50	-	-	-	9							
	200	130	10	165	3.5	-	50	-	-	-	11							
M0332	120	80	10	100	3	-	50	-	90	91	6.6	25 k6	50	4	40	28	8	M10 x 1.5 16 deep
	140	95	10	115	3	-	50	-	-	-	9							
	160	110	10	130	3.5	-	50	-	-	-	9							
	200	130	10	165	3.5	-	50	-	-	-	11							
M0432	140	95	11	115	3	-	60	-	93	115	9	30 k6	60	4	50	33	8	M10 x 1.5 16 deep
	160	110	11	130	3.5	-	60	-	-	-	9							
	200	130	11	165	3.5	-	60	-	-	-	11							
	250	180	11	215	4	-	60	-	-	-	13.5							
M0532	140	95	11	115	3	-	70	-	93	115	9	35 k6	70	7	60	38	10	M12 x 1.75 28 deep
	160	110	11	130	3.5	-	70	-	-	-	9							
	200	130	11	165	3.5	-	70	-	-	-	11							
	250	180	11	215	4	-	70	-	-	-	13.5							
M0632	200	130	11	165	4	14.5	70	116	84	130	11	35 k6	70	7	60	38	10	M12 x 1.75 28 deep
	250	180	11	215	4	-	70	-	-	-	13.5							
	300	230	11	265	4	-	70	-	-	-	13.5							
M0732	200	130	11	165	3.5	-	80	155	110	140	11	40 k6	80	5	70	43	12	M16 x 2.0 36 deep
	250	180	11	215	4	-	80	-	-	-	13.5							
	300	230	11	265	4	-	80	-	-	-	13.5							
M0832	300	230	17	265	4	-	100	180	130	182	13.5	50 k6	100	10	80	53.5	14	M16 x 2.0 36 deep
	350	250	17	300	5	-	100	-	-	-	17.5							
M0931	450	350	18	400	5	-	140	198	-	230	18	60 m6	120	10	100	64	18	M20 x 2.5 42 deep
M1031	450	350	22	400	5	-	140	245	-	260	18	70 m6	140	15	110	74.5	20	M20 x 2.5 42 deep
M1331	550	450	25	500	5	-	170	288	-	278	18	90 m6	170	15	140	95	25	M24 x 3.0 50 deep
M1431	550	450	25	500	5	-	210	320	-	318	18	100 m6	210	15	180	106	28	M24 x 3.0 50 deep

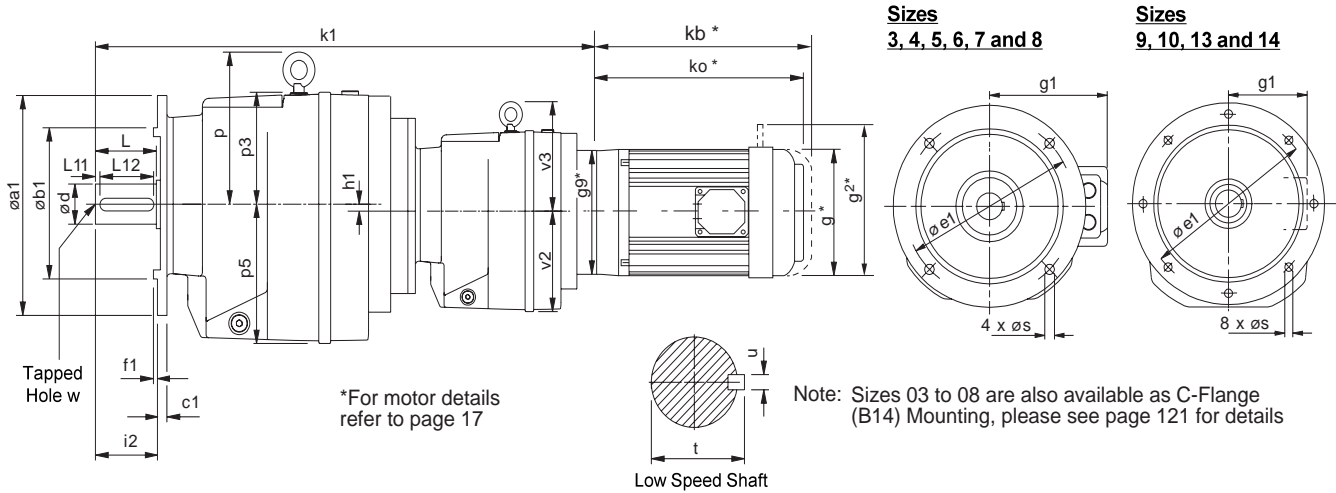
MOTOR FRAME SIZE	M0132	M0232	M0332	M0432	M0532	M0632	M0732	M0832	M0931	M1031	M1331	M1431
	K1	K1	K1	K1	K1	K1	K1	K1	K1	K1	K1	K1
63	224	253	253	300	310	331	353	-	-	-	-	-
71	228	257	257	304	314	335	359	-	-	-	-	-
80	241	270	270	317	327	348	377	462	549	647	-	-
90	251	280	280	327	337	358	387	472	549	647	-	-
100	259	288	288	335	345	366	414	484	555	653	779	904
112	259	288	288	335	345	366	414	484	555	653	779	904
132	-	-	-	-	-	-	414	506	-	653	779	904
160	-	-	-	-	-	-	-	-	-	688	772	897
180	-	-	-	-	-	-	-	-	-	688	772	897
200	-	-	-	-	-	-	-	-	-	688	772	897
225	-	-	-	-	-	-	-	-	-	715	799	924
250	-	-	-	-	-	-	-	-	-	-	971	1096
280	-	-	-	-	-	-	-	-	-	-	971	1096

kb - for brake motors
g2 - hand release if required

all parallel keys are to DIN 6885

SERIES M

DIMENSIONS - QUADRUPLE REDUCTION FLANGE MOUNT



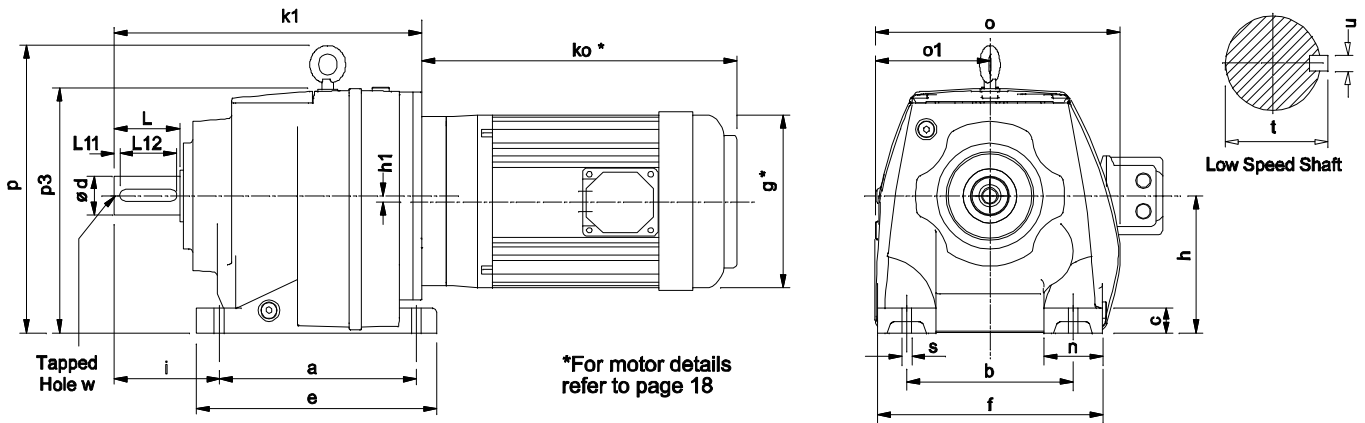
Size	$\varnothing a1$	$\varnothing b1$	c1	$\varnothing e1$	f1	h1	i2	p	p3	p5	s	v2	v3	Low Speed Shaft						
														d	L	L11	L12	t	u	w
M0342	120	80	10	100	3	-	50	-	89	91	6.6	76	-	25 k6	50	4	40	28	8	M10 x 1.5 22 deep
	140	95	10	115	3		50				9									
	160	110	10	130	3.5		50				9									
	200	130	10	165	3.5		50				11									
M0442	140	95	11	115	3	-	60	-	91	115	9	91	-	30 k6	60	4	50	33	8	M10 x 1.5 22 deep
	160	110	11	130	3.5		60				9									
	200	130	11	165	3.5		60				11									
	250	180	11	215	4		60				13.5									
M0542	140	95	11	115	3	-	70	-	91	115	9	91	-	35 k6	70	7	60	38	10	M12 x 1.75 28 deep
	160	110	11	130	3.5		70				9									
	200	130	11	165	3.5		70				11									
	250	180	11	215	4		70				13.5									
M0642	200	130	11	165	4	14.5	70	113	81	130	11	91	-	35 k6	70	7	60	38	10	M12 x 1.75 28 deep
	250	180	11	215	4		70				13.5									
	300	230	11	265	4		70				13.5									
M0742	200	130	11	165	3.5	-	80	152	107	140	11	91	-	40 k6	80	5	70	43	12	M16 x 2.0 36 deep
	250	180	11	215	4		80				13.5									
	300	230	11	265	4		80				13.5									
M0842	300	230	17	265	4	-	100	175	125	182	13.5	115	-	50 k6	100	10	80	53.5	14	M16 x 2.0 36 deep
	350	250	17	300	5		100				17.5									
M0941	450	350	18	400	5	-	140	198	-	230	18	140	-	60 m6	120	10	100	64	18	M20 x 2.5 42 deep
M1041	450	350	22	400	5	-	140	245	-	260	18	140	155	70 m6	140	15	110	74.5	20	M20 x 2.5 42 deep
M1341	550	450	25	500	5	-	170	288	-	278	18	140	155	90 m6	170	15	140	95	25	M20 x 3.0 50 deep
M1441	550	450	25	500	5	-	210	320	-	318	18	140	155	100 m6	210	15	180	106	28	M20 x 3.0 50 deep

MOTOR FRAME SIZE	M0342	M0442	M0542	M0642	M0742	M0842	M0941	M1041	M1341	M1441
	K1	K1	K1	K1	K1	K1	K1	K1	K1	K1
63	426	494	504	525	562	652	733	-	-	-
71	430	498	508	529	566	658	739	-	-	-
80	443	511	521	542	579	676	757	878	999	1114
90	453	521	531	552	589	686	767	888	1009	1124
100	-	-	-	-	-	713	794	900	1021	1136
112	-	-	-	-	-	713	794	900	1021	1136
132	-	-	-	-	-	713	794	922	1043	1158
160	-	-	-	-	-	-	-	930	1051	1166

kb - for brake motors
g2 - hand release if required

all parallel keys are to DIN 6885

DIMENSIONS - DOUBLE REDUCTION BASE MOUNT-INTEGRAL MOTOR

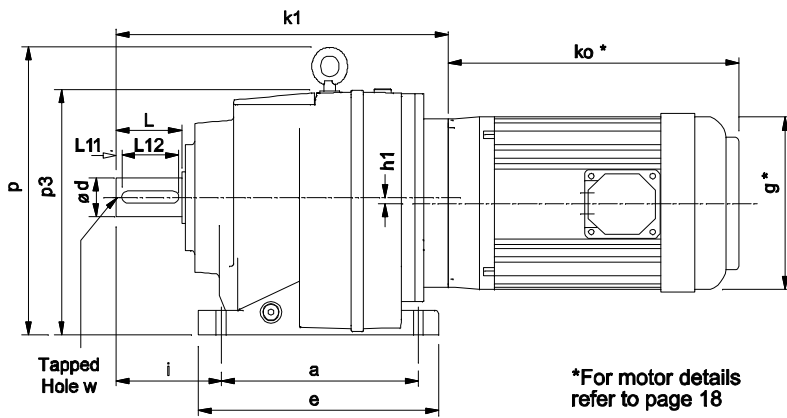


all parallel keys are to DIN 6885

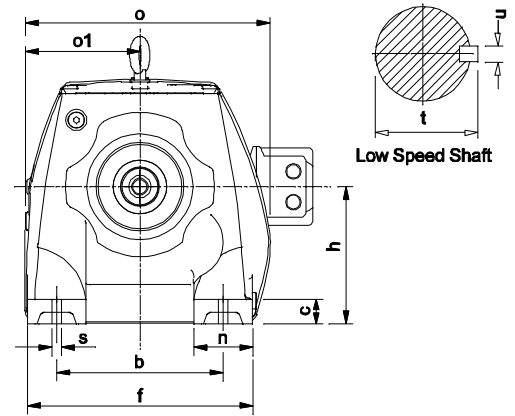
Size	a	b	c	e	f	h	h1	i	n	o	o1	p	p3	s	Low Speed Shaft						
															d	L	L11	L12	t	u	w
M0122	110	110	12	131	135	75	-	58	25	152	76	-	149	10	20 k6	40	4	32	22.5	6	M6 x 1 16 deep
M0222	130	110	16	152	145	90	-	75	35	170	84	-	180	10	25 k6	50	4	40	28	8	M10 x 1.5 22 deep
M0322	130	110	16	152	145	90	-	75	35	170	84	-	180	10	25 k6	50	4	40	28	8	M10 x 1.5 22 deep
M0422	165	135	20	200	190	115	-	90	55	204	97	-	208	15	30 k6	60	4	50	33	8	M10 x 1.5 22 deep
M0522	165	135	20	200	190	115	-	100	55	204	97	-	208	15	35 k6	70	7	60	38	10	M12 x 1.75 28 deep
M0622	195	150	24	235	210	130	14.5	100	60	220	110	246	214	15	35 k6	70	7	60	38	10	M12 x 1.75 28 deep
M0722	205	170	25	245	230	140	-	115	60	252	119	295	250	19	40 k6	80	5	70	43	12	M16 x 2.0 36 deep
M0822	260	215	35	310	290	180	-	140	75	320	167	360	310	19	50 k6	100	10	80	53.5	14	M16 x 2.0 36 deep

MOTOR FRAME SIZE	M0122	M0222	M0322	M0422	M0522	M0622	M0722	M0822	M0921	M1021	M1321	M1421
	K1	K1	K1	K1	K1	K1	K1	K1	K1	K1	K1	K1
71	175	206	206	-	-	-	-	-	-	-	-	-
80	175	206	206	258	268	289	-	-	-	-	-	-
90	175	206	206	258	268	289	325	-	-	-	-	-
100	-	-	-	258	268	289	325	395	-	-	-	-
112	-	-	-	258	268	289	325	395	-	-	-	-
132	-	-	-	258	268	289	325	395	-	-	-	-

DIMENSIONS - TRIPLE REDUCTION BASE MOUNT-INTEGRAL MOTOR



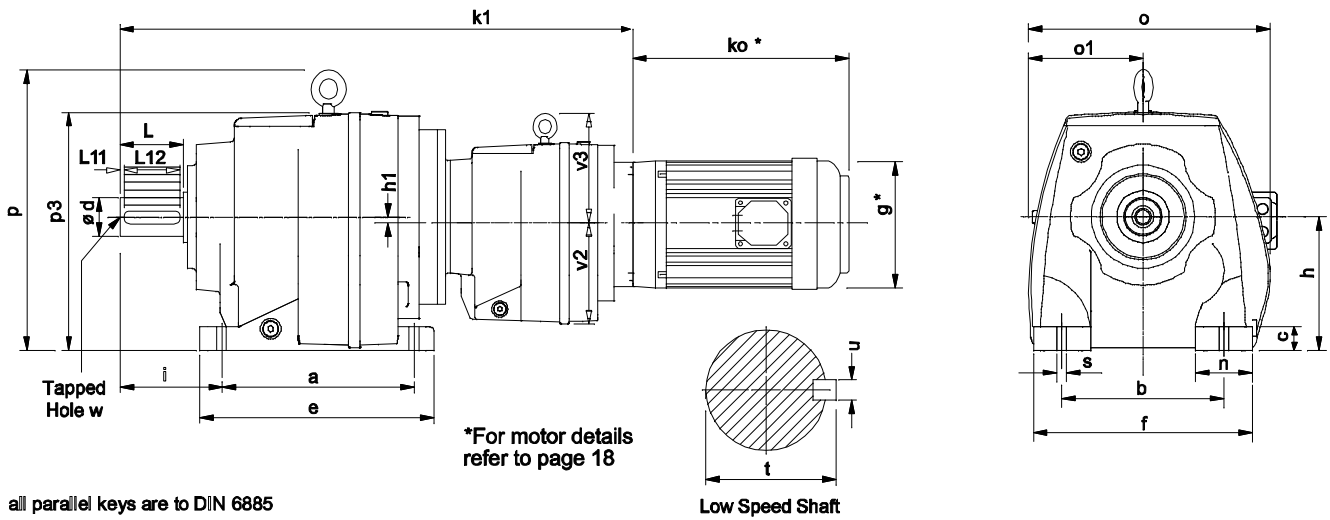
*For motor details refer to page 18



all parallel keys are to DIN 6885

Size	a	b	c	e	f	h	h1	i	n	o	o1	p	p3	s	Low Speed Shaft						
															d	L	L11	L12	t	u	w
M0132	110	110	12	131	135	75	-	58	25	152	76	-	149	10	20 k6	40	4	32	22.5	6	M6 x 1 16 deep
M0232	130	110	16	152	145	90	-	75	35	170	84	-	180	10	25 k6	50	4	40	28	8	M10 x 1.5 22 deep
M0332	130	110	16	152	145	90	-	75	35	170	84	-	180	10	25 k6	50	4	40	28	8	M10 x 1.5 22 deep
M0432	165	135	20	200	190	115	-	90	55	204	97	-	208	15	30 k6	60	4	50	33	8	M10 x 1.5 22 deep
M0532	165	135	20	200	190	115	-	100	55	204	97	-	208	15	35 k6	70	7	60	38	10	M12 x 1.75 28 deep
M0632	195	150	24	235	210	130	14.5	100	60	220	110	246	214	15	35 k6	70	7	60	38	10	M12 x 1.75 28 deep
M0732	205	170	25	245	230	140	-	115	60	252	119	295	250	19	40 k6	80	5	70	43	12	M16 x 2.0 36 deep
M0832	260	215	35	310	290	180	-	140	75	320	167	360	310	19	50 k6	100	10	80	53.5	14	M16 x 2.0 36 deep

MOTOR FRAME SIZE	M0132	M0232	M0332	M0432	M0532	M0632	M0732	M0832	M0931	M1031	M1331	M1431
	K1	K1	K1	K1	K1	K1	K1	K1	K1	K1	K1	K1
71	190	219	219	269	279	300	-	-	-	-	-	-
80	190	219	219	269	279	300	341	-	-	-	-	-
90	190	219	219	269	279	300	341	425	-	-	-	-
100	-	-	-	-	-	-	341	425	-	-	-	-
112	-	-	-	-	-	-	341	425	-	-	-	-
132	-	-	-	-	-	-	341	425	-	-	-	-

**DIMENSIONS - QUADRUPLE
REDUCTION BASE MOUNT-INTEGRAL MOTOR**


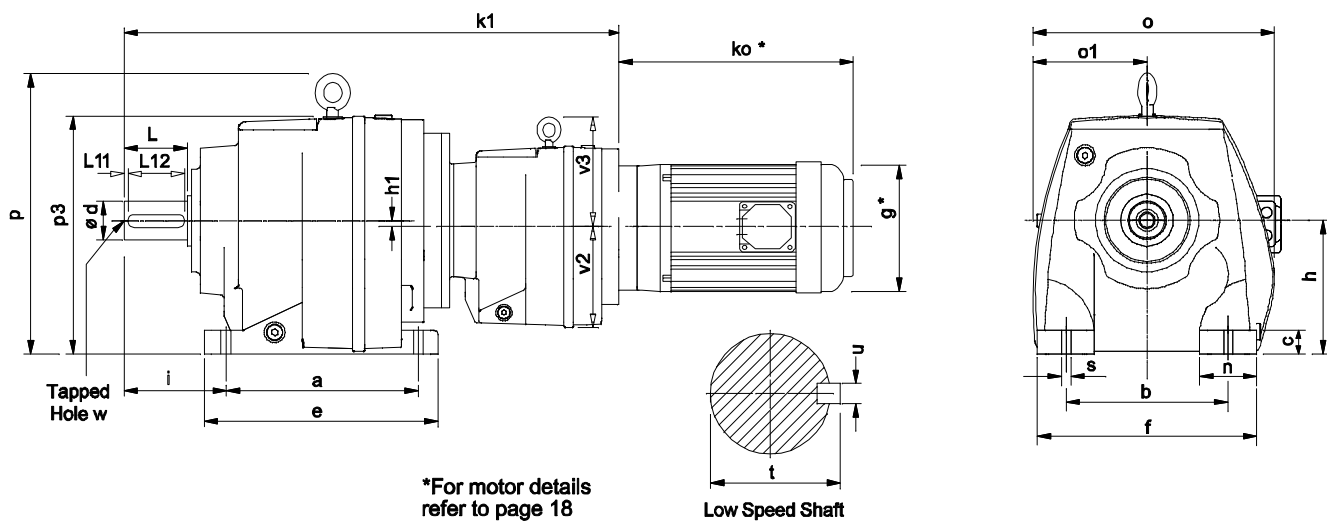
all parallel keys are to DIN 6885

Low Speed Shaft

Size	a	b	c	e	f	h	h1	i	n	o	o1	p	p3	s	v2	v3	Low Speed Shaft						
																	d	L	L11	L12	t	u	w
M0342	130	110	16	152	145	90	-	75	35	170	84	-	180	10	76	-	25	50	4	40	28	8	M10 x 1.5 22 deep
M0442	165	135	20	200	190	115	-	90	55	204	97	-	208	15	91	-	30	60	4	50	33	8	M10 x 1.5 22 deep
M0542	165	135	20	200	190	115	-	100	55	204	97	-	208	15	91	-	35	70	7	60	38	10	M12 x 1.75 28 deep
M0642	195	150	24	235	210	130	14.5	100	60	220	110	246	214	15	91	-	35	70	7	60	38	10	M12 x 1.75 28 deep
M0742	205	170	25	245	230	140	-	115	60	252	119	295	250	19	91	-	40	80	5	70	43	12	M16 x 2.0 36 deep
M0842	260	215	35	310	290	180	-	140	75	320	167	360	310	19	115	-	50	100	10	80	53.5	14	M16 x 2.0 36 deep
M0941	310	250	40	365	340	225	-	160	90	372	200	433	394	23	115	-	60	120	10	100	64	18	M20 x 2.5 42 deep
M1041	370	290	45	440	400	250	-	185	110	428	225	505	446	27	140	155	70	140	15	110	74.5	20	M20 x 2.5 42 deep
M1341	410	340	50	490	450	265	-	220	110	470	242	563	483	34	140	155	90	170	15	140	95	25	M24 x 3.0 50 deep
M1441	500	380	50	590	530	300	-	260	150	546	278	630	551	41	140	155	100	210	15	180	106	28	M24 x 3.0 50 deep

MOTOR FRAME SIZE	M0342	M0442	M0542	M0642	M0742	M0842	M0941	M1041	M1341	M1441
	K1	K1	K1	K1	K1	K1	K1	K1	K1	K1
71	392	460	470	491	528	-	-	-	-	-
80	392	460	470	491	528	640	721	-	-	-
90	392	460	470	491	528	640	721	841	962	1077
100	-	-	-	-	-	640	721	841	962	1077
112	-	-	-	-	-	640	721	841	962	1077
132	-	-	-	-	-	640	721	841	962	1077

DIMENSIONS - QUINTUPLE REDUCTION BASE MOUNT-INTEGRAL MOTOR



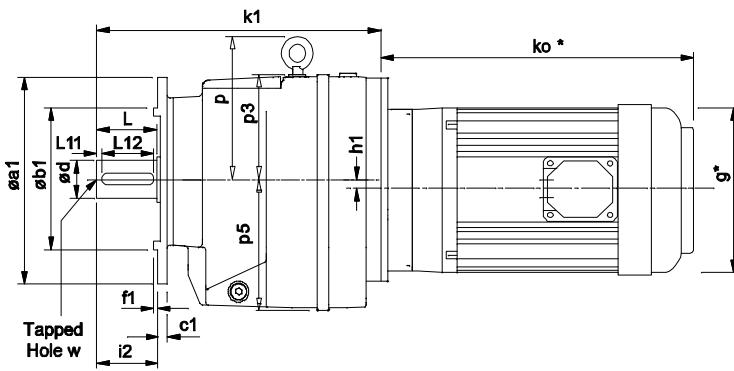
all parallel keys are to DIN 6885

Size	a	b	c	e	f	h	h1	i	n	o	o1	p	p3	s	v2	v3	Low Speed Shaft						
																	d	L	L11	L12	t	u	w
M0352	130	110	16	152	145	90	-	75	35	170	84	-	180	10	76	-	25	50	4	40	28	8	M10 x 1.5 22 deep
M0452	165	135	20	200	190	115	-	90	55	204	97	-	208	15	91	-	30	60	4	50	33	8	M10 x 1.5 22 deep
M0552	165	135	20	200	190	115	-	100	55	204	97	-	208	15	91	-	35	70	7	60	38	10	M12 x 1.75 28 deep
M0652	195	150	24	235	210	130	14.5	100	60	220	110	246	214	15	91	-	35	70	7	60	38	10	M12 x 1.75 28 deep
M0752	205	170	25	245	230	140	-	115	60	252	119	295	250	19	91	-	40	80	5	70	43	12	M16 x 2.0 36 deep
M0852	260	215	35	310	290	180	-	140	75	320	167	360	310	19	115	-	50	100	10	80	53.5	14	M16 x 2.0 36 deep
M0951	310	250	40	365	340	225	-	160	90	372	200	433	394	23	115	-	60	120	10	100	64	18	M20 x 2.5 42 deep
M1051	370	290	45	440	400	250	-	185	110	428	225	505	446	27	140	155	70	140	15	110	74.5	20	M20 x 2.5 42 deep
M1351	410	340	50	490	450	265	-	220	110	470	242	563	483	34	140	155	90	170	15	140	95	25	M24 x 3.0 50 deep
M1451	500	380	50	590	530	300	-	260	150	546	278	630	551	41	140	155	100	210	15	180	106	28	M24 x 3.0 50 deep

MOTOR FRAME SIZE	M0352	M0452	M0552	M0652	M0752	M0852	M0951	M1051	M1351	M1451
	K1	K1	K1	K1	K1	K1	K1	K1	K1	K1
71	407	473	483	504	541	648	729	-	-	-
80	407	473	483	504	541	648	729	857	978	1093
90	407	473	483	504	541	648	729	857	978	1093
100	-	-	-	-	-	-	-	857	978	1093
112	-	-	-	-	-	-	-	857	978	1093
132	-	-	-	-	-	-	-	857	978	1093

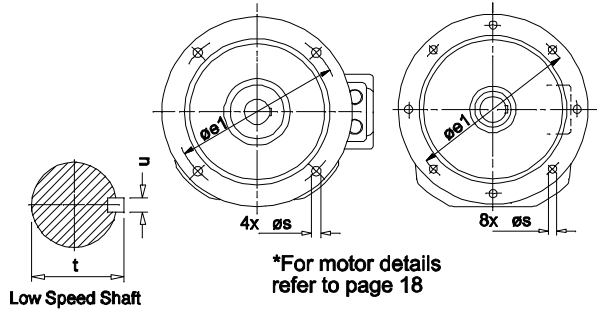


DIMENSIONS - DOUBLE REDUCTION FLANGE MOUNT-INTEGRAL MOTOR



Sizes 1, 2, 3, 4, 5, 6, 7 and 8

Sizes 9, 10, 13 and 14



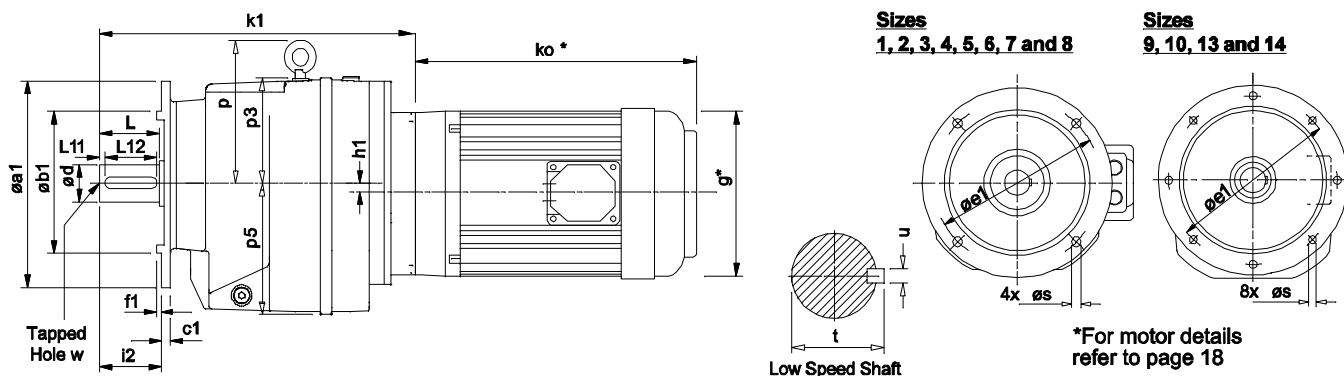
*For motor details refer to page 18

all parallel keys are to DIN 6885

Size	Øa1	Øb1	c1	Øe1	f1	h1	i2	p	p3	p5	s	Low Speed Shaft						
												d	L	L11	L12	t	u	w
M0122	120	80	9	100	3	-	40	-	74	76	9	20 k6	40	4	32	22.5	6	M6 x 1 16 deep
	140	95	9	115	3		9											
	160	110	10	130	3.5		9											
	200	130	10	165	3.5		11											
M0222	120	80	10	100	3	-	50	-	90	91	6.6	25 k6	50	4	40	28	8	M10 x 1.5 16 deep
	140	95	10	115	3		9											
	160	110	10	130	3.5		9											
	200	130	10	165	3.5		11											
M0322	120	80	10	100	3	-	50	-	90	91	6.6	25 k6	50	4	40	28	8	M10 x 1.5 16 deep
	140	95	10	115	3		9											
	160	110	10	130	3.5		9											
	200	130	10	165	3.5		11											
M0422	140	95	11	115	3	-	60	-	93	115	9	30 k6	60	4	50	33	8	M10 x 1.5 16 deep
	160	110	11	130	3.5		9											
	200	130	11	165	3.5		11											
	250	180	11	215	4		13.5											
M0522	140	95	11	115	3	-	70	-	93	115	9	35 k6	70	7	60	38	10	M12 x 1.75 28 deep
	160	110	11	130	3.5		9											
	200	130	11	165	3.5		11											
	250	180	11	215	4		13.5											
M0622	200	130	11	165	4	14.5	70	116	84	130	11	35 k6	70	7	60	38	10	M12 x 1.75 28 deep
	250	180	11	215	4		13.5											
	300	230	11	265	4		13.5											
M0722	200	130	11	165	3.5	-	80	155	110	140	11	40 k6	80	5	70	43	12	M16 x 2.0 36 deep
	250	180	11	215	4		13.5											
	300	230	11	265	4		13.5											
M0822	300	230	17	265	4	-	100	180	130	182	13.5	50 k6	100	10	80	53.5	14	M16 x 2.0 36 deep
	350	250	17	300	5		17.5											

MOTOR FRAME SIZE	M0122	M0222	M0322	M0422	M0522	M0622	M0722	M0822	M0921	M1021	M1321	M1421
	K1	K1	K1	K1	K1	K1	K1	K1	K1	K1	K1	K1
71	175	206	206	-	-	-	-	-	-	-	-	-
80	175	206	206	258	268	289	-	-	-	-	-	-
90	175	206	206	258	268	289	325	-	-	-	-	-
100	-	-	-	258	268	289	325	395	-	-	-	-
112	-	-	-	258	268	289	325	395	-	-	-	-
132	-	-	-	258	268	289	325	395	-	-	-	-

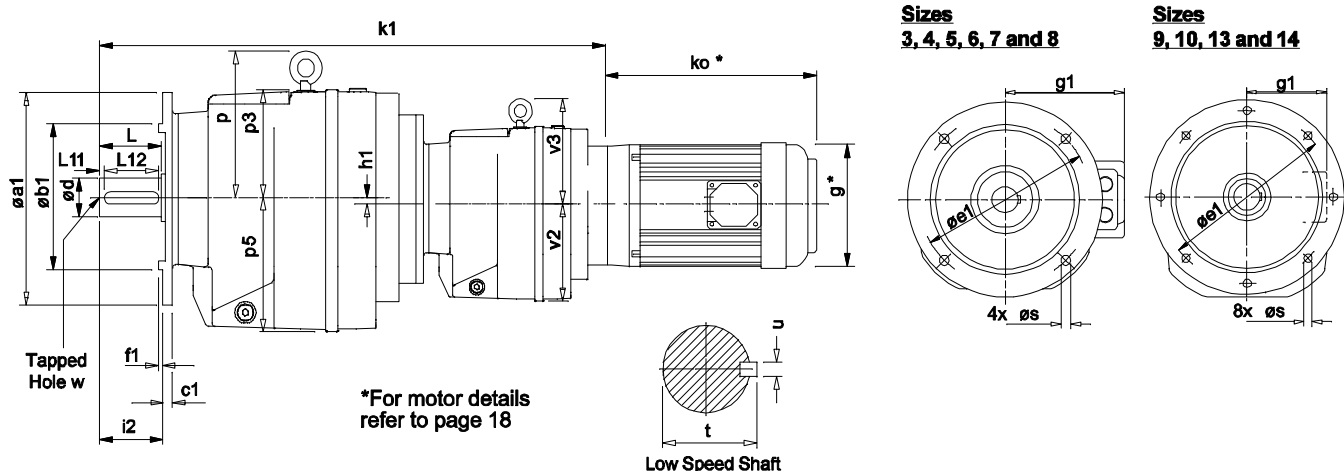
DIMENSIONS - TRIPLE REDUCTION FLANGE MOUNT-INTEGRAL MOTOR



all parallel keys are to DIN 6885

Size	Øa1	Øb1	c1	Øe1	f1	h1	i2	p	p3	p5	s	Low Speed Shaft						
												d	L	L11	L12	t	u	w
M0132	120	80	9	100	3	-	40	-	74	76	9	20 k6	40	4	32	22.5	6	M6 x 1 16 deep
	140	95	9	115	3	-	40	-	74	76	9							
	160	110	10	130	3.5	-	40	-	74	76	9							
	200	130	10	165	3.5	-	40	-	74	76	11							
M0232	120	80	10	100	3	-	50	-	90	91	6.6	25 k6	50	4	40	28	8	M10 x 1.5 16 deep
	140	95	10	115	3	-	50	-	90	91	9							
	160	110	10	130	3.5	-	50	-	90	91	9							
	200	130	10	165	3.5	-	50	-	90	91	11							
M0332	120	80	10	100	3	-	50	-	90	91	6.6	25 k6	50	4	40	28	8	M10 x 1.5 16 deep
	140	95	10	115	3	-	50	-	90	91	9							
	160	110	10	130	3.5	-	50	-	90	91	9							
	200	130	10	165	3.5	-	50	-	90	91	11							
M0432	140	95	11	115	3	-	60	-	93	115	9	30 k6	60	4	50	33	8	M10 x 1.5 16 deep
	160	110	11	130	3.5	-	60	-	93	115	9							
	200	130	11	165	3.5	-	60	-	93	115	11							
	250	180	11	215	4	-	60	-	93	115	13.5							
M0532	140	95	11	115	3	-	70	-	93	115	9	35 k6	70	7	60	38	10	M12 x 1.75 28 deep
	160	110	11	130	3.5	-	70	-	93	115	9							
	200	130	11	165	3.5	-	70	-	93	115	11							
	250	180	11	215	4	-	70	-	93	115	13.5							
M0632	200	130	11	165	4	14.5	70	116	84	130	11	35 k6	70	7	60	38	10	M12 x 1.75 28 deep
	250	180	11	215	4	14.5	70	116	84	130	13.5							
	300	230	11	265	4	14.5	70	116	84	130	13.5							
M0732	200	130	11	165	3.5	-	80	155	110	140	11	40 k6	80	5	70	43	12	M16 x 2.0 36 deep
	250	180	11	215	4	-	80	155	110	140	13.5							
	300	230	11	265	4	-	80	155	110	140	13.5							
M0832	300	230	17	265	4	-	100	180	130	182	13.5	50 k6	100	10	80	53.5	14	M16 x 2.0 36 deep
	350	250	17	300	5	-	100	180	130	182	17.5							

MOTOR FRAME SIZE	M0132	M0232	M0332	M0432	M0532	M0632	M0732	M0832	M0931	M1031	M1331	M1431
	K1	K1	K1	K1	K1	K1	K1	K1	K1	K1	K1	K1
71	190	219	219	269	279	300	-	-	-	-	-	-
80	190	219	219	269	279	300	341	-	-	-	-	-
90	190	219	219	269	279	300	341	425	-	-	-	-
100	-	-	-	-	-	-	341	425	-	-	-	-
112	-	-	-	-	-	-	341	425	-	-	-	-
132	-	-	-	-	-	-	341	425	-	-	-	-

**DIMENSIONS - QUADRUPLE
REDUCTION FLANGE MOUNT-INTEGRAL MOTOR**


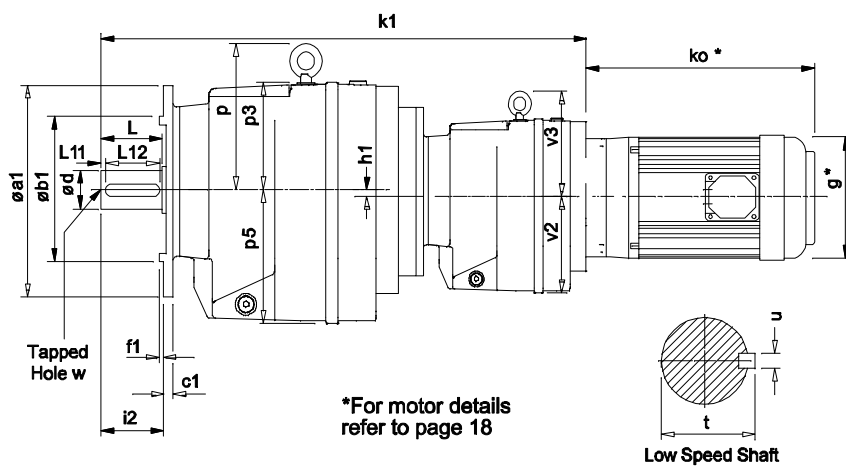
all parallel keys are to DIN 6885

Size	Øa1	Øb1	c1	Øe1	f1	h1	i2	p	p3	p5	s	v2	v3	Low Speed Shaft						
														d	L	L11	L12	t	u	w
M0342	120	80	10	100	3	-	50	-	89	91	6.6	-	-	25 k6	50	4	40	28	8	M10 x 1.5 22 deep
	140	95	10	115	3	-	50	-	89	91	9	76	-							
	160	110	10	130	3.5	-	50	-	89	91	9	76	-							
	200	130	10	165	3.5	-	50	-	89	91	11	76	-							
M0442	140	95	11	115	3	-	60	-	91	115	9	91	-	30 k6	60	4	50	33	8	M10 x 1.5 22 deep
	160	110	11	130	3.5	-	60	-	91	115	9	91	-							
	200	130	11	165	3.5	-	60	-	91	115	11	91	-							
	250	180	11	215	4	-	60	-	91	115	13.5	91	-							
M0542	140	95	11	115	3	-	70	-	91	115	9	91	-	35 k6	70	7	60	38	10	M12 x 1.75 28 deep
	160	110	11	130	3.5	-	70	-	91	115	9	91	-							
	200	130	11	165	3.5	-	70	-	91	115	11	91	-							
	250	180	11	215	4	-	70	-	91	115	13.5	91	-							
M0642	200	130	11	165	4	14.5	70	113	81	130	11	91	-	35 k6	70	7	60	38	10	M12 x 1.75 28 deep
	250	180	11	215	4	14.5	70	113	81	130	13.5	91	-							
	300	230	11	265	4	14.5	70	113	81	130	13.5	91	-							
M0742	200	130	11	165	3.5	-	80	152	107	140	11	91	-	40 k6	80	5	70	43	12	M16 x 2.0 36 deep
	250	180	11	215	4	-	80	152	107	140	13.5	91	-							
	300	230	11	265	4	-	80	152	107	140	13.5	91	-							
M0842	300	230	17	265	4	-	100	175	125	182	13.5	115	-	50 k6	100	10	80	53.5	14	M16 x 2.0 36 deep
	350	250	17	300	5	-	100	175	125	182	17.5	115	-							
M0941	450	350	18	400	5	-	140	198	-	230	18	140	-	60 m6	120	10	100	64	18	M20 x 2.5 42 deep
M1041	450	350	22	400	5	-	140	245	-	260	18	140	155	70 m6	140	15	110	74.5	20	M20 x 2.5 42 deep
M1341	550	450	25	500	5	-	170	288	-	278	18	140	155	90 m6	170	15	140	95	25	M20 x 3.0 50 deep
M1441	550	450	25	500	5	-	210	320	-	318	18	140	155	100 m6	210	15	180	106	28	M20 x 3.0 50 deep

MOTOR FRAME SIZE	M0342	M0442	M0542	M0642	M0742	M0842	M0941	M1041	M1341	M1441
	K1	K1	K1	K1	K1	K1	K1	K1	K1	K1
71	392	460	470	491	528	-	-	-	-	-
80	392	460	470	491	528	640	721	-	-	-
90	392	460	470	491	528	640	721	841	962	1077
100	-	-	-	-	-	640	721	841	962	1077
112	-	-	-	-	-	640	721	841	962	1077
132	-	-	-	-	-	640	721	841	962	1077

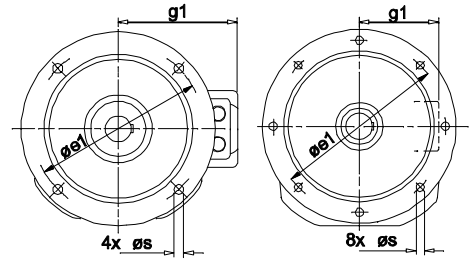


DIMENSIONS - QUINTUPLE REDUCTION FLANGE MOUNT-INTEGRAL MOTOR



Sizes
3, 4, 5, 6, 7 and 8

Sizes
9, 10, 13 and 14



*For motor details refer to page 18

Low Speed Shaft

all parallel keys are to DIN 6885

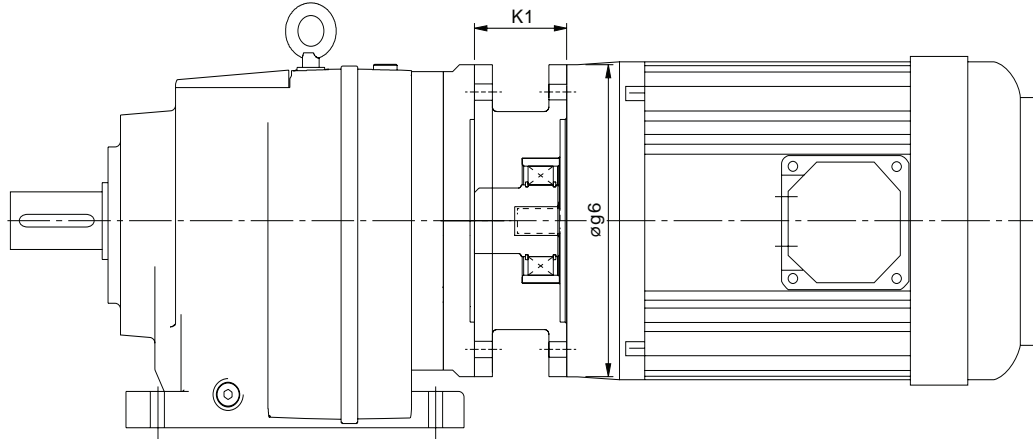
Size	Øa1	Øb1	c1	Øe1	f1	h1	i2	p	p3	p5	s	v2	v3	Low Speed Shaft						
														d	L	L11	L12	t	u	w
M0352	120	80	10	100	3	-	50	-	89	91	6.6	76	-	25 k6	50	4	40	28	8	M10 x 1.5 22 deep
	140	95	10	115	3	50	9													
	160	110	10	130	3.5	50	9													
	200	130	10	165	3.5	50	11													
M0452	140	95	11	115	3	-	60	-	91	115	9	91	-	30 k6	60	4	50	33	8	M10 x 1.5 22 deep
	160	110	11	130	3.5	60	9													
	200	130	11	165	3.5	60	11													
	250	180	11	215	4	60	13.5													
M0552	140	95	11	115	3	-	70	-	91	115	9	91	-	35 k6	70	7	60	38	10	M12 x 1.75 28 deep
	160	110	11	130	3.5	70	9													
	200	130	11	165	3.5	70	11													
	250	180	11	215	4	70	13.5													
M0652	200	130	11	165	4	-	70	-	-	-	11	91	-	35 k6	70	7	60	38	10	M12 x 1.75 28 deep
	250	180	11	215	4	14.5	70	113	81	130	13.5									
	300	230	11	265	4	70	13.5													
M0752	200	130	11	165	3.5	-	80	-	-	-	11	91	-	40 k6	80	5	70	43	12	M16 x 2.0 36 deep
	250	180	11	215	4	80	152	107	140	13.5										
	300	230	11	265	4	80	13.5													
M0852	300	230	17	265	4	-	100	-	-	-	13.5	115	-	50 k6	100	10	80	53.5	14	M16 x 2.0 36 deep
	350	250	17	300	5	100	175	125	182	17.5										
M0951	450	350	18	400	5	-	140	198	-	230	18	115	-	60 m6	120	10	100	64	18	M20 x 2.5 42 deep
M1051	450	350	22	400	5	-	140	245	-	260	18	140	155	70 m6	140	15	110	74.5	20	M20 x 2.5 42 deep
M1351	550	450	25	500	5	-	170	288	-	278	18	140	155	90 m6	170	15	140	95	25	M20 x 3.0 50 deep
M1451	550	450	25	500	5	-	210	320	-	318	18	140	155	100 m6	210	15	180	106	28	M20 x 3.0 50 deep

MOTOR FRAME SIZE	M0352	M0452	M0552	M0652	M0752	M0852	M0951	M1051	M1351	M1451
	K1	K1	K1	K1	K1	K1	K1	K1	K1	K1
71	407	473	483	504	541	648	729	-	-	-
80	407	473	483	504	541	648	729	857	978	1093
90	407	473	483	504	541	648	729	857	978	1093
100	-	-	-	-	-	-	-	857	978	1093
112	-	-	-	-	-	-	-	857	978	1093
132	-	-	-	-	-	-	-	857	978	1093

MOTORISED BACKSTOP MODULE

Motorised backstop modules can be fitted between the gear unit and motor. The backstop device incorporates high quality centrifugal lift off sprags which are wear free above the lift off speed (n min). To ensure correct operation motor speed must exceed lift off speed.

Suitable for ambient temperature -40°C to + 50°C



Warning

Removal of motor or backstop will release the drive. Ensure all driven machinery is secure prior to any maintenance work

IEC B5 FLANGE

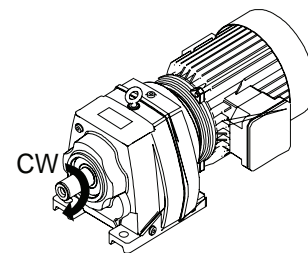
Motor Frame Size	Lift off Speed ('n' min) (rev/min)	Rated Locking Torque ('T max') (at motor) (Nm)	øg6	K1
100	670	170	250	70
112	670	170	250	70
132	620	940	300	95
160	620	940	350	130
180	620	940	350	130
200	550	1260	400	130

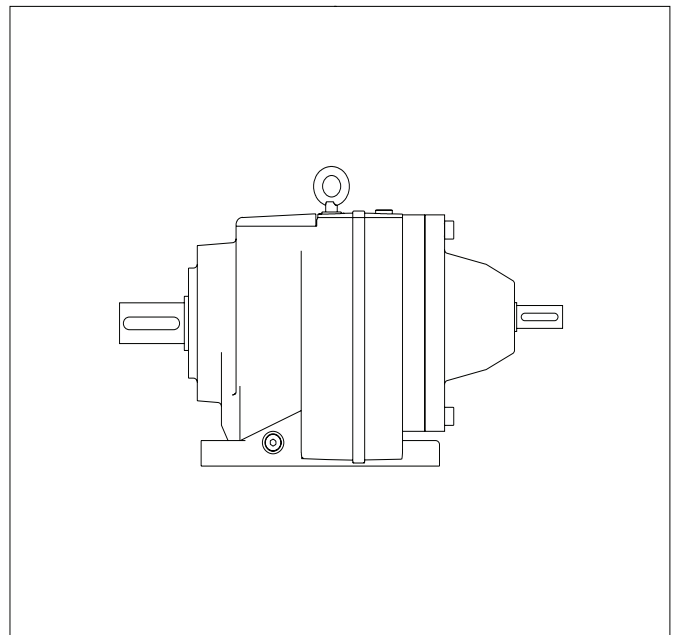
When a backstop module is fitted dimension K1 should be added to the overall length of the geared motor assembly.

Rotation of output shaft must be specified when ordering as viewed from the outputshaft end (as shown in the diagram) see page 19 for column 20 entry

- CW - Free Rotation - Clockwise
- Locked - Anticlockwise

- AC - Free Rotation - Anticlockwise
- Locked - Clockwise





REDUCER
SERIES M



Maximum permissible overhung loads

When a sprocket, gear etc. is mounted on the shaft a calculation, as below, must be made to determine the overhung load on the shaft, and the results compared to the maximum permissible overhung loads tabulated. Overhung loads can be reduced by increasing the diameter of the sprocket, gear, etc. If the maximum permissible overhung load is exceeded, the sprocket, gear, etc. should be mounted on a separate shaft, flexibly coupled and supported in its own bearings, or the gear unit shaft should be extended to run in an outboard bearing. Alternatively, a larger gear is often a less expensive solution.

Permissible overhung loads vary according to the direction of rotation. The values tabulated are for the most unfavourable direction with the unit transmitting full rated power and the load P applied midway along the shaft extension. Hence they can sometimes be increased for a more favourable direction of rotation, or if the power transmitted is less than the rated capacity of the gear unit, or if the load is applied far to the gear unit case. Refer to our Application Engineers for further details. In any event, the sprocket, gear etc. should be positioned as close as possible to the gear unit case in order to reduce bearing loads and shaft stresses, and to prolong life.

All units will accept 100% momentary overload on stated capacities.

Overhung load (Newtons)

$$P = \frac{\text{kW} \times 9,500,000 \times K}{N \times R}$$

where

- P = equivalent overhung load (Newtons)
- kW = power transmitted by the shaft (kilowatts)
- N = speed of shaft (rev/min)
- R = pitch radius of sprocket, etc. (mm)
- K = factor

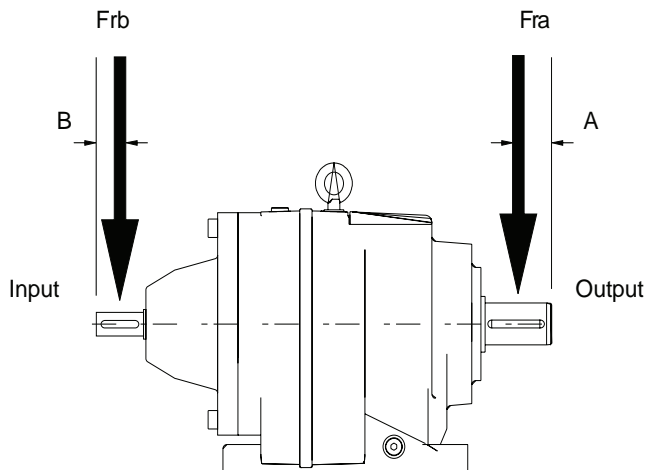
Overhung member

K (factor)

- Chain sprocket* 1.00
- Spur or helical pinion 1.25
- Vee belt sheave 1.50
- Flat belt pulley 2.00

* If multistrand chain drives are equally loaded and the outer strand is further than dimension Fra output or Frb input, refer to our Application Engineers.

Note: 1 Newton = 0.101972 kp = 0.227809 lbf.



Distance midway along the shaft extension

Size of unit	No. of Reductions	Dimension A (mm)	Dimension B (mm)
M01	2 - 3	20	20
M02	2 - 3	25	20
M03	2 - 5	25	20
M04	2 - 5	30	20
M05	2 - 5	35	20
M06	2 - 5	35	20
M07	2	40	25
	3	40	20
	4 - 5	40	20
M08	2	50	30
	3	50	25
	4 - 5	50	20
M09	2	60	40
	3	60	30
	4 - 5	60	20
M10	2	70	55
	3	70	40
	4 - 5	70	25
M13	2 - 3	85	55
	4	85	25
	5	85	20
M14	2 - 3	105	55
	4	105	25
	5	105	20

**Input shaft Overhung Loads, Frb (Kn) 1450 rpm****Two, Three, Four and Five Stage Units**

	M01	M02	M03	M04	M05	M06	M07	M08	M09	M10	M13	M14
2 Stage	1.5	1.65	1.56	1.2	1.1	0.9	1.65	1.5	1.5	2.55	6.9	7.1
3 stage	1.65	1.75	1.75	1.5	1.5	1.5	1.8	2.25	3.5	4.2	12	12
4 Stage	-	-	1.5	1.5	1.5	1.5	1.5	1.75	1.75	2.25	2.25	2.25
5 Stage	-	-	1.5	1.5	1.5	1.5	1.5	1.75	1.75	2.25	2.25	2.25

For output overhung load Fra consult ratings tables pages 21 to 81

Axial Thrust Capacities (Newtons)

No check or calculation is required for axial loads (F_A) towards or away from the unit up to 50% of the permissible overhung load. If the axial thrust considerably exceeds these values or if there is a combination of axial thrust loads and overhung loads please contact our Application Engineers.



DOUBLE REDUCTION RATINGS
SIZES M01 - M04

Pm - Input Power (kW) N2 - Output Speed (rpm)
M2 - Output Torque (Nm) fra - Overhung Load (kN)
i - Exact Ratio (:1)

DOUBLE REDUCTION

Table with columns for Column Entry, Input Speed N1, and gear ratios M0122, M0222, M0322, M0422. Each ratio section contains sub-columns for N2, i, M2, Pm, and fra.



SERIES M
DOUBLE REDUCTION RATINGS
SIZES M05 - M08

Pm - Input Power (kW) N2 - Output Speed (rpm)
M2 - Output Torque (Nm) fra - Overhung Load (kN)
i - Exact Ratio (:1)

DOUBLE REDUCTION

Table with columns for Column Entry, Input Speed N1 (rpm), and four gear reduction stages (M0522, M0622, M0722, M0822). Each stage lists parameters: N2 (rpm), i (:1), M2 (Nm), Pm (kW), and fra (kN). Rows represent different gear combinations and input speeds (2900, 1450, 960, 725 rpm).



SERIES M

DOUBLE REDUCTION RATINGS

SIZES M09 - M14

Note: Input Power, Pm may exceed thermal limit,
Check thermal power page 112 -113

Pm - Input Power (kW)
M2 - Output Torque (Nm)
i - Exact Ratio (:1)
N2 - Output Speed (rpm)
fra - Overhung Load (kN)

DOUBLE REDUCTION

Column Entry	Input Speed N1 (rpm)	M0921					M1021					M1321					M1421							
		N2 (rpm)	i (:1)	M2 (Nm)	Pm (kW)	fra (kN)	N2 (rpm)	i (:1)	M2 (Nm)	Pm (kW)	fra (kN)	N2 (rpm)	i (:1)	M2 (Nm)	Pm (kW)	fra (kN)	N2 (rpm)	i (:1)	M2 (Nm)	Pm (kW)	fra (kN)			
1 . 4	2900	1961	1.479	452	96.1	10.0	2011	1.442	719	156	12.0													
	1450	980		574	60.6	10.0	1005		722	78.2	12.0													
	960	649		661	46	10.1	666		722	51.8	12.2													
	725	490		727	38.2	10.1	503		723	39.1	12.2													
1 . 8	2900	1424	2.036	534	82.2	10.0	1439	2.015	1010	156	12.0													
	1450	712		677	51.8	10.1	720		1010	78.2	12.2													
	960	471		779	39.3	10.1	476		1010	51.8	12.2													
	725	356		856	32.6	10.2	360		1010	39.1	12.3													
2 . 2	2900	1271	2.282	565	77.5	10.0	1323	2.191	1100	156	12.0													
	1450	635		716	48.8	10.1	662		1100	78.2	12.2													
	960	421		824	37.1	10.2	438		1100	51.8	12.3													
	725	318		906	30.8	10.2	331		1100	39.1	12.3													
2 . 5	2900	1132	2.562	596	72.9	10.0	1165	2.489	1170	147	12.0													
	1450	566		756	45.9	10.1	583		1250	78.2	12.2													
	960	375		869	34.9	10.2	386		1250	51.8	12.3													
	725	283		956	28.9	10.4	291		1250	39.1	12.4													
2 . 8	2900	977	2.969	909	96.1	10.0	969	2.992	1490	156	12.0	999	2.904	1810	195	28.0	1004	2.888	2520	274	35.0			
	1450	488		1150	60.6	10.1	485		1490	78.2	12.2	499		1810	97.4	28.7	502		2520	137	36.0			
	960	323		1320	46	10.2	321		1500	51.8	12.3	331		1810	64.5	29.5	332		2520	90.6	37.5			
	725	244		1460	38.2	10.4	242		1500	39.1	12.4	250		1810	48.7	30.0	251		2520	68.5	38.0			
3 . 2	2900	878	3.301	671	63.6	10.1	895	3.242	1310	126	12.2	909	3.189	1980	195	28.3	893	3.247	2840	274	35.5			
	1450	439		850	40	10.2	447		1570	75.2	12.3	455		1990	97.4	29.2	447		2840	137	37.0			
	960	291		978	30.4	10.4	296		1570	49.8	12.4	301		1990	64.5	30.0	296		2840	90.6	38.0			
	725	220		1070	25.2	10.6	224		1570	37.6	12.4	227		1990	48.7	31.0	223		2840	68.5	39.0			
3 . 6	2900	786	3.688	692	58.6	10.1	829	3.5	1330	118	12.2	797	3.638	2250	195	28.3	759	3.822	3320	274	35.5			
	1450	393		876	36.9	10.2	414		1570	69.7	12.3	399		2260	97.4	29.2	379		3330	137	37.0			
	960	260		1010	28.1	10.4	274		1570	46.1	12.4	264		2260	64.5	30.0	251		3330	90.6	38.0			
	725	197		1090	22.8	10.6	207		1570	34.8	12.4	199		2260	48.7	31.0	190		3330	68.5	39.0			
4 . 0	2900	709	4.088	1070	82.2	10.1	694	4.179	2090	156	12.2	720	4.025	2510	195	28.3	720	4.029	3520	274	35.5			
	1450	355		1360	51.8	10.2	347		2090	78.2	12.3	360		2510	97.4	29.5	360		3530	137	37.5			
	960	235		1560	39.3	10.6	230		2090	51.8	12.4	239		2510	64.5	31.0	238		3530	90.6	39.0			
	725	177		1710	32.6	10.8	173		2100	39.1	12.5	180		2510	48.7	32.5	180		3530	68.5	40.0			
4 . 5	2900	633	4.582	1130	77.5	10.1	638	4.545	2200	152	12.2	656	4.421	2760	195	28.3	639	4.537	3970	274	35.5			
	1450	316		1440	48.8	10.2	319		2280	78.2	12.3	328		2760	97.4	29.5	320		3970	137	37.5			
	960	210		1650	37.1	10.6	211		2280	51.8	12.4	217		2760	64.5	31.0	212		3970	90.6	39.0			
	725	158		1810	30.8	10.8	160		2280	39.1	12.5	164		2760	48.7	32.5	160		3970	68.5	40.0			
5 . 0	2900	572	5.073	1330	82.2	10.1	587	4.938	2260	144	12.2	575	5.042	3130	195	28.7	544	5.333	4650	274	36.0			
	1450	286		1680	51.8	10.4	294		2470	78.2	12.4	288		3140	97.4	30.0	272		4660	137	38.0			
	960	189		1930	39.3	10.8	194		2470	51.8	12.5	190		3140	64.5	32.5	180		4660	90.6	40.0			
	725	143		2120	32.6	11.0	147		2470	39.1	12.5	144		3140	48.7	35.0	136		4660	68.5	41.0			
5 . 6	2900	510	5.686	1410	77.5	10.1	540	5.37	2340	137	12.2	524	5.538	3440	195	28.7	483	6.005	5240	274	36.0			
	1450	255		1780	48.8	10.4	270		2690	78.2	12.4	262		3450	97.4	30.0	241		5240	137	38.0			
	960	169		2040	37.1	10.8	179		2690	51.8	12.5	173		3450	64.5	32.5	160		5240	90.6	40.0			
	725	128		2250	30.7	11.0	135		2690	39.1	12.5	131		3450	48.7	35.0	121		5240	68.5	41.0			
6 . 3	2900	438	6.628	1350	63.6	10.2	431	6.724	2550	119	12.3	467	6.21	3880	195	29.2	443	6.548	5730	274	37.0			
	1450	219		1700	40	10.6	216		3140	72.9	12.4	234		3880	97.4	31.0	221		5730	137	39.0			
	960	145		1960	30.4	11.0	143		3370	51.8	12.5	155		3880	64.5	35.0	147		5730	90.6	41.0			
	725	109		2150	25.2	11.4	108		3370	39.1	13.0	117		3880	48.7	38.0	111		5730	68.5	43.0			
7 . 1	2900	392	7.404	1390	58.6	10.2	399	7.26	2620	113	12.3	422	6.879	4300	195	29.2	399	7.27	6370	274	37.0			
	1450	196		1760	36.9	10.6	200		3230	69.5	12.4	211		4300	97.4	31.0	199		6360	137	39.0			
	960	130		2020	28.1	11.0	132		3640	51.8	12.5	140		4300	64.5	35.0	132		6360	90.6	41.0			
	725	98		2220	23.3	11.4	100		3640	39.1	13.0	105		4300	48.7	38.0	100		6370	68.5	43.0			
8 . 0	2900	353	8.224	1670	63.6	10.2	365	7.945	2700	107	12.3	373	7.779	4840	195	29.5	335	8.667	7570	274	37.5			
	1450	176		2080	39.5	10.8	182		3330	65.5	12.5	186		4840	97.4	32.5	167		7570	137	40.0			
	960	117		2360	29.6	11.4	121		3760	49	13.0	123		4840	64.5	38.0	111		7570	90.6	43.0			
	725	88		2560	24.3	13.0	91		3980	39.1	15.0	93		4850	48.7	42.0	84		7570	68.5	46.0			
9 . 0	2900	316	9.188	1720	58.6	10.2	338	8.578	2780	102	12.3	337	8.618	5110	186	29.5	301	9.623	8410	274	37.5			
	1450	158		2170	36.8	10.8	169		3420	62.4	12.5	168		5360	97.4	32.5	151		8400	137	40.0			
	960	104		2450	27.5	11.4	112		3870	46.7	13.0	111		5370	64.5	38.0	100		8400	90.6	43.0			
	725	79		2670	22.6	13.0	85		4210	38.3	15.0	84		5370	48.7	42.0	75		8410	68.5	46.0			
1 0 .	2900	282	10.266	1560	47.4	10.4	274	10.587	2990	88.3	12.4	293	9.891	5470	173	30.0	288	10.065	7980	248	38.0			
	1450	141		1970	29.8	11.0	137		3680	54.2	12.5	147		6170	97.4	35.0	144		8800	137	41.0			
	960	94		2260	22.7	13.0	91		3770	36.8	15.0	97		6180	64.5	42.0	95		8810	90.6	46.0			
	725	71		2480	18.8	15.7	68		3770	27.8	15.9	73		6180	48.7	45.0	72		8810	68.5	52.0			
1 1 .	2900	248	11.705	1610	43.1	10.4	242	11.984	3120	81.4	12.4	259	11.2	5900	165	30.0	254	11.429	8270	227	38.0			
	1450	124		2040	27.1	11.0	121		3770	49.1	12.5	129		5940	82.7	35.0	127		9980	137	41.0			
	960	82		2340	20.6	13.0	80		3770	32.5	15.0	86		5940	54.7	42.0	84		9990	90.6	46.0			
	725	62		2570	17.1	15.7	60		3770	24.5	15.9	65		5940	41.3	45.0	63		9990	68.4	52.0			



SERIES M

DOUBLE REDUCTION RATINGS

SIZES M09 - M14

Pm - Input Power (kW) N2 - Output Speed (rpm)
M2 - Output Torque (Nm) fra - Overhung Load (kN)
i - Exact Ratio (:1)

DOUBLE REDUCTION

Column Entry			M0921					M1021					M1321					M1421					
			N2 (rpm)	i (:1)	M2 (Nm)	Pm (kW)	fra (kN)	N2 (rpm)	i (:1)	M2 (Nm)	Pm (kW)	fra (kN)	N2 (rpm)	i (:1)	M2 (Nm)	Pm (kW)	fra (kN)	N2 (rpm)	i (:1)	M2 (Nm)	Pm (kW)	fra (kN)	
1	2	.	2900	228	12.739	1930	47.4	10.6	232	12.509	3160	79.1	12.4	234	12.391	5370	136	31.0	218	13.322	10200	241	39.0
			1450	114		2420	29.6	11.4	116		3890	48.6	13.0	117		6350	80.3	38.0	109		10200	121	43.0
			960	75		2740	22.2	13.0	77		4400	36.4	15.0	77		6350	53.2	42.0	72		10200	79.8	46.0
			725	57		2860	17.5	17.0	58		4410	27.5	23.0	59		6350	40.1	51.0	54		10200	60.2	60.0
1	4	.	2900	200	14.525	2000	43.1	10.6	205	14.161	3290	72.9	12.4	207	14.031	5880	131	31.0	192	15.127	10400	215	39.0
			1450	100		2530	27.1	11.4	102		4050	44.8	13.0	103		6290	70.3	38.0	96		10400	108	43.0
			960	66		2860	20.3	15.7	68		4410	32.2	15.9	68		6290	46.5	45.0	63		10400	71.3	52.0
			725	50		2860	15.3	17.0	51		4410	24.3	23.0	52		6290	35.1	51.0	48		10400	53.8	60.0
1	6	.	2900	175	16.591	1750	32.9	10.8	177	16.426	3460	65.9	12.5	182	15.969	6070	119	32.5	177	16.429	8970	172	40.0
			1450	87		2210	20.7	13.0	88		3770	35.9	15.0	91		6200	60.8	42.0	88		11100	106	46.0
			960	58		2530	15.7	17.0	58		3770	23.7	23.0	60		6200	40.2	51.0	58		11100	70.2	60.0
			725	44		2640	12.4	22.4	44		3770	17.9	28.0	45		6200	30.4	56.0	44		11100	53	70.0
1	8	.	2900	157	18.433	1760	29.9	10.8	159	18.253	3520	60.4	12.5	161	18	6200	108	32.5	160	18.112	9260	161	40.0
			1450	79		2230	18.9	13.0	79		3770	32.3	15.0	81		6200	53.9	42.0	80		11100	96.2	46.0
			960	52		2560	14.3	17.0	53		3770	21.4	23.0	53		6200	35.7	51.0	53		11100	63.7	60.0
			725	39		2640	11.2	22.4	40		3770	16.1	28.0	40		6200	26.9	56.0	40		11100	48.1	70.0
2	0	.	2900	141	20.588	2160	32.9	11.0	149	19.409	3650	58.9	12.5	145	20.005	5980	94.1	35.0	133	21.745	10600	153	41.0
			1450	70		2730	20.7	15.7	75		4410	35.6	15.9	72		6350	49.9	45.0	67		10600	76.7	52.0
			960	47		2860	14.3	22.4	49		4410	23.5	28.0	48		6350	33	56.0	44		10600	50.7	70.0
			725	35		2860	10.8	26.2	37		4410	17.8	34.0	36		6350	24.9	60.0	33		10600	38.3	79.0
2	2	.	2900	127	22.874	2190	29.9	11.0	134	21.568	3770	54.9	12.5	129	22.549	6350	88.6	35.0	121	23.974	10800	142	41.0
			1450	63		2760	18.9	15.7	67		4410	32	15.9	64		6350	44.3	45.0	60		10800	70.7	52.0
			960	42		2860	12.9	22.4	45		4410	21.2	28.0	43		6350	29.3	56.0	40		10800	46.8	70.0
			725	32		2860	9.75	26.2	34		4410	16	34.0	32		6350	22.1	60.0	30		10800	35.4	79.0
2	5	.	2900	111	26.037	1880	22.6	11.4	111	26.029	3760	45.2	13.0	114	25.455	6200	76.7	38.0	111	26.071	9530	115	43.0
			1450	56		2370	14.2	17.0	56		3770	22.7	23.0	57		6200	38.3	51.0	56		10600	63.8	60.0
			960	37		2640	10.5	26.2	37		3770	15	34.0	38		6200	25.4	60.0	37		10600	42.2	79.0
			725	28		2640	7.93	28.0	28		3770	11.3	40.0	28		6200	19.1	64.0	28		10600	31.9	79.0
2	8	.	2900	101	28.744	1900	20.7	11.4	97	29.992	3770	39.5	13.0	102	28.35	6200	68.9	38.0	103	28.247	9770	109	43.0
			1450	50		2400	13	17.0	48		3770	19.7	23.0	51		6200	34.4	51.0	51		9970	55.6	60.0
			960	33		2640	9.51	26.2	32		3770	13	34.0	34		6200	22.8	60.0	34		9980	36.8	79.0
			725	25		2640	7.18	28.0	24		3770	9.85	40.0	26		6200	17.2	64.0	26		9980	27.8	79.0
3	2	.	2900	90	32.31	2330	22.6	13.0	94	30.756	4220	43.1	15.0	91	31.888	6350	62.9	42.0	84	34.509	10700	97.6	46.0
			1450	45		2860	13.8	22.4	47		4410	22.5	28.0	45		6350	31.4	56.0	42		10700	48.8	70.0
			960	30		2860	9.16	28.0	31		4410	14.9	40.0	30		6350	20.8	64.0	28		10700	32.3	79.0
			725	22		2860	6.92	28.0	24		4410	11.2	40.0	23		6350	15.7	64.0	21		10700	24.4	79.0
3	6	.	2900	81	35.669	2350	20.7	13.0	82	35.438	4410	39.1	15.0	82	35.515	6350	56.6	42.0	78	37.388	10800	91.3	46.0
			1450	41		2860	12.5	22.4	41		4410	19.5	28.0	41		6350	28.3	56.0	39		10800	45.6	70.0
			960	27		2860	8.3	28.0	27		4410	12.9	40.0	27		6350	18.7	64.0	26		10800	30.2	79.0
			725	20		2860	6.26	28.0	20		4410	9.76	40.0	20		6350	14.1	64.0	19		10800	22.8	79.0
4	0	.	2900	72	40.252	2460	19.3	15.7	78	37.059	4160	35.3	15.9	74	39.008	6090	49.4	45.0	74	39.42	9400	75.7	52.0
			1450	36		2470	9.62	26.2	39		4160	17.6	34.0	37		6460	26.2	60.0	37		9940	39.9	79.0
			960	24		2470	6.37	28.0	26		4160	11.7	40.0	25		6460	17.4	64.0	24		10100	26.9	79.0
			725	18		2470	4.81	28.0	20		4160	8.82	40.0	19		6460	13.1	64.0	18		10100	20.3	79.0
4	5	.	2900	65	44.438	2470	17.4	15.7	68	42.7	4160	30.7	15.9	67	43.445	6160	45	45.0	68	42.709	9460	70.2	52.0
			1450	33		2470	8.71	26.2	34		4160	15.3	34.0	33		6460	23.6	60.0	34		10000	37.1	79.0
			960	22		2470	5.77	28.0	22		4160	10.1	40.0	22		6460	15.6	64.0	22		10100	24.8	79.0
			725	16		2470	4.35	28.0	17		4160	7.66	40.0	17		6460	11.8	64.0	17		10100	18.7	79.0
5	0	.	2900	59	49.069	2430	15.6	17.0	61	47.929	4250	27.9	23.0	60	48.629	5660	36.7	51.0	57	51.273	8130	50.1	60.0
			1450	30		2860	9.14	28.0	30		4260	14	40.0	30		5660	18.4	64.0	28		8140	25.1	79.0
			960	20		2860	6.05	28.0	20		4260	9.25	40.0	20		5660	12.2	64.0	19		8140	16.6	79.0
			725	15		2860	4.57	28.0	15		4260	6.98	40.0	15		5660	9.19	64.0	14		8140	12.5	79.0
5	6	.	2900	53	55.176	2120	12.1	17.0	56	51.494	3870	23.7	23.0	56	51.738	6020	36.7	51.0	50	57.515	8440	46.5	60.0
			1450	26		2000	5.71	28.0	28		3870	11.8	40.0	28		6030	18.4	64.0	25		8450	23.2	79.0
			960	17		1940	3.67	28.0	19		3870	7.84	40.0	19		6030	12.2	64.0	17		8450	15.4	79.0
			725	13		1910	2.72	28.0	14		3870	5.92	40.0	14		6030	9.19	64.0	13		8450	11.6	79.0
6	3	.	2900	47	61.131	2470	12.7	22.4	50	57.75	4160	22.7	28.0	49	59.488	6360	33.8	56.0	50	58.569	9270	50.1	70.0
			1450	24		2470	6.35	28.0	25		4160	11.4	40.0	24		6460	17.2	64.0	25		9270	25.1	79.0
			960	16		2470	4.21	28.0	17		4160	7.52	40.0	16		6460	11.4	64.0	16		9280	16.6	79.0
			725	12		2470	3.18	28.0	13		4160	5.68	40.0	12		6460	8.59	64.0	12		9280	12.5	79.0
7	1	.	2900	42	68.74	2470	11.3	22.4	47	62.045	4160	21.2	28.0	46	63.291	6400	32	56.0	44	65.7	9620	46.5	70.0
			1450	21		2470	5.66	28.0	23		4160	10.6	40.0	23		6460	16.1	64.0	22		9630	23.2	79.0
			960	14		2420	3.67	28.0	15		4160	7.02	40.0	15		6460	10.7	64.0	15		9630	15.4	79.0
			725	11		2380	2.72	28.0	12		4160	5.3	40.0	11		6460	8.07	64.0	11		9630	11.6	79.0



SERIES M

TRIPLE REDUCTION RATINGS

SIZES M01 - M04

Pm - Input Power (kW) N2 - Output Speed (rpm)
M2 - Output Torque (Nm) fra - Overhung Load (kN)
i - Exact Ratio (:1)

TRIPLE REDUCTION

Column Entry	Input Speed N1 (rpm)	M0132					M0232					M0332					M0432				
		N2 (rpm)	i (:1)	M2 (Nm)	Pm (kW)	fra (kN)	N2 (rpm)	i (:1)	M2 (Nm)	Pm (kW)	fra (kN)	N2 (rpm)	i (:1)	M2 (Nm)	Pm (kW)	fra (kN)	N2 (rpm)	i (:1)	M2 (Nm)	Pm (kW)	fra (kN)
6 7 8	2900	50	58.461	90	0.5	1.50	51	57.027	159	0.89	4.00	51	57.027	209	1.17	2.80	50	58.382	287	1.57	6.70
	1450	25		90	0.25	1.90	25		160	0.45	4.00	25		209	0.58	3.15	25		338	0.92	7.20
	960	16		90	0.16	1.90	17		160	0.3	4.00	17		209	0.39	3.15	16		338	0.61	7.20
	725	12		90	0.12	1.90	13		160	0.22	4.00	13		209	0.29	3.15	12		338	0.46	7.20
6 3 .	2900	45	64.453	90	0.45	1.50	46	62.872	160	0.81	4.00	46	62.872	209	1.06	2.90	45	64.290	293	1.46	7.10
	1450	22		90	0.22	1.90	23		160	0.41	4.00	23		209	0.53	3.15	23		338	0.84	7.20
	960	15		90	0.15	1.90	15		160	0.27	4.00	15		209	0.35	3.15	15		338	0.55	7.20
	725	11		90	0.11	1.90	12		160	0.2	4.00	12		209	0.26	3.15	11		338	0.42	7.20
7 1 .	2900	41	70.933	90	0.41	1.60	42	69.193	160	0.74	4.00	42	69.193	209	0.97	3.00	39	73.950	302	1.31	7.20
	1450	20		90	0.2	1.90	21		160	0.37	4.00	21		209	0.48	3.15	20		338	0.73	7.20
	960	14		90	0.13	1.90	14		160	0.24	4.00	14		209	0.32	3.15	13		338	0.48	7.20
	725	10		90	0.1	1.90	10		160	0.18	4.00	10		209	0.24	3.15	9.8		338	0.36	7.20
8 0 .	2900	35	83.104	90	0.35	1.70	36	81.066	160	0.63	4.00	36	81.066	209	0.82	3.10	36	80.397	307	1.22	7.20
	1450	17		90	0.17	1.90	18		160	0.31	4.00	18		209	0.41	3.15	18		338	0.67	7.20
	960	12		90	0.12	1.90	12		160	0.21	4.00	12		209	0.27	3.15	12		338	0.44	7.20
	725	8.7		90	0.09	1.90	8.9		160	0.16	4.00	8.9		209	0.2	3.15	9.0		338	0.33	7.20
1 0 0	2900	29	99.702	90	0.29	1.90	30	97.257	160	0.53	4.00	30	97.257	209	0.69	3.15	30	96.516	324	1.07	7.20
	1450	15		90	0.14	1.90	15		160	0.26	4.00	15		209	0.34	3.15	15		338	0.56	7.20
	960	9.6		90	0.1	1.90	9.9		160	0.17	4.00	9.9		209	0.23	3.15	9.9		338	0.37	7.20
	725	7.3		90	0.07	1.90	7.5		160	0.13	4.00	7.5		209	0.17	3.15	7.5		338	0.28	7.20
1 1 2	2900	25	116.22	90	0.25	1.90	26	113.37	160	0.45	4.00	26	113.37	209	0.59	3.15	25	115.819	338	0.93	7.20
	1450	12		90	0.12	1.90	13		160	0.23	4.00	13		209	0.29	3.15	13		338	0.47	7.20
	960	8.3		90	0.08	1.90	8.5		160	0.15	4.00	8.5		209	0.19	3.15	8.3		338	0.31	7.20
	725	6.2		90	0.06	1.90	6.4		160	0.11	4.00	6.4		209	0.15	3.15	6.3		338	0.23	7.20
1 2 5	2900	22	129.134	90	0.22	1.90	23	125.967	160	0.41	4.00	23	125.967	209	0.53	3.15	22	130.500	338	0.83	7.20
	1450	11		90	0.11	1.90	12		160	0.2	4.00	12		209	0.27	3.15	11		338	0.41	7.20
	960	7.4		90	0.07	1.90	7.6		160	0.14	4.00	7.6		209	0.18	3.15	7.4		338	0.27	7.20
	725	5.6		90	0.06	1.90	5.6		160	0.1	4.00	5.6		209	0.13	3.15	5.6		338	0.21	7.20
1 6 0	2900	19	155.506	90	0.19	1.90	19	151.692	160	0.34	4.00	19	151.692	209	0.44	3.15	19	151.706	338	0.71	7.20
	1450	9.3		90	0.09	1.90	9.6		160	0.17	4.00	10		209	0.22	3.15	9.6		338	0.36	7.20
	960	6.2		90	0.06	1.90	6.3		160	0.11	4.00	6.3		209	0.15	3.15	6.3		338	0.23	7.20
	725	4.7		90	0.05	1.90	4.8		160	0.08	4.00	4.8		209	0.11	3.15	4.8		338	0.18	7.20
1 8 0	2900	16	178.241	90	0.16	1.90	17	173.87	160	0.29	4.00	17	173.87	209	0.39	3.15	17	172.188	338	0.63	7.20
	1450	8.1		90	0.08	1.90	8.3		160	0.15	4.00	8.3		209	0.19	3.15	8.4		338	0.31	7.20
	960	5.4		90	0.05	1.90	5.5		160	0.1	4.00	5.5		209	0.13	3.15	5.6		338	0.21	7.20
	725	4.1		90	0.04	1.90	4.2		160	0.07	4.00	4.2		209	0.1	3.15	4.2		338	0.16	7.20
2 0 0	2900	14	202.567	90	0.14	1.90	15	197.599	160	0.26	4.00	15	197.599	209	0.34	3.15	15	195.75	338	0.55	7.20
	1450	7.2		90	0.07	1.90	7.3		160	0.13	4.00	7.3		209	0.17	3.15	7.7		338	0.28	7.20
	960	4.7		90	0.05	1.90	4.9		160	0.09	4.00	4.9		209	0.11	3.15	4.9		338	0.18	7.20
	725	3.6		90	0.04	1.90	3.7		160	0.06	4.00	3.7		209	0.09	3.15	3.7		338	0.14	7.20



SERIES M
TRIPLE REDUCTION RATINGS
SIZES M05 - M08

Pm - Input Power (kW) N2 - Output Speed (rpm)
M2 - Output Torque (Nm) fra - Overhung Load (kN)
i - Exact Ratio (:1)

TRIPLE REDUCTION

Column Entry	Input Speed N1 (rpm)	M0532					M0632					M0732					M0832					
		N2 (rpm)	i (:1)	M2 (Nm)	Pm (kW)	fra (kN)	N2 (rpm)	i (:1)	M2 (Nm)	Pm (kW)	fra (kN)	N2 (rpm)	i (:1)	M2 (Nm)	Pm (kW)	fra (kN)	N2 (rpm)	i (:1)	M2 (Nm)	Pm (kW)	fra (kN)	
6 7 8	2900	50	58.382	443	2.42	4.20						49	58.950	640	3.47	4.50	48	60.330	1300	6.94	9.25	
	1450	25		450	1.22	7.20						25		754	2.03	8.10	24		1600	4.23	16.20	
	960	16		450	0.81	7.20						16		865	1.54	9.20	16		1700	2.96	16.20	
	725	12		450	0.61	7.20						12		868	1.17	9.20	12		1700	2.23	16.20	
6 3 .	2900	45	64.290	431	2.14	4.50	40	72.282	549	2.42	7.20	46	62.834	649	3.3	4.65	44	66.02	1340	6.5	9.50	
	1450	23		450	1.11	7.20	20		626	1.38	7.20	23		770	1.95	9.20	22		1650	3.97	16.20	
	960	15		450	0.74	7.20	13		626	0.91	7.20	15		868	1.45	9.20	15		1700	2.71	16.20	
	725	11		450	0.56	7.20	10		626	0.69	7.20	12		868	1.09	9.20	11		1700	2.04	16.20	
7 1 .	2900	39	73.950	443	1.91	5.00	36	79.598	534	2.14	7.20	39	74.467	673	2.88	5.10	39	74.691	1390	5.96	10.00	
	1450	20		450	0.97	7.20	18		623	1.24	7.20	19		815	1.74	9.20	19		1700	3.62	16.20	
	960	13		450	0.64	7.20	12		626	0.82	7.20	13		868	1.22	9.20	13		1700	2.39	16.20	
	725	10		450	0.48	7.20	9.1		626	0.62	7.20	10		868	0.92	9.20	10		1700	1.8	16.20	
8 0 .	2900	36	80.397	450	1.78	5.60	32	91.557	549	1.91	7.20	36	79.507	682	2.74	6.30	34	84.31	1440	5.47	12.30	
	1450	18		450	0.89	7.20	16		626	1.09	7.20	18		833	1.67	9.20	17		1700	3.21	16.20	
	960	12		450	0.59	7.20	10.4		626	0.72	7.20	12		868	1.15	9.20	11		1700	2.12	16.20	
	725	9.0		450	0.44	7.20	7.8		626	0.54	7.20	9		868	0.87	9.20	9		1700	1.6	16.20	
1 0 0	2900	30	96.516	450	1.49	6.30	29	99.54	558	1.79	7.20	29	98.661	714	2.31	7.40	28	102.204	1520	4.78	14.00	
	1450	15		450	0.74	7.20	15		626	1	7.20	15		868	1.4	9.20	14		1700	2.65	16.20	
	960	9.9		450	0.49	7.20	9.6		626	0.66	7.20	10		868	0.93	9.20	9		1700	1.75	16.20	
	725	7.5		450	0.37	7.20	7.3		626	0.5	7.20	7		868	0.7	9.20	7		1700	1.32	16.20	
1 1 2	2900	25	115.819	450	1.24	7.20	24	119.496	585	1.56	7.20	25	116.342	751	2.06	9.20	24	119.188	1600	4.29	16.20	
	1450	13		450	0.62	7.20	12		626	0.83	7.20	12		868	1.19	9.20	12		1700	2.27	16.20	
	960	8.3		450	0.41	7.20	8.0		626	0.55	7.20	8		868	0.79	9.20	8		1700	1.5	16.20	
	725	6.3		450	0.31	7.20	6.1		626	0.42	7.20	6		874	0.6	9.20	6		1700	1.13	16.20	
1 2 5	2900	22	130.500	450	1.1	7.20	20	143.395	613	1.37	7.20	23	127.392	774	1.94	9.20	22	130.924	1640	4.02	16.20	
	1450	11		450	0.55	7.20	10.1		626	0.7	7.20	11		868	1.09	9.20	11		1700	2.07	16.20	
	960	7.4		450	0.36	7.20	6.7		626	0.46	7.20	8		868	0.72	9.20	7		1700	1.37	16.20	
	725	5.6		450	0.28	7.20	5.1		626	0.35	7.20	6		883	0.55	9.20	6		1700	1.03	16.20	
1 6 0	2900	19	151.706	450	0.95	7.20	18	161.571	626	1.24	7.20	19	156.123	828	1.7	9.20	18	160.446	1700	3.39	16.20	
	1450	9.9		450	0.47	7.20	9.0		626	0.62	7.20	9		868	0.89	9.20	9		1700	1.69	16.20	
	960	6.3		450	0.31	7.20	5.9		626	0.41	7.20	6		875	0.59	9.20	6		1700	1.12	16.20	
	725	4.8		450	0.24	7.20	4.5		626	0.31	7.20	5		888	0.45	9.20	5		1720	0.85	16.20	
1 8 0	2900	17	172.188	450	0.83	7.20	15	187.827	626	1.06	7.20	17	174.012	858	1.58	9.20	17	175.207	1700	3.1	16.20	
	1450	8.4		450	0.42	7.20	7.7		626	0.53	7.20	8		868	0.8	9.20	8		1700	1.55	16.20	
	960	5.6		450	0.28	7.20	5.1		626	0.35	7.20	6		886	0.54	9.20	5		1700	1.02	16.20	
	725	4.2		450	0.21	7.20	3.9		626	0.26	7.20	4		888	0.41	9.20	4		1730	0.79	16.20	
2 0 0	2900	15	195.75	450	0.74	7.20	14	213.185	626	0.94	7.20	15	195.154	868	1.43	9.20	14	201.754	1700	2.7	16.20	
	1450	7.4		450	0.37	7.20	6.8		626	0.47	7.20	7		868	0.71	9.20	7		1700	1.35	16.20	
	960	4.9		450	0.24	7.20	4.5		626	0.31	7.20	5		888	0.48	9.20	5		1710	0.9	16.20	
	725	3.7		450	0.18	7.20	3.4		626	0.23	7.20	4		888	0.36	9.20	4		1750	0.69	16.20	
2 2 5	2900						12	242.36	626	0.83	7.20											
	1450						6.0		626	0.41	7.20											
	960						4.0		626	0.27	7.20											
	725						3.0		626	0.21	7.20											



SERIES M
TRIPLE REDUCTION RATINGS
SIZES M09 - M14

Pm - Input Power (kW)
M2 - Output Torque (Nm)
i - Exact Ratio (:1)
N2 - Output Speed (rpm)
fra - Overhung Load (kN)

TRIPLE REDUCTION

Table with columns for Column Entry, Input Speed N1 (rpm), and gear ratios M0931, M1031, M1331, M1431. Each gear ratio section includes sub-columns for N2 (rpm), i (:1), M2 (Nm), Pm (kW), and fra (kN). Rows represent different gear combinations and input speeds (2900, 1450, 960, 725 rpm).



QUADRUPLE REDUCTION RATINGS
SIZES M03 - M07

Pm - Input Power (kW)
M2 - Output Torque (Nm)
i - Exact Ratio (:1)
N2 - Output Speed (rpm)
fra - Overhung Load (kN)

QUADRUPLE REDUCTION

Table with columns for Column Entry, Input Speed N1, and five reduction stages (M0342, M0442, M0542, M0642, M0742). Each stage includes parameters for N2, i, M2, Pm, and fra.



QUADRUPLE REDUCTION RATINGS
SIZES M08 - M14

Pm - Input Power (kW) fra - Overhung Load (kN)
M2 - Output Torque (Nm)
i - Exact Ratio (:1)
N2 - Output Speed (rpm)

QUADRUPLE REDUCTION

Table with columns for Column Entry, Input Speed (N1), and various reduction ratios (M0842, M0941, M1041, M1341, M1441) with sub-columns for N2, i, M2, Pm, and fra.



SERIES M

QUINTUPLE REDUCTION RATINGS

SIZES M03 - M07

Pm - Input Power (kW) N2 - Output Speed (rpm)
M2 - Output Torque (Nm) fra - Overhung Load (kN)
i - Exact Ratio (:1)

QUINTUPLE REDUCTION

Column Entry			M0352					M0452					M0552					M0652					M0752					
			N1 (rpm)	N2 (rpm)	i (:1)	M2 (Nm)	Pm (kW)	fra (kN)	N2 (rpm)	i (:1)	M2 (Nm)	Pm (kW)	fra (kN)	N2 (rpm)	i (:1)	M2 (Nm)	Pm (kW)	fra (kN)	N2 (rpm)	i (:1)	M2 (Nm)	Pm (kW)	fra (kN)	N2 (rpm)	i (:1)	M2 (Nm)	Pm (kW)	fra (kN)
2	7	C	2900	1.102		210	0.026	3.15	1.092		340	0.041	7.20	1.092		450	0.054	7.20	1.095		625	0.075	7.20	1.107		865	0.106	9.20
			1450	0.551	2632	210	0.013	3.15	0.546	2655	340	0.021	7.20	0.546	2655	450	0.027	7.20	0.547	2649	625	0.038	7.20	0.554	2619	865	0.053	9.20
			960	0.365		210	0.009	3.15	0.362		340	0.014	7.20	0.362		450	0.018	7.20	0.362		625	0.025	7.20	0.367		865	0.035	9.20
			725	0.274		210	0.006	3.15	0.271		340	0.010	7.20	0.271		450	0.014	7.20	0.272		625	0.019	7.20	0.275		865	0.026	9.20
3	2	C	2900	0.945		210	0.022	3.15	0.937		340	0.035	7.20	0.937		450	0.046	7.20	0.939		625	0.065	7.20	0.95		865	0.046	9.20
			1450	0.473	3068	210	0.011	3.15	0.468	3095	340	0.018	7.20	0.468	3095	450	0.023	7.20	0.47	3088	625	0.033	7.20	0.475	3053	865	0.046	9.20
			960	0.313		210	0.007	3.15	0.310		340	0.012	7.20	0.31		450	0.016	7.20	0.311		625	0.022	7.20	0.314		865	0.046	9.20
			725	0.235		210	0.005	3.15	0.233		340	0.009	7.20	0.233		450	0.012	7.20	0.233		625	0.016	7.20	0.236		865	0.046	9.20
3	6	C	2900	0.788		210	0.018	3.15	0.795		340	0.030	7.20	0.795		450	0.039	7.20	0.757		625	0.052	7.20	0.796		865	0.076	9.20
			1450	0.394	3681	210	0.009	3.15	0.397	3650	340	0.015	7.20	0.397	3650	450	0.02	7.20	0.378	3832	625	0.026	7.20	0.398	3641	865	0.038	9.20
			960	0.261		210	0.006	3.15	0.263		340	0.010	7.20	0.263		450	0.013	7.20	0.251		625	0.017	7.20	0.264		865	0.025	9.20
			725	0.196		210	0.005	3.15	0.197		340	0.007	7.20	0.197		450	0.01	7.20	0.188		625	0.013	7.20	0.198		865	0.019	9.20
4	0	C	2900	0.709		210	0.016	3.15	0.715		340	0.027	7.20	0.715		450	0.035	7.20	0.681		625	0.047	7.20	0.717		865	0.068	9.20
			1450	0.354	4091	210	0.008	3.15	0.358	4055	340	0.014	7.20	0.358	4055	450	0.018	7.20	0.341	4258	625	0.024	7.20	0.358	4046	865	0.035	9.20
			960	0.235		210	0.005	3.15	0.237		340	0.009	7.20	0.237		450	0.012	7.20	0.225		625	0.016	7.20	0.237		865	0.023	9.20
			725	0.176		210	0.004	3.15	0.178		340	0.007	7.20	0.178		450	0.009	7.20	0.169		625	0.012	7.20	0.178		865	0.017	9.20
4	6	C	2900	0.629		210	0.015	3.15	0.653		340	0.024	7.20	0.653		450	0.032	7.20	0.578		625	0.04	7.20	0.655		865	0.062	9.20
			1450	0.315	4609	210	0.007	3.15	0.327	4440	340	0.012	7.20	0.327	4440	450	0.016	7.20	0.289	5021	625	0.02	7.20	0.327	4431	865	0.032	9.20
			960	0.208		210	0.005	3.15	0.216		340	0.008	7.20	0.216		450	0.011	7.20	0.191		625	0.013	7.20	0.217		865	0.021	9.20
			725	0.156		210	0.004	3.15	0.162		340	0.006	7.20	0.162		450	0.008	7.20	0.143		625	0.01	7.20	0.163		865	0.016	9.20
5	5	C	2900	0.522		210	0.012	3.15	0.542		340	0.020	7.20	0.542		450	0.027	7.20	0.48		625	0.033	7.20	0.544		865	0.052	9.20
			1450	0.261	5550	210	0.006	3.15	0.271	5347	340	0.010	7.20	0.271	5347	450	0.014	7.20	0.24	6046	625	0.017	7.20	0.272	5335	865	0.026	9.20
			960	0.173		210	0.004	3.15	0.180		340	0.007	7.20	0.18		450	0.009	7.20	0.159		625	0.011	7.20	0.18		865	0.017	9.20
			725	0.13		210	0.003	3.15	0.135		340	0.005	7.20	0.135		450	0.007	7.20	0.119		625	0.008	7.20	0.135		865	0.013	9.20
6	5	C	2900	0.449		203	0.01	3.15	0.443		340	0.017	7.20	0.443		450	0.022	7.20	0.438		625	0.03	7.20	0.453		865	0.043	9.20
			1450	0.225	6452	203	0.005	3.15	0.221	6553	340	0.008	7.20	0.221	6553	450	0.011	7.20	0.219	6620	625	0.015	7.20	0.226	6403	865	0.022	9.20
			960	0.149		203	0.003	3.15	0.146		340	0.006	7.20	0.146		450	0.007	7.20	0.145		625	0.01	7.20	0.15		865	0.014	9.20
			725	0.112		203	0.003	3.15	0.110		340	0.004	7.20	0.11		450	0.006	7.20	0.109		625	0.008	7.20	0.112		865	0.011	9.20
7	4	C	2900	0.392		203	0.009	3.15	0.386		340	0.014	7.20	0.386		450	0.019	7.20	0.382		625	0.026	7.20	0.395		865	0.038	9.20
			1450	0.196	7396	203	0.004	3.15	0.193	7511	340	0.007	7.20	0.193	7511	450	0.01	7.20	0.191	7588	625	0.013	7.20	0.198	7339	865	0.019	9.20
			960	0.13		203	0.003	3.15	0.128		340	0.005	7.20	0.128		450	0.006	7.20	0.127		625	0.009	7.20	0.131		865	0.013	9.20
			725	0.097		203	0.002	3.15	0.096		340	0.004	7.20	0.096		450	0.005	7.20	0.095		625	0.007	7.20	0.098		865	0.009	9.20
8	4	C	2900	0.345		203	0.008	3.15	0.346		340	0.013	7.20	0.346		380	0.015	7.20	0.336		625	0.023	7.20	0.343		725	0.027	9.20
			1450	0.173	8394	203	0.004	3.15	0.173	8372	340	0.007	7.20	0.173	8372	380	0.007	7.20	0.168	8624	625	0.012	7.20	0.172	8443	725	0.014	9.20
			960	0.114		203	0.003	3.15	0.115		340	0.004	7.20	0.115		380	0.005	7.20	0.111		625	0.008	7.20	0.114		725	0.009	9.20
			725	0.086		203	0.002	3.15	0.086		340	0.003	7.20	0.086		380	0.004	7.20	0.083		625	0.006	7.20	0.085		725	0.007	9.20
9	5	C	2900	0.304		203	0.007	3.15	0.305		340	0.011	7.20	0.305		380	0.013	7.20	0.312		620	0.021	7.20	0.302		725	0.024	9.20
			1450	0.152	9540	203	0.003	3.15	0.152	9514	340	0.006	7.20	0.152	9514	380	0.006	7.20	0.156	9300	620	0.011	7.20	0.151	9596	725	0.012	9.20
			960	0.101		203	0.002	3.15	0.101		340	0.004	7.20	0.101		380	0.004	7.20	0.103		620	0.007	7.20	0.1		725	0.008	9.20
			725	0.075		203	0.002	3.15	0.076		340	0.003	7.20	0.076		380	0.003	7.20	0.077		620	0.005	7.20	0.075		725	0.006	9.20
1	0	K	2900	0.267		203	0.006	3.15	0.272		270	0.008	7.20	0.272		270	0.008	7.20	0.274		620	0.019	7.20	0.272		725	0.022	9.20
			1450	0.134	10845	203	0.003	3.15	0.136	10670	270	0.004	7.20	0.136	10670	270	0.004	7.20	0.137	10569	620	0.009	7.20	0.136	10662	725	0.011	9.20
			960	0.089		203	0.002	3.15	0.090		270	0.003	7.20	0.09		270	0.003	7.20	0.091		620	0.006	7.20	0.09		725	0.007	9.20
			725	0.066		203	0.002	3.15	0.067		270	0.002	7.20	0.067		270	0.002	7.20	0.068		620	0.005	7.20	0.068		725	0.005	9.20



**QUINTUPLE REDUCTION RATINGS
SIZES M08 - M14**

Pm - Input Power (kW) fra - Overhung Load (kN)
M2 - Output Torque (Nm)
i - Exact Ratio (:1)
N2 - Output Speed (rpm)

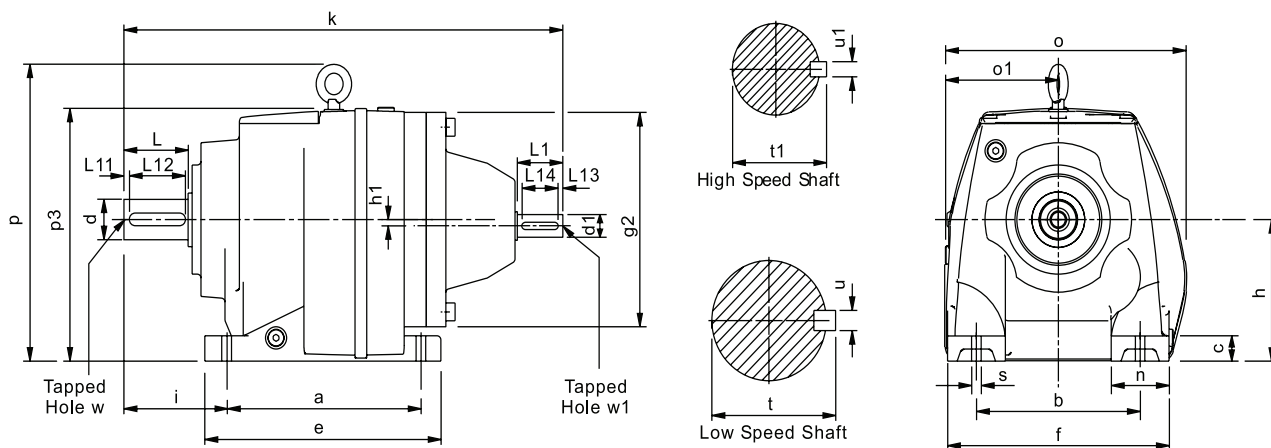
QUINTUPLE REDUCTION

Column Entry			M0852					M0951					M1051					M1351					M1451					
	Input Speed N1 (rpm)	N2 (rpm)	i (:1)	M2 (Nm)	Pm (kW)	fra (kN)	N2 (rpm)	i (:1)	M2 (Nm)	Pm (kW)	fra (kN)	N2 (rpm)	i (:1)	M2 (Nm)	Pm (kW)	fra (kN)	N2 (rpm)	i (:1)	M2 (Nm)	Pm (kW)	fra (kN)	N2 (rpm)	i (:1)	M2 (Nm)	Pm (kW)	fra (kN)		
2	7	C	2900	1.063	2728	1700	0.199	16.20	1.116	2598	2860	0.352	28.0	1.186	2446	4410	0.576	40.0	1.144	2536	6350	0.801	64.0	1.057	2744	10700	1.246	79.0
			1450	0.531		1700	0.101	16.20	0.558		2860	0.178	28.0	0.593		4410	0.291	40.0	0.572		6350	0.405	64.0	0.528		10700	0.63	79.0
			960	0.352		1700	0.07	16.20	0.370		2860	0.12	28.0	0.393		4410	0.19	40.0	0.379		6350	0.27	64.0	0.350		10700	0.42	79.0
			725	0.264		1700	0.05	16.20	0.277		2860	0.088	28.0	0.294		4410	0.145	40.0	0.284		6350	0.201	64.0	0.262		10700	0.313	79.0
3	2	C	2900	0.886	3274	1700	0.166	16.20	0.93	3119	2860	0.293	28.0	0.956	3035	4410	0.464	40.0	0.922	3146	6350	0.645	64.0	0.852	3405	10700	1.005	79.0
			1450	0.443		1700	0.084	16.20	0.465		2860	0.148	28.0	0.478		4410	0.235	40.0	0.461		6350	0.326	64.0	0.426		10700	0.508	79.0
			960	0.293		1700	0.056	16.20	0.308		2860	0.10	28.0	0.316		4410	0.16	40.0	0.305		6350	0.22	64.0	0.282		10700	0.34	79.0
			725	0.22		1700	0.042	16.20	0.231		2860	0.074	28.0	0.237		4410	0.117	40.0	0.229		6350	0.162	64.0	0.211		10700	0.252	79.0
3	6	C	2900	0.76	3818	1700	0.142	16.20	0.775	3742	2860	0.244	28.0	0.81	3579	4410	0.394	40.0	0.782	3710	6350	0.547	64.0	0.722	4015	10700	0.852	79.0
			1450	0.38		1700	0.072	16.20	0.387		2860	0.123	28.0	0.405		4410	0.199	40.0	0.391		6350	0.276	64.0	0.361		10700	0.43	79.0
			960	0.251		1700	0.048	16.20	0.257		2860	0.082	28.0	0.268		4410	0.13	40.0	0.259		6350	0.18	64.0	0.239		10700	0.29	79.0
			725	0.189		1700	0.036	16.20	0.192		2860	0.061	28.0	0.201		4410	0.099	40.0	0.194		6350	0.137	64.0	0.179		10700	0.214	79.0
4	0	C	2900	0.674	4302	1700	0.126	16.20	0.688	4216	2860	0.217	28.0	0.74	3919	4410	0.36	40.0	0.714	4062	6350	0.5	64.0	0.66	4396	10700	0.778	79.0
			1450	0.337		1700	0.064	16.20	0.344		2860	0.11	28.0	0.37		4410	0.182	40.0	0.357		6350	0.252	64.0	0.33		10700	0.393	79.0
			960	0.223		1700	0.042	16.20	0.228		2860	0.073	28.0	0.245		4410	0.12	40.0	0.236		6350	0.17	64.0	0.218		10700	0.26	79.0
			725	0.167		1700	0.032	16.20	0.171		2860	0.054	28.0	0.184		4410	0.09	40.0	0.177		6350	0.125	64.0	0.164		10700	0.195	79.0
4	6	C	2900	0.614	4726	1700	0.115	16.20	0.623	4655	2860	0.196	28.0	0.642	4515	4410	0.312	40.0	0.641	4525	6350	0.449	64.0	0.584	4969	10100	0.65	79.0
			1450	0.307		1700	0.058	16.20	0.311		2860	0.099	28.0	0.321		4410	0.158	40.0	0.32		6350	0.227	64.0	0.292		10100	0.328	79.0
			960	0.203		1700	0.038	16.20	0.206		2860	0.066	28.0	0.213		4410	0.10	40.0	0.212		6350	0.15	64.0	0.193		10100	0.22	79.0
			725	0.152		1700	0.029	16.20	0.155		2860	0.049	28.0	0.159		4410	0.078	40.0	0.159		6350	0.113	64.0	0.145		10100	0.163	79.0
5	5	C	2900	0.528	5494	1700	0.099	16.20	0.536	5411	2860	0.169	28.0	0.524	5533	4410	0.255	40.0	0.523	5545	6350	0.366	64.0	0.533	5441	10100	0.593	79.0
			1450	0.264		1700	0.05	16.20	0.268		2860	0.085	28.0	0.262		4410	0.129	40.0	0.261		6350	0.185	64.0	0.267		10100	0.3	79.0
			960	0.175		1700	0.033	16.20	0.177		2860	0.057	28.0	0.174		4410	0.085	40.0	0.173		6350	0.12	64.0	0.176		10100	0.20	79.0
			725	0.131		1700	0.025	16.20	0.133		2860	0.042	28.0	0.13		4410	0.064	40.0	0.13		6350	0.092	64.0	0.132		10100	0.149	79.0
6	5	C	2900	0.431	6733	1700	0.081	16.20	0.43	6742	2480	0.118	28.0	0.475	6106	4260	0.223	40.0	0.428	6783	6350	0.299	64.0	0.435	6668	10100	0.484	79.0
			1450	0.215		1700	0.041	16.20	0.215		2480	0.059	28.0	0.237		4260	0.113	40.0	0.214		6350	0.151	64.0	0.217		10100	0.245	79.0
			960	0.143		1700	0.027	16.20	0.142		2480	0.039	28.0	0.157		4260	0.075	40.0	0.142		6350	0.10	64.0	0.144		10100	0.16	79.0
			725	0.107		1700	0.02	16.20	0.107		2480	0.03	28.0	0.118		4260	0.056	40.0	0.106		6350	0.075	64.0	0.108		10100	0.121	79.0
7	4	C	2900	0.38	7641	1700	0.071	16.20	0.379	7652	2480	0.104	28.0	0.388	7483	4260	0.182	40.0	0.384	7561	6350	0.268	64.0	0.39	7432	10100	0.434	79.0
			1450	0.19		1700	0.036	16.20	0.189		2480	0.052	28.0	0.194		4260	0.092	40.0	0.192		6350	0.136	64.0	0.195		10100	0.22	79.0
			960	0.126		1700	0.024	16.20	0.125		2480	0.035	28.0	0.128		4260	0.061	40.0	0.127		6350	0.090	64.0	0.129		10100	0.15	79.0
			725	0.094		1700	0.018	16.20	0.094		2480	0.026	28.0	0.096		4260	0.046	40.0	0.095		6350	0.067	64.0	0.097		10100	0.109	79.0
8	4	C	2900	0.348	8344	1700	0.065	16.20	0.343	8449	2860	0.108	28.0	0.348	8340	4260	0.163	40.0	0.342	8479	6350	0.239	64.0	0.348	8335	10100	0.387	79.0
			1450	0.174		1700	0.033	16.20	0.172		2860	0.055	28.0	0.174		4260	0.083	40.0	0.171		6350	0.121	64.0	0.174		10100	0.196	79.0
			960	0.115		1700	0.022	16.20	0.114		2860	0.036	28.0	0.115		4260	0.055	40.0	0.113		6350	0.080	64.0	0.115		10100	0.13	79.0
			725	0.086		1700	0.016	16.20	0.085		2860	0.027	28.0	0.086		4260	0.041	40.0	0.085		6350	0.06	64.0	0.086		10100	0.097	79.0
9	5	C	2900	0.306	9486	1700	0.057	16.20	0.302	9605	2860	0.095	28.0	0.31	9354	4260	0.146	40.0	0.306	9490	5700	0.192	64.0	0.285	10192	9280	0.291	79.0
			1450	0.153		1700	0.029	16.20	0.151		2860	0.048	28.0	0.155		4260	0.074	40.0	0.153		5700	0.097	64.0	0.142		9280	0.147	79.0
			960	0.101		1700	0.019	16.20	0.100		2860	0.032	28.0	0.103		4260	0.049	40.0	0.101		5700	0.064	64.0	0.094		9280	0.10	79.0
			725	0.076		1700	0.014	16.20	0.075		2860	0.024	28.0	0.077		4260	0.037	40.0	0.076		5700	0.048	64.0	0.071		9280	0.073	79.0
1	0	K	2900	0.265	10924	1550	0.045	16.20	0.242	11966	2480	0.066	28.0	0.289	10048	4230	0.135	40.0	0.287	10097	6030	0.191	64.0	0.254	11430	9280	0.26	79.0
			1450	0.133		1550	0.023	16.20	0.121		2480	0.033	28.0	0.144		4230	0.068	40.0	0.144		6030	0.096	64.0	0.127		9280	0.131	79.0
			960	0.088		1550	0.015	16.20	0.080		2480	0.022	28.0	0.096		4230	0.045	40.0	0.095		6030	0.064	64.0	0.084		9280	0.087	79.0
			725	0.066		1550	0.011	16.20	0.06		2480	0.017	28.0	0.072		4230	0.034	40.0	0.071		6030	0.048	64.0	0.063		9280	0.065	79.0



SERIES M

DIMENSIONS - DOUBLE REDUCTION BASE MOUNT



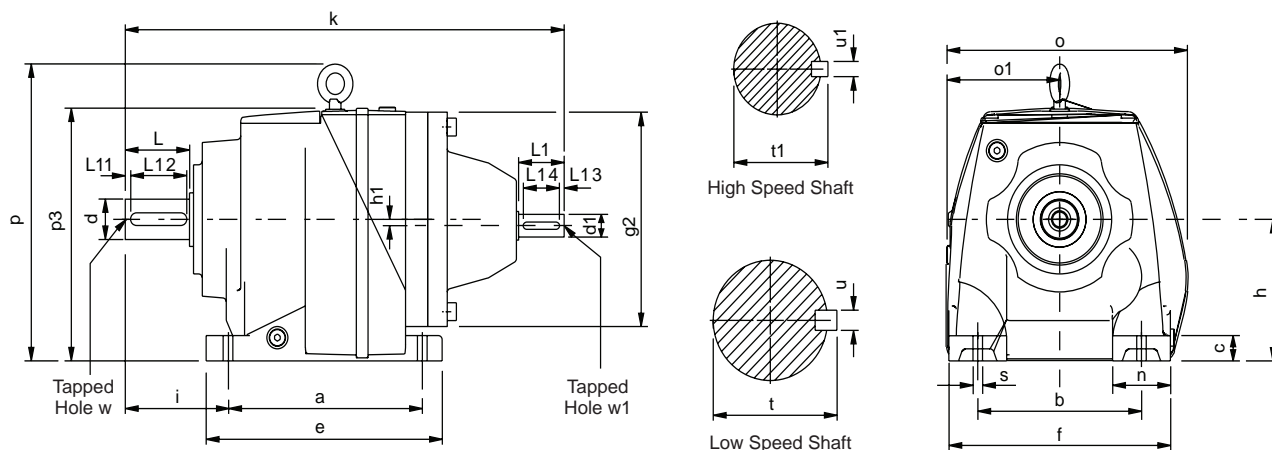
size	a	b	c	e	f	g2	h	h1	i	k	n	o	o1	p	p3	s
M0122	110	110	12	131	135	140	75	-	58	286	25	152	76	-	149	10
M0222	130	110	16	152	145	140	90	-	75	317	35	170	84	-	180	10
M0322	130	110	16	152	145	140	90	-	75	317	35	170	84	-	180	10
M0422	165	135	20	200	190	180	115	-	90	369	55	204	97	-	208	15
M0522	165	135	20	200	190	180	115	-	100	379	55	204	97	-	208	15
M0622	195	150	24	235	210	180	130	14.5	100	400	60	220	110	246	214	15
M0722	205	170	25	245	230	212	140	-	115	440	60	252	119	295	250	19
M0822	260	215	35	310	290	250	180	-	140	555	75	320	167	360	310	19
M0921	310	250	40	365	340	300	225	-	160	660	90	372	200	433	394	23
M1021	370	290	45	440	400	360	250	-	185	782	110	428	225	505	446	27
M1321	410	340	50	490	450	400	265	-	220	907	110	470	242	563	483	34
M1421	500	380	50	590	530	460	300	-	260	1022	150	546	278	630	551	41

SIZE	High Speed shaft							Low Speed shaft						
	d1	L1	L13	L14	t1	u1	w1	d	L	L11	L12	t	u	w
M0122	16	40	4	32	18	5	M5 x 0.8 12 deep	20 k6	40	4	32	22.5	6	M6 x 1 16 deep
M0222	16	40	4	32	18	5	M5 x 0.8 12 deep	25 k6	50	4	40	28	8	M10 x 1.5 22 deep
M0322	16	40	4	32	18	5	M5 x 0.8 12 deep	25 k6	50	4	40	28	8	M10 x 1.5 22 deep
M0422	19	40	4	32	21.5	6	M6 x 1.0 16 deep	30 k6	60	4	50	33	8	M10 x 1.5 22 deep
M0522	19	40	4	32	21.5	6	M6 x 1.0 16 deep	35 k6	70	7	60	38	10	M12 x .75 28 deep
M0622	19	40	4	32	21.5	6	M6 x 1.0 16 deep	35 k6	70	7	60	38	10	M12 x 1.75 28 deep
M0722	24	50	5	40	27	8	M8 x 1.25 19 deep	40 k6	80	5	70	43	12	M16 x 2.0 36 deep
M0822	28	60	5	50	31	8	M10 x 1.5 22 deep	50 k6	100	10	80	53.5	14	M16 x 2.0 36 deep
M0921	38	80	5	70	41	10	M12 x 1.75 28 deep	60 m6	120	10	100	64	18	M20 x 2.5 42 deep
M1021	42	110	10	70	45	12	M16 x 2.0 36 deep	70 m6	140	15	110	74.5	20	M20 x 2.5 42 deep
M1321	55	110	10	90	59	16	M20 x 2.5 42 deep	90 m6	170	15	140	95	25	M24 x 3.0 50 deep
M1421	55	110	10	90	59	16	M20 x 2.5 42 deep	100 m6	210	15	180	106	28	M24 x 3.0 50 deep

all parallel keys are to DIN 6885

SERIES M

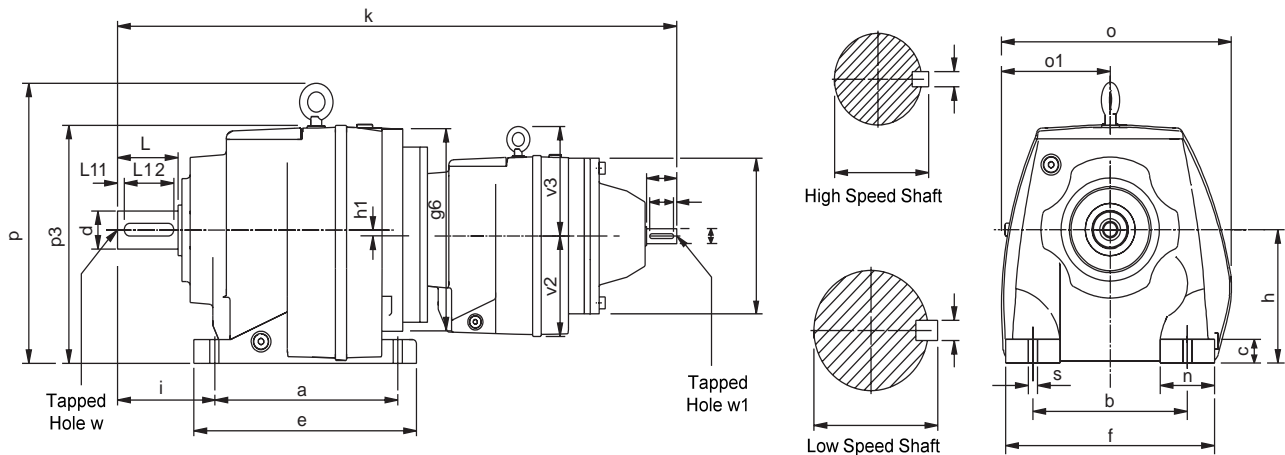
DIMENSIONS - TRIPLE REDUCTION BASE MOUNT



size	a	b	c	e	f	g2	h	h1	i	k	n	o	o1	p	p3	s
M0132	110	110	12	131	135	140	75	-	58	301	25	152	76	-	149	10
M0232	130	110	16	152	145	140	90	-	75	330	35	170	84	-	180	10
M0332	130	110	16	152	145	140	90	-	75	330	35	170	84	-	180	10
M0432	165	135	20	200	190	180	115	-	90	377	55	204	97	-	208	15
M0532	165	135	20	200	190	180	115	-	100	387	55	204	97	-	208	15
M0632	195	150	24	235	210	180	130	14.5	100	408	60	220	110	246	214	15
M0732	205	170	25	245	230	212	140	-	115	452	60	252	119	295	250	19
M0832	260	215	35	310	290	250	180	-	140	540	75	320	167	360	310	19
M0931	310	250	40	365	340	250	225	-	160	662	90	372	200	433	394	23
M1031	370	290	45	440	400	300	250	-	185	784	110	428	225	505	446	27
M1331	410	340	50	490	450	400	265	-	220	969	110	470	242	563	483	34
M1431	500	380	50	590	530	460	300	-	260	1094	150	546	278	630	551	41

SIZE	High Speed shaft							Low Speed shaft						
	d1	L1	L13	L14	t1	u1	w1	d	L	L11	L12	t	u	w
M0132	16 k6	40	4	32	18	5	M5 x 0.8 12 deep	20	40	4	32	22.5	6	M6 x 1.16 deep
M0232	16 k6	40	4	32	18	5	M5 x 0.8 12 deep	25	50	4	40	28	8	M10 x 1.5 22 deep
M0332	16 k6	40	4	32	18	5	M5 x 0.8 12 deep	25	50	4	40	28	8	M10 x 1.5 22 deep
M0432	16 k6	40	4	32	18	5	M5 x 0.8 12 deep	30	60	4	50	33	8	M10 x 1.5 22 deep
M0532	16 k6	40	4	32	18	5	M5 x 0.8 12 deep	35	70	7	60	38	10	M12 x 1.75 28 deep
M0632	16 k6	40	4	32	18	5	M5 x 0.8 12 deep	35	70	7	60	38	10	M12 x 1.75 28 deep
M0732	19 k6	40	4	32	21.5	6	M6 x 1.0 16 deep	40	80	5	70	43	12	M16 x 2.0 36 deep
M0832	24 k6	50	5	40	27	8	M8 x 1.25 19 deep	50	100	10	80	53.5	14	M16 x 2.0 36 deep
M0931	28 k6	60	5	50	31	8	M10 x 1.5 22 deep	60	120	10	100	64	18	M20 x 2.5 42 deep
M1031	38 k6	80	5	70	41	10	M12 x 1.75 28 deep	70	140	15	110	74.5	20	M20 x 2.5 42 deep
M1331	55 m6	110	10	90	59	16	M20 x 2.5 42 deep	90	170	15	140	95	25	M24 x 3.0 50 deep
M1431	55 m6	110	10	90	59	16	M20 x 2.5 42 deep	100	210	15	180	106	28	M24 x 3.0 50 deep

all parallel keys are to DIN 6885



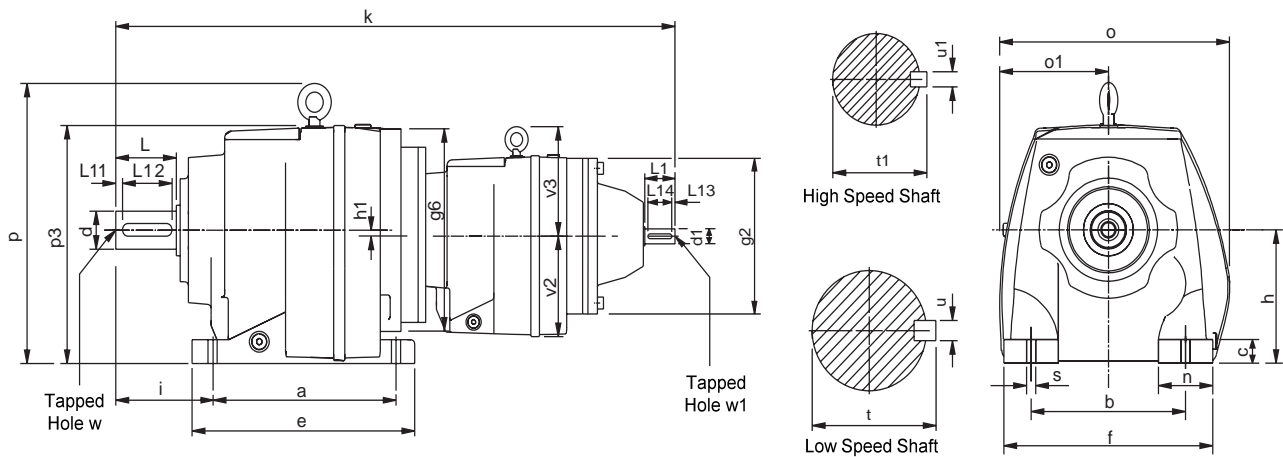
size	a	b	c	e	f	g2	g6	h	h1	i	k	n	o	o1	p	p3	s	v2	v3
M0342	130	110	16	152	145	140	140	90	-	75	503	35	170	84	-	180	10	76	-
M0442	165	135	20	200	190	140	180	115	-	90	571	55	204	97	-	208	15	91	-
M0542	165	135	20	200	190	140	180	115	-	100	581	55	204	97	-	208	15	91	-
M0642	195	150	24	235	210	140	180	130	14.5	100	602	60	220	110	246	214	15	91	-
M0742	205	170	25	245	230	140	212	140	-	115	639	60	252	119	295	250	19	91	-
M0842	260	215	35	310	290	180	250	180	-	140	751	75	320	167	360	310	19	115	-
M0941	310	250	40	365	340	180	250	225	-	160	832	90	372	200	433	394	23	113	-
M1041	370	290	45	440	400	180	300	250	-	185	956	110	428	225	505	446	27	138	155
M1341	410	340	50	490	450	212	350	265	-	220	1077	110	470	242	563	483	34	187	155
M1441	500	380	50	590	530	212	350	300	-	260	1192	150	546	278	630	551	41	187	155

SIZE	High Speed shaft							Low Speed shaft						
	d1	L1	L13	L14	t1	u1	w1	d	L	L11	L12	t	u	w
M0342	16 k6	40	4	32	18	5	M5 x 0.8 12 deep	25 k6	50	4	40	28	8	M10 x 1.5 22 deep
M0442	16 k6	40	4	32	18	5	M5 x 0.8 12 deep	30 k6	60	4	50	33	8	M10 x 1.5 22 deep
M0542	16 k6	40	4	32	18	5	M5 x 0.8 12 deep	35 k6	70	7	60	38	10	M12 x 1.75 28 deep
M0642	16 k6	40	4	32	18	5	M5 x 0.8 12 deep	35 k6	70	7	60	38	10	M12 x 1.75 28 deep
M0742	16 k6	40	4	32	18	5	M5 x 0.8 12 deep	40 k6	80	5	70	43	12	M16 x 2.0 36 deep
M0842	19 k6	40	4	32	21.5	6	M6 x 1.0 16 deep	50 k6	100	10	80	53.5	14	M16 x 2.0 36 deep
M0941	19 k6	40	4	32	21.5	6	M6 x 1.0 16 deep	60 m6	120	10	100	64	18	M20 x 2.5 42 deep
M1041	24 k6	50	5	40	27	8	M8 x 1.25 19 deep	70 m6	140	15	110	74.5	20	M20 x 2.5 42 deep
M1341	24 k6	50	5	40	27	8	M8 x 1.25 19 deep	90 m6	170	15	140	95	25	M24 x 3.0 50 deep
M1441	24 k6	50	5	40	27	8	M8 x 1.25 19 deep	100 m6	210	15	180	106	28	M24 x 3.0 50 deep



SERIES M

DIMENSIONS - QUINTUPLE REDUCTION BASE MOUNT



size	a	b	c	e	f	g2	g6	h	h1	i	k	n	o	o1	p	p3	s	v2	v3
M0352	130	110	16	152	145	140	140	90	-	75	518	35	170	84	-	180	10	76	-
M0452	165	135	20	200	190	140	180	115	-	90	584	55	204	97	-	208	15	91	-
M0552	165	135	20	200	190	140	180	115	-	100	594	55	204	97	-	208	15	91	-
M0652	195	150	24	235	210	140	180	130	14.5	100	615	60	220	110	246	214	15	91	-
M0752	205	170	25	245	230	140	212	140	-	115	651	60	252	119	295	250	19	91	-
M0852	260	215	35	310	290	180	250	180	-	140	759	75	320	167	360	310	19	115	-
M0951	310	250	40	365	340	180	250	225	-	160	840	90	372	200	433	394	23	113	-
M1051	370	290	45	440	400	180	300	250	-	185	968	110	428	225	505	446	27	138	155
M1351	410	340	50	490	450	212	350	265	-	220	1089	110	470	242	563	483	34	187	155
M1451	500	380	50	590	530	212	350	300	-	260	1204	150	546	278	630	551	41	187	155

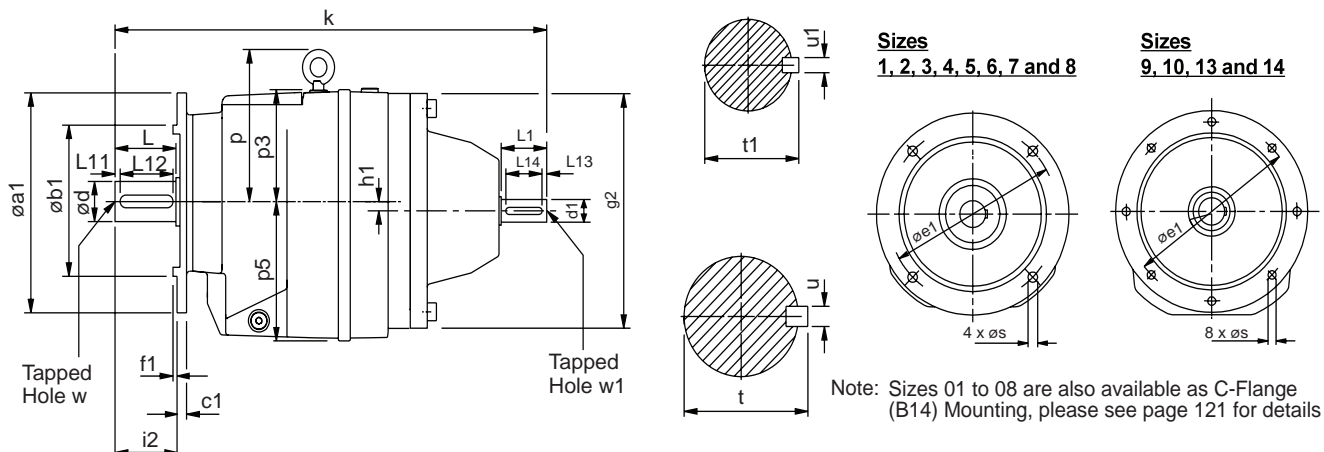
SIZE	High Speed shaft							Low Speed shaft						
	d1	L1	L13	L14	t1	u1	w1	d	L	L11	L12	t	u	w
M0352	16 k6	40	4	32	18	5	M5 x 0.8 12 deep	25 k6	50	4	40	28	8	M10 x 1.5 22 deep
M0452	16 k6	40	4	32	18	5	M5 x 0.8 12 deep	30 k6	60	4	50	33	8	M10 x 1.5 22 deep
M0552	16 k6	40	4	32	18	5	M5 x 0.8 12 deep	35 k6	70	7	60	38	10	M12 x 1.75 28 deep
M0652	16 k6	40	4	32	18	5	M5 x 0.8 12 deep	35 k6	70	7	60	38	10	M12 x 1.75 28 deep
M0752	16 k6	40	4	32	18	5	M5 x 0.8 12 deep	40 k6	80	5	70	43	12	M16 x 2.0 36 deep
M0852	16 k6	40	4	32	18	5	M5 x 0.8 12 deep	50 k6	100	10	80	53.5	14	M16 x 2.0 36 deep
M0951	16 k6	40	4	32	18	5	M5 x 0.8 12 deep	60 m6	120	10	100	64	18	M20 x 2.5 42 deep
M1051	19 k6	40	4	32	21.5	6	M6 x 1.0 16 deep	70 m6	140	15	110	74.5	20	M20 x 2.5 42 deep
M1351	19 k6	40	4	32	21.5	6	M6 x 1.0 16 deep	90 m6	170	15	140	95	25	M24 x 3.0 50 deep
M1451	19 k6	40	4	32	21.5	6	M6 x 1.0 16 deep	100 m6	210	15	180	106	28	M24 x 3.0 50 deep

all parallel keys are to DIN 6885



SERIES M

DIMENSIONS - DOUBLE REDUCTION FLANGE MOUNT



Size	Øa1	Øb1	c1	Øe1	f1	Øg2	h1	i2	k	p	p3	p5	s
M0122	120	80	9	100	3	140	-	40	286	-	74	76	7
	140	95	9	115	3			40					9
	160	110	10	130	3.5			40					9
	200	130	10	165	3.5			40					11
M0222	120	80	10	100	3	140	-	50	317	-	90	91	6.6
	140	95	10	115	3			50					9
	160	110	10	130	3.5			50					9
	200	130	10	165	3.5			50					11
M0322	120	80	10	100	3	140	-	50	317	-	90	91	6.6
	140	95	10	115	3			50					9
	160	110	10	130	3.5			50					9
	200	130	10	165	3.5			50					11
M0422	140	95	11	115	3	180	-	60	369	-	93	115	9
	160	110	11	130	3.5			60					9
	200	130	11	165	3.5			60					11
	250	180	11	215	4			60					13.5
M0522	140	95	11	115	3	180	-	70	379	-	93	115	9
	160	110	11	130	3.5			70					9
	200	130	11	165	3.5			70					11
	250	180	11	215	4			70					13.5
M0622	200	130	11	165	4	180	14.5	70	400	116	84	130	11
	250	180	11	215	4			70					13.5
	300	230	11	265	4			70					13.5
M0722	200	130	11	165	3.5	212	-	80	440	155	110	140	13.5
	250	180	11	215	4			80					13.5
	300	230	11	265	4			80					13.5
M0822	300	230	17	265	4	250	-	100	55	180	130	182	13.5
	350	250	17	300	5			100					17.5
M0921	450	350	18	400	5	300	-	140	660	198	-	230	18
M1021	450	350	22	400	5	360	-	140	782	245	-	260	18
M1321	550	450	25	500	5	400	-	170	907	288	-	278	18
M1421	550	450	25	500	5	460	-	210	1022	320	-	318	18

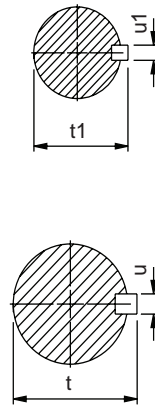
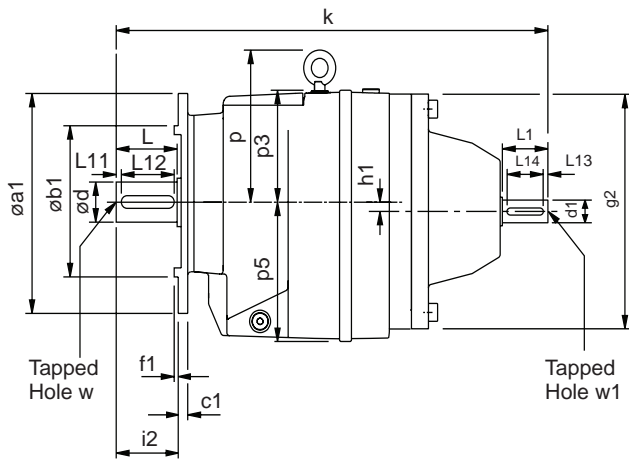
SIZE	High Speed shaft							Low Speed shaft						
	d1	L1	L13	L14	t1	u1	w1	d	L	L11	L12	t	u	w
M0122	16 k6	40	4	32	18	5	M5 x 0.8 12 deep	20 k6	40	4	32	22.5	6	M6 x 1 16 deep
M0222	16 k6	40	4	32	18	5	M5 x 0.8 12 deep	25 k6	50	4	40	28	8	M10 x 1.5 22 deep
M0322	16 k6	40	4	32	18	5	M5 x 0.8 12 deep	25 k6	50	4	40	28	8	M10 x 1.5 22 deep
M0422	19 k6	40	4	32	21.5	6	M6 x 1.0 16 deep	30 k6	60	4	50	33	8	M10 x 1.5 22 deep
M0522	19 k6	40	4	32	21.5	6	M6 x 1.0 16 deep	35 k6	70	7	60	38	10	M12 x 1.75 28 deep
M0622	19 k6	40	4	32	21.5	6	M6 x 1.0 16 deep	35 k6	70	7	60	38	10	M12 x 1.75 28 deep
M0722	24 k6	50	5	40	27	8	M8 x 1.25 19 deep	40 k6	80	5	70	43	12	M16 x 2.0 36 deep
M0822	28 k6	60	5	50	31	8	M10 x 1.5 22 deep	50 k6	100	10	80	53.5	14	M16 x 2.0 36 deep
M0921	38 k6	80	5	70	41	10	M12 x 1.75 28 deep	60 m6	120	10	100	64	18	M20 x 2.5 42 deep
M1021	42 k6	110	10	70	45	12	M16 x 2.0 36 deep	70 m6	140	15	110	74.5	20	M20 x 2.5 42 deep
M1321	55 m6	110	10	90	59	16	M20 x 2.5 42 deep	90 m6	170	15	140	95	25	M24 x 3.0 50 deep
M1421	55 m6	110	10	90	59	16	M20 x 2.5 42 deep	100 m6	210	15	180	106	28	M24 x 3.0 50 deep

all parallel keys are to DIN 6885



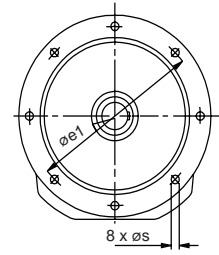
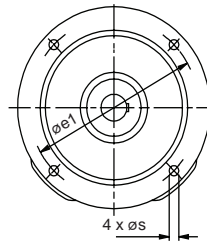
SERIES M

DIMENSIONS - TRIPLE REDUCTION FLANGE MOUNT



Sizes
1, 2, 3, 4, 5, 6, 7 and 8

Sizes
9, 10, 13 and 14



Note: Sizes 01 to 08 are also available as C-Flange (B14) Mounting, please see page 121 for details

Size	Øa1	Øb1	c1	Øe1	f1	Øg2	h1	i2	k	p	p3	p5	s
M0132	120	80	9	100	3	140	-	40	301	-	74	76	7
	140	95	9	115	3			40					9
	160	110	10	130	3.5			40					9
	200	130	10	165	3.5			40					11
M0232	120	80	10	100	3	140	-	50	330	-	90	91	6.6
	140	95	10	115	3			50					9
	160	110	10	130	3.5			50					9
	200	130	10	165	3.5			50					11
M0332	120	80	10	100	3	140	-	50	330	-	90	91	6.6
	140	95	10	115	3			50					9
	160	110	10	130	3.5			50					9
	200	130	10	165	3.5			50					11
M0432	140	95	11	115	3	180	-	60	377	-	93	115	9
	160	110	11	130	3.5			60					9
	200	130	11	165	3.5			60					11
	250	180	11	215	4			60					13.5
M0532	140	95	11	115	3	180	-	70	387	-	93	115	9
	160	110	11	130	3.5			70					9
	200	130	11	165	3.5			70					11
	250	180	11	215	4			70					13.5
M0632	200	130	11	165	4	180	14.5	70	408	116	84	130	11
	250	180	11	215	4			70					13.5
	300	230	11	265	4			70					13.5
M0732	200	130	11	165	3.5	212	-	80	452	155	110	140	11
	250	180	11	215	4			80					13.5
	300	230	11	265	4			80					13.5
M0832	300	230	17	265	4	250	-	100	540	180	130	182	13.5
	350	250	17	300	5			100					17.5
M0931	450	350	18	400	5	300	-	140	662	198	-	230	18
M1031	450	350	22	400	5	360	-	140	784	245	-	260	18
M1331	550	450	25	500	5	400	-	170	969	288	-	278	18
M1431	550	450	25	500	5	460	-	210	1094	320	-	318	18

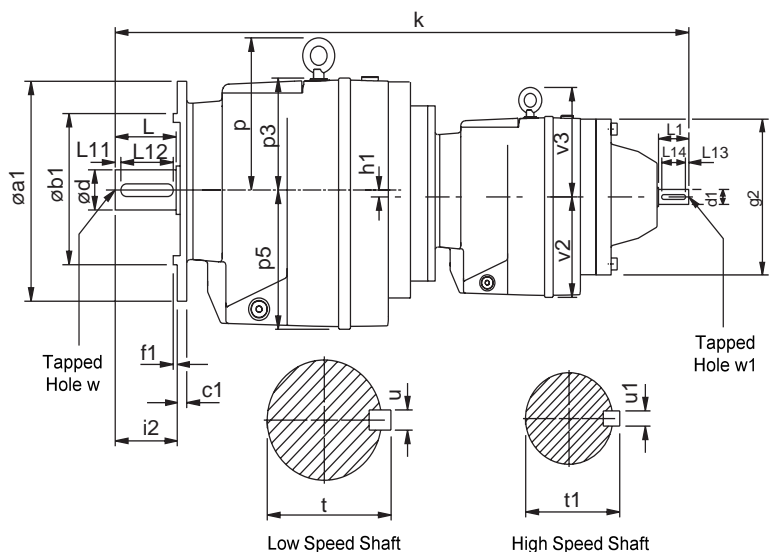
Size	High Speed shaft							Low Speed shaft						
	d1	L1	L13	L14	t1	u1	w1	d	L	L11	L12	t	u	w
M0122	16 k6	40	4	32	18	5	M5 x 0.8 12 deep	20 k6	40	4	32	22.5	6	M6 x 1 16 deep
M0222	16 k6	40	4	32	18	5	M5 x 0.8 12 deep	25 k6	50	4	40	28	8	M10 x 1.5 22 deep
M0322	16 k6	40	4	32	18	5	M5 x 0.8 12 deep	25 k6	50	4	40	28	8	M10 x 1.5 22 deep
M0422	19 k6	40	4	32	21.5	6	M6 x 1.0 16 deep	30 k6	60	4	50	33	8	M10 x 1.5 22 deep
M0522	19 k6	40	4	32	21.5	6	M6 x 1.0 16 deep	35 k6	70	7	60	38	10	M12 x 1.75 28 deep
M0622	19 k6	40	4	32	21.5	6	M6 x 1.0 16 deep	35 k6	70	7	60	38	10	M12 x 1.75 28 deep
M0722	24 k6	50	5	40	27	8	M8 x 1.25 19 deep	40 k6	80	5	70	43	12	M16 x 2.0 36 deep
M0822	28 k6	60	5	50	31	8	M10 x 1.5 22 deep	50 k6	100	10	80	53.5	14	M16 x 2.0 36 deep
M0921	38 k6	80	5	70	41	10	M12 x 1.75 28 deep	60 m6	120	10	100	64	18	M20 x 2.5 42 deep
M1021	42 k6	110	10	70	45	12	M16 x 2.0 36 deep	70 m6	140	15	110	74.5	20	M20 x 2.5 42 deep
M1321	55 m6	110	10	90	59	16	M20 x 2.5 42 deep	90 m6	170	15	140	95	25	M24 x 3.0 50 deep
M1421	55 m6	110	10	90	59	16	M20 x 2.5 42 deep	100 m6	210	15	180	106	28	M24 x 3.0 50 deep

all parallel keys are to DIN 6885

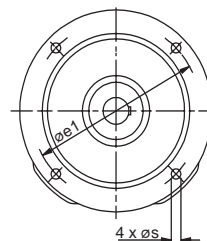


SERIES M

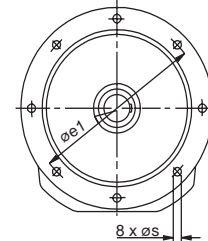
DIMENSIONS - QUADRUPLE REDUCTION FLANGE MOUNT



Sizes
3, 4, 5, 6, 7 and 8



Sizes
9, 10, 13 and 14



Note: Sizes 03 to 08 are also available as C-Flange (B14) Mounting, please see page 121 for details

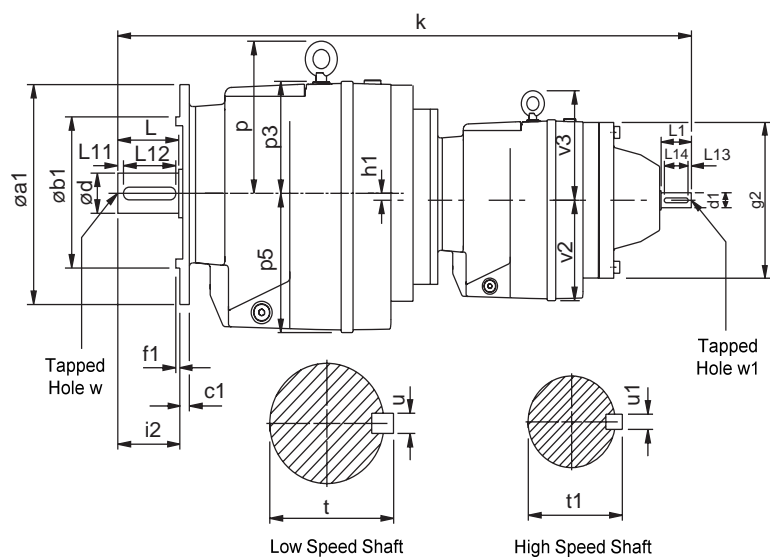
Size	Øa1	Øb1	c1	Øe1	f1	Øg2	h1	i2	k	p	p3	p5	s	v2	v3
M0342	120	80	10	100	3	140	-	50	503	-	90	91	6.6	76	-
	140	95	10	115	3			50					9		
	160	110	10	130	3.5			50					9		
	200	130	10	165	3.5			50					11		
M0442	140	95	11	115	3	140	-	60	571	-	93	115	9	91	-
	160	110	11	130	3.5			60					9		
	200	130	11	165	3.5			60					11		
	250	180	11	215	4			60					13.5		
M0542	140	95	11	115	3	140	-	70	581	-	93	115	9	91	-
	160	110	11	130	3.5			70					9		
	200	130	11	165	3.5			70					11		
	250	180	11	215	4			70					13.5		
M0642	200	130	11	165	4	140	14.5	70	602	116	84	130	11	91	-
	250	180	11	215	4			70					13.5		
	300	230	11	265	4			70					13.5		
M0742	200	130	11	165	3.5	140	-	80	639	155	110	140	11	91	-
	250	180	11	215	4			80					13.5		
	300	230	11	265	4			80					13.5		
M0842	300	230	17	265	4	180	-	100	751	180	130	182	13.5	115	-
	350	250	17	300	5			100					17.5		
M0941	450	350	18	400	5	180	-	140	832	198	-	230	18	115	-
M1041	450	350	22	400	5	212	-	140	956	245	-	260	18	140	155
M1341	550	450	25	500	5	212	-	170	1077	288	-	278	18	140	155
M1441	550	450	25	500	5	212	-	210	1192	320	-	318	18	140	155

Size	High Speed shaft							Low Speed shaft						
	d1	L1	L13	L14	t1	u1	w1	d	L	L11	L12	t	u	w
M0342	16 k6	40	4	32	18	5	M5 x 0.8 12 deep	25 k6	50	4	40	28	8	M10 x 1.5 22 deep
M0442	16 k6	40	4	32	18	5	M5 x 0.8 12 deep	30 k6	60	4	50	33	8	M10 x 1.5 22 deep
M0542	16 k6	40	4	32	18	5	M5 x 0.8 12 deep	35 k6	70	7	60	38	10	M12 x 1.75 28 deep
M0642	16 k6	40	4	32	18	5	M5 x 0.8 12 deep	35 k6	70	7	60	38	10	M12 x 1.75 28 deep
M0742	16 k6	40	4	32	18	5	M5 x 0.8 12 deep	40 k6	80	5	70	43	12	M16 x 2.0 36 deep
M0842	19 k6	40	4	32	21.5	6	M6 x 1.0 16 deep	50 k6	100	10	80	53.5	14	M16 x 2.0 36 deep
M0941	19 k6	40	4	32	21.5	6	M6 x 1.0 16 deep	60 m6	120	10	100	64	18	M20 x 2.5 42 deep
M1041	24 k6	50	5	40	27	8	M8 x 1.25 19 deep	70 m6	140	15	110	74.5	20	M20 x 2.5 42 deep
M1341	24 k6	50	5	40	27	8	M8 x 1.25 19 deep	90 m6	170	15	140	95	25	M24 x 3.0 50 deep
M1441	24 k6	50	5	40	27	8	M8 x 1.25 19 deep	100 m6	210	15	180	106	28	M24 x 3.0 50 deep

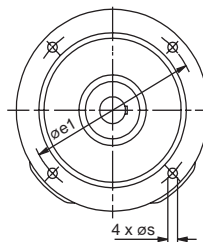
all parallel keys are to DIN 6885

SERIES M

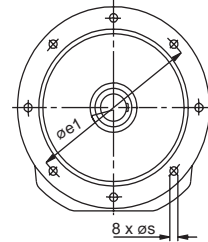
DIMENSIONS - QUINTUPLE REDUCTION FLANGE MOUNT



Sizes
3, 4, 5, 6, 7 and 8



Sizes
9, 10, 13 and 14



Note: Sizes 03 to 08 are also available as C-Flange (B14) Mounting, please see page 121 for details

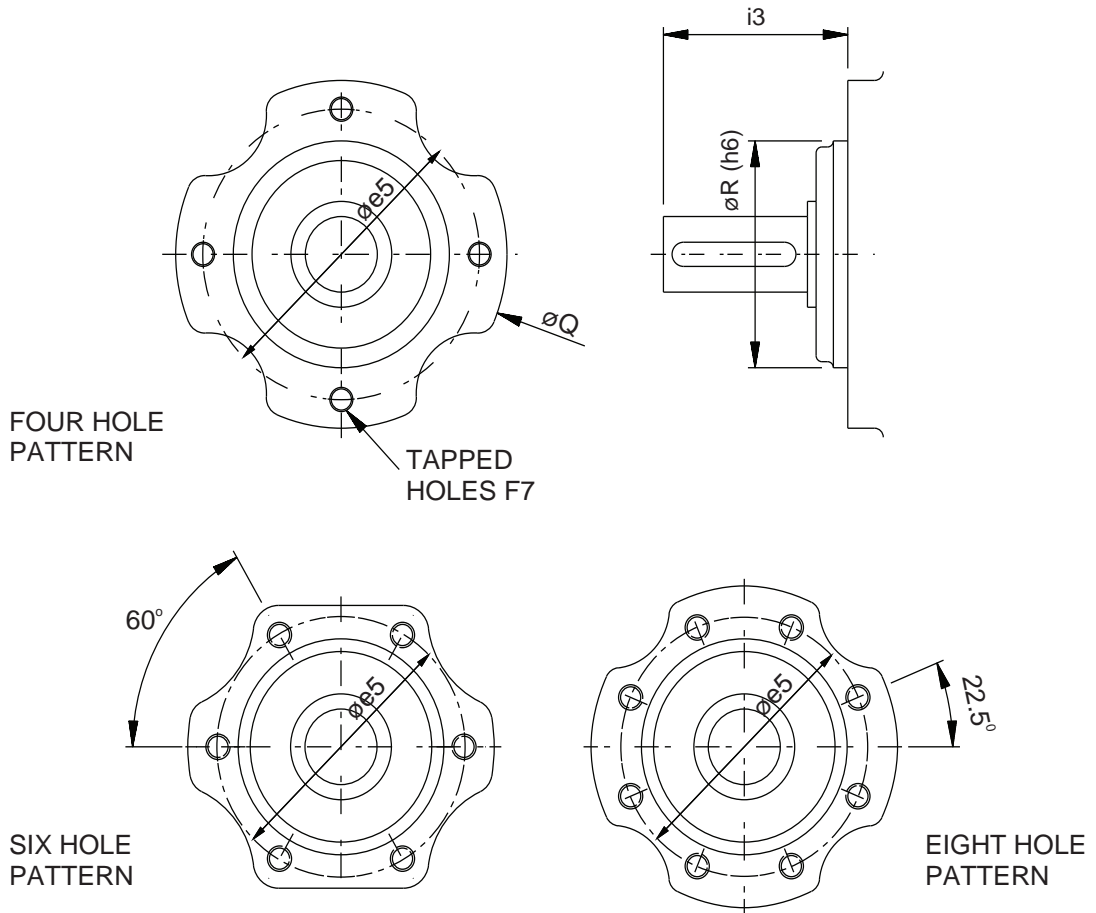
Size	Øa1	Øb1	c1	Øe1	f1	Øg2	h1	i2	k	p	p3	p5	s	v2	v3
M0352	120	80	10	100	3	140	-	50	518	-	90	91	6.6	76	-
	140	95	10	115	3			50					9		
	160	110	10	130	3.5			50					9		
	200	130	10	165	3.5			50					11		
M0452	140	95	11	115	3	140	-	60	584	-	93	115	9	91	-
	160	110	11	130	3.5			60					9		
	200	130	11	165	3.5			60					11		
	250	180	11	215	4			60					13.5		
M0552	140	95	11	115	3	140	-	70	594	-	93	115	9	91	-
	160	110	11	130	3.5			70					9		
	200	130	11	165	3.5			70					11		
	250	180	11	215	4			70					13.5		
M0652	200	130	11	165	4	140	14.5	70	615	116	84	130	11	91	-
	250	180	11	215	4			70					13.5		
	300	230	11	265	4			70					13.5		
M0752	200	130	11	165	3.5	140	-	80	651	155	110	140	11	91	-
	250	180	11	215	4			80					13.5		
	300	230	11	265	4			80					13.5		
M0852	300	230	17	265	4	180	-	100	759	180	130	182	13.5	115	-
	350	250	17	300	5			100					17.5		
M0951	450	350	18	400	5	180	-	140	840	198	-	230	18	115	-
M1051	450	350	22	400	5	212	-	140	968	245	-	260	18	140	155
M1351	550	450	25	500	5	212	-	170	1089	288	-	278	18	140	155
M1451	550	450	25	500	5	212	-	210	1204	320	-	318	18	140	155

Size	High Speed shaft							Low Speed shaft						
	d1	L1	L13	L14	t1	u1	w1	d	L	L11	L12	t	u	w
M0352	16 k6	40	4	32	18	5	M5 x 0.8 12 deep	25 k6	50	4	40	28	8	M10 x 1.5 22 deep
M0452	16 k6	40	4	32	18	5	M5 x 0.8 12 deep	30 k6	60	4	50	33	8	M10 x 1.5 22 deep
M0552	16 k6	40	4	32	18	5	M5 x 0.8 12 deep	35 k6	70	7	60	38	10	M12 x 1.75 28 deep
M0652	16 k6	40	4	32	18	5	M5 x 0.8 12 deep	35 k6	70	7	60	38	10	M12 x 1.75 28 deep
M0752	16 k6	40	4	32	18	5	M5 x 0.8 12 deep	40 k6	80	5	70	43	12	M16 x 2.0 36 deep
M0852	16 k6	40	4	32	18	5	M5 x 0.8 12 deep	50 k6	100	10	80	53.5	14	M16 x 2.0 36 deep
M0951	16 k6	40	4	32	18	5	M5 x 0.8 12 deep	60 m6	120	10	100	64	18	M20 x 2.5 42 deep
M1051	19 k6	40	4	32	21.5	6	M6 x 1.0 16 deep	70 m6	140	15	110	74.5	20	M20 x 2.5 42 deep
M1351	19 k6	40	4	32	21.5	6	M6 x 1.0 16 deep	90 m6	170	15	140	95	25	M24 x 3.0 50 deep
M1451	19 k6	40	4	32	21.5	6	M6 x 1.0 16 deep	100 m6	210	15	180	106	28	M24 x 3.0 50 deep

all parallel keys are to DIN 6885

Column 9 Entry

- E C-Flange (B14) Mounting (For sizes M01 to M08 only)
- V Base and C-Flange (B14) Mounting (non standard - special orders only)



2, 3, 4 & 5 Stage Units

SIZE	Øe5	F7	i3	ØQ	ØR
M01	75 pcd	4 Holes M8 x 1.25 12 Deep	54	98	52
M02 / M03	96 pcd	4 Holes M8 x 1.25 15 Deep	62 / 62	115	75
M04 / M05	105 pcd	4 Holes M12 x 1.75 21 Deep	74 / 84	130	85
M06 / M07	124 pcd	6 Holes M12 x 1.75 21 Deep	84 / 94	152	102
M08	170 pcd	8 Holes M12 x 1.75 21 Deep	120	195	145



THERMAL POWER RATINGS

Thermal Ratings kW

Thermal ratings are a measure of the units ability to dissipate heat, if they are exceeded the lubricant may break down resulting in premature gear failure.

Thermal rating are based on an ambient temperature of 20°C, where units are to operate in other ambient temperatures thermal ratings must be adjusted by the following factors

Unit Size	Ambient Temperature °C							
	-20	-10	0	10	20	30	40	50
All Units	1.57	1.43	1.29	1.14	1.00	0.86	0.71	0.5

Thermal Power (kW) - Two Stage Units

Overall Ratios	Type Of Cooling	Input rev/min	Unit Size											
			M01	M02	M03	M04	M05	M06	M07	M08	M09	M10	M13	M14
1.4 to 5.6	Units with no additional cooling	2900	Consult Application Engineering											
		1450	4.1	6	6	9.9	9.9	11.5	14.5	22	31	42	54	73
		960	4	5.7	5.7	9.5	9.5	11	13.8	21	30	40	51	70
		725	3.9	5.6	5.6	9.2	9.2	10.6	13.4	20	29	39	50	68
6.3 & over	Units with no additional cooling	2900	3	4.4	4.4	7.2	7.2	8.3	10.5	16	23	31	39	53
		1450	4.1	5.8	5.8	9.8	9.8	11.3	14.2	22	31	42	53	72
		960	3.9	5.5	5.5	9.4	9.4	10.8	13.6	21	29	40	50	69
		725	3.8	5.4	5.4	9.1	9.1	10.5	13.1	20	28	38	49	67
1.4 to 5.6	Units with Fan cooling	2900	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
		1450	-	-	-	-	-	-	29	44	63	85	107	146
		960	-	-	-	-	-	-	25	39	55	74	94	128
		725	-	-	-	-	-	-	22	33	47	63	81	110
6.3 & over	Units with Fan cooling	2900	-	-	-	-	-	-	N/A	N/A	N/A	N/A	N/A	N/A
		1450	-	-	-	-	-	-	28	43	62	83	105	144
		960	-	-	-	-	-	-	25	38	54	73	92	126
		725	-	-	-	-	-	-	21	33	46	62	79	108

Note: When checking thermal capacities use actual load required to be transmitted, not rating of prime mover.

FAN COOLED UNITS

Column 10 Entry

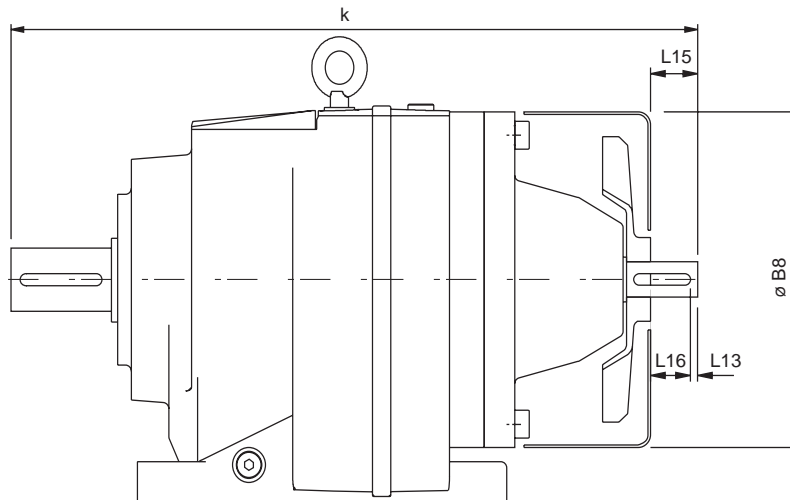
For reducer fan kit modules enter **S** in column 10
 or if used in conjunction with a reducer backstop module kit

Y
Z

CW rotation
 CCW rotation

Dimensions of Fan Cooled Units

Double Reduction Units



Unit Size	ØB8	k	L13	L15	L16
M0722	225	440	5	35	30
M0822	265	555	5	45	40
M0921	320	660	5	65	60
M1021	380	782	10	95	85
M1321	420	907	10	85	75
M1421	480	1022	10	85	75

REDUCER BACKSTOP MODULE

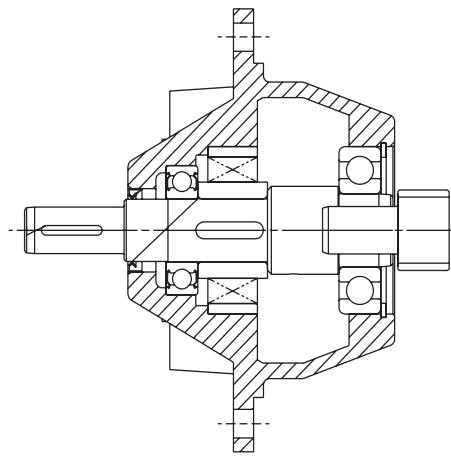
The reducer units listed below can be fitted with an internal backstop, this has no effect of the external unit size. The backstop device incorporates high quality centrifugal lift off sprags which are wear free above the lift off speed (n min). To ensure correct operation input speed must exceed lift off speed.

Suitable for ambient temperature -40°C to + 50°C

Column 10 Entry

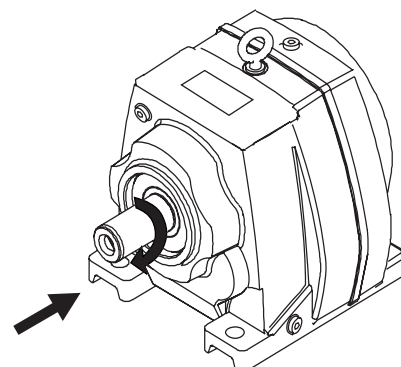
For reducer backstop modules enter W for CCW rotation (or Z if used in conjunction with a fan kit)
 X for CW rotation (or Y if used in conjunction with a fan kit)

Unit Size	Lift off Speed ('n' min) (at inputshaft) (rev/min)	Rated Locking Torque ('T max') (at inputshaft) (Nm)
M0422	800	100
M0522	800	100
M0622	800	100
M0712	670	170
M0722	670	170
M0732	800	100
M0822	670	300
M0832	670	170
M0921	620	940
M0931	670	300
M1021	550	1260
M1031	670	300
M1321	550	2400
M1331	550	2400
M1421	550	2400
M1431	550	2400



Rotation of outputshaft must be specified when ordering as viewed from the outputshaft end (as shown in the diagram)

- CW - Free Rotation - Clockwise
- Locked - Anticlockwise
- AC - Free Rotation - Anticlockwise
- Locked - Clockwise





SHIPPING SPECIFICATION

BASE MOUNT UNITS

UNIT SIZE & No OF REDUCTIONS		M0122	M0132	M0222	M0232	M0322	M0332	M0342	M0352	M0422	M0432	M0442	M0452	M0522	M0532	M0542	M0552	M0622	M0632	M0642	M0652	M0722	
REDUCER VERSION		8.2	8.8	12	13	12	13	21.1	21.7	22	22	33	34	22	22	35	36	27	27	40	41	38	
MOTORISED	63	Without Motor	8.9	11	12	14	12	14	22	23		24	36	37		24	36	37		29	41	43	
		With Motor	13	15	17	18	17	18	26	28		28	40	42		28	40	42		33	45	47	
	71	Without Motor	8.5	10	12	14	12	14	21	23		23	35	37		23	35	37		29	41	42	
		With Motor	15	17	19	20	19	20	28	29		30	42	43		30	42	44		35	47	49	
	80	Without Motor	9.0	12	13	14	13	14	22	23	21	24	36	37	22	24	36	38	27	29	41	43	34
		With Motor	19	21	22	24	22	24	31	33	31	33	45	47	31	33	45	47	36	39	51	52	44
	80	Without Motor	9.0	12	13	14	13	14	22	23	21	24	36	37	22	24	36	38	27	29	41	43	34
		With Motor	20	23	24	25	24	25	33	34	32	35	47	48	33	35	47	49	38	40	52	54	45
	90S	Without Motor	10	12	13	16	13	15	23	24	22	24	37	38	23	25	37	38	28	30	42	44	35
		With Motor	23	25	27	30	27	28	36	38	36	38	50	52	36	38	50	52	41	43	55	57	48
	90L	Without Motor	10	12	13	16	13	15	23	24	22	24	37	38	23	25	37	38	28	30	42	44	35
		With Motor	24	26	28	31	28	29	37	39	37	39	51	53	37	39	51	53	42	44	56	58	49
	100L	Without Motor	12		15		15				25				25				31				38
		With Motor	36		39		39				49				51				54				62
	112M	Without Motor	12		15		15				25				25				31				38
		With Motor	43		46		46				56				56				62				69
	132S	Without Motor																					40
		With Motor																					88
	132M	Without Motor																					40
		With Motor																					92
160M	Without Motor																						
	With Motor																						
160L	Without Motor																						
	With Motor																						



SHIPPING SPECIFICATION

BASE MOUNT UNITS

UNIT SIZE & No OF REDUCTIONS		M0732	M0742	M0752	M0822	M0832	M0842	M0852	M0921	M0931	M0941	M0951	M1021	M1031	M1041	M1051	M1321	M1331	M1341	M1351	M1421	M1431	M1441	M1451	
REDUCER VERSION		39	48	49	67	74	96	96	114	123	140	140	170	179	204	206	248	270	279	280	360	405	395	396	
MOTORISED	80	Without Motor	39	48	52	73	71	96	99	117	127	145	148		182	194	199			336	342			446	452
		With Motor	49	57	61	82	81	106	108	127	137	154	157		192	203	209			346	351			456	461
	80	Without Motor	39	48	52	73	71	96	99	117	127	145	148		182	194	199			336	342			446	452
		With Motor	50	59	63	84	82	107	110	128	138	156	159		193	205	210			347	353			457	463
	90S	Without Motor	40	48	52	73	72	97	100	117	127	145	149		182	194	200			337	342			445	450
		With Motor	53	62	66	86	85	110	113	131	141	159	162		196	208	213			350	356			458	464
	90L	Without Motor	40	48	52	73	72	97	100	117	127	145	149		182	194	200			337	342			445	450
		With Motor	54	63	67	87	86	111	114	132	142	160	163		197	209	214			351	357			459	465
	100L	Without Motor	39			73	75	97		117	127	145		163	182	197	203	239	271	340	345	344	394	450	455
		With Motor	63			97	99	121		141	151	169		187	206	221	227	263	295	364	369	368	418	474	479
	112M	Without Motor	43			73	75			117	127			163	182	197	203	239	271	340	345	344	394	450	455
		With Motor	74			104	106			148	158			194	213	228	234	270	302	371	376	375	425	481	486
	132S	Without Motor				72				117				163	182	199		239	271	342	347	344	394	452	
		With Motor				120				165				211	230	247		287	319	390	395	392	442	500	
	132M	Without Motor				72				117				163	182	199		239	271	342	347	344	394	452	
		With Motor				124				169				215	234	251		291	323	394	399	396	446	504	
	160M	Without Motor				72				124				172	189			247	279			357	402		
		With Motor				153				205				253	270			328	360			438	483		
	160L	Without Motor				72				124				172	189			247	279			357	402		
		With Motor				167				219				267	284			342	374			452	497		
	180M	Without Motor								124				172	189			247	279			357	402		
		With Motor								291				339	356			414	446			524	569		
	180L	Without Motor								124				172	189			247	279			357	402		
		With Motor								305				353	370			428	460			538	583		
	200L	Without Motor								124				172				247	279			357	402		
		With Motor								356				404				479	511			589	634		
	225S	Without Motor								138				186				261	293			371	416		
		With Motor								425				473				548	580			658	703		
225M	Without Motor								138				186				261	293			371	416			
	With Motor								460				508				583	615			693	738			
250M	Without Motor																310				420				
	With Motor																695				805				
280S	Without Motor																310				420				
	With Motor																820				930				
280M	Without Motor																310				420				
	With Motor																910				1020				

IMPORTANT

Product Safety Information

General - The following information is important in ensuring safety. It **must** be brought to the attention of personnel involved in the selection of the equipment, those responsible for the design of the machinery in which it is to be incorporated and those involved in its installation, use and maintenance.

The equipment will operate safely provided it is selected, installed, used and maintained properly. As with any power transmission equipment **proper precautions must** be taken as indicated in the following paragraphs, to ensure safety.

Potential Hazards - these are **not** necessarily listed in any order of severity as the degree of danger varies in individual circumstances. It is important therefore that the list is studied in its entirety:-

- 1) Fire/Explosion
 - (a) Oil mists and vapour are generated within gear units. It is therefore dangerous to use naked lights in the proximity of gearbox openings, due to the risk of fire or explosion.
 - (b) In the event of fire or serious overheating (over 300 °C), certain materials (rubber, plastics, etc.) may decompose and produce fumes. Care should be taken to avoid exposure to the fumes, and the remains of burned or overheated plastic/rubber materials should be handled with rubber gloves.
- 2) Guards - Rotating shafts and couplings must be guarded to eliminate the possibility of physical contact or entanglement of clothing. It should be of rigid construction and firmly secured.
- 3) Noise - High speed gearboxes and gearbox driven machinery may produce noise levels which are damaging to the hearing with prolonged exposure. Ear defenders should be provided for personnel in these circumstances. Reference should be made to the Department of Employment Code of Practice for reducing exposure of employed persons to noise.
- 4) Lifting - Where provided (on larger units) only the lifting points or eyebolts must be used for lifting operations (see maintenance manual or general arrangement drawing for lifting point positions). Failure to use the lifting points provided may result in personal injury and/or damage to the product or surrounding equipment. Keep clear of raised equipment.
- 5) Lubricants and Lubrication
 - (a) Prolonged contact with lubricants can be detrimental to the skin. The manufacturer's instruction must be followed when handling lubricants.
 - (b) The lubrication status of the equipment must be checked before commissioning. Read and carry out all instructions on the lubricant plate and in the installation and maintenance literature. Heed all warning tags. Failure to do so could result in mechanical damage and in extreme cases risk of injury to personnel.
- 6) Electrical Equipment - Observe hazard warnings on electrical equipment and isolate power before working on the gearbox or associated equipment, in order to prevent the machinery being started.
- 7) Installation, Maintenance and Storage
 - (a) In the event that equipment is to be held in storage, for a period exceeding 6 months, prior to installation or commissioning, application engineering must be consulted regarding special preservation requirements. Unless otherwise agreed, equipment must be stored in a building protected from extremes of temperature and humidity to prevent deterioration.
The rotating components (gears and shafts) must be turned a few revolutions once a month (to prevent bearings brinelling).
 - (b) External gearbox components may be supplied with preservative materials applied, in the form of a "waxed" tape overwrap or wax film preservative. Gloves should be worn when removing these materials. The former can be removed manually, the latter using white spirit as a solvent.

Preservatives applied to the internal parts of the gear units do not require removal prior to operation.
 - (c) Installation must be performed in accordance with the manufacturer's instructions and be undertaken by suitably qualified personnel.
 - (d) Before working on a gearbox or associated equipment, ensure that the load has been removed from the system to eliminate the possibility of any movement of the machinery and isolate power supply. Where necessary, provide mechanical means to ensure the machinery cannot move or rotate. Ensure removal of such devices after work is complete.
 - (e) Ensure the proper maintenance of gearboxes in operation. Use only the correct tools and approved spare parts for repair and maintenance. Consult the Maintenance Manual before dismantling or performing maintenance work.
- 8) Hot Surfaces and Lubricants
 - (a) During operation, gear units may become sufficiently hot to cause skin burns. Care must be taken to avoid accidental contact.
 - (b) After extended running the lubricant in gear units and lubrication systems may reach temperatures sufficient to cause burns. Allow equipment to cool before servicing or performing adjustments.
- 9) Selection and Design
 - (a) Where gear units provide a backstop facility, ensure that back-up systems are provided if failure of the backstop device would endanger personnel or result in damage.
 - (b) The driving and driven equipment must be correctly selected to ensure that the complete machinery installation will perform satisfactorily, avoiding system critical speeds, system torsional vibration, etc.
 - (c) The equipment must not be operated in an environment or at speeds, powers, torques or with external loads beyond those for which it was designed.
 - (d) As improvements in design are being made continually the contents of this catalogue are not to be regarded as binding in detail, and drawings and capacities are subject to alterations without notice.

The above guidance is based on the current state of knowledge and our best assessment of the potential hazards in the operation of the gear units.

Any further information or clarification required may be obtained by contacting an Application Engineer.